

Columbia

ILLUSTRATED SPARE PARTS LIST

FOR

HIGH SPEED

OVERLOCK MACHINE

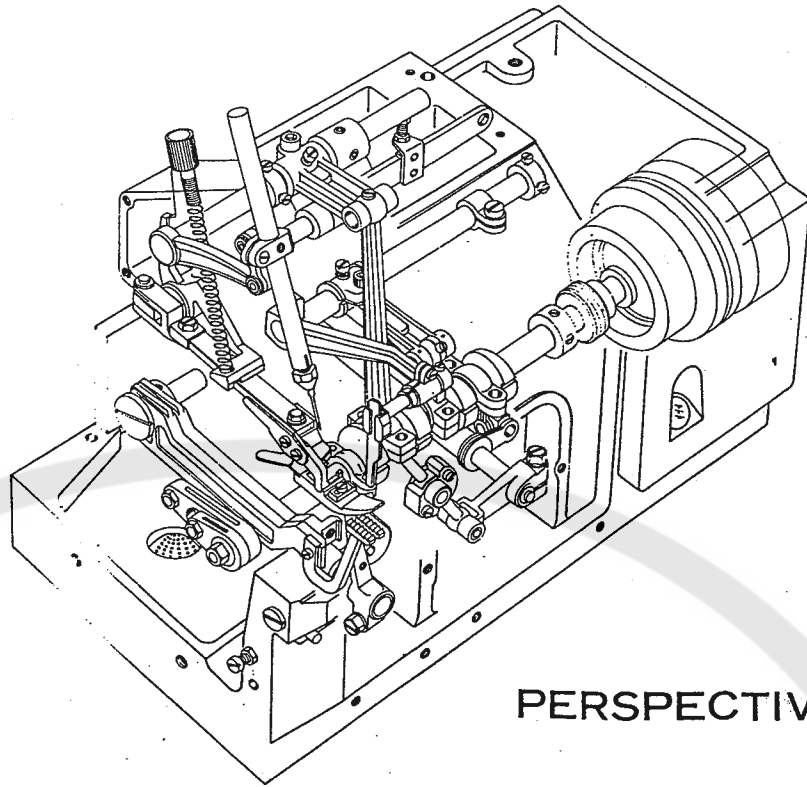
MODEL

600-1 600-2 600-3 600-4

Union Special[®]

MACHINE COMPANY





PERSPECTIVE

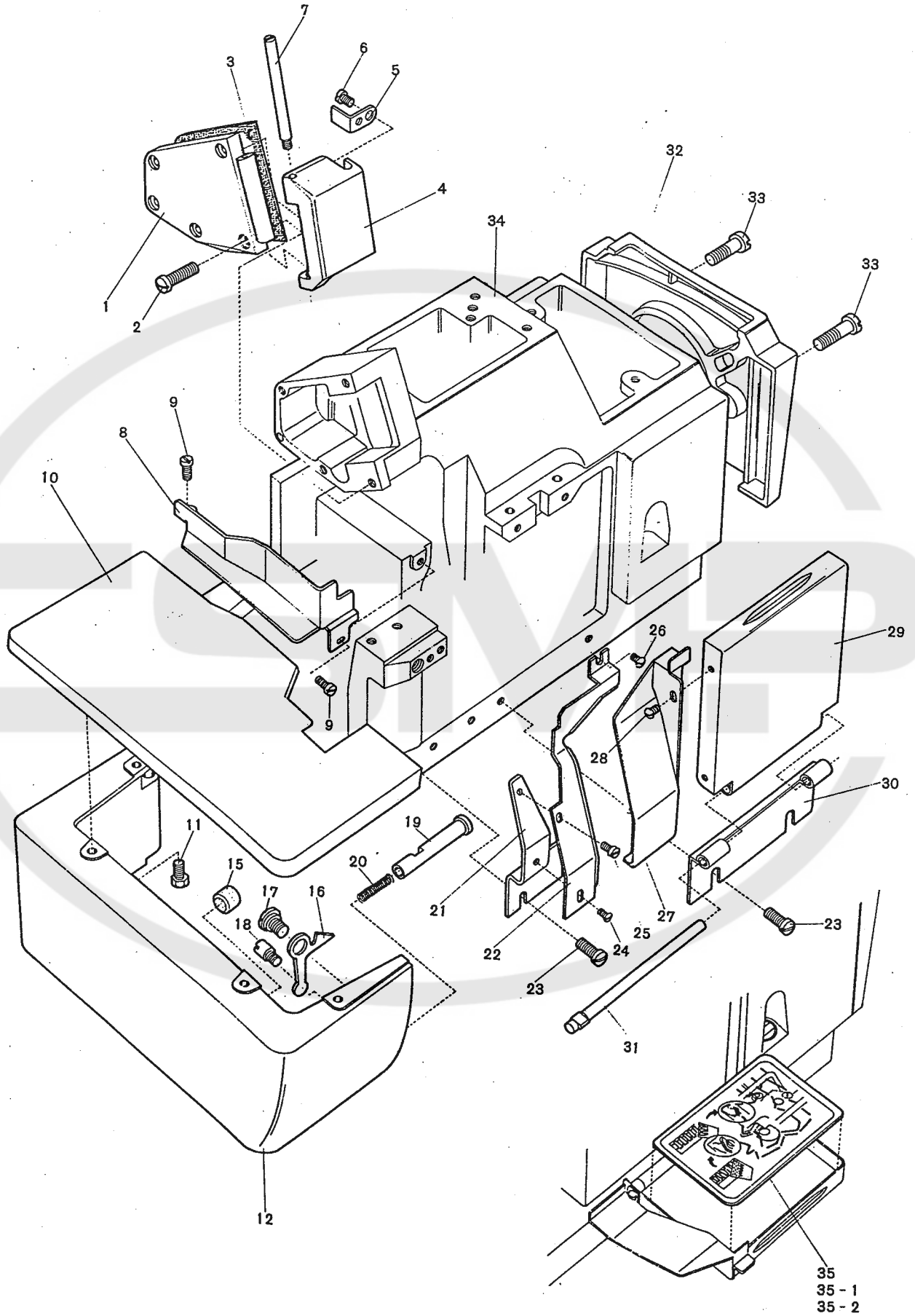
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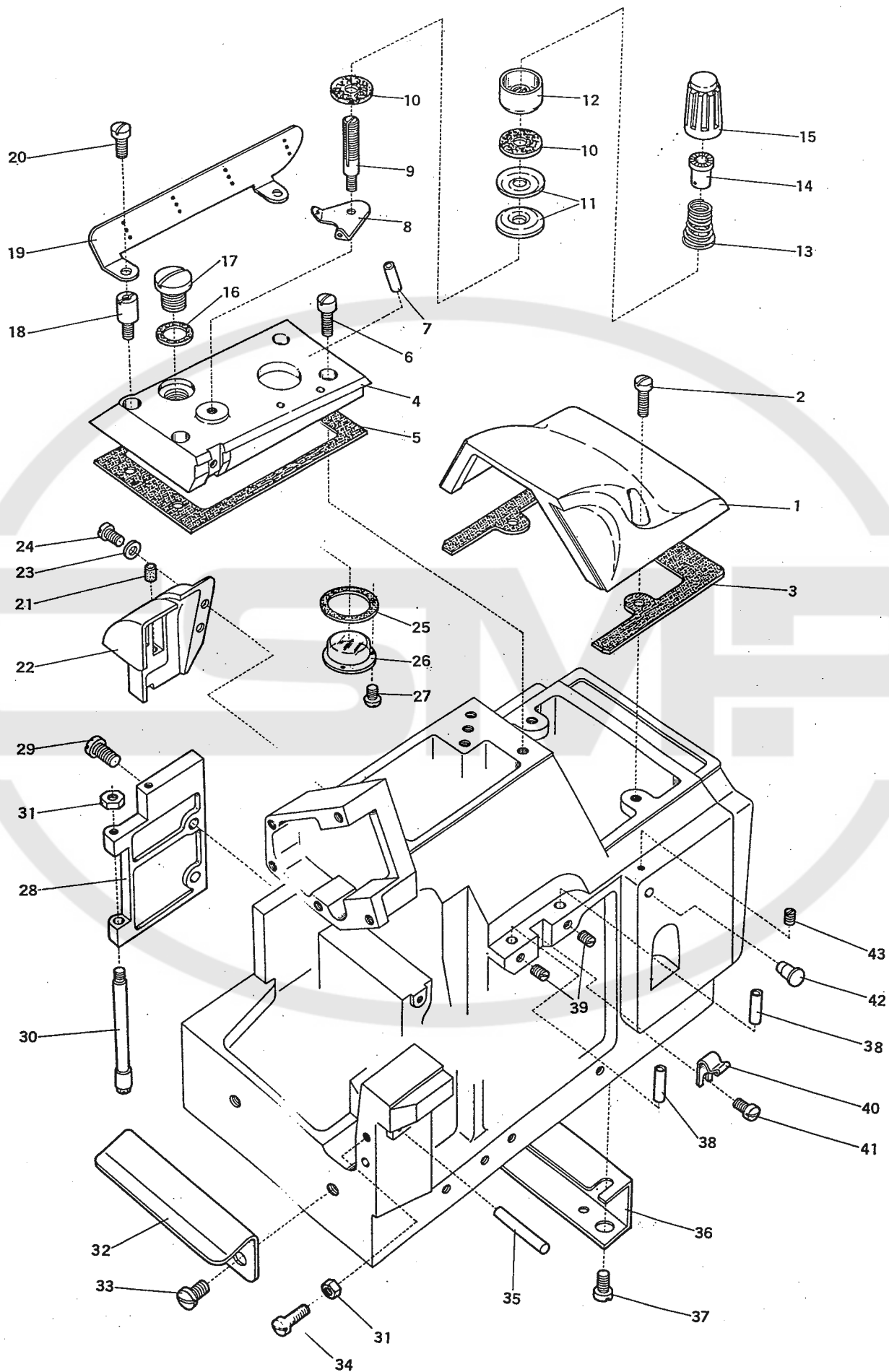
Please always mention our parts number when placing your orders.

1



MISCELLANEOUS COVER(1)

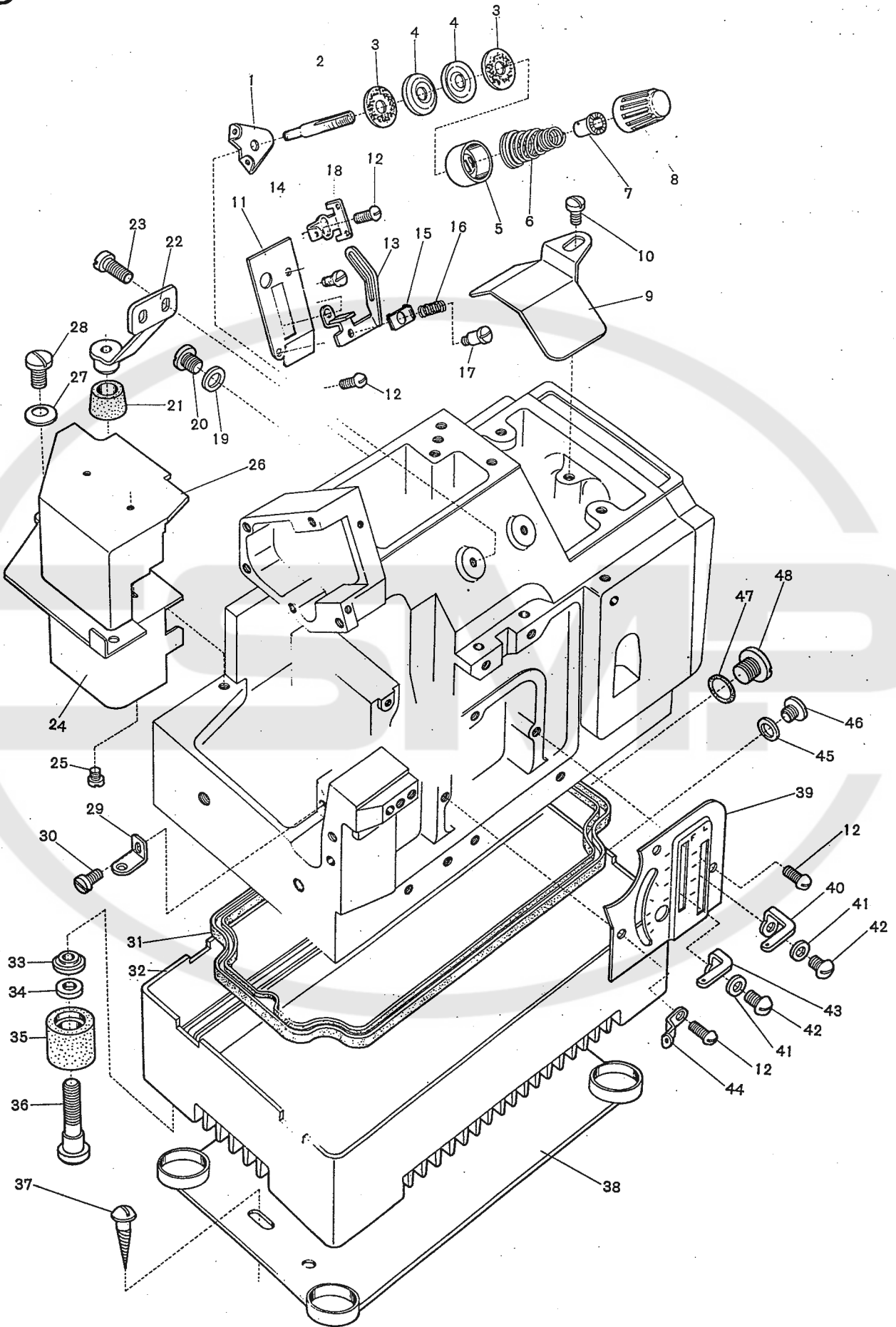
<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y32617	Side Cover	1	
2	Y 9150	Screws for Y32617	5	
3	Y32618	Side Cover Gasket	1	
4	Y32619	Needle Thread Cover	1	
5	Y32620	Needle Thread Cover Latch Spring	1	
6	Y 7302	Screws for Y32620	2	
7	Y32622	Needle Thread Cover Pin	1	
8	Y32623	Fabric Guard	1	
9	Y 4353	Screws for Y32623	2	
10	Y32602	Cloth Plate (Upper)	1	
11	Y 7605	Screws for Y32602	4	
12	Y32603	Cloth Plate (Lower)	1	
15	Y32604	Cloth Plate Rubber Cushion	1	
16	Y30126	Cloth Plate Latch	1	
17	Y 6040	Screw for Y30126	1	
18	Y 5095	Stopper for Y30126	1	
19	Y32628	Cloth Plate Latch Plunger	1	
20	Y32629	Cloth Plate Latch Spring	1	
21	Y32640	Chip Guard Supporter	1	
22	Y32610	Chip Guard (Fix)	1	
23	Y 4440	Screws for Y32607, Y32640	4	
24	Y 1330	Screw for Y32610	1	
25	Y 1222	Screw for Y32610	1	
26	Y 1326	Screw for Y32610	1	
27	Y32611	Chip Guard (Open)	1	
28	Y 5131	Screws for Y32611	2	
29	Y32606	Front Cover	1	
30	Y32607	Front Cover Hinge	1	
31	Y32608	Front Cover Hinge Pin	1	
32	Y34760	Belt Cover	1	
33	Y 5089	Screws for Y32477	2	
34	Y32600	Frame	1	
35	Y 873	Threading Chart for 600-1	1	
35-1	Y 874	Threading Chart for 600-2, -3	1	
35-2	Y 875	Threading Chart for 600-4	1	



MISCELLANEOUS COVER(2)

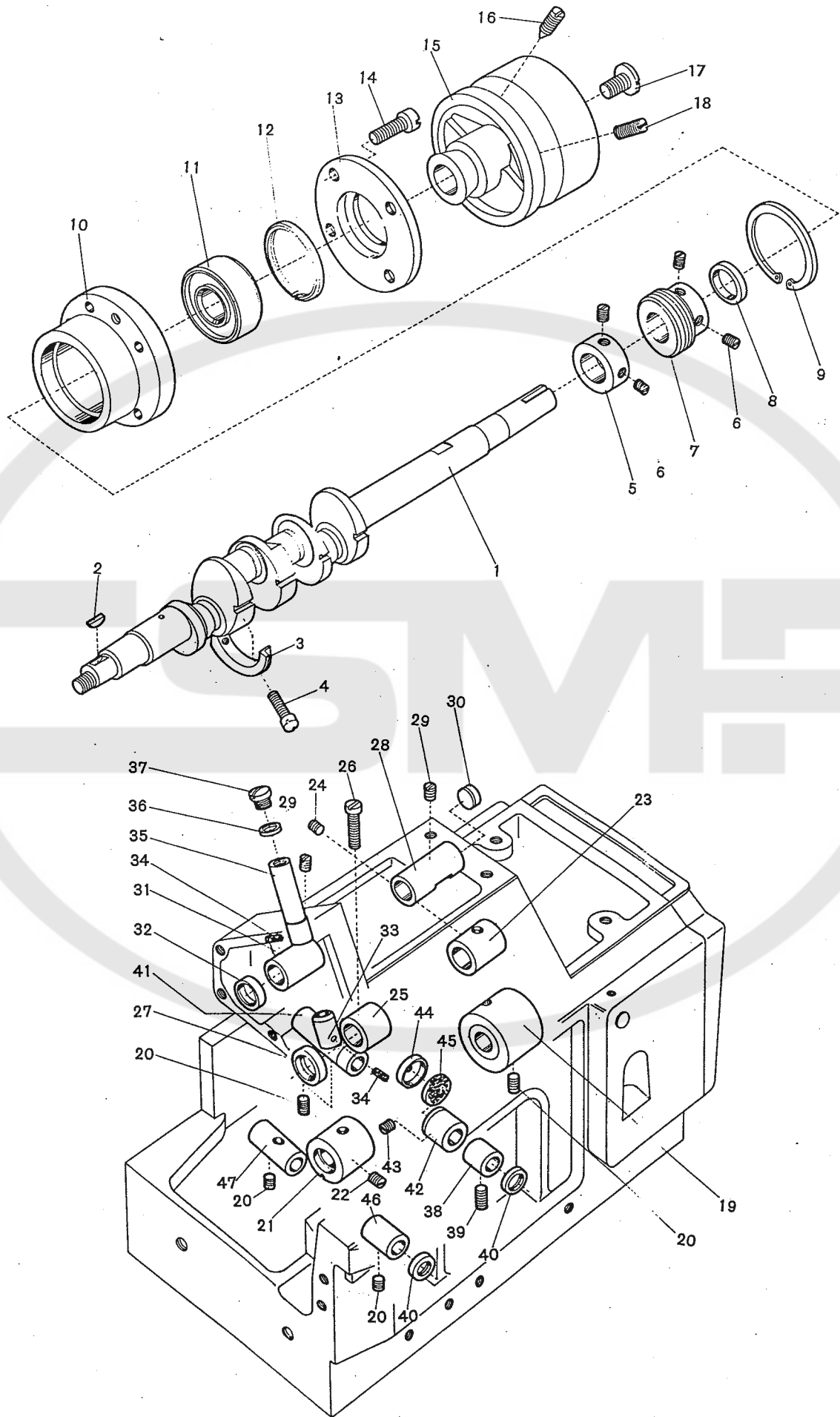
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<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y34762	Top Cover (Right)	1	
2	Y 9150	Screws for Y34762	2	
3	Y32597	Top Cover (Right) Gasket	1	
4	Y34761	Top Cover (Left)	1	
5	Y32615	Top Cover (Left) Gasket	1	
6	Y 9150	Screws for Y32615	2	
7	Y32577	Looper Thread Tubes (Upper)	2	
8	Y32962	Tension Disc Eyelet	1	
9	Y 6544	Needle Thread Tension Post	1	
10	Y 286	Felts for Y01111	2	
11	Y01111	Tension Discs	2	
12	Y37635	Thread Tension Spring Retainer	1	
13	Y32971	Needle Thread Tension Spring	1	
14	Y30254	Tension Spring Bushing	1	
15	Y32965	Thread Tension Spring Cap	1	
16	Y 610	Seal for Y5075	1	
17	Y 5077	Oil Hole Screw	1	
18	Y 5492	Screws for Y34761	1	
19	Y34764	Thread Lead	1	
20	Y 4351	Screws for Y34764	2	
21	Y32365	Presser Foot Release Lever Cushion	1	
22	Y32624	Foot Lifter Hinge Cover	1	
23	Y 550	Washers for Y32624	2	
24	Y 4440	Screws for Y32624	2	
25	Y32924	Oil Sight Top Window Seal	1	
26	Y32930	Oil Sight Top Window	1	
27	Y 1333	Screws for Y32930	3	
287	Y32605	Cloth Plate Hinge	1	
29	Y 5089	Screws for Y32605	2	
30	Y32586	Cloth Plate Hinge Pin	1	
31	Y 334	Nuts for Y1156, Y32586	2	
32	Y32599	Frame Hanger	1	
33	Y 7678	Screws for Y32599	2	
34	Y 1156	Stopper Screw for Cloth Plate	1	
35	Y 698	Cloth Plate Latch Pin	1	
36	Y32484	Under Pump Oil Filter Screen Supporter	1	
37	Y 4440	Screws for Y32484	2	
38	Y32963	Looper Thread Tubes (Lower)	2	
39	Y 1459	Screws for Y32963	2	
40	Y32609	Front Cover Latch Spring	1	
41	Y 4358	Screw for Y32609	1	
42	Y32612	Front Seal Plug	1	
43	Y 3434	Screw for Y32614	1	



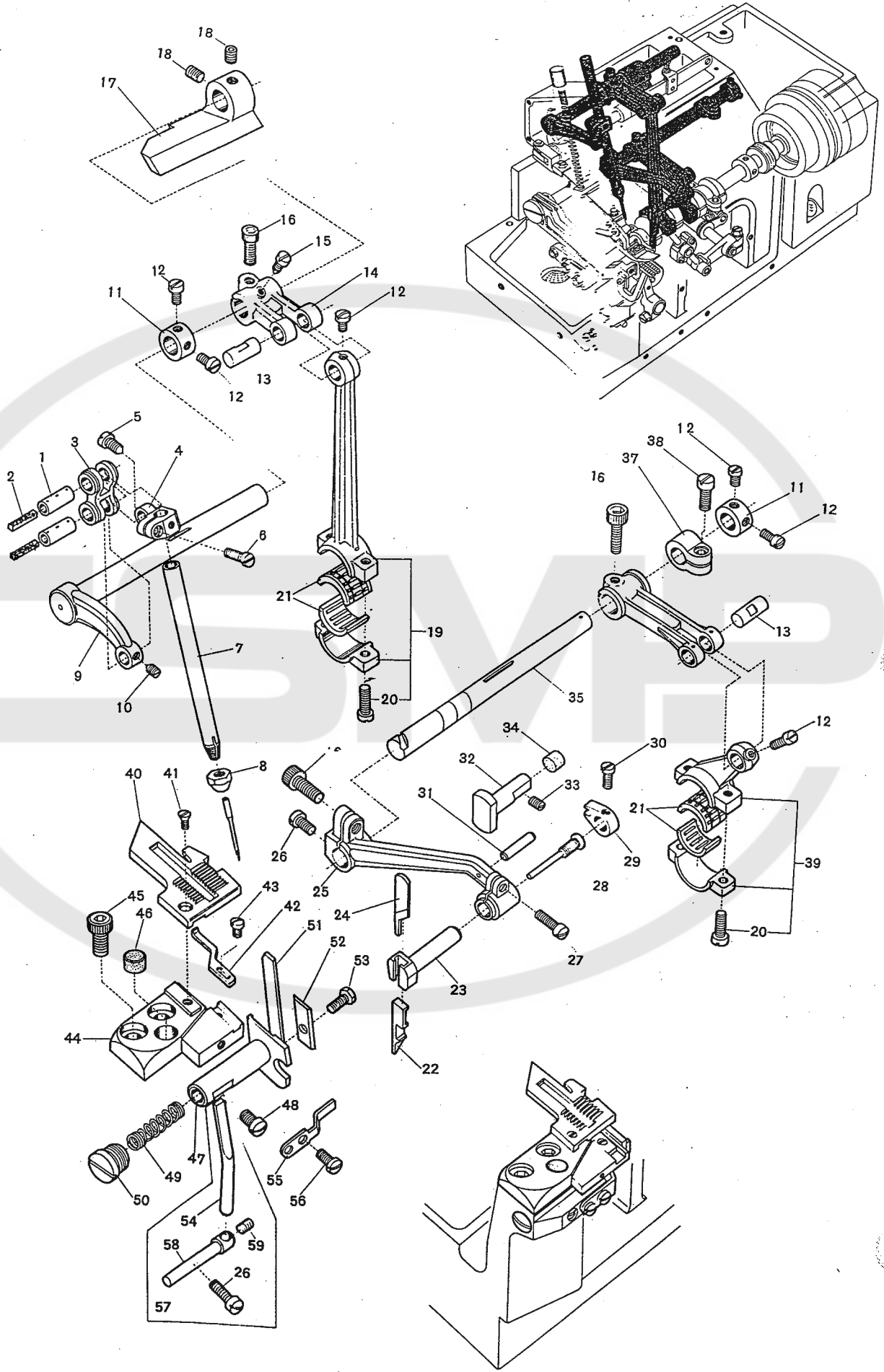
THREAD EYELET AND BASE

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt.Req.</u>	<u>Remarks</u>
1	Y32962	Tension Disc Eyelet for Looper	2	
2	Y 6542	Looper Thread Tension Posts	2	
3	Y 286	Felts for Y01111	4	
4	Y01111	Tension Discs	4	
5	Y37635	Thread Tension Spring Retainers	2	
6	Y32952	Looper Thread Tension Springs	2	
7	Y30254	Tension Spring Bushings	2	
8	Y32965	Thread Tension Spring Caps	2	
9	Y32663	Worm Cover	1	
10	Y 4438	Screw for Y32663	1	
11	Y32627	Needle Bar Connecting Link Cover	1	
12	Y 1326	Screws for Y32424, Y32627, Y34010	5	
13	Y32423	Needle Bar Thread Retainer Bracket	1	
14	Y 7006	Screw for Y32423	1	
15	Y32425	Needle Bar Thread Retainer Plate	1	
16	Y32426	Needle Bar Thread Retainer Spring	1	
17	Y 1092	Screw for Y32425	1	
18	Y32424	Needle Thread Eyelet	1	
19	Y 567	Seal for Y5062	1	
20	Y 5062	Oil Hole Screw	1	
21	Y32976	Stay Rubber Cushion	1	
22	Y32977	Frame Stay	1	
23	Y 9150	Screws for Y32977	2	
24	Y32475	Feed Mechanism Oil Shield	1	
25	Y 1228	Screws for Y32475	2	
26	Y32625	Feed Mechanism Cover	1	
27	Y 10	Washer for Hinge Screw	1	
28	Y 6004	Hinge Screw for Y32625	1	
29	Y32626	Feed Mechanism Cover Latch Spring	1	
30	Y 4351	Screw for Y32626	1	
31	Y32975	Base Gasket	1	
32	Y32973	Base	1	
33	Y32375	Base Oil Seals	4	
34	Y 563	Washers for Y32973	4	
35	Y32377	Base Rubber Cushions	4	
36	Y 6262	Screws for Y32973	4	
37	Y 6910	Wood Screws	4	
38	Y32660	Rubber Cushion Holder Plate	1	
39	Y34010	Looper Thread Eyelet Supporter	1	
40	Y32955	Looper Thread Eyelet (Right)	1	
41	Y 532	Washers for Y32955, Y32358	2	
42	Y 1330	Screws for Y32955, Y32358	2	
43	Y32358	Looper Thread Eyelet (Left)	1	
44	Y32960	Lower Looper Thread Eyelet	1	
45	Y 567	Drain Hole Seal for Outer	1	
46	Y 9852	Drain Hole Screw for Outer	1	
47	Y32421	Drain Hole Seal for Inner	1	
48	Y 5075	Drain Hole Screw for Inner	1	



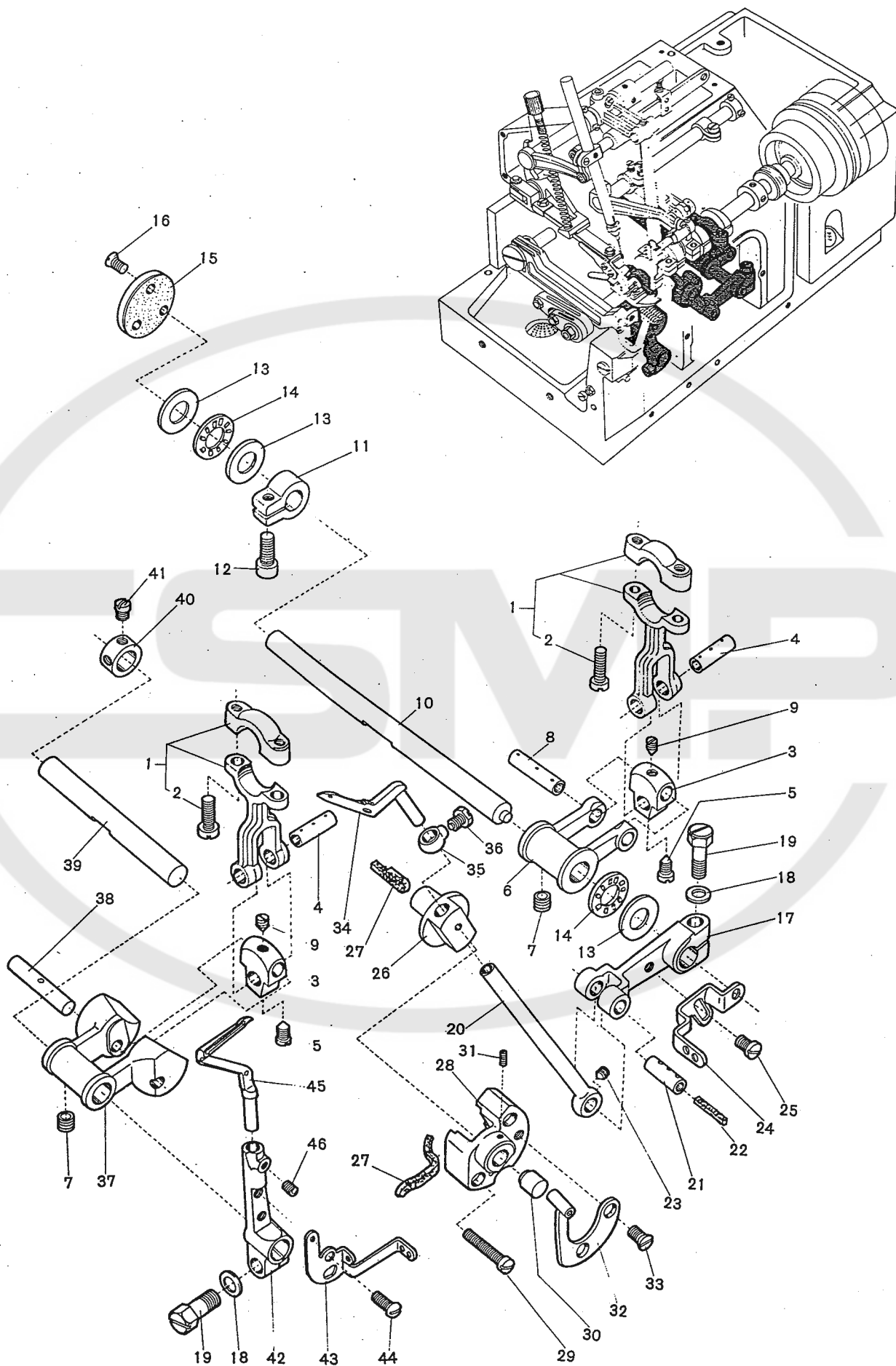
MISCELLANEOUS BUSHING AND CRANK SHAFT

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y32774	Crank Shaft	1	
2	Y32780	Feed Driving Eccentric Key	1	
3	Y32773	Crank Shaft Counterweight (Middle)	1	
4	Y 7609	Screws for Y32773	2	
5	Y32820	Crank Shaft Thrust Collar	1	
6	Y 7650	Screws for Y32820, Y32925	4	
7	Y32925	Oil Pump Driving Worm	1	
8	Y32779	Crank Shaft Ball Bearing Retaining Washer	1	
9	Y32778	Crank Shaft Ball Bearing Retaining Ring (Inner)	1	
10	Y32775	Crank Shaft Ball Bearing Housing	1	
11	Y32777	Crank Shaft Ball Bearing	1	
12	Y32818	Crank Shaft Ball Bearing Retaining Ring (Outer)	1	
13	Y32817	Crank Shaft Ball Bearing Housing Cap	1	
14	Y 4441	Screws for Y32817	4	
15	Y32772	Pulley	1	
16	Y 3591	Main Screw for Y32772	1	
17	Y 4402	Cap Screw for Y32772	1	
18	Y 9203	Sub Screw for Y32772	1	
19	Y32781	Crank Shaft Bushing (Inner)	1	
20	Y 9209	Screws for Y32781, Y32793, Y32794, Y32795	4	
21	Y32782	Crank Shaft Bushing (Left)	1	
22	Y 3595	Screw for Y32782	1	
23	Y32904	Upper Knife Driving Shaft Bushing (Right)	1	
24	Y 3654	Screw for Y32904	1	
25	Y32905	Upper Knife Driving Shaft Bushing (Left)	1	
26	Y 2133	Screw for Y32905	1	
27	Y32906	Upper Knife Driving Shaft Oil Seal	1	
28	Y32648	Needle Bar Driving Crank Bushing (Right)	1	
29	Y 1457	Screws for Y32647, Y32648	2	
30	Y32650	Needle Bar Driving Crank Bushing Plug	1	
31	Y32647	Needle Bar Driving Crank Bushing (Left)	1	
32	Y32684	Needle Bar Driving Crank Oil Seal	1	
33	Y32653	Needle Bar Bushing (Lower)	1	
34	Y 304	Oil Wicks for Y32652, Y32653	2	
35	Y32652	Needle Bar Bushing (Upper)	1	
36	Y 526	Seal for Y32652	1	
37	Y 3636	Cap Screw for Y32652	1	
38	Y34518	Upper Looper Driving Shaft Bushing (Front)	1	
39	Y 1435	Screw for Y34518	1	
40	Y30291	Looper Shaft Oil Seals	2	
41	Y32793	Upper Looper Driving Shaft Bushing (Rear)	1	
42	Y32349	Upper Looper Bar Guide Bushing	1	
43	Y 1448	Screw for Y32802	1	
44	Y32350	Upper Looper Bar Guide Bushing Cap	1	
45	Y 527	Oil Felt for Y32868	1	
46	Y32794	Lower Looper Driving Shaft Bushing (Front)	1	
47	Y32795	Lower Looper Driving Shaft Bushing (Rear)	1	



NEEDLE BAR AND KNIFE DRIVING MECHANISM

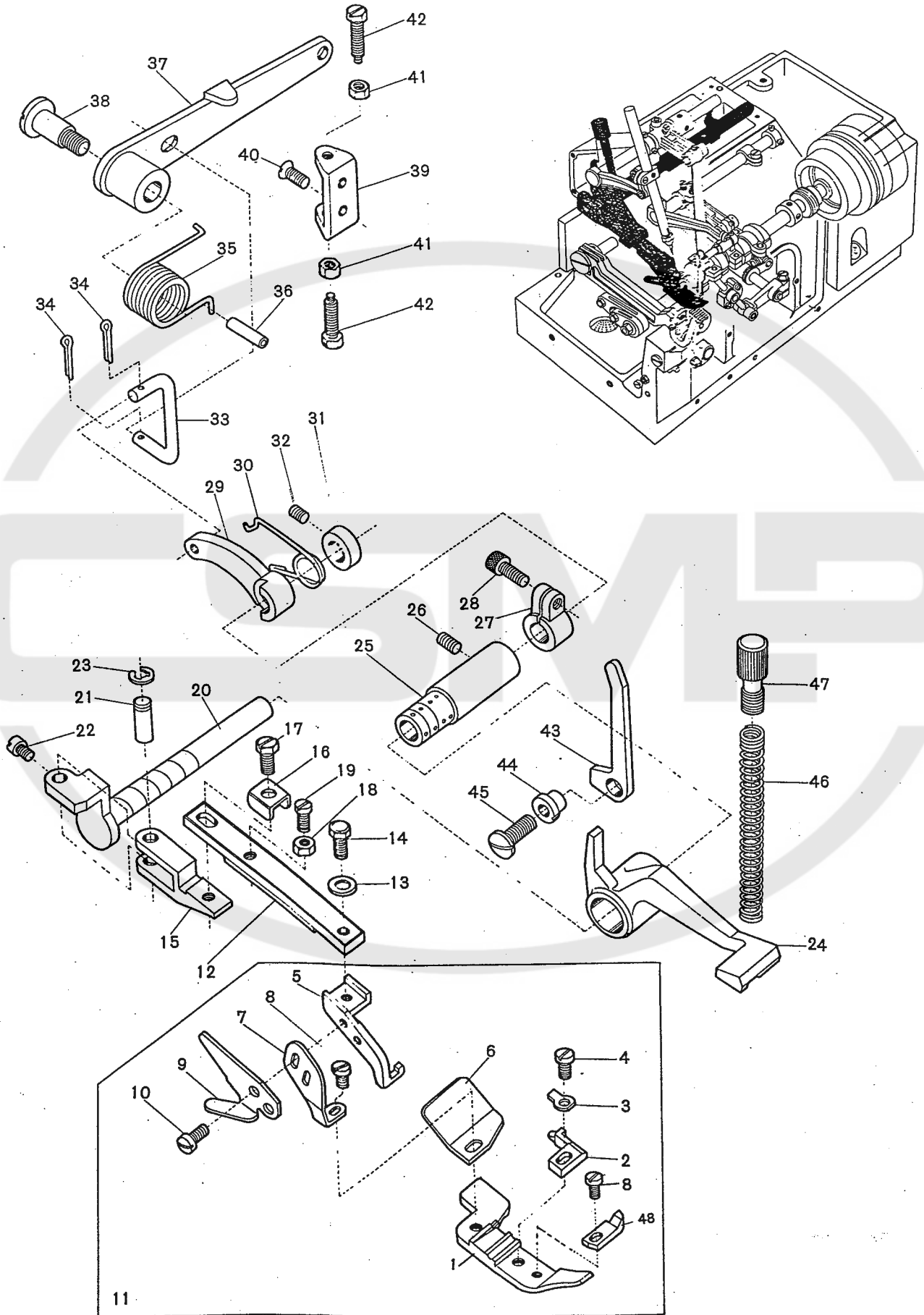
<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y90320	Needle Bar Connection Link Pins	2	
2	Y 282	Gil Wicks for Y90320	2	
3	Y90321	Needle Bar Connection Link	1	
4	Y32651	Needle Bar Connecting Bracket	1	
5	Y 4313	Screw for Y90320 (Y32651)	1	
6	Y 4435	Screw for Y32651	1	
7	Y37122	Needle Bar for Single Needle	1	
8	Y 62	Needle Clamping Nut	1	
9	Y32645	Needle Bar Driving Crank	1	
10	Y 3311	Screw for Y90320 (Y32645)	1	
11	Y32646	Needle Bar Driving Crank Collars	2	
12	Y 9604	Screws for Y32646, Y32921, Y32900	6	
13	Y32921	Connecting Rod Pin	2	
14	Y32644	Needle Bar Driving Lever	1	
15	Y 9517	Two Screws for Y32644	1	
16	Y 5520	Main Screws for Y32644, Y32902, Y32910	3	
17	Y32662	Needle Bar Driving Crank Counterweight	1	
18	Y 3635	Screw for Y32662	2	
19	Y32670	Needle Bar Connecting Rod	1	
20	Y 5071	Screws for Y32670, Y32900	4	
21	Y32819	Connecting Rod Roller Bearings	2	
22	Y32913	Upper Knife Clamp	1	
23	Y32911	Upper Knife Holder	1	
24	Y32914	Upper Knife	1	
25	Y32910	Upper Knife Driving Arm	1	
26	Y 4437	Screws for Y32910, Y33870	3	
27	Y 1174	Screw for Y32911 (32910)	1	
28	Y 5508	Screw for Y32914	1	
29	Y32912	Upper Knife Holder Guide	1	
30	Y 7616	Screw for Y32912	1	
31	Y 723	Guide Pin for Y32912	1	
32	Y32909	Upper Knife Driving Arm Guide	1	
33	Y 3434	Screw for Y32909	1	
34	Y32519	Upper Knife Driving Arm Guide Plug	1	
35	Y32903	Upper Knife Driving Shaft	1	
36	Y32902	Upper Knife Driving Lever	1	
37	Y32920	Upper Knife Driving Shaft Collar (Left)	1	
38	Y 7311	Screw for Y32920	1	
39	Y32900	Upper Knife Driving Connecting Rod	1	
40	Y32667	Throat Plate #2	1	
41	Y 5401	Screw for Throat Plate	1	
42	Y32655	Needle Guard (Front)	1	
43	Y 4404	Screw for Y32655	1	
44	Y32601	Throat Plate Supporter	1	
45	Y 6662	Screws for Y32601	2	
46	Y32604	Cloth Plate Rubber Cushion	1	
47	Y32916	Lower Knife Holder	1	
48	Y 4591	Screw for Y32916	1	
49	Y32919	Lower Knife Holder Spring	1	
50	Y 5074	Screw for Y32919	1	
51	Y30421	Lower Knife	1	
52	Y32917	Lower Knife Clamp	1	
53	Y 7605	Screw for Y32917	1	
54	Y33871	Needle Guard (Rear)	1	
55	Y32899	Lower Knife Holder Locking Plate	1	
56	Y 4440	Screws for Y32899	2	
57	Y33873	Needle Guard Complete Set (Rear)	1	
58	Y33870	Needle Guard Holder	1	
59	Y 3638	Screw for Y33871	1	



LOOPER DRIVING MECHANISM

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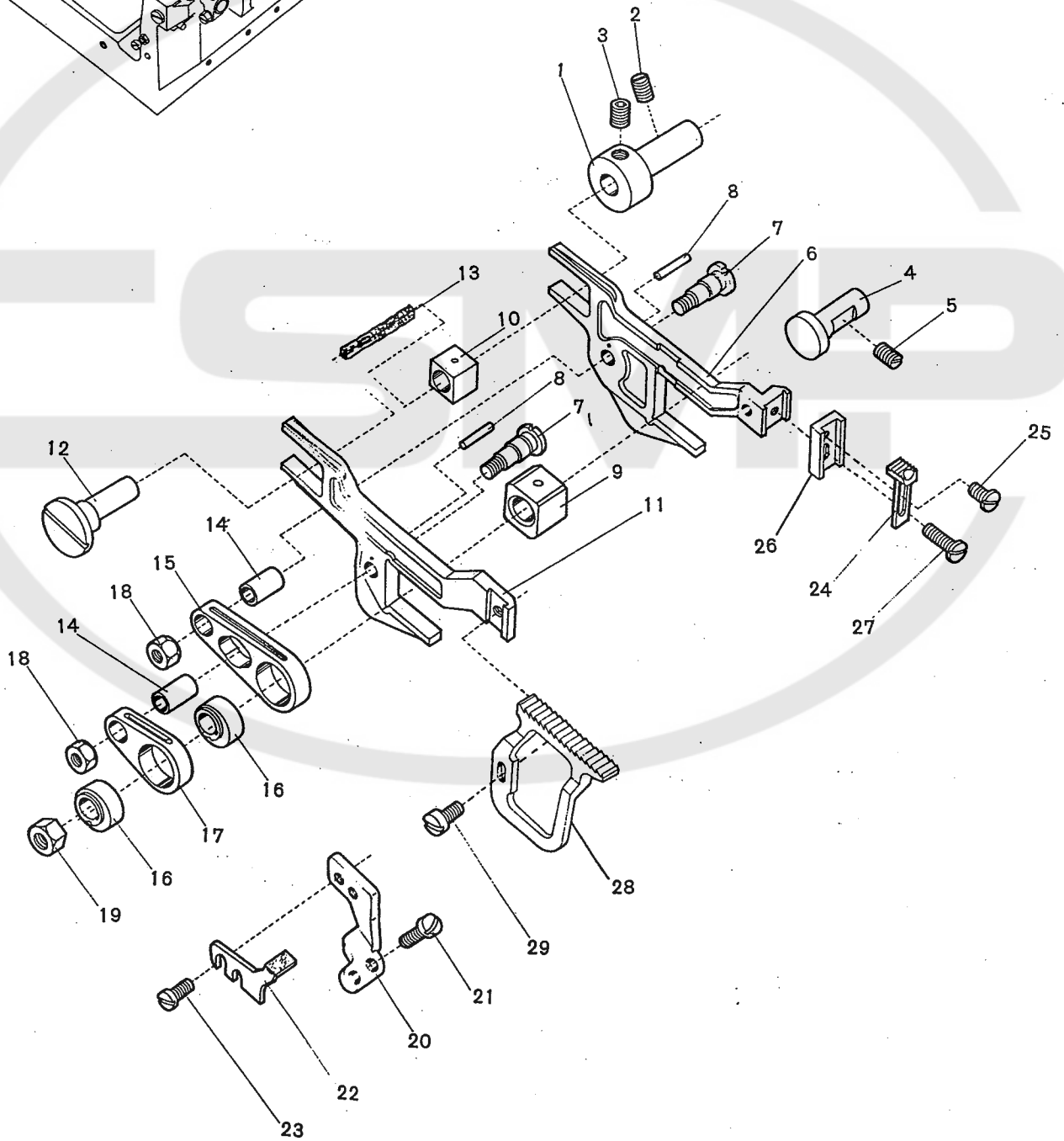
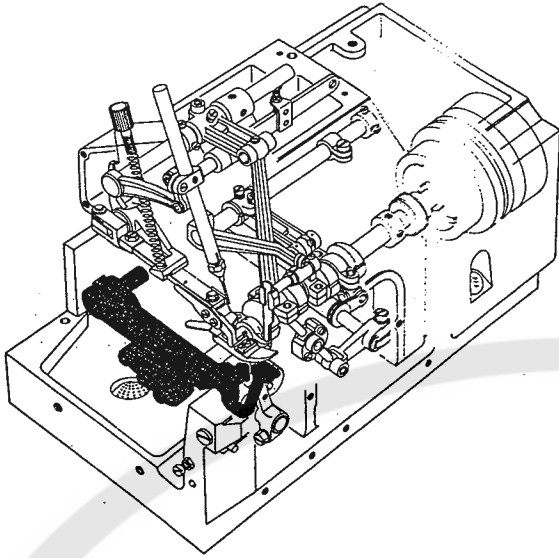
<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y32783	Looper Driving Lever Connecting Rods	2	
2	Y 5071	Screws for Y32783	4	
3	Y32785	Looper Driving Lever Links	2	
4	Y32784	Looper Driving Lever Link Pins (Short)	2	
5	Y 9506	Screws for Y32784	2	
6	Y32787	Upper Looper Driving Lever	1	
7	Y 3635	Screws for Y32787, Y32815	4	
8	Y32786	Looper Driving Lever Link Pin (Long)	1	
9	Y 3404	Screws for Y32786, Y32816	2	
10	Y34517	Upper Looper Driving Shaft	1	
11	Y32792	Upper Looper Driving Shaft Collar	1	
12	Y 5550	Screw for Y32792	1	
13	Y32848	Upper Looper Driving Shaft Thrust Washers	3	
14	Y32849	Upper Looper Driving Shaft Thrust Rollers	2	
15	Y33013	Upper Looper Driving Shaft End Cap	1	
16	Y 5345	Screws for Y33013	3	
17	Y34104	Upper Looper Bar Driving Arm	1	
18	Y 520	Washers for Y34104, Y32789	2	
19	Y 5500	Screws for Y34104, Y32789	2	
20	Y32800	Upper Looper Bar	1	
21	Y32799	Upper Looper Bar Driving Arm Pin	1	
22	Y 282	Oil Wick for Y32799	1	
23	Y 3311	Screw for Y32799	1	
24	Y34224	Looper Thread Pull-Off (Right)	1	
25	Y 4358	Screw for Y34224	1	
26	Y32347	Upper Looper Bar Guide	1	
27	Y 304	Oil Wicks for Y32347, Y32800	2	
28	Y34516	Upper Looper Bar Guide Retainer	1	
29	Y 5004	Screws for Y34516	2	
30	Y32348	Upper Looper Bar Guide Thrust Pin	1	
31	Y 7650	Screw for Y32348	1	
32	Y34226	Upper Looper Thread Guide	1	
33	Y 9142	Screws for Y34226	2	
34	Y32807	Upper Looper	1	
35	Y32803	Upper Looper Holder Collar	1	
36	Y 5507	Screw for Y32803	1	
37	Y32815	Lower Looper Driving Lever	1	
38	Y32816	Lower Looper Driving Lever Pin	1	
39	Y32788	Lower Looper Driving Shaft	1	
40	Y30228	Lower Looper Shaft Collar	1	
41	Y 9604	Screws for Y30228	2	
42	Y32789	Lower Looper Holder Arm	1	
43	Y32959	Looper Thread Pull-Off (Left)	1	
44	Y 1326	Screws for Y32959	2	
45	Y32790	Lower Looper	1	
46	Y 3638	Screw for Y32790	1	



PRESSER FOOT MECHANISM

7

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y32736	Presser Foot	1	
2	Y32744	Presser Foot Stitch Tongue #1	1	
2-1	Y32743	Presser Foot Stitch Tongue #2, #3	1	
3	Y30619	Presser Foot Hinge Spring	1	
4	Y 5036	Screw for Stitch Tongue	1	
5	Y32741	Presser Foot Holder	1	
6	Y34535	Presser Foot Chain Shield	1	
7	Y 1228	Screw for Y34535	1	
8	Y 1230	Screw for Y32745	1	
9	Y32706	Chain Cutting Knife	1	
10	Y 4404	Screws for Y32706	2	
11	Y32739	Presser Foot Complete Set #2	1	
12	Y32725	Foot Carrier	1	
13	Y 538	Washer for Y5509	1	
14	Y 5509	Screw for Presser Foot	1	
15	Y32724	Foot Carrier Hinge	1	
16	Y32728	Foot Carrier Washer	1	
17	Y 5541	Screw for Y32725	1	
18	Y 335	Nut for Y4357	1	
19	Y 1170	Stop Screw for Presser Foot	1	
20	Y32722	Foot Lifter Lever Shaft	1	
21	Y32723	Foot Lifter Hinge Pin	1	
22	Y 1186	Screw for Y32723	1	
23	Y33024	Foot Lifter Hinge Pin Retaining Ring	1	
24	Y32721	Presser Foot Positioning Arm	1	
25	Y32720	Foot Lifter Bushing	1	
26	Y 2022	Screw for Y32720	1	
27	Y32718	Foot Lifter Latch Collar	1	
28	Y 5550	Screw for Y32718	1	
29	Y32717	Intermediate Lever	1	
30	Y32729	Intermediate Lever Spring	1	
31	Y32719	Foot Lifter Small Collar	1	
32	Y 1459	Screw for Y32719	1	
33	Y32714	Foot Lifter Lever Connecting Link	1	
34	Y32715	Cotter Pins	2	
35	Y32713	Foot Lifter Lever Spring	1	
36	Y 690	Latch Pin for Y32713	1	
37	Y32711	Foot Lifter Lever	1	
38	Y 6000	Screw for Y32711	1	
39	Y32716	Foot Lifter Lever Stopper	1	
40	Y 9127	Screws for Y32716	2	
41	Y 334	Nuts for Y32711	2	
42	Y 5505	Adjust Screws for Y32711	2	
43	Y32727	Presser Foot Release Lever	1	
44	Y32420	Presser Foot Release Lever Bushing	1	
45	Y 4635	Screw for Y32420	1	
46	Y32726	Presser Spring	1	
47	Y 6401	Presser Spring Adjusting Screw	1	
48	Y32745	Presser Foot Chip Guard	1	

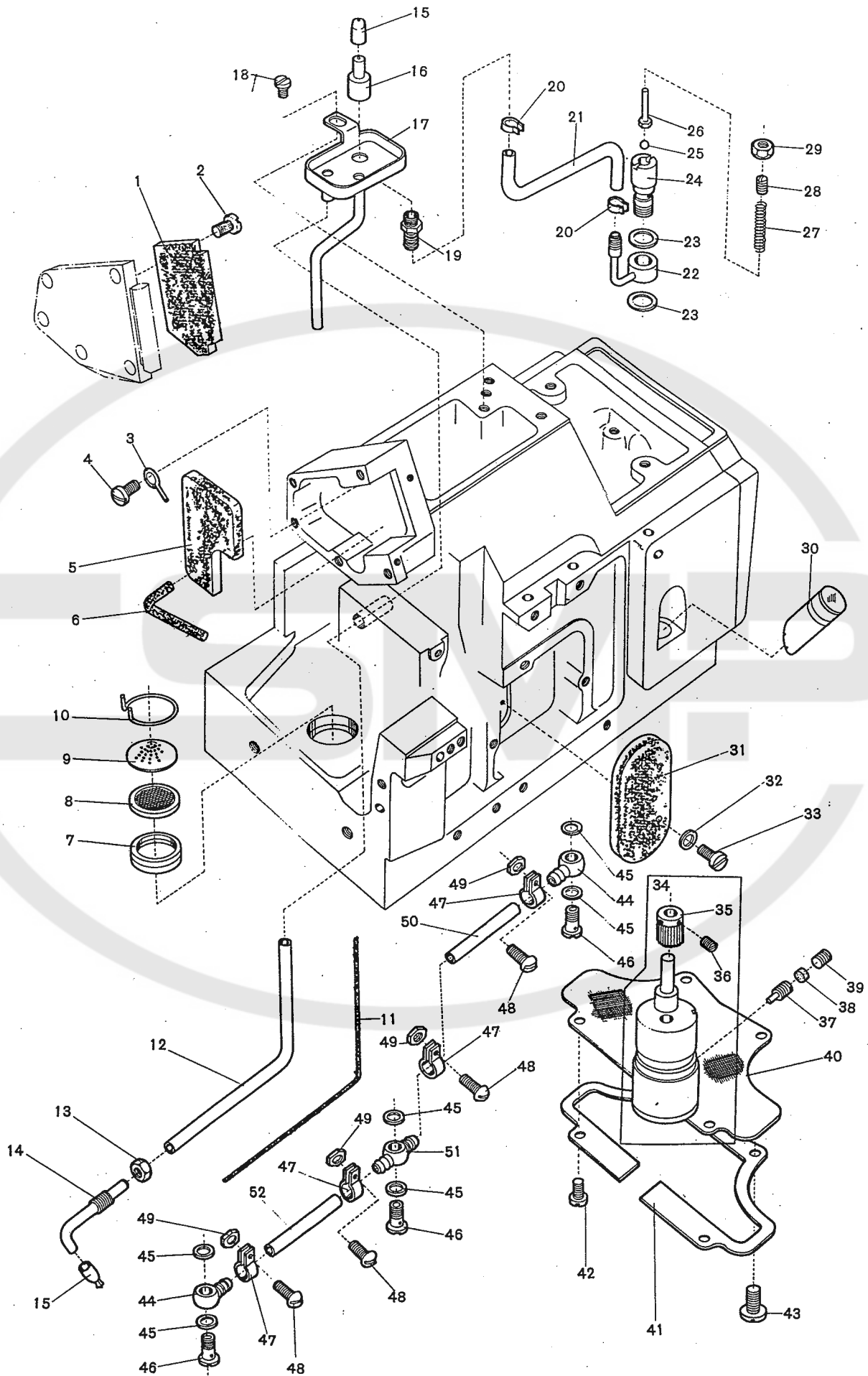


FEED DRIVING MECHANISM

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt.Req.</u>	<u>Remarks</u>
1	Y34134	Feed Bar Guide (Rear)	1	
2	Y 3632	Screw for Y34134	1	
3	Y 3635	Screw for Y32866	1	
4	Y32858	Feed Bar Guide (Right)	1	
5	Y 9200	Screw for Y32858	1	
6	Y32857	Main Feed Bar	1	
7	Y32864	Feed Bar Driving Studs	2	
8	Y 722	Cotters for Y32864	2	
9	Y32854	Feed Lifter Block	1	
10	Y32867	Feed Bar Guide Block	1	
11	Y32856	Differential Feed Bar	1	
12	Y32866	Feed Adjusting Pin	1	
13		Oil Wick for Y32866	1	
14	Y32853	Feed Bar Driving Connection Bushings	2	
15	Y32852	Main Feed Bar Driving Connection	1	
16		Feed Driving Eccentrics (See Below The Table)	2	
17	Y32851	Differential Feed Bar Driving Connection	1	
18	Y 451	Nuts for Y32864	2	
19	Y 20	Nut for Feed Driving Eccentric	1	
20	Y32381	Feed Bar Guide (Left)	1	
21	Y 4440	Screws for Y32381	2	
22	Y34059	Throat Plate Stay	1	
23	Y 5000	Screws for Y34059	2	
24	Y32883	Chaining Feed Dog	1	
25	Y 9730	Screw for Chaining Feed Dog	1	
26	Y32873	Auxiliary Feed Dog Holder	1	
27	Y 7609	Screw for Main Feed Dog	1	
28	Y32871	Plain Feed Dog	1	
29	Y 4353	Screw for Differential Feed Dog	1	

Feed Driving Eccentrics Table

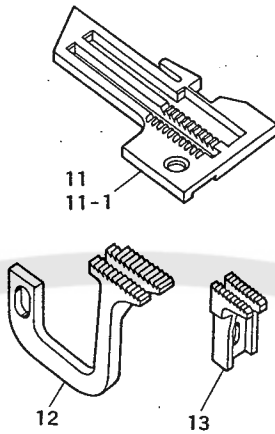
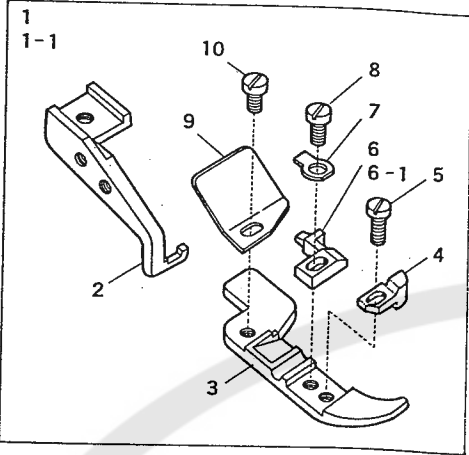
<u>Parts No.</u>	<u>Stitches Per Inch</u>
Y32821	5
Y32822	6
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Y32847	100



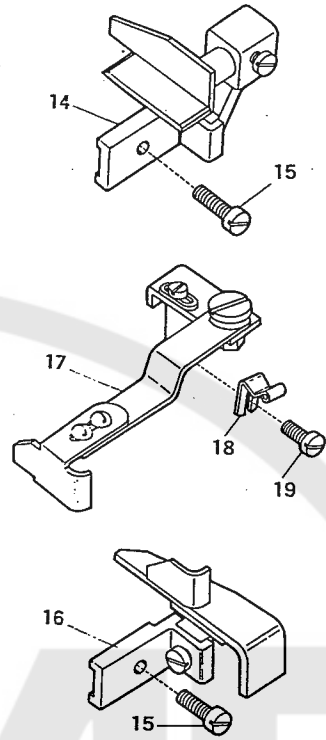
OIL LUBRICATING SYSTEM

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y32685	Needle Bar Oiling Felt (Left)	1	
2	Y 9853	Screws for Y32685	2	
3	Y32812	Needle Bar Oiling Felt Retainer	1	
4	Y 9604	Screw for Y32812	1	
5	Y32649	Needle Bar Oiling Felt (Right)	1	
6		Oil Wick for Needle Bar Connection Link	1	
7	Y32934	Round Oil Filter Holder Ring	1	
8	Y32931	Round Oil Filter Screen (Fine Mesh)	1	
9	Y32933	Round Oil Filter Screen (Coarse Mesh)	1	
10	Y32898	Round Oil Filter Screen Clamp	1	
11		Oil Wick for Feed Driving Eccentric	1	
12	Y32483	Feed Bar Driving Connection Oil Tube	1	
13	Y 419	Nut for Y32480	1	
14	Y32480	Feed Bar Driving Connection Oil Nozzle	1	
15	Y37697	Oil Nozzle Caps	2	
16	Y32479	Oil Sight Top Nozzle	1	
17	Y32476	Oil Receiver	1	
18	Y 9604	Screw for Y32476	1	
19	Y 9909	Oil Tube Fitting Nut	1	
20	Y37675	Oil Tube Clamps (Small)	2	
21	Y32850	Oil Tube 150	1	
22	Y32376	Oil Relief Valve Fitting Tube	1	
23	Y 509	Seals for Y32376	2	
24	Y32938	Oil Relief Valve	1	
25	Y80503	Oil Relief Ball	1	
26	Y30748	Oil Relief Valve Spring Guide	1	
27	Y30745	Oil Relief Valve Spring	1	
28	Y 6861	Adjust Screw for Y30745	1	
29	Y 419	Nut for Y30745	1	
30	Y32417	Oil Sight Gauge	1	
31	Y32806	Upper Looper Bar Oiling Felt	1	
32	Y 550	Washers for Y32806	2	
33	Y 4353	Screws for Y32806	2	
34	Y32929	Oil Pump Complete Set	1	
35	Y30711	Oil Pump Driving Worm Gear	1	
36	Y 1459	Screws for Y30711	2	
37	Y 6330	Screw for Y32929	1	
38	Y 926	Seal for Y32929	1	
39	Y 9503	Screw for Y32929	1	
40	Y32935	Under Pump Oil Filter Screen	1	
41	Y32937	Under Pump Oil Filter Screen Clamp	1	
42	Y 4358	Screws for Y32937	2	
42	Y 4351	Screws for Y32937	2	
44	Y37669	Oil Tube Fittings One Way End	2	
45	Y 567	Seals for Y37668, Y37669	6	
46	Y 7668	Oil Tube Fitting Studs	3	
47	Y32944	Oil Tube Clamps	4	
48	Y 5133	Screws for Y32944	4	
49	Y 331	Nuts for Y32944	4	
50	Y32948	Oil Tube (47mm)	1	
51	Y37668	Oil Tube Fitting Two Way End	1	
52	Y32949	Oil Tube (58mm)	1	

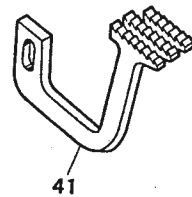
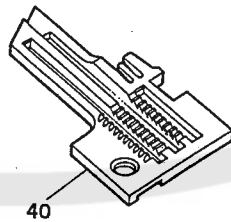
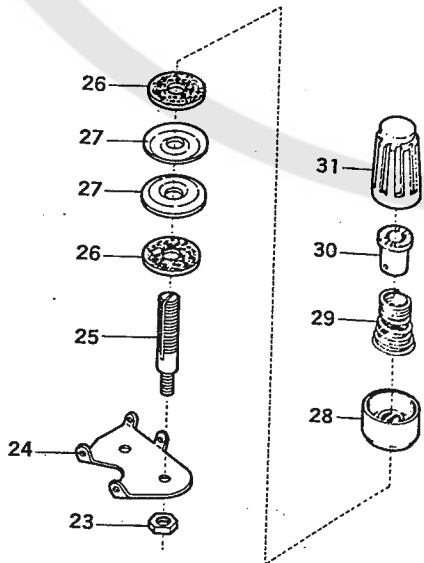
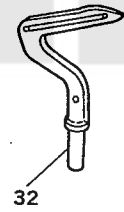
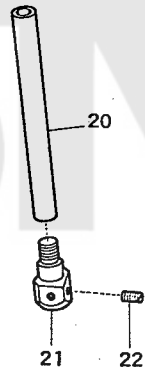
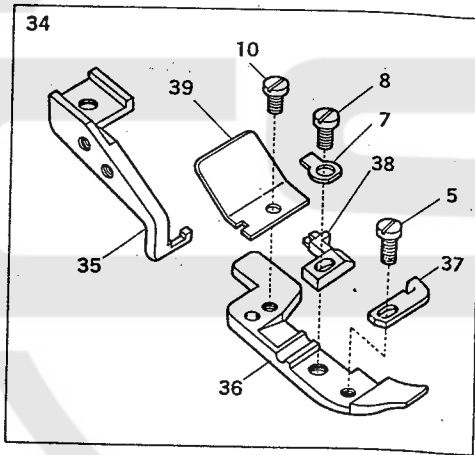
600-2,-3



EDGE GUIDE

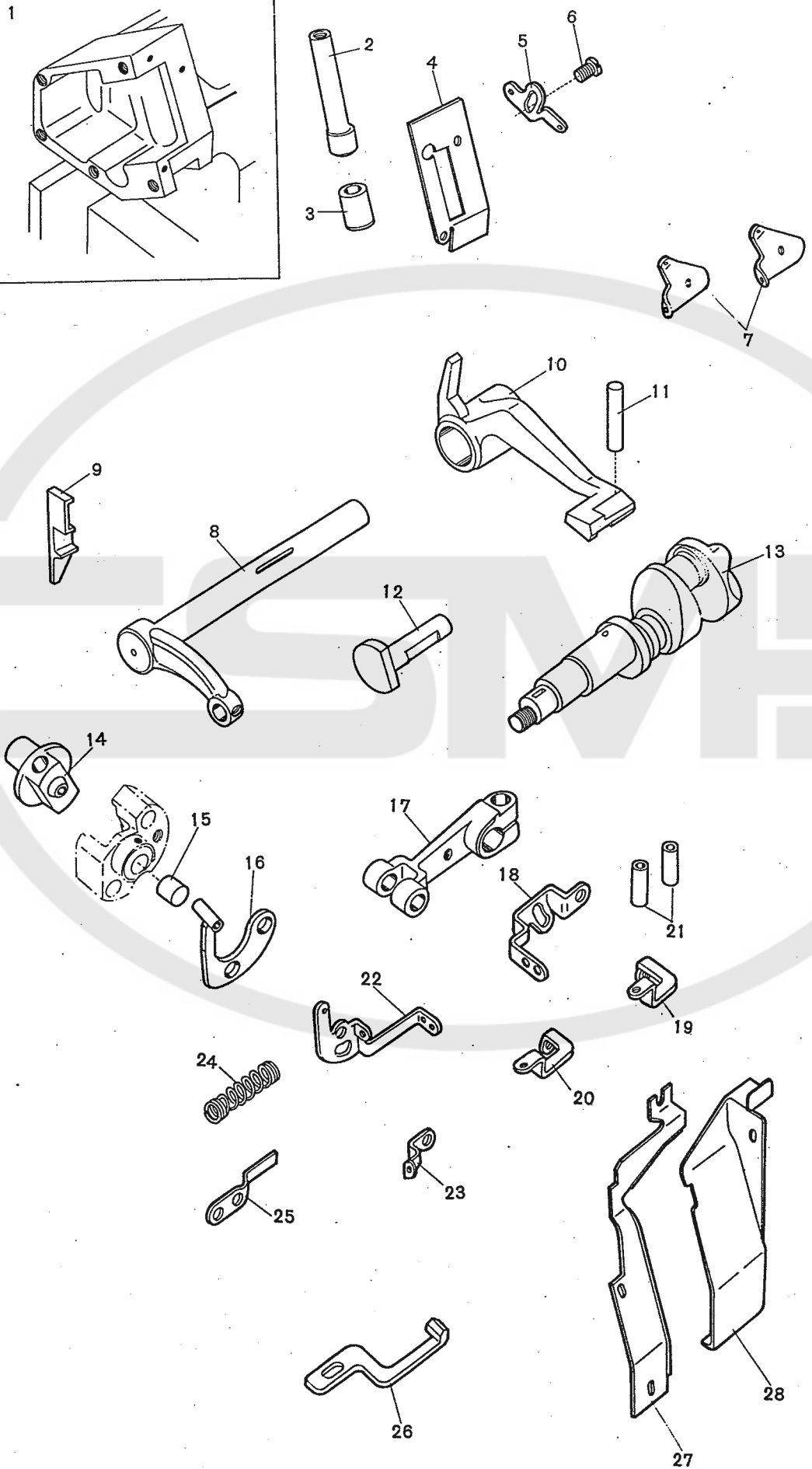
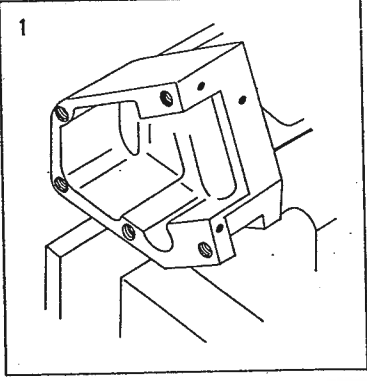


600-4



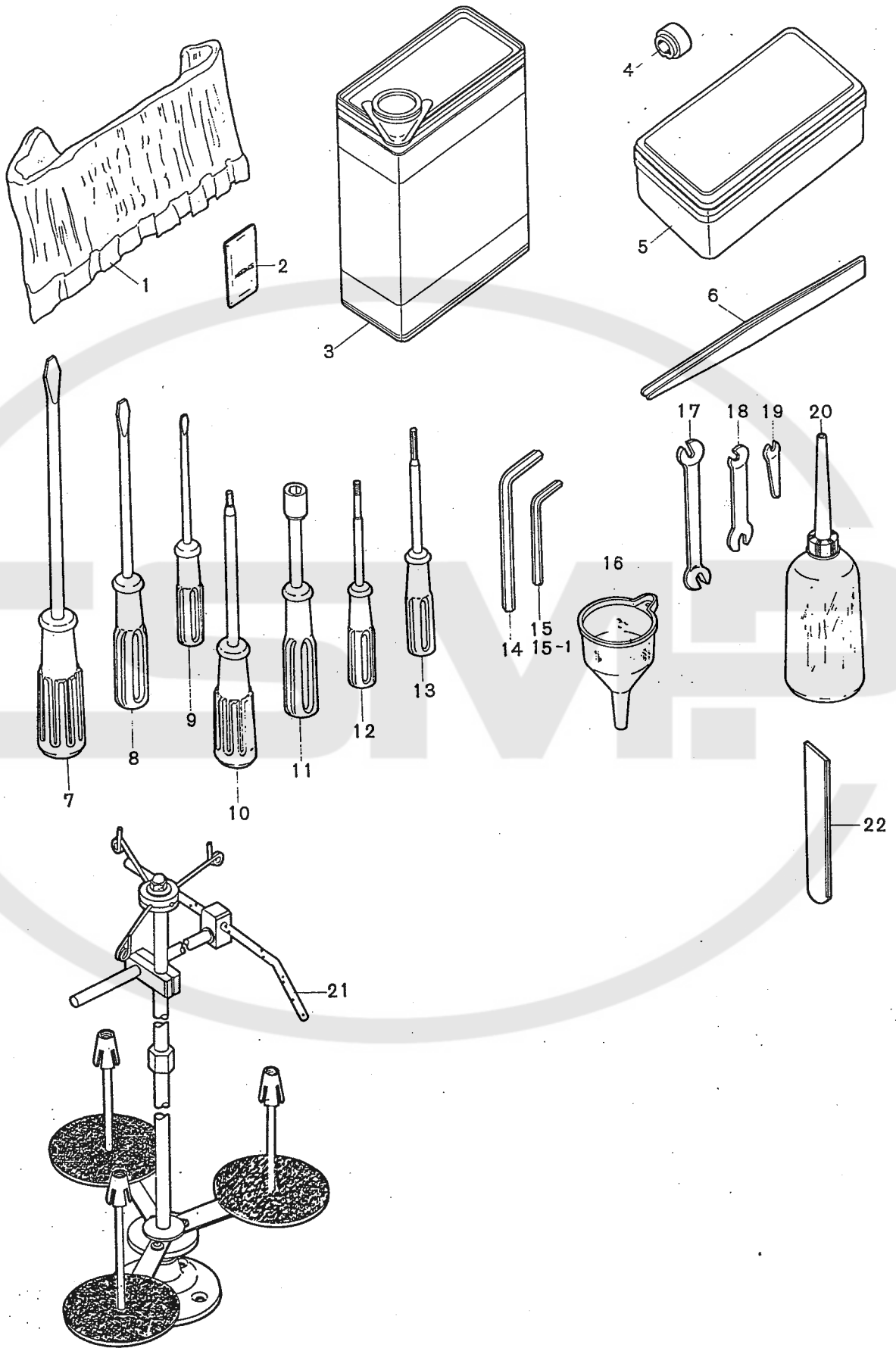
600-2,-3,-4 EXCLUSIVE PARTS

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y32747	Presser Foot Complete Set for 600-2	1	
1-1	Y32748	Presser Foot Complete Set for 600-3	1	
2	Y32741	Presser Foot Holder	1	
3	Y32708	Presser Foot for 600-2, -3	1	
4	Y32710	Presser Foot Chip Guard	1	
5	Y 1230	Screw for Y32710	1	
6	Y32744	Presser Foot Stitch Tongue for 600-2	1	
6-1	Y32743	Presser Foot Stitch Tongue for 600-3	1	
7	Y30619	Presser Foot Hinge Spring	1	
8	Y 5036	Screw for Y30619	1	
9	Y34535	Presser Foot Chain Shield	1	
10	Y 1228	Screw for Y34535	1	
11	Y32671	Throat Plate for 600-2	1	
11-1	Y32673	Throat Plate for 600-3	1	
12	Y33816	Differential Feed Dog for 600-2, -3	1	
13	Y33814	Main Feed Dog for 600-2, -3	1	
14	Y37948	Edge Guide Complete Set (Large)	1	
15	Y 4358	Screw for Y37948, Y37962	1	
16	Y37962	Edge Guide Complete Set (Small)	1	
17	Y33751	Edge Guide Complete Set (Swing)	1	
18	Y33400	Front Cover Latch Spring	1	
19	Y 7405	Screw for Y33400	1	
20	Y37372	Needle Bar	1	
21	Y37373	Needle Holder	1	
22	Y 3637	Screws for Needle	2	
23	Y 340	Nut for Y6543	1	
24	Y34763	Needle Thread Tension Disc Eyelet	1	
25	Y 6543	Tension Post	1	
26	Y 286	Felts for Tension Disc	2	
27	Y01111	Tension Discs	2	
28	Y37635	Tread Tension Spring Retainer	1	
29	Y32971	Needle Thread Tension Spring	1	
30	Y30254	Tension Spring Bushing	1	
31	Y34774	Tread Tension Spring Cap	1	
32	Y32416	Lower Looper	1	
33	Y32540	Upper Looper	1	
34	Y32579	Presser Foot Complete Set	1	
35	Y32546	Presser Foot Holder	1	
36	Y32494	Presser Foot	1	
37	Y32493	Presser Foot Chip Guard	1	
38	Y32551	Presser Foot Stitch Tongue	1	
39	Y32746	Presser Foot Chain Shield	1	
40	Y32571	Throat Plate	1	
41	Y33819	Differential Feed Dog (Large Teeth)	1	
42	Y33818	Main Feed Dog (Large Teeth)	1	
43	Y32557	Auxiliary Feed Dog (Large Teeth)	1	



600-4 EXCLUSIVE PARTS

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt.Req.</u>	<u>Remarks</u>
1	Y32530	Frame	1	
2	Y32532	Needle Bar Bushing (Upper)	1	
3	Y32533	Needle Bar Bushing (Lower)	1	
4	Y32572	Needle Bar Connecting Link Cover	1	
5	Y32575	Auxiliary Needle Thread Eyelet	1	
6	Y 4358	Screw for Y32575	1	
7	Y32585	Looper Thread Tension Disc Eyelets	2	
8	Y32534	Needle Bar Driving Crank	1	
9	Y32556	Upper Knife Clamp	1	
10	Y32552	Presser Foot Positioning Arm	1	
11	Y32543	Presser Spring Guide Pin	1	
12	Y32554	Upper Knife Driving Arm Guide	1	
13	Y32531	Crank Shaft	1	
14	Y34515	Upper Looper Bar Guide	1	
15	Y34587	Upper Looper Bar Guide Thrust Pin	1	
16	Y32374	Upper Looper Thread Guide	1	
17	Y34514	Upper Looper Bar Driving Arm	1	
18	Y32373	Looper Thread Pull-Off (Right)	1	
19	Y32580	Looper Thread Eyelet (Right)	1	
20	Y32582	Looper Thread Eyelet (Left)	1	
21	Y32577	Looper Thread Tubes	2	
22	Y32583	Looper Thread Pull-Off (Left)	1	
23	Y32584	Lower Looper Thread Eyelet	1	
24	Y32490	Lower Knife Holder Spring	1	
25	Y32488	Lower Knife Holder Locking Plate	1	
26	Y32545	Needle Guard (Front) for DCZ-222, -223	1	
27	Y32576	Chip Guard (Fix)	1	
28	Y32498	Chip Guard (Open)	1	



ACCESSORY

<u>Ref.No.</u>	<u>Parts.No.</u>	<u>Description</u>	<u>Amt. Req.</u>	<u>Remarks</u>
1	Y34767	Machine Cover	1	
2		Needles DCX1	10	
3		Oil	1	
4		Feed Driving Eccentric	3	
5	Y34766	Attachment Box	1	
6	Y37909	Thread Tweezers	1	
7	Y37901	Screw Driver (Large)	1	
8	Y37902	Screw Driver (Medium)	1	
9	Y37903	Screw Driver (Small)	1	
10	Y37923	Hexagon Screw Driver (1.98)	1	
11	Y37946	Socket Wrench (9.52)	1	
12	Y37947	Feed Driving Eccentric Extractor	1	
13	Y37919	Hexagon Screw Driver (Two Needle Only) (1.56)	1	
14	Y37922	Hexagon Wrench Key (Large) (4.76)	1	
15	Y37916	Hexagon Wrench Key (Small)	1	
15-1	Y37924	Hexagon Wrench Key (1.56)	1	
16	Y34769	Funnel	1	
17	Y37945	Wrench (Large) (7.14X7.94)	1	
18	Y37915	Wrench (Medium) (7.14X7.14)	1	
19	Y37944	Wrench (Small) (4.9)	1	
20	Y34768	Oiler	1	
21	Y34770	Thread Stand 3 Spool Type Complete Set 600-1	1	
	Y34771	Thread Stand 4 Spool Type Complete Set 600-4	1	
22	Y30421	Lower Knife	1	

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Y33816	10	12			
Y33817	10	32-2			
Y33818	10	33-1			
Y33818	10	42			
Y33819	10	41			
Y33870	5	58			
Y33871	5	54			
Y33873	5	57			
Y34010	3	39			
Y34059	8	22			
Y34104	6	17			
Y34134	8	1			
Y34224	6	24			
Y34226	6	32			
Y34514	12	17			
Y34515	12	28			
Y34516	6	28			
Y34517	6	10			
Y34518	4	38			
Y34535	7	6			
Y34535	10	9			
Y34587	12	15			
Y34760	1	32			
Y32761	2	4			
Y34762	2	1			
Y34763	10	24			
Y34764	2	19			
Y34766	12	5			
Y34767	12	1			
Y34768	12	20			
Y34769	12	16			
Y34770	12	21-1			
Y34771	12	21-2			
Y34774	10	31			
Y37122	5	7			
Y37372	10	20			
Y37373	10	21			
Y37635	2	12			
Y37635	3	5			
Y37635	10	28			
Y37668	9	51			
Y37669	9	44			
Y37675	9	20			



