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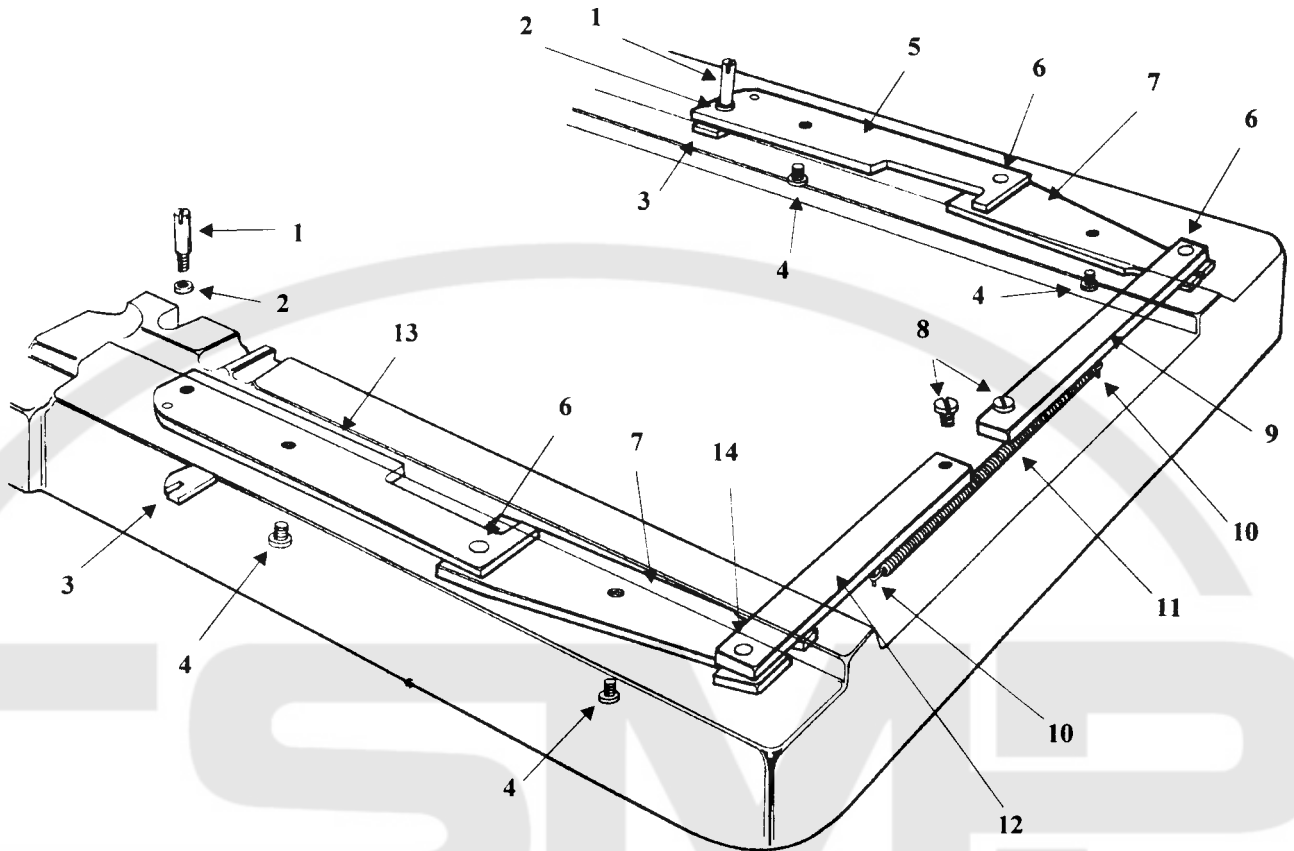
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CLAMPING



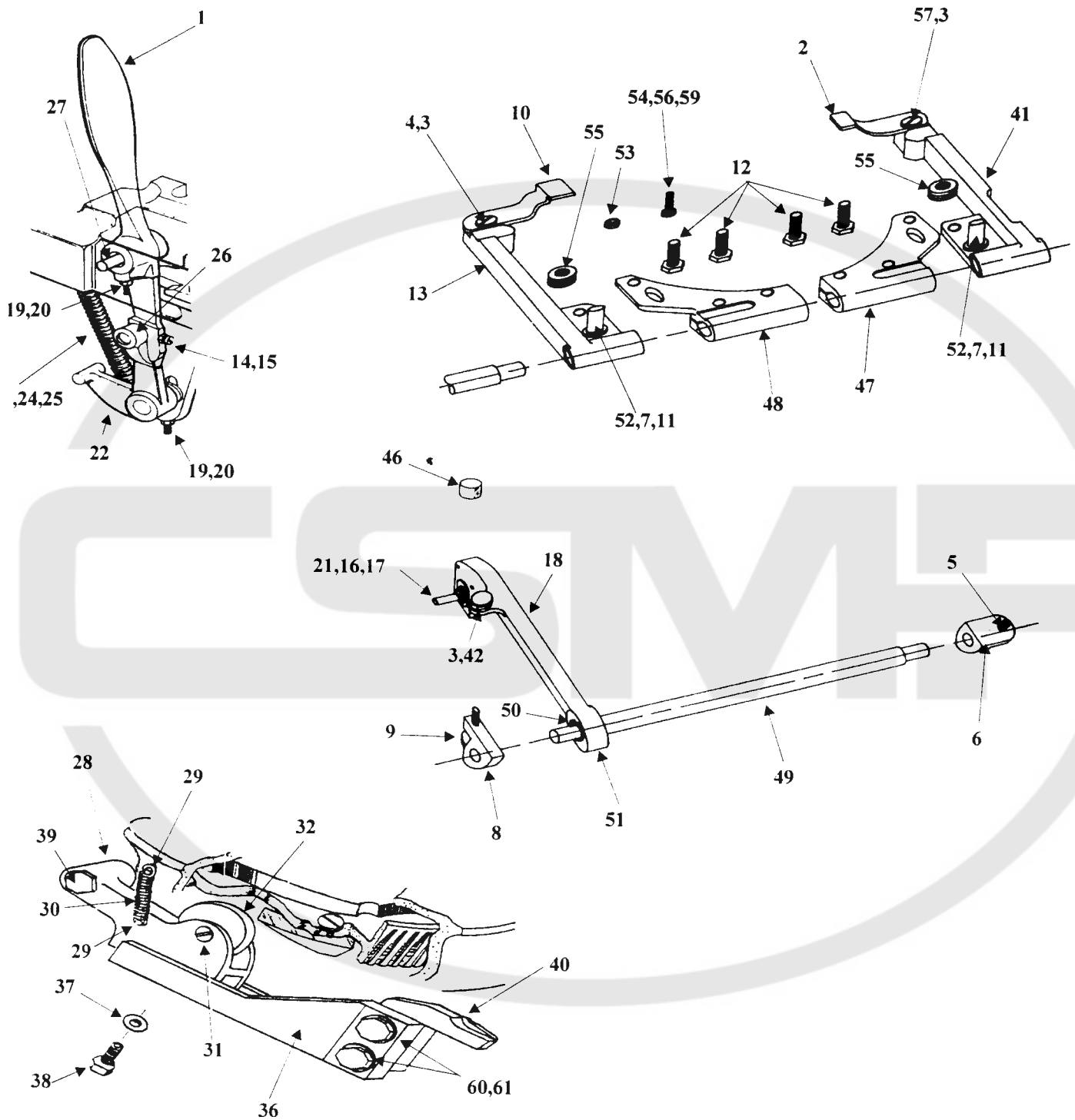
DET	PART NUMBER	DESCRIPTION
01	10.2042.0.000	Screw
02	01.4067.0.000	Washer
03	10.2041.0.000	Locking Plate
04	01.1021.0.000	Screw
05	14.2040.0.050	R.H. Rear Link Assembly
06	01.6075.0.000	Pin
07	10.2036.0.000	Front Link
08	01.1020.1.000	Screw
09	10.2033.0.000	R.H. Clamp Slide Assembly
10	01.6839.0.001	Pin
11	01.5023.0.000	Spring
12	10.2034.0.000	L.H. Clamp Slide Assembly
13	10.2039.0.000	L.H. Rear Link Assembly
14	01.6074.0.000	Pin

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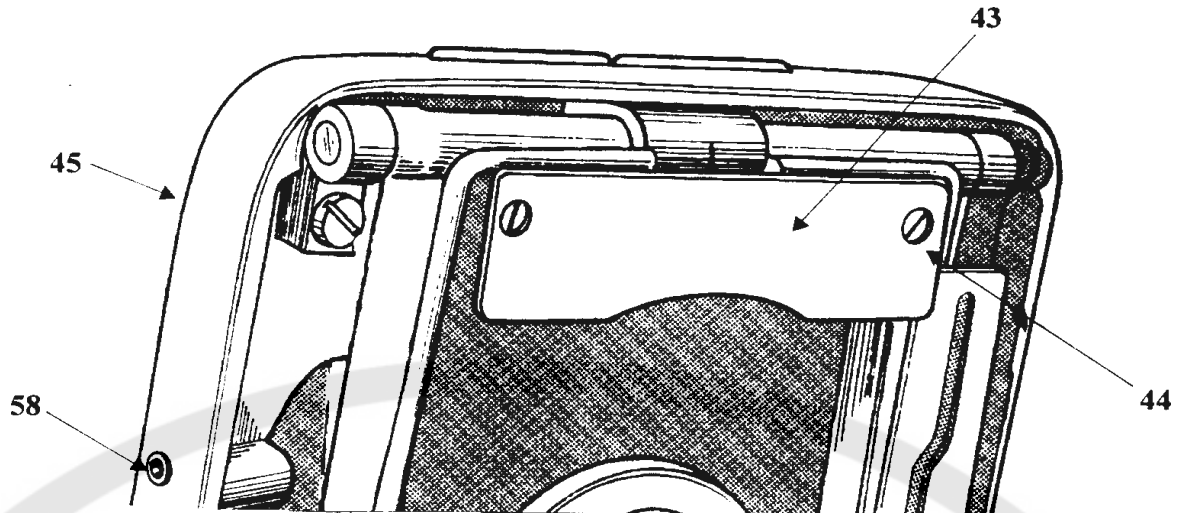


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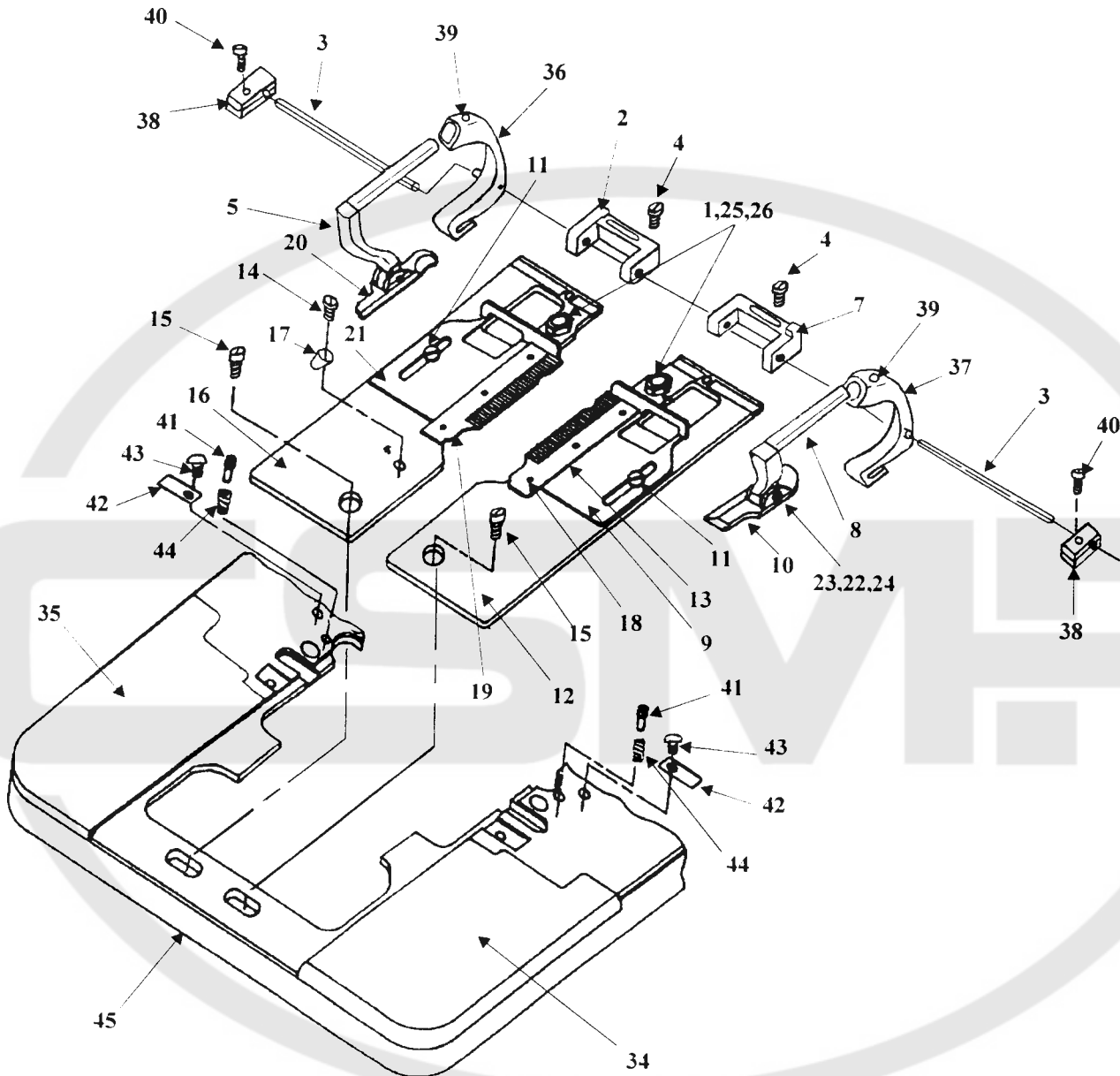
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01	10.2019.0000	Clamping Lever	30	01.5015.0.000	Spring
02	10.2027.1.000	R.H. Pull Down	31	10.3026.0.000	Toggle Lever Stud
03	01.3007.0.000	Nut	32	14.3025.0.000	Roller
04	01.2539.0.000	Screw	36	13.3022.1.023	Extension
05	01.2046.0.000	Screw	37	01.4006.0.000	Washer
06	10.2025.0.017	Clamp Yoke Bearing*AF	38	01.1601.0.001	Screw
07	01.3404.0.000	Nut	39	01.1076.0.000	Bolt
08	10.2025.0.000	Clamp Yoke Bearing	40	13.3131.0.001	Tip
09	01.2046.0.000	Screw	41	14.2026.0.005	L.H. Clamp Yoke
10	10.2028.1.000	L.H. Pull Down	42	13.2086.0.000	Adjusting Screw
11	01.4559.0.000	Washer	43	14.2077.0.000	Finger Guard
12	01.1686.0.401	Screw	44	01.1705.0.502	Screw
13	14.2026.0.006	R.H. Clamp Yoke	45	16.2001.0.120	Bedplate
14	01.2045.0.000	Screw	46	13.2087.1.000	Bumper
15	01.3016.0.000	Nut	47	14.2026.0.002	Clamp Arm Toggle
16	01.3013.0.000	Nut	48	14.2026.0.003	Clamp Arm Toggle
17	01.4005.0.000	Washer	49	14.2024.0.000	Shaft
18	14.2023.0.000	Toggle Bracket	50	01.8401.0.001	Key
19	01.3001.0.000	Nut	51	01.2412.0.000	Screw
20	01.2482.0.000	Screw	52	01.1238.0.000	Stud
21	10.2024.0.000	Stud	53	01.3404.0.000	Nut
22	10.2021.0.000	Toggle Lever	54	01.2153.0.000	Screw
23	01.6007.0.000	Pin	55	01.4121.0.000	Washer
24	01.5013.0.000	Spring	56	01.4446.0.000	Spacer
25	01.6006.0.000	Pin	57	01.2539.0.000	Screw
26	10.2022.0.000	Pivot Stud	58	10.2063.0.000	Cord Tube (Optional)
27	10.2020.0.000	Pivot Pin	59	01.4052.0.000	Washer
28	16.3023.0.000	Clamping Lever Assembly	60	01.1601.0.007	Screw
29	01.6014.0.000	Pin	61	01.4006.0.000	Washer

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CLAMPING

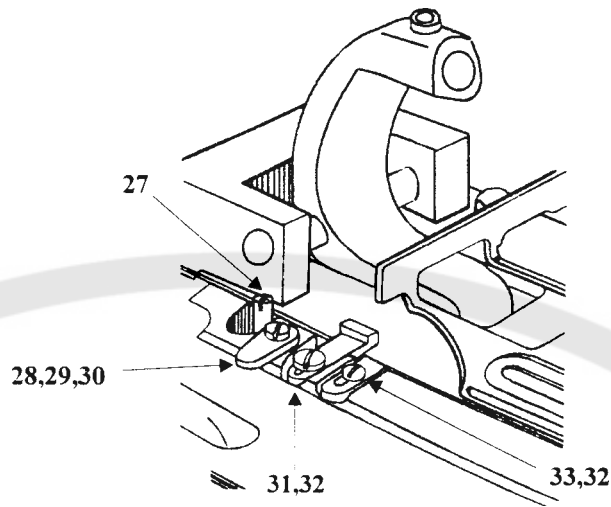


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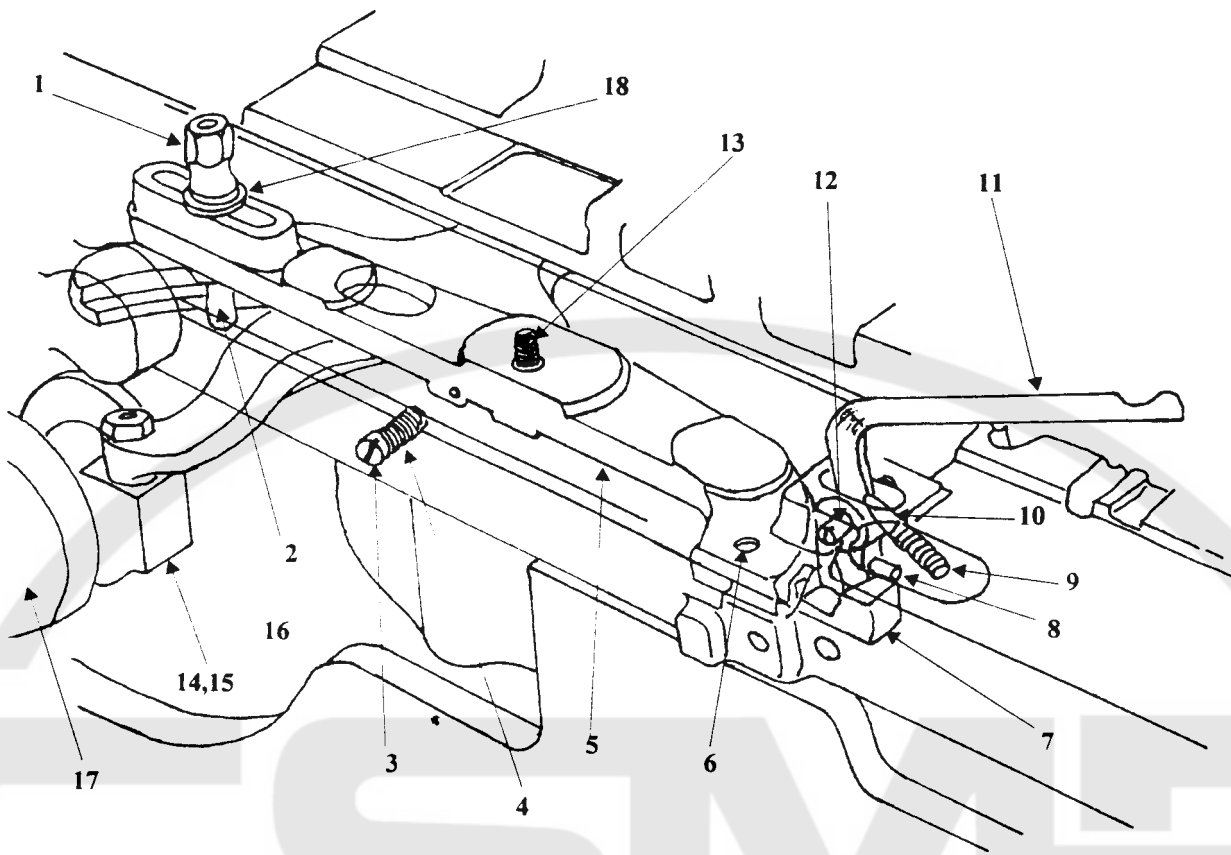
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01	01.3001.0000	Nut	25	10.2051.2.000	Shoulder Screw
02	14.2008.0.000	L.H. Block	26	10.2052.0.000	Roll
03	14.2053.0.000	Shaft	27	10.2042.0.000	Adjusting Contact Screw
04	01.2051.0.000	Screw	28	10.2051.2.000	Shoulder Screw
05	14.2004.0.000	Front L. H. Clamp Arm	29	10.2029.0.000	Latch
06	01.2557.0.001	Set Screw	30	01.4426.0.001	O-Ring
07	14.2007.0.000	R. H. Block	31	10.2032.0.000	Stop
08	14.2003.0.000	Front R. H. Clamp Arm	32	01.2312.0.000	Screw
09	14.2059.0.000	R. H. Cloth Gauge	33	10.2031.0.000	Slide
10	See Chart, pg.3-19	R. H. Clamp Foot	34	10.2001.0.001	R.H. Cover
11	01.2111.0.001	Screw		10.2001.0.003	R. H. Cover (CT)
12	14.2043.0.019	R. H. Clamp Plate	35	10.2001.0.002	L. H. Cover
13	See Chart, pg. 3-19	R. H. Clamp Mat	36	14.2002.0.001	L. H. Clamp Arm Base
14	01.2053.0.000	Screw	37	14.2002.0.002	R. H. Clamp Arm Base
15	01.1020.1.000	Shoulder Screw	38	14.2212.0.000	Spread Lock
16	14.2047.0.019	L. H. Clamp Plate	39	01.1557.0.000	Set Screw
17	10.2054.0.000	Clip	40	01.2558.0.000	Screw
18	01.2015.0.000	Screw	41	14.2213.0.000	Locking Pin
19	See Chart, pg. 3-19	L. H. Clamp Mat	42	14.2214.0.000	Retaining Plate
20	See Chart, pg. 3-19	L. H. Clamp Foot	43	01.2729.0.000	Screw
21	14.2060.0.000	L. H. Cloth Gauge	44	01.5457.0.000	Spring
22	01.1137.0.000	Set Screw	45	See Chart, pg. 3-19	Bedplate
23	01.3016.0.000	Nut			
24	01.4038.0.000	Spring Washer			

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STARTING LEVER



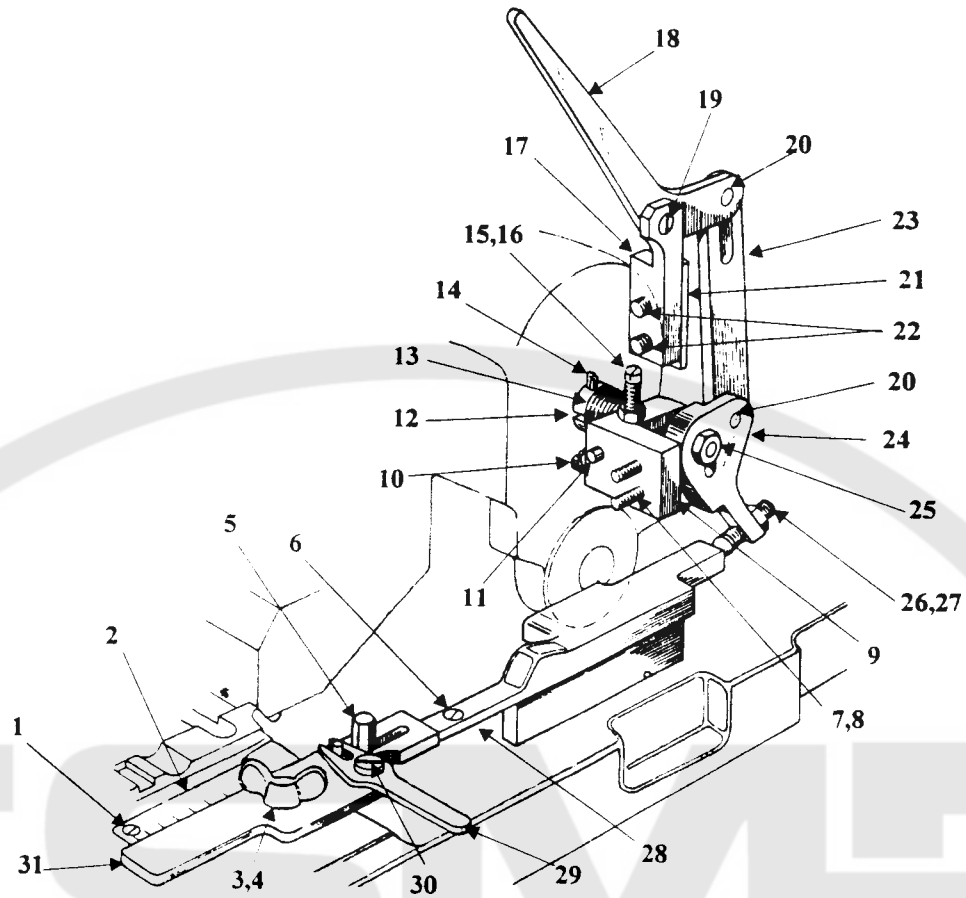
DET	PART NUMBER	DESCRIPTION
01	10.2008.0.000	Adjusting Nut
02	10.2009.0.000	Stud
03	01.2071.0.000	Screw
04	01.5019.0.000	Spring
05	10.2012.0.000	Switch Lever
06	01.2041.0.000	Screw
07	10.2010.0.000	Trip
08	01.6831.0.003	Pin
09	01.5020.0.000	Spring
10	10.2015.0.000	Plunger
11	14.2013.0.000	Starting Lever
12	10.2014.0.000	Pivot Screw
13	10.2011.0.000	Pivot Screw
14	10.5031.0.000	Shifter Shoe
15	01.2032.1.000	Screw
16	01.5007.0.000	Nut
17	10.5045.0.000	Shifter Spool
18	01.4006.0.000	Washer

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LENGTH GAUGE



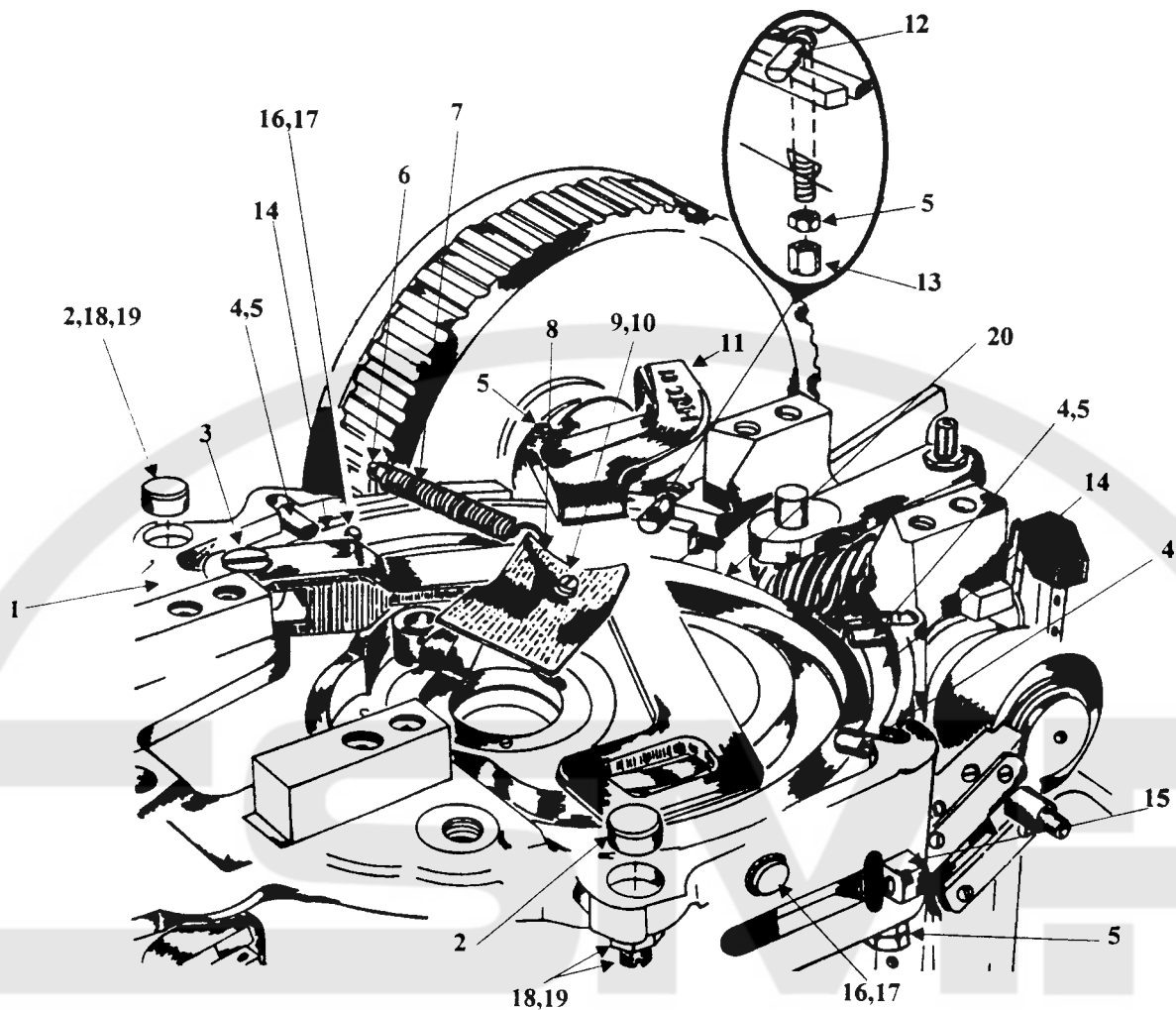
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	01.2075.0.001	Screw	16	01.3011.0.000	Nut
02	10.2261.0.030	Length Gauge*Inches	17	13.1235.0.002	Yoke
	10.2261.0.040	Length Gauge*Metric	18	13.1235.0.001	Upper Lever
	14.2261.0.000	Length Gauge*ST.CT	19	13.1235.0.004	Screw
03	14.2254.1.000	Wing Bolt Assembly	20	13.1235.0.005	Screw
04	01.4024.0.000	Washer	21	13.1235.0.006	Stop
05	10.2250.1.000	Nut	22	01.2886.0.002	Screw
06	01.2084.0.000	Screw	23	13.1235.0.003	Sliding Lever
07	01.2130.0.000	Screw	24	13.1124.0.000	Trip Lever
08	01.4003.0.000	Washer	25	01.3012.0.000	Nut
09	10.1127.3.000	Trip Lever Bracket	26	10.1126.0.000	Screw
10	01.6833.0.002	Spring Anchor	27	01.3005.0.000	Nut
11	01.6020.1.000	Pin	28	10.2018.1.250	Length Gauge*Regular
12	10.1125.2.000	Stud	29	10.2253.0.000	Tack Lever
13	01.5088.0.000	Spring	30	10.2252.0.000	Screw
14	10.1053.0.000	Cotter Pin	31	10.2251.0.001	Length Plate*7mm
15	01.2066.0.000	Screw			

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MAIN CAM & SHIFTING LEVER



DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	13.3001.0.000	Cam Case	11	10.3029.1.000	Shifting Lever
02	10.3028.0.000	Button	12	10.3066.0.008	Short Hook
03	10.3032.1.000	Screw	13	01.3059.0.000	Nut
04	10.3066.0.011	Long Hook	14	10.3035.1.000	Hold Down Gib
05	01.3007.0.000	Nut	15	01.6345.0.000	Lug
06	01.6831.0.002	Pin	16	01.4018.0.000	Washer
07	01.5055.0.000	Spring	17	01.2386.0.000	Screw
08	10.3030.0.000	Felt Pad	18	01.2067.0.000	Adjusting Screw
09	01.2004.0.000	Screw	19	01.3015.0.000	Nut
10	01.4001.0.000	Washer	20	See Chart, pg. 3-46	Main Cam

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NOTES

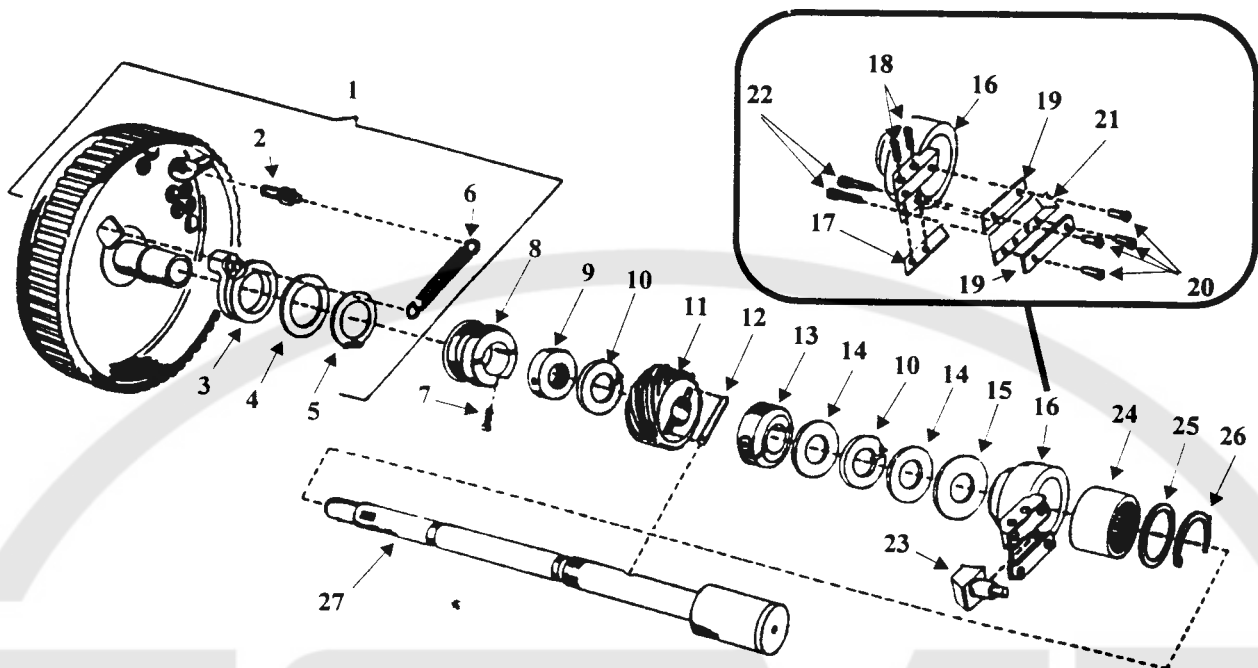


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DRIVE SHAFT



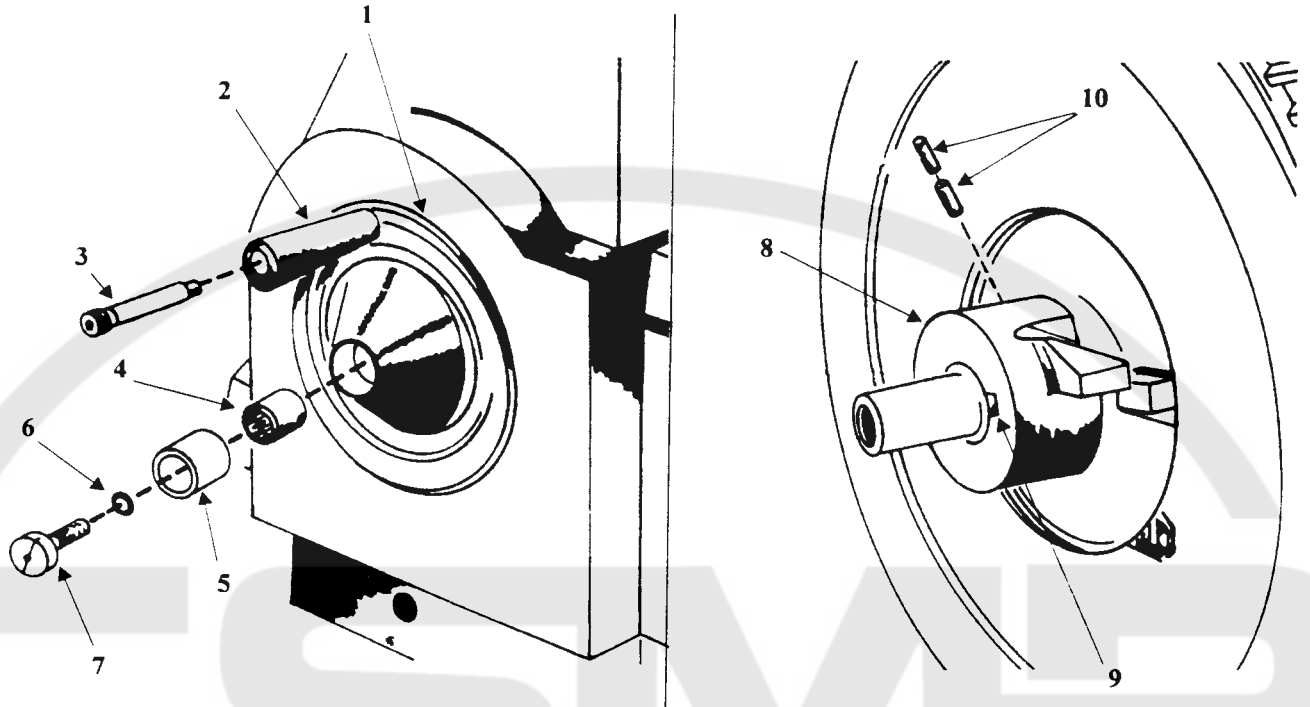
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	13.3039.1.050	Cutting Wheel Assembly	15	01.4905.0.000	Washer
02	10.3040.1.000	Anchor Stud	16	14.3100.0.000	Feed Clutch Assembly
03	10.3042.0.000	Dog Striker	17	10.3082.0.000	Inner Plate
04	01.4764.0.000	Washer	18	01.2008.0.000	Screw
05	01.6422.0.005	Retaining Ring	19	10.3080.0.000	Outer Plate
06	01.5017.0.000	Spring	20	01.2075.0.000	Screw
07	01.2035.0.000	Screw	21	14.3101.0.000	Wear Plate
08	10.3045.0.000	Shifter Spool	22	01.2436.0.000	Screw
09	10.3049.0.000	Collar	23	13.3079.0.000	Slide Stud
10	01.4009.0.001	Lock Washer	24	01.7800.0.000	Clutch/Roller Bearing Assembly
11	10.3050.0.000	Worm Gear	25	01.4904.0.000	Washer
12	10.3051.0.000	Drive Pin	26	01.6970.0.000	Retaining Ring
13	01.7668.0.000	Collar	27	14.3047.0.801	Worm Shaft
14	01.4747.0.000	Washer			

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DRIVE SHAFT



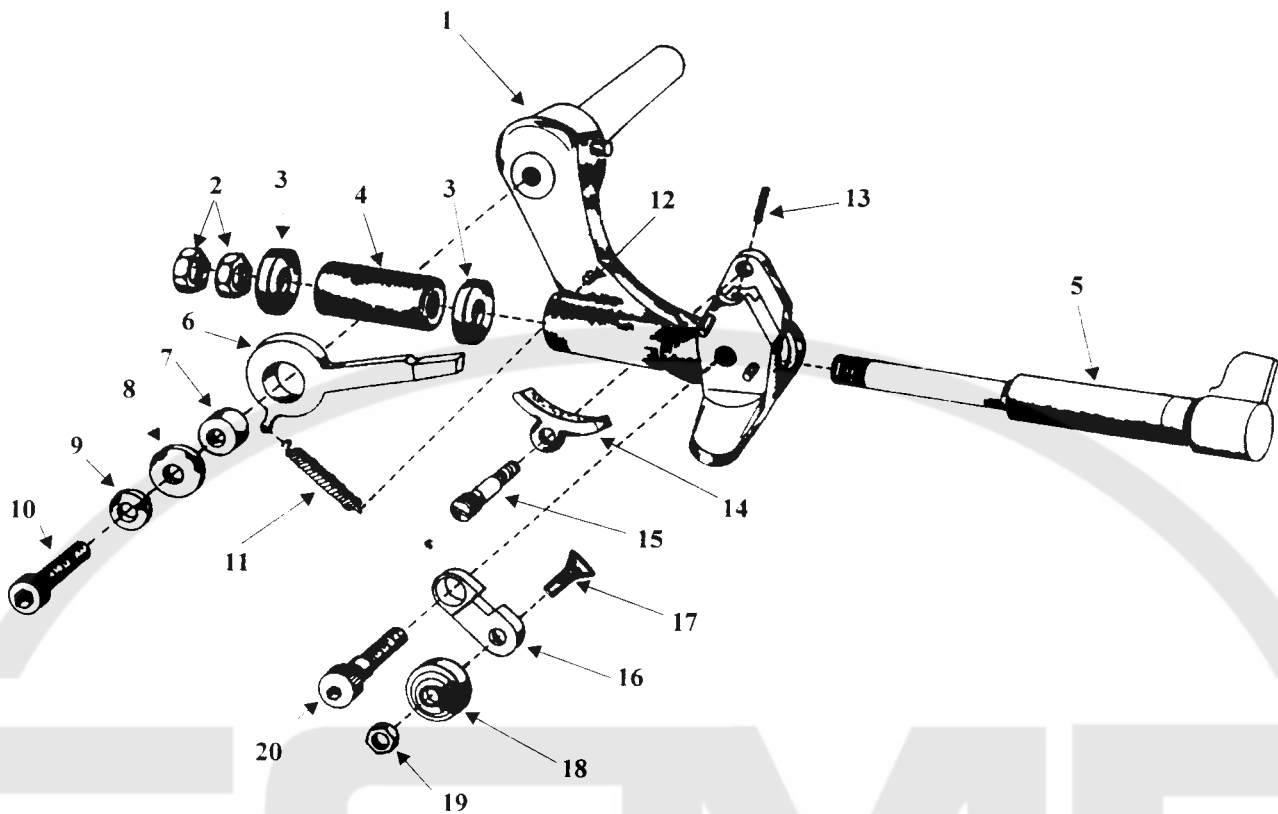
DET	PART NUMBER	DESCRIPTION
01	13.3101.2.001	Handwheel
02	13.3101.2.002	Handle
03	01.1470.0.000	Screw
04	01.7653.0.000	Clutch Roller Bearing
05	01.7722.0.000	Sleeve
06	01.4482.0.000	O-Ring
07	13.3117.0.000	Screw
08	13.3123.0.000	Drive Hub
09	01.8007.0.001	Key
10	01.1568.0.001	Screw

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ROCKING LEVER



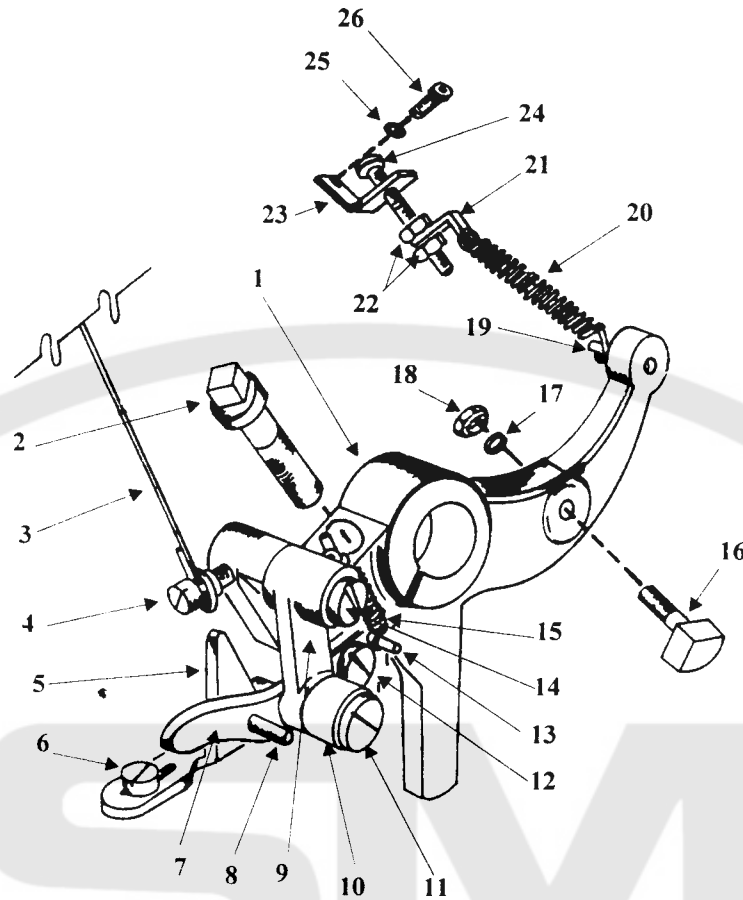
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	16.1098.0.050	Rocking Lever Assembly	11	01.5011.0.000	Spring
02	01.3400.0.000	Nut	12	01.6014.0.000	Anchor Pin
03	01.4572.0.000	Washer	13	01.5003.0.000	Spring
04	01.5605.0.000	Elastomer Spring	14	14.1092.1.000	Brake Shoe
05	13.1099.1.000	Bolt	15	01.1831.0.000	Screw
06	13.1100.0.000	Latch	16	17.1071.0.000	Link
07	17.1099.0.000	Bushing	17	01.2851.0.000	Screw
08	01.4063.0.001	Washer	18	01.7630.0.001	Bearing
09	01.4004.0.000	Lockwasher	19	01.3404.0.000	Nut
10	66.0001.3.000	Screw	20	07.6042.0.001	Shoulder Screw

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THREE FORK LEVER



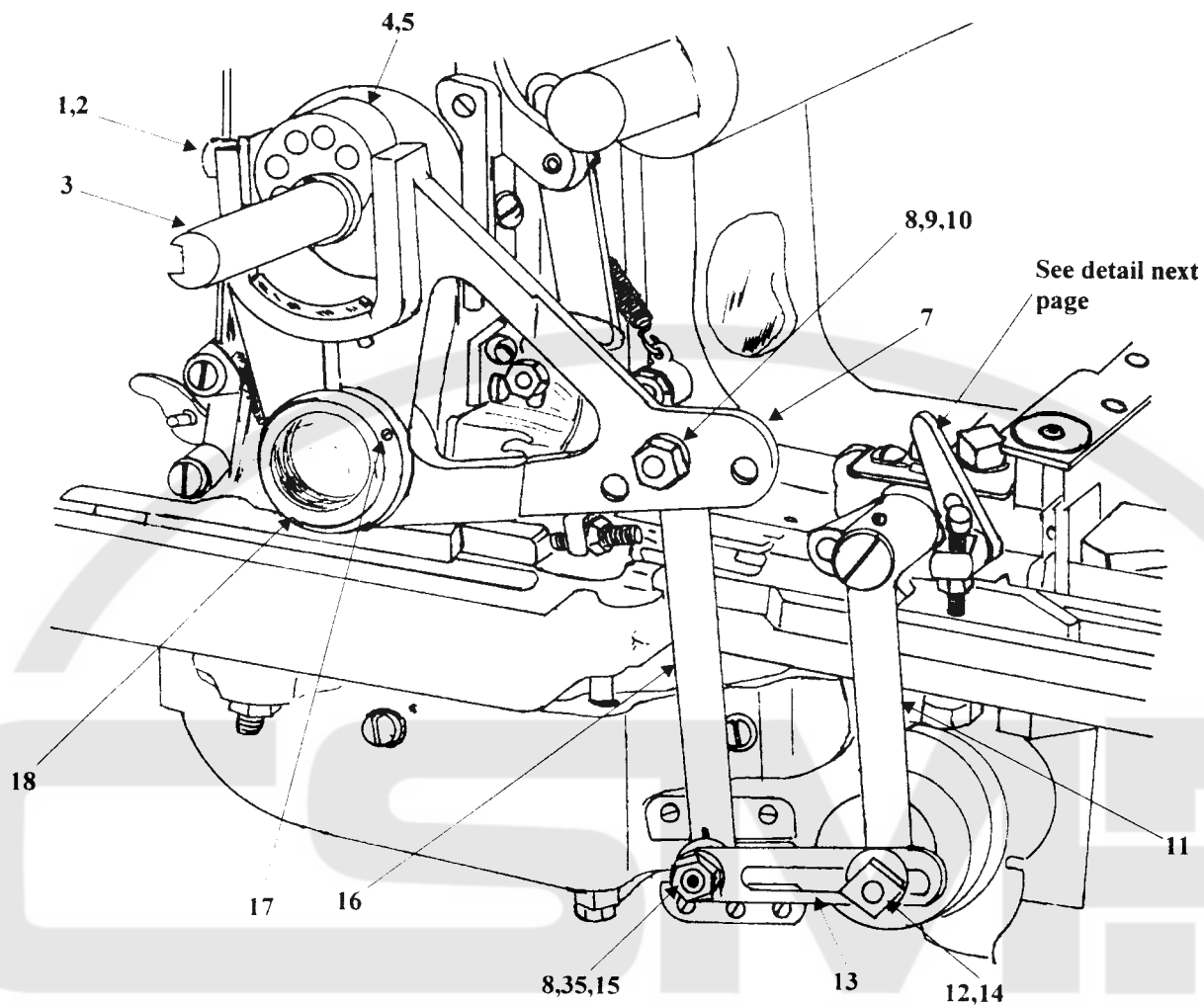
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	10.1113.0.000	Lever	14	01.1095.0.000	Screw
02	10.1114.0.000	Screw	15	01.5014.0.000	Spring
03	10.1083.0.000	Link	16	10.1117.0.000	Dog
04	01.2329.0.000	Screw	17	01.4011.0.000	Washer
05	10.2016.0.000	Bumper	18	01.3005.0.000	Nut
06	01.2042.0.000	Screw	19	01.6831.0.001	Anchor Pin
07	10.1118.0.000	Lever	20	01.5055.0.000	Spring
08	01.6166.0.000	Pin	21	14.5034.0.000	Cord Guide
09	10.1120.0.000	Link	22	01.3001.0.000	Nut
10	10.1122.0.010	Roll	23	14.1099.0.000	Spring Bracket
11	10.1121.0.017	Stud	24	01.1969.0.001	Screw
12	10.1119.0.000	Screw	25	01.4407.0.000	Lockwasher
13	01.6005.0.000	Anchor Pin	26	01.2436.0.000	Screw

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STITCH FEED



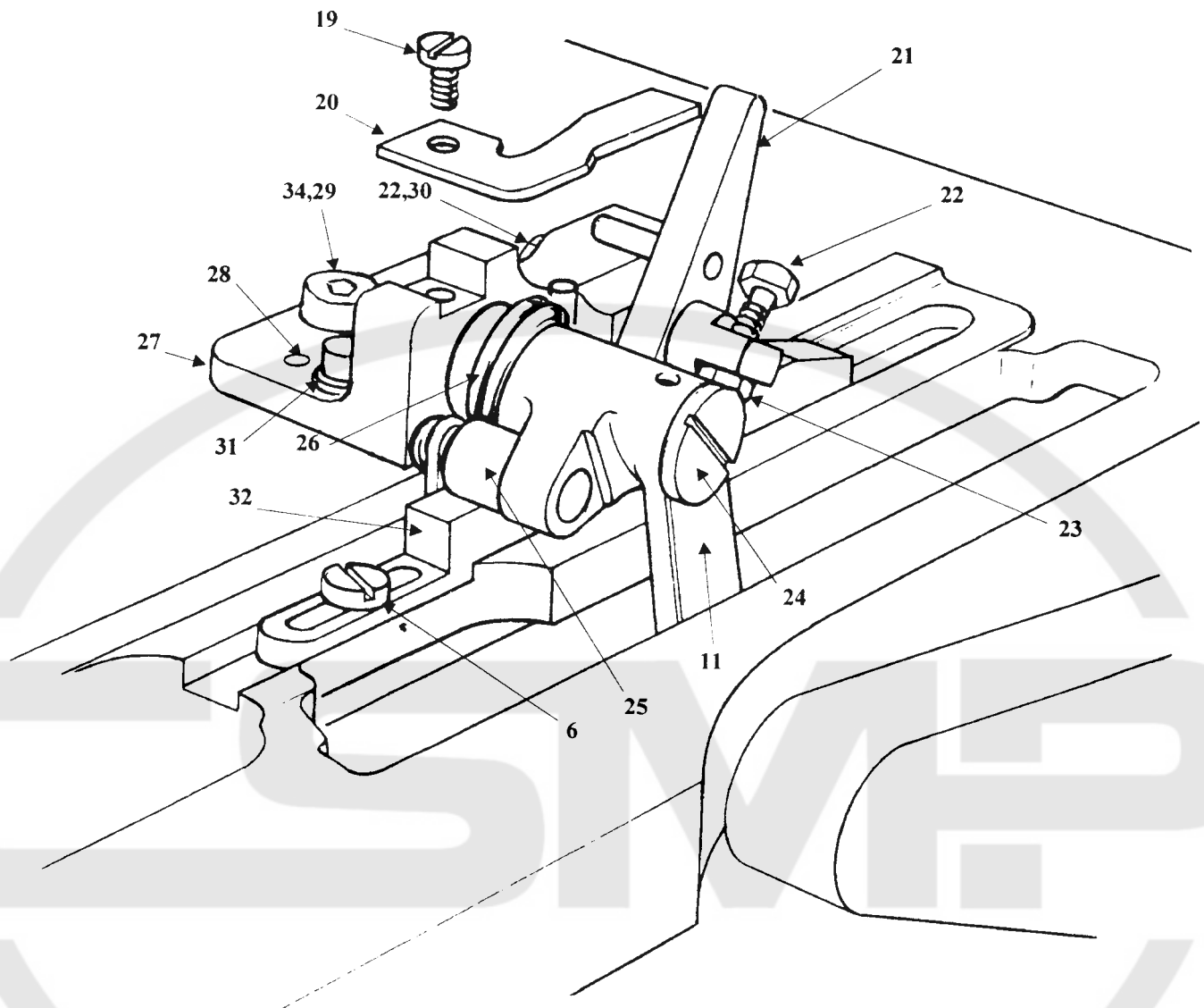
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	01.2022.0.000	Screw	13	10.3081.0.000	Arm
02	01.4019.0.000	Lockwasher	14	01.1028.0.008	Stud
03	01.8002.1.000	Key	15	13.3079.0.000	Slide Stud
04	10.1093.2.000	Feed Cam Assembly	16	10.1109.3.000	Link
05	01.2249.0.000	Screw	17	01.2028.0.000	Screw
06	01.2041.0.000	Screw	18	01.7038.0.000	Collar
07	14.1108.0.050	Follower Assembly	19	01.2344.0.000	Screw
08	01.3042.0.000	Nut	20	01.5447.0.000	Spring
9	01.4053.0.000	Washer	21	10.1169.0.000	Shifter
10	01.1132.0.000	Screw	22	01.2543.0.000	Screw
11	10.1168.0.000	Link	23	01.3005.0.000	Nut
12	01.3019.0.000	Nut	24	01.2146.0.000	Screw
			25	10.2007.0.350	Roll

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STITCH FEED



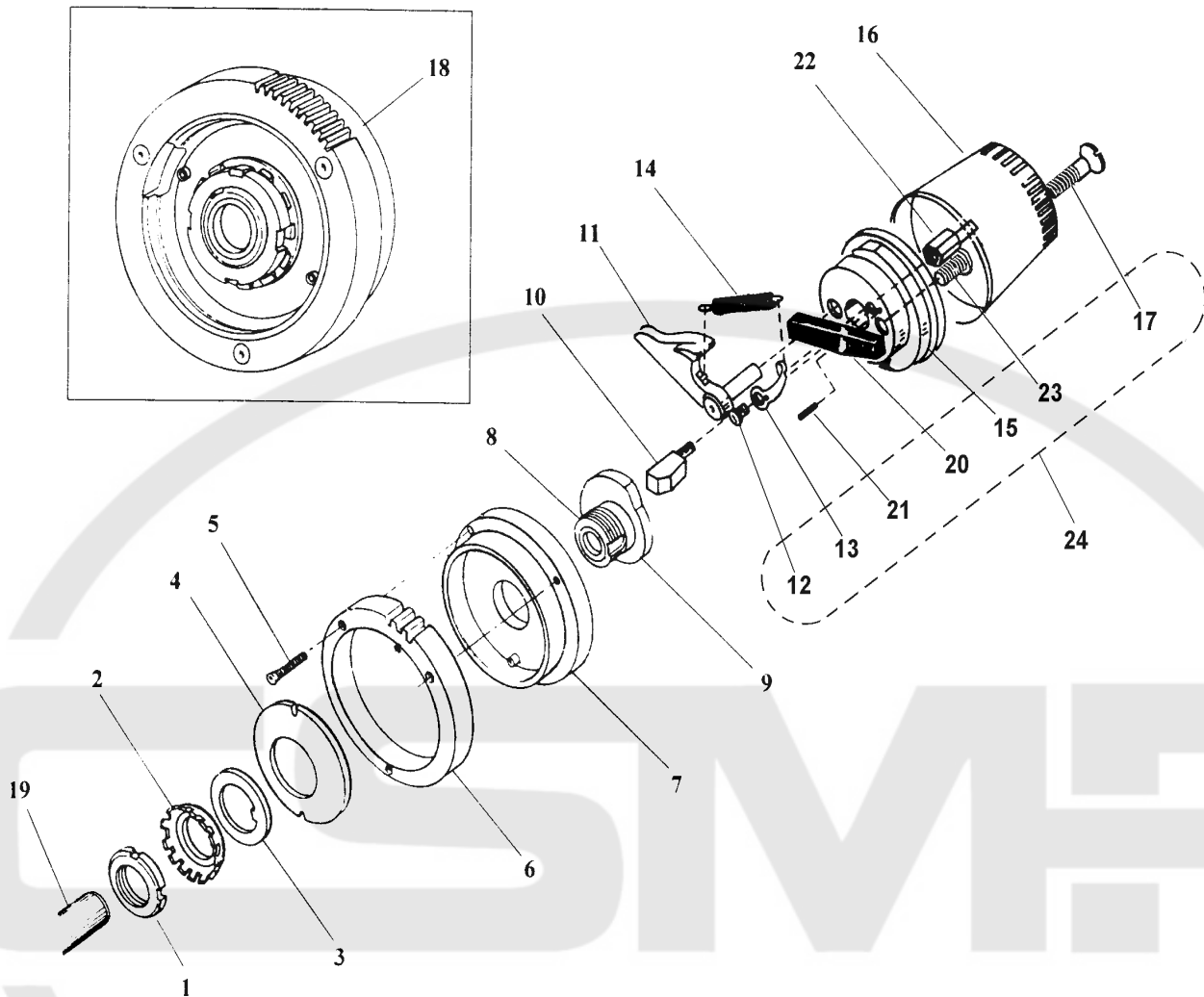
DET	PART NUMBER	DESCRIPTION
26	01.5448.0.000	Spring
27	10.1167.1.000	Shifter Block
28	01.6428.0.000	Pin
29	01.1147.0.002	Soc. Hd. Cap Screw
30	01.4042.0.000	Washer
31	01.2130.0.000	Screw
32	14.2061.0.100	Increase/Decrease Wedge
	14.2061.0.300	Increase Wedge*CT
34	01.4117.0.000	Washer
35	01.4503.0.000	Washer

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STOP WHEEL & STITCH DRIVE ASSEMBLY



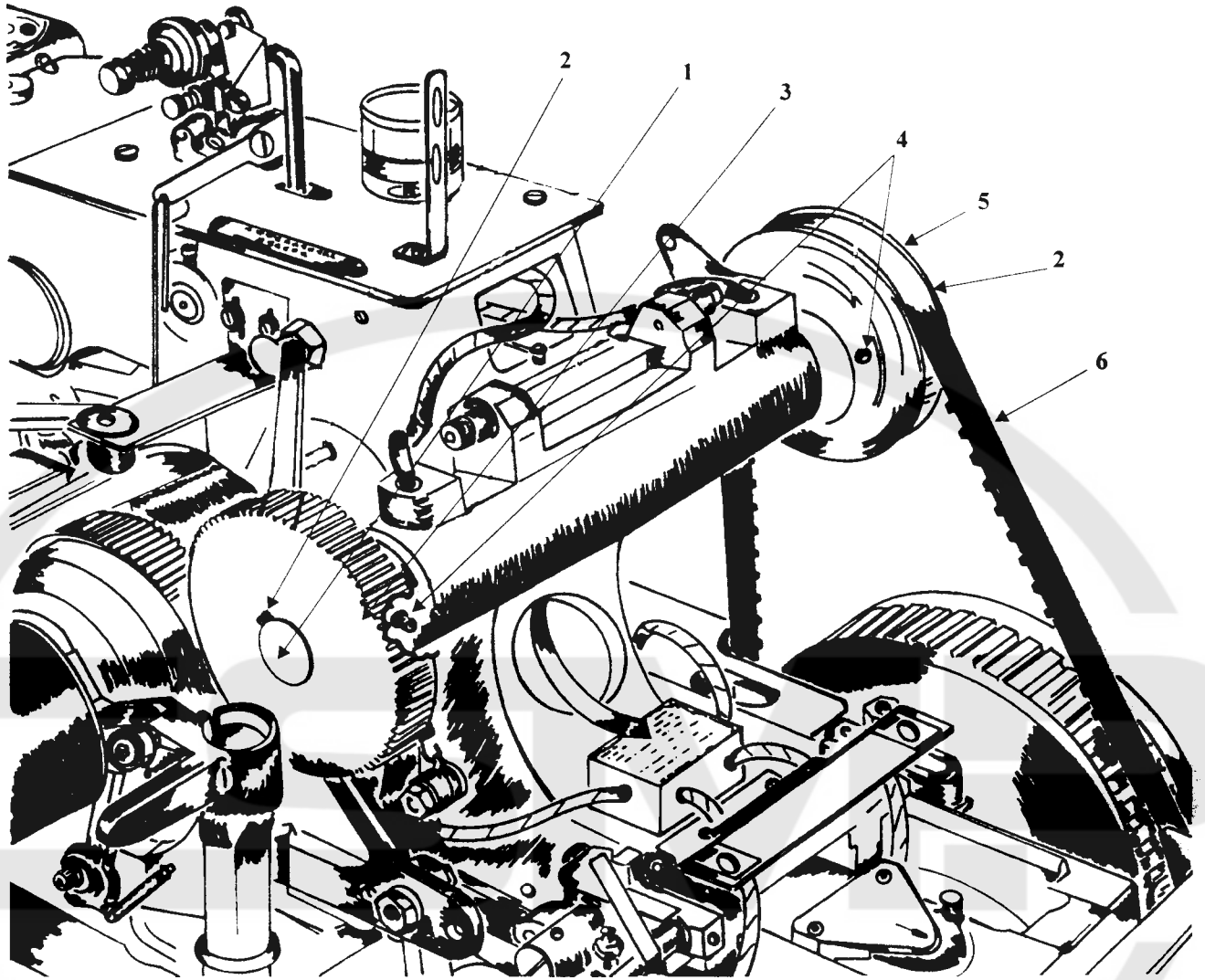
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	01.3596.0.000	Lock Nut	13	10.1090.0.000	Spring Arm
02	13.1103.0.000	Lockwasher	14	01.5606.0.000	Spring Assembly
03	01.4788.1.000	Keyed Washer	15	_____	Only Part of Assembly 17.1088.1.050
04	13.1104.1.000	Spring Washer	16	17.0051.0.066	Hand Grip
05	01.2712.0.000	Screw	17	08.6100.6.050	Screw
06	13.1232.0.000	Spur Gear	18	13.1107.0.000	Clutch Drive Assembly
07	13.1106.0.000	Stitch Drive Hub Assembly	19	13.1091.1.000	Stitch Cam Shaft Assembly
08	01.7667.0.000	Bearing	20	14.1155.1.000	Stop
09	13.1105.1.000	Drive Cam	21	12.1014.0.004	Roll Pin
10	10.1097.1.000	Key	22	01.1986.0.000	Nut
11	14.1089.0.000	Clutch Dog Assembly	23	08.6010.4.012	Screw
12	08.6010.4.008	Screw	24	17.1088.1.050	R.H. Stop Wheel Assembly

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STITCH DRIVE SHAFT ASSEMBLY



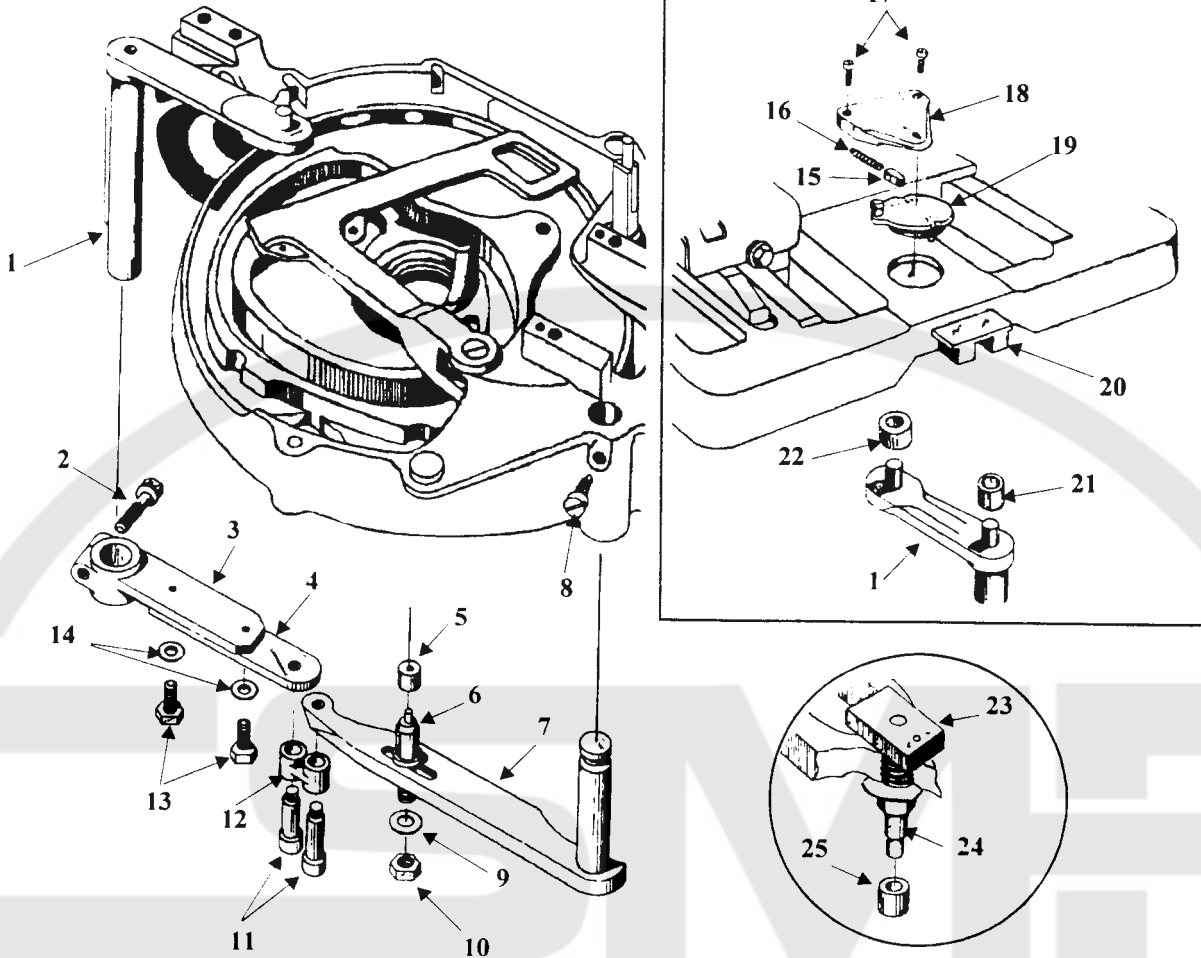
DET	PART NUMBER	DESCRIPTION
01	13.1237.0.000	Stitch Drive Shaft
02	01.8413.0.000	Key
03	13.1238.0.000	Spur Gear
04	01.2849.0.002	Set Screw
05	13.1239.0.000	Stitch Drive Pulley
06	05.1103.0.000	Timing Belt

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COMBINATION LATERAL LEVER



DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	10.3034.0.258	Upper Lateral Lever*AF	12	10.3302.0.000	Link
	10.3034.0.300	Upper Lateral Lever*CT	13	01.2085.0.000	Screw
02	01.2016.0.000	Screw	14	01.4006.0.000	Washer
03	10.3019.0.300	Lower Lateral Lever*CT	15	10.2259.0.000	Plunger
	10.3019.1.006	Lower Lateral Lever*AF	16	01.5172.0.000	Spring
04	10.3300.0.006	Lower Lateral Extension	17	01.1574.0.002	Screw
05	01.7004.0.000	Roll	18	10.2258.0.900	Cover
06	10.3020.0.000	Stud*CT	19	10.2257.0.000	Shifter
	10.3020.0.006	Stud*AF	20	10.2260.0.001	Guide Plate*7mm
07	10.3303.0.000	Combination Lever	21	01.7023.0.000	Roll
08	01.2324.0.000	Screw	22	01.7043.0.000	Roll
09	01.4005.0.000	Washer	23	10.3033.0.017	Block
10	01.3013.0.000	Nut	24	10.2006.2.000	Bedplate Stud
11	10.3301.1.006	Screw	25	10.2007.0.000	Roll

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MISCELLANEOUS CHARTS

Style No.	Description	Clamp Feet		Clamp Mats	
		Right	Left	Right	Left
104-116	AF-CA-R-RE	10.2046.1.751	10.2050.1.750	10.2044.0.001	10.2048.0.001
104-122	AF-CB-R-FE	10.2046.1.751	10.2050.1.750	10.2044.0.002	10.2048.0.002
104-130	AF-CB/CA-R-RE	10.2046.1.751	10.2050.1.750	10.2044.0.002	10.2048.0.002
104-130W	AF-CB/CA-R-RE-WB	14.2046.0.042	14.2050.0.042	10.2044.0.001	10.2048.0.001
104-133	CT-CA-5/8"-RE	14.2046.0.040	14.2050.0.040	10.2044.1.015	10.2048.0.015
104-134	CT-CA-5/8"-LE	14.2046.0.040	14.2050.0.040	10.2044.1.015	10.2048.0.015
104-135	CT-CA-3/4"-RE	14.2046.0.045	14.2050.0.045	10.2044.1.014	10.2048.0.014
104-136	CT-CA-7/8"-RE	14.2046.0.042	14.2050.0.042	10.2044.1.016	10.2048.0.016
104-137	CT-CB-3/4"-RE	14.2046.0.045	14.2050.0.045	10.2044.1.014	10.2048.0.014
104-138	CT-CB-5/8"-RE	14.2046.0.040	14.2050.0.040	10.2044.1.015	10.2048.0.015
104-139	CT-CB-7/8"-RE	14.2046.0.042	14.2050.0.042	10.2044.1.016	10.2048.0.016
104-152	RDE-S	10.2552.2.104	—————	10.2559.1.108	—————
104-170	AF-CA.ST.RE.ADJ.CT	14.2046.0.040	14.2050.0.040	10.2044.1.015	10.2048.0.015
104-190	AF-CB/CA-R-FE	10.2046.1.751	10.2050.1.750	10.2044.0.002	10.2048.0.002

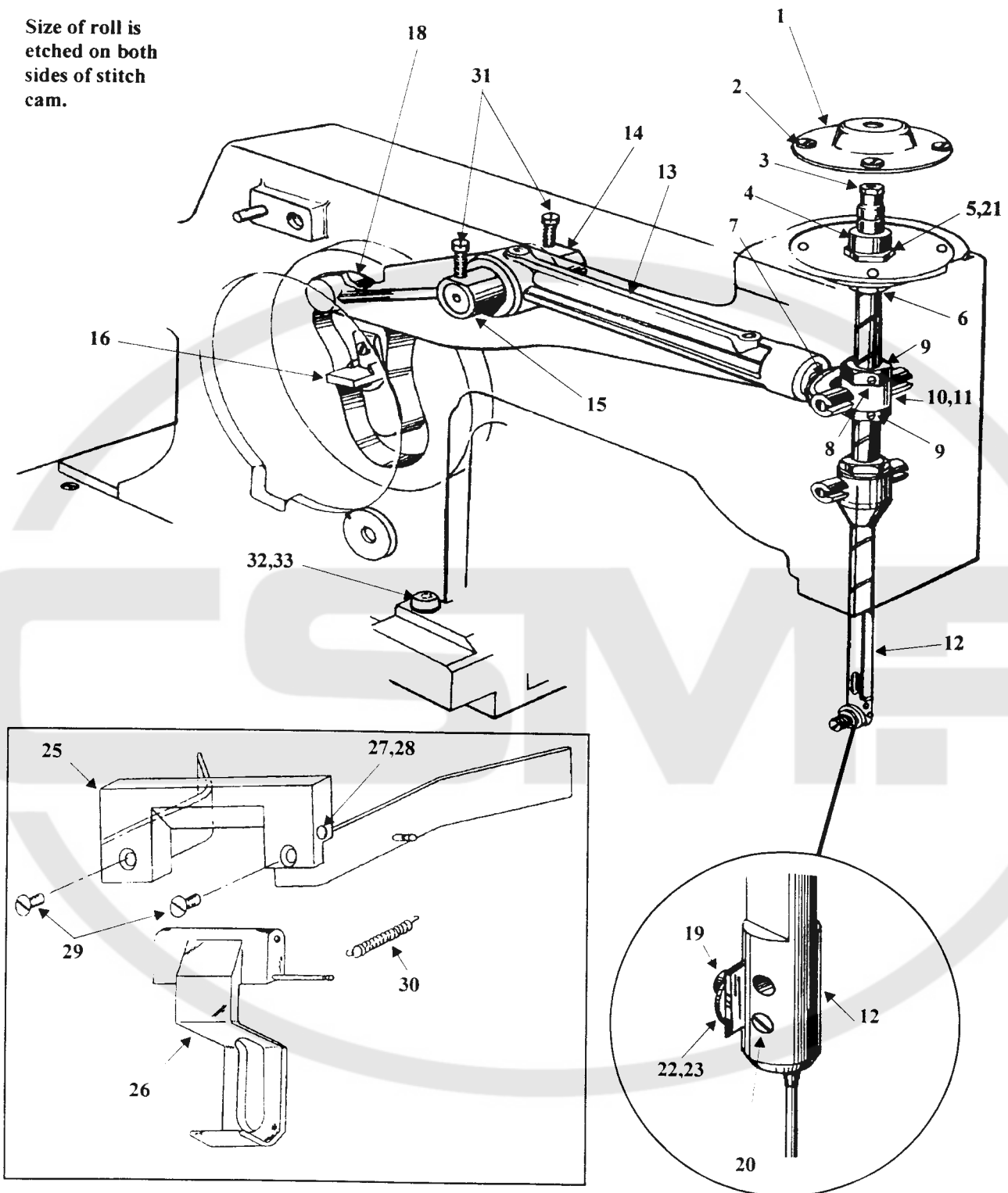
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NEEDLE BAR DRIVE

Size of roll is etched on both sides of stitch cam.



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NEEDLE BAR DRIVE

DET	PART NUMBER	DESCRIPTION
01	10.1014.1.000	Cap
02	01.1661.0.001	Screw
03	10.1032.0.000	Bushing
04	14.1017.0.000	Guide (w/Nut)
05	14.1016.1.050	Needle Bar Guide Assembly
06	10.1016.2.000	Nut
07	14.1046.0.050	Yoke Assembly
08	01.2419.0.000	Screw
09	10.1027.1.050	Clamp Nut Kit
10	10.1045.2.000	Gimbal
11	01.7015.0.000	Bushing
12	14.1028.0.000	Needle Bar
13	14.1047.0.050	Stitch Drive Lever Assembly
14	13.1049.0.000	Bushing
15	13.1050.0.000	Pivot Stud
16	10.1091.1.803	Key
18	See Chart	Roll
19	10.1030.0.017	Screw
20	01.2193.0.000	Screw
21	14.1042.0.000	Diaphragm
22	01.5167.0.000	Spring
23	10.1029.1.000	Tension Disc
25	14.1258.1.000	Needle Guard Holder Assembly
26	14.1252.1.000	Needle Guard Assembly
27	01.2557.0.001	Set Screw
28	01.1241.0.001	Set Screw
29	01.2659.0.000	Screw
30	01.5429.0.000	Spring
31	01.2599.0.003	Screw
32	01.1147.0.003	Soc. Hd. Cap Screw
33	01.4117.0.000	Washer
34	03.5321.0.000	Adj. Diaphragm Kit (not shown)

Roll Chart		
Dia.	Roller P/N	Size
.5000 ^{+0.000} _{-.0003}	10.1122.0.010	Std.
.5002 ^{+0.000} _{-.0002}	10.1122.0.999	#1 O.S.
.5004 ^{+0.000} _{-.0002}	10.1122.0.998	#2 O.S.
.5006 ^{+0.000} _{-.0002}	10.1122.0.980	#3 O.S.
.5010 ^{+0.000} _{-.0002}	10.1122.0.011	#5 O.S.
.5014 ^{+0.000} _{-.0002}	10.1122.0.012	#6 O.S.
.5018 ^{+0.000} _{-.0002}	10.1122.0.013	#7 O.S.
.5022 ^{+0.000} _{-.0002}	10.1122.0.014	#8 O.S.
.5026 ^{+0.000} _{-.0002}	10.1122.0.015	#9 O.S.
.5030 ^{+0.000} _{-.0002}	10.1122.0.016	#10 O.S.

*

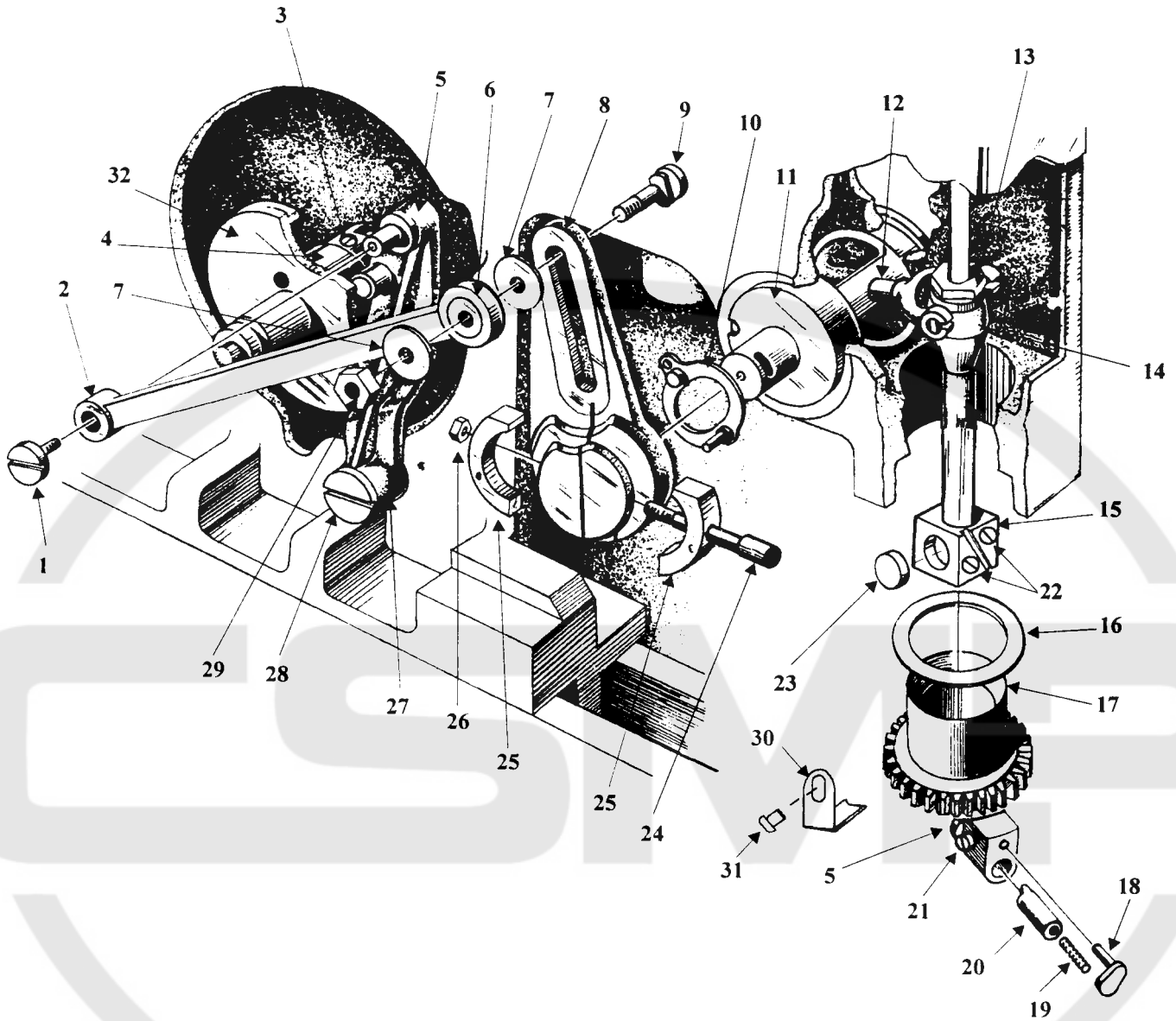
* To be used on oversized cam slots

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NEEDLE BAR VIBRATOR



NEEDLE BAR VIBRATOR

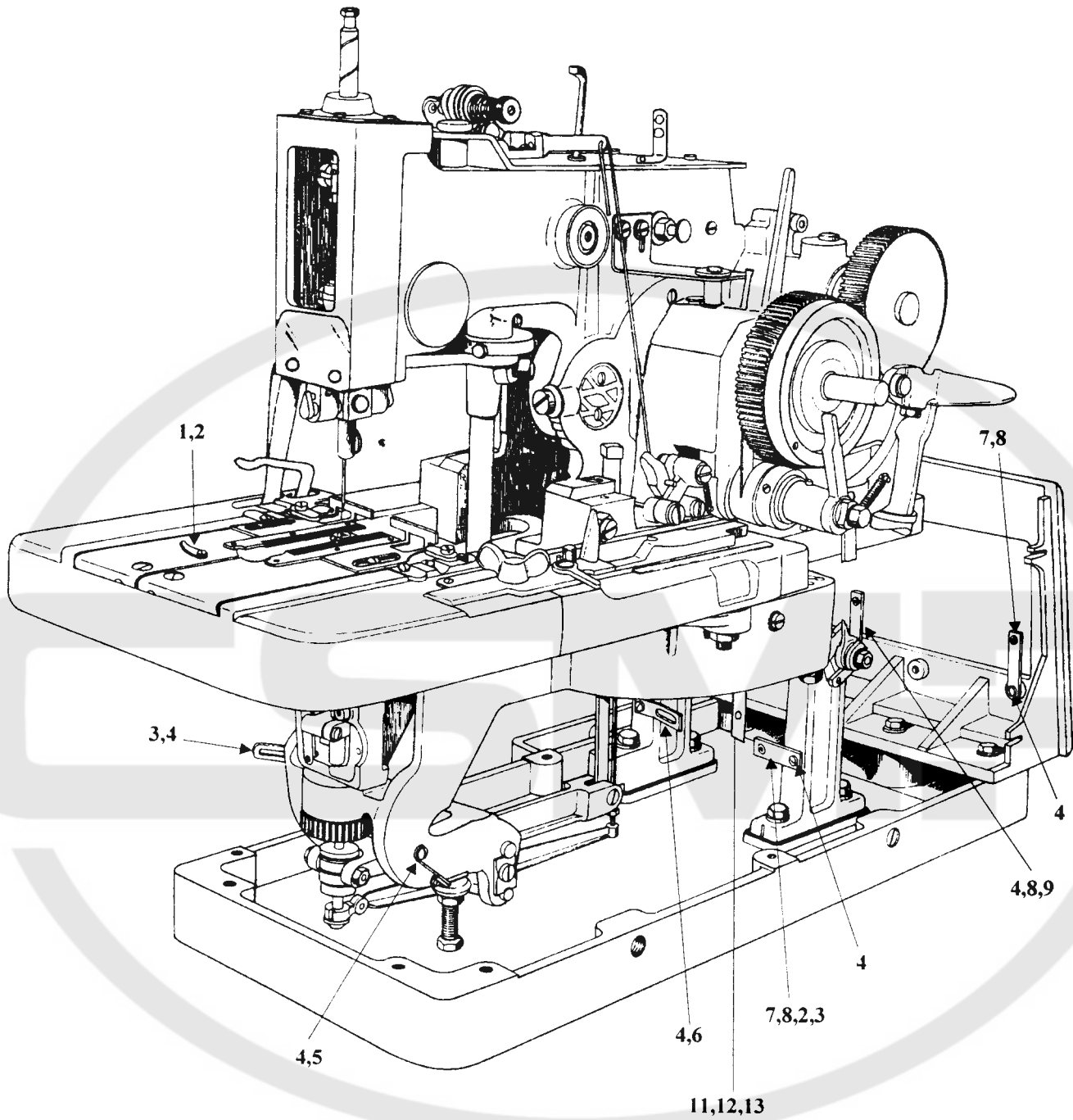
DET	PART NUMBER	DESCRIPTION
01	01.2011.0.000	Screw
02	14.1041.0.000	Vibrator Drag Link
03	10.1031.0.000	Screw
04	10.1076.0.000	Coupling Block
05	10.1024.0.002	Washer (Std.) .0779"-.0782"
	10.1024.0.001	Washer (O/S) .0782"-.0785"
	10.1024.0.003	Washer (O/S) .0776"-.0779"
06	10.1040.0.000	Bushing
07	10.1039.0.000	Washer
08	10.1038.2.000	Vibrator Crank
09	10.1037.0.000	Stud
10	10.1153.0.000	Adjustment Plate
11	14.1035.0.050	Vibrator Barrel Assembly
12	10.1034.0.000	Vibrator Yoke
13	14.4023.0.000	Adjustable Collar
14	10.1033.1.000	Gimbal
15	14.1070.0.000	Block
16	01.4081.0.005	Shim (.005")
	01.4081.0.006	Shim (.006")
	01.4081.0.008	Shim (.008")
	01.4081.0.009	Shim (.009")
	01.4081.0.010	Shim (.010")
	01.4081.0.011	Shim (.011")
	01.4081.0.012	Shim (.012")
17	10.1023.3.000	Needle Bar Gear
18	10.1021.2.000	Retainer Spring
19	01.5003.0.000	Spring
20	10.1022.0.000	Guide
21	01.2008.0.000	Screw
22	01.1889.0.000	Screw
23	14.1025.1.000	Needle Bar Button
24	13.1036.0.000	Bolt
25	10.1147.0.000	Clamp Block
26	01.3005.0.000	Nut
27	14.1043.0.000	Vibrator Cam Follower
28	10.1044.0.000	Screw
29	01.3012.0.000	Nut
30	14.1250.0.000	Needle Bar Gear Bracket
31	01.1983.0.000	Screw
32	05.0531.0.001	Vibrator Cam

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THREAD HANDLING



THREAD HANDLING

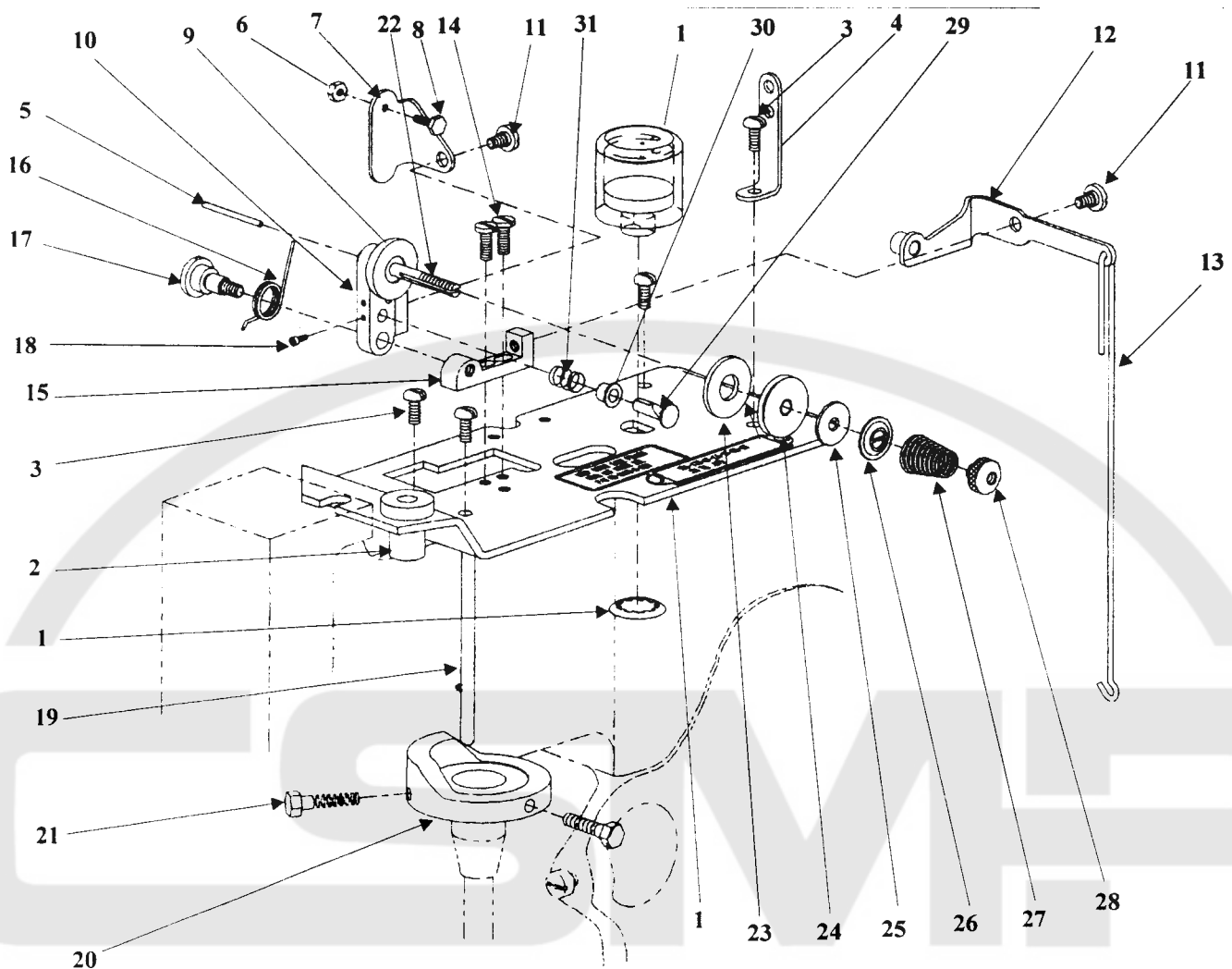
DET	PART NUMBER	DESCRIPTION
01	01.2053.0.000	Screw
02	10.2054.0.000	Clip
03	10.3607.1.000	Cord Guide
04	01.2247.0.002	Screw
05	10.4550.0.000	Cord Guide
06	13.3127.0.000	Cord Guide
07	01.7447.1.000	Guide
08	01.6551.0.000	Ring Retainer
09	01.7447.0.001	Guide
10	17.0003.6.156	Thread Stand
11	14.3129.0.000	Cord Guide Bracket
12	01.2247.0.002	8-32 x .250 Screw
13	01.4559.0.000	#10 Flat Washer

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THREAD HANDLING



DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	14.1230.1.050	Plate Assembly	16	01.5163.0.000	Spring
02	01.7626.0.001	Bushing	17	01.1114.0.000	Screw
03	01.2447.0.000	Screw	18	01.1393.0.001	Screw
04	05.0043.1.000	Thread Smoother	19	01.6334.0.000	Rod
05	10.1010.0.000	Release Rod	20	10.1160.0.000	Cam
06	01.3025.0.000	Nut	21	01.2362.0.000	Screw
07	10.1178.0.000	Release Lever	22	01.1113.0.000	Stud
08	01.2509.0.000	Screw	23	10.1077.0.000	Felt
09	01.4074.0.000	Spacer	24	10.1078.1.000	Tension Roller Assembly
10	10.1158.1.050	Tension Arm Assembly	25	10.1004.0.000	Felt Washer
11	01.1112.0.000	Screw	26	10.1003.0.000	Washer
12	10.1177.0.000	Lever	27	01.5603.0.000	Spring
13	10.1083.0.000	Link	28	10.4030.0.000	Nut
14	01.2039.0.000	Screw	29	10.1008.0.000	Guide
15	10.1159.1.000	Tension Bracket	30	10.1009.0.000	Bushing
			31	01.5002.0.000	Spring

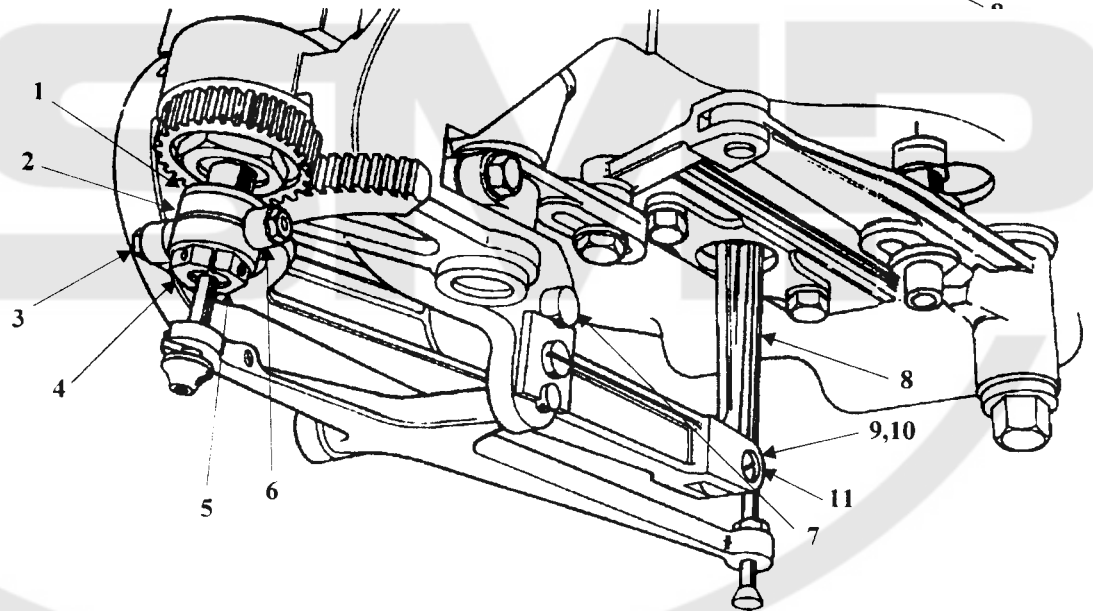
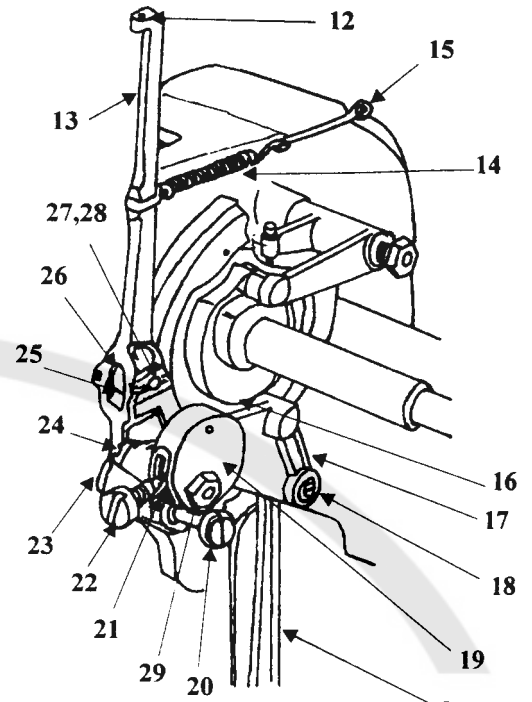
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THREAD TAKEUP & LOOPER DRIVE

DET	PART NUMBER	DESCRIPTION
01	01.4010.0.000	Washer
02	10.4024.0.000	Bearing Ring
03	01.3020.0.000	Nut
04	14.4023.0.000	Adjusting Collar
05	01.2007.0.000	Clamp Screw
06	10.3007.0.000	Bearing
07	14.3005.0.000	Pivot Pin
08	14.1067.0.000	Looper Link
09	10.3008.0.000	Screw
10	01.3010.0.000	Nut
11	14.3006.0.151	Looper Lever Asm.*CA
	14.3006.0.165	Looper Lever Asm.*CA/WB
	14.3006.0.201	Looper Lever Asm.*CB & CB/CA
12	01.7041.0.000	Bushing
13	14.1236.0.000	Take-Up Lever
14	01.5005.0.001	Spring Assembly
15	01.6831.0.002	Anchor



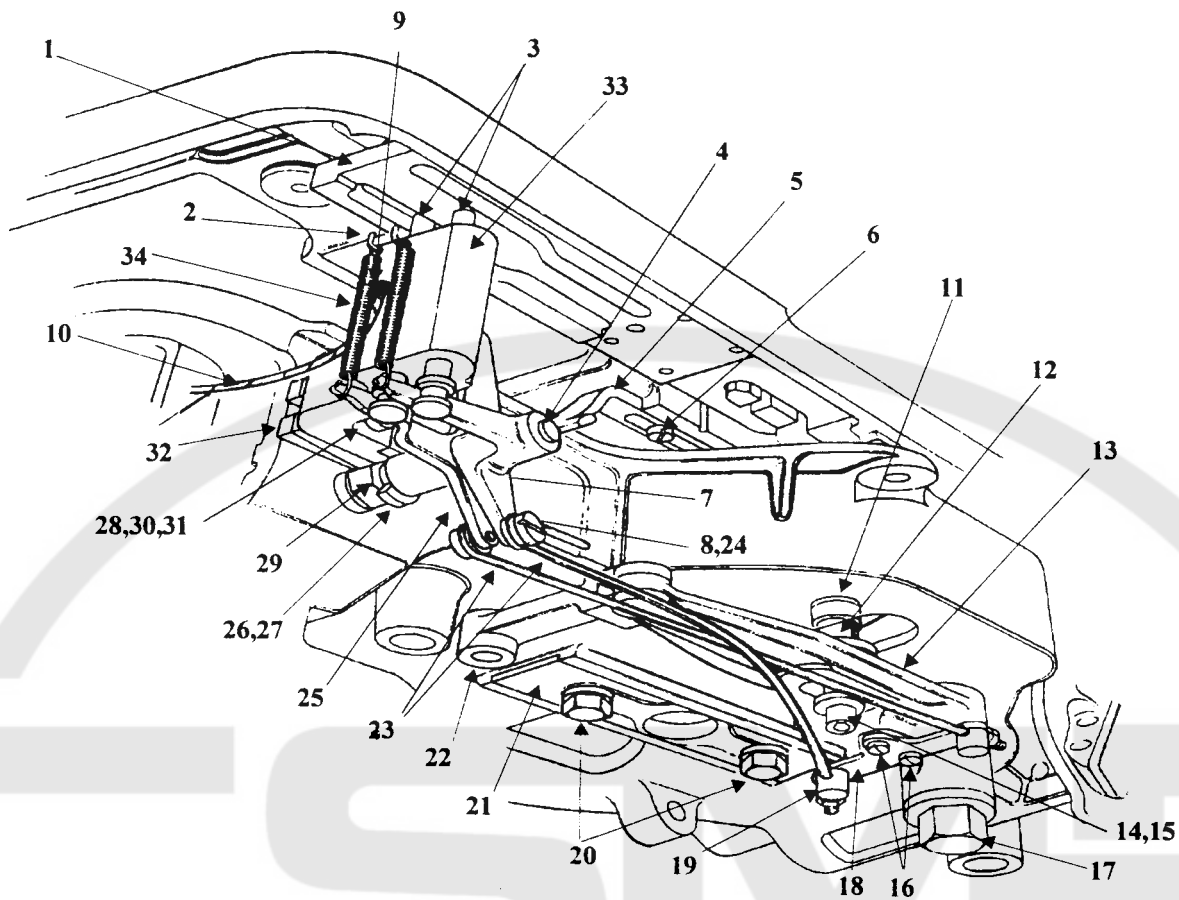
16	10.1122.0.997	Roll (.010")	22	01.2063.0.000	Screw
	10.1122.0.998	Roll (No.2)	23	10.1054.0.000	Pivot Bushing
	10.1122.0.999	Roll (No.1)	24	01.1151.0.000	Screw
17	14.1064.2.000	Looper Cam Follower Assembly	25	01.4751.0.000	Spacer
18	10.1066.2.000	Shoulder Screw	26	01.7631.0.001	Ball Bearing
19	14.1026.0.000	Core Disc	27	13.1052.0.001	Stud
20	10.1055.0.000	Pivot Screw	28	10.1053.0.000	Cotter Pin
21	10.1062.0.000	Jam Plug	29	01.3400.0.000	Nut

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FLYBAR CONTROL



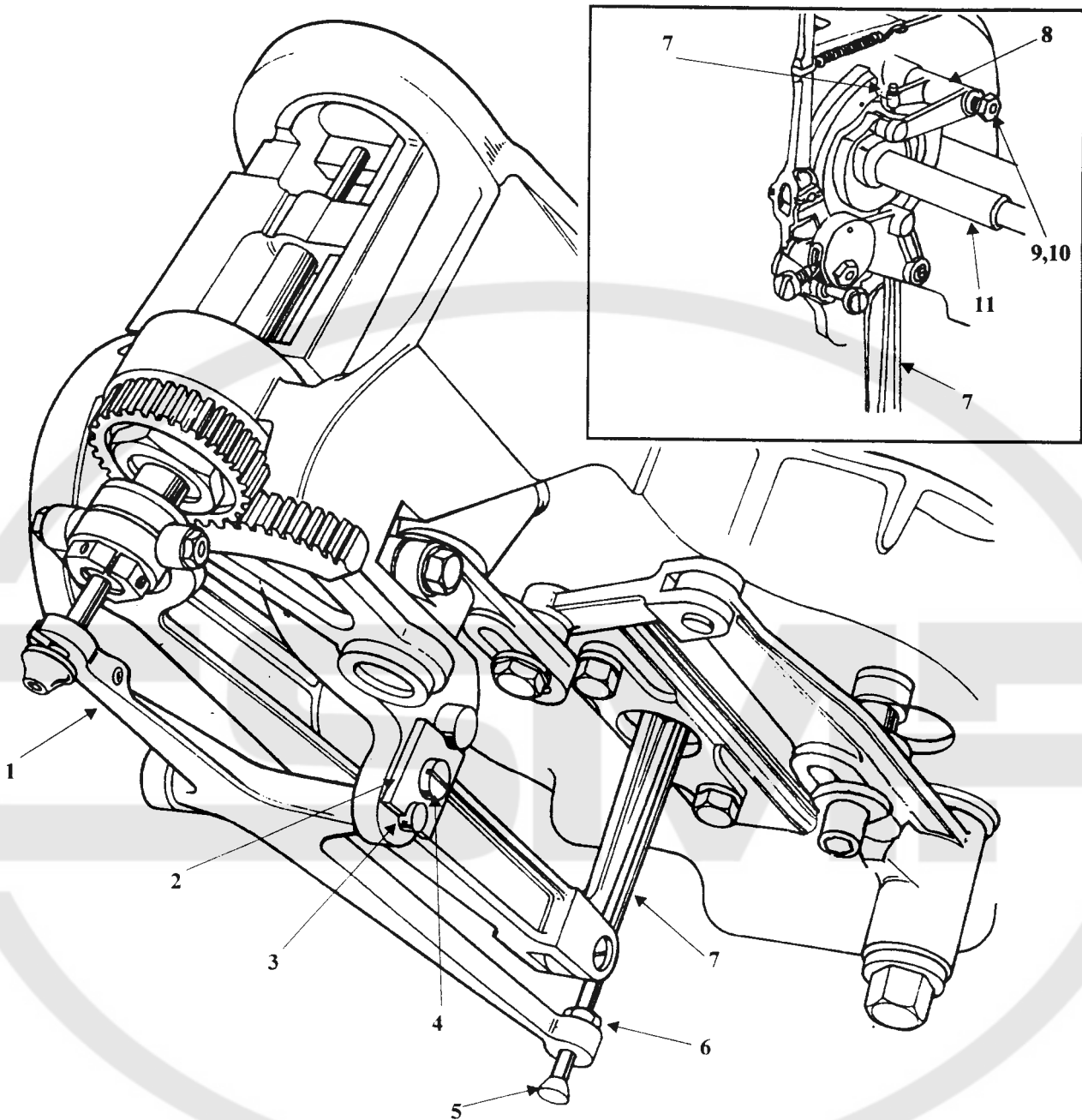
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	10.2255.2.150	Cam Plate*CB	19	01.3016.0.000	Nut
	10.2255.3.200	Cam Plate*AF.CB.R.FE	20	01.2031.0.000	Screw
02	01.6982.0.001	Pin	21	10.3027.0.000	Cam Center
03	10.3252.1.000	Pin	22	10.3012.0.000	Link
04	01.1447.0.000	Stud*AF	23	10.3259.1.001	R.H. Wire Rod
05	10.2256.0.000	Bracket		10.3259.1.002	L.H. Wire Rod
06	01.2043.0.000	Screw	24	01.4472.0.000	Washer
07	10.3254.0.000	R.H. Actuator Pin	25	10.3253.0.000	L.H. Actuator Pin
08	01.1432.0.000	Screw	26	10.3262.0.250	Latch
09	07.0400.0.003	Wick	27	01.2006.0.000	Screw
10	07.0401.0.007	Wick	28	01.2088.0.000	Screw
11	10.3018.0.000	Roll*CA	29	10.3257.0.000	Washer
12	14.3017.0.000	Sector Stud	30	01.4046.0.000	Lockwasher
13	03.5245.0.000	Sector Lever Repl'mt Kit	31	01.6031.0.000	Taper Pin
14	01.1594.0.000	Screw	32	10.3250.1.000	Spacer
15	01.4154.0.000	Washer	33	14.3251.1.000	Bracket
16	01.2079.0.000	Screw	34	01.5054.0.000	Spring
17	10.3016.0.000	Pivot Stud			
18	10.3258.0.000	Wire Bracket			

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RACE - SPREADER DRIVE



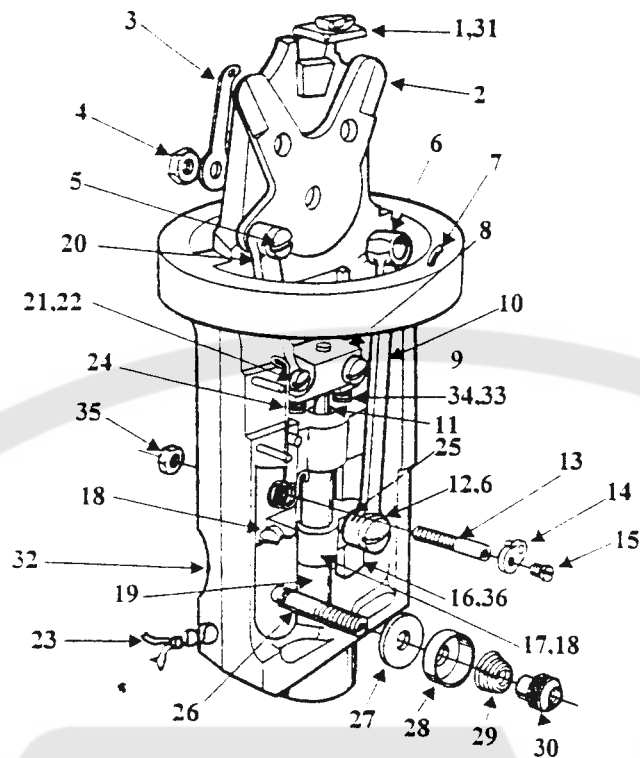
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	14.3004.0.000	Spreader Rocker	07	10.1060.2.000	Spreader Link
02	10.3002.0.000	Locking Plate	08	14.1058.0.000	Cam Follower
03	14.3003.0.000	Pivot Pin	09	14.1059.0.000	Pivot Pin
04	01.2041.0.000	Screw	10	01.3005.0.000	Nut
05	10.1061.1.000	Ball Tip	11	13.1091.1.000	Cam/Shaft Assembly
06	01.3025.0.000	Nut			

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RACE



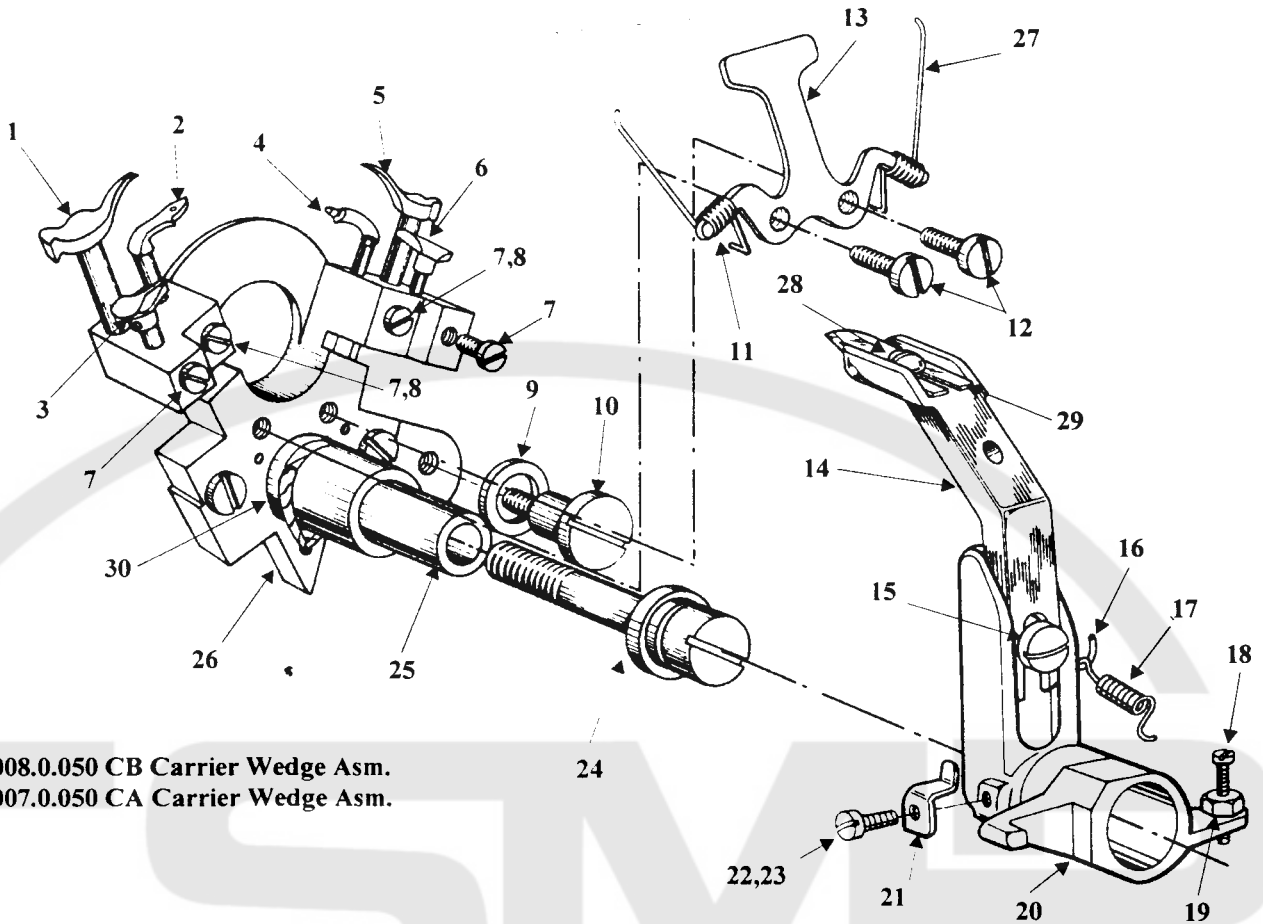
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	10.4012.0.001	Throat Plate*AF-CA-R-RE	20	14.4015.0.000	Spreader Link
	10.4012.0.004	Throat Plate*AF-CB/CA-R-RE	21	10.4016.0.000	Screw
02	14.4011.0.150	Spreader Wedge*CA	22	01.4012.0.000	Washer
	14.4011.0.200	Spreader Wedge*CB & CB/CA	23	07.0401.0.009	Wick
03	10.4035.0.000	Cord Guide	24	01.5027.0.000	Check Spring
04	01.3005.0.000	Nut	25	01.4013.0.000	Washer
05	10.4017.0.000	Screw	26	10.4029.0.000	Stud
06	01.7022.0.000	Bushing	27	10.4032.0.000	Thin Disc
07	01.6002.0.000	Pin	28	10.4031.0.000	Heavy Disc
08	10.4018.0.000	Crosshead Spreader	29	01.5028.0.000	Spring
09	01.2059.0.000	Screw	30	10.4030.0.000	Nut
10	14.4013.0.000	Looper Link	31	01.2056.0.000	Screw
11	10.4020.0.000	Spindle Spreader	32	14.4001.0.150	Race Assembly*AF-CA
12	01.1006.0.000	Screw		14.4001.0.200	Race Assembly*AF-CB
13	10.4037.0.000	Stud	33	10.4019.0.000	Pin
14	10.4036.0.000	Check Spring Arm	34	01.5026.0.000	Spring
15	01.2081.0.000	Screw	35	01.3001.0.000	Nut
16	10.4026.0.000	Crosshead Guide	36	01.2073.0.000	Screw
17	10.4021.0.000	Crosshead Looper			
18	01.2024.0.000	Screw			
19	14.4022.0.000	Spindle Looper			

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RACE - LOOPER CARRIER



14.9008.0.050 CB Carrier Wedge Asm.
14.9007.0.050 CA Carrier Wedge Asm.

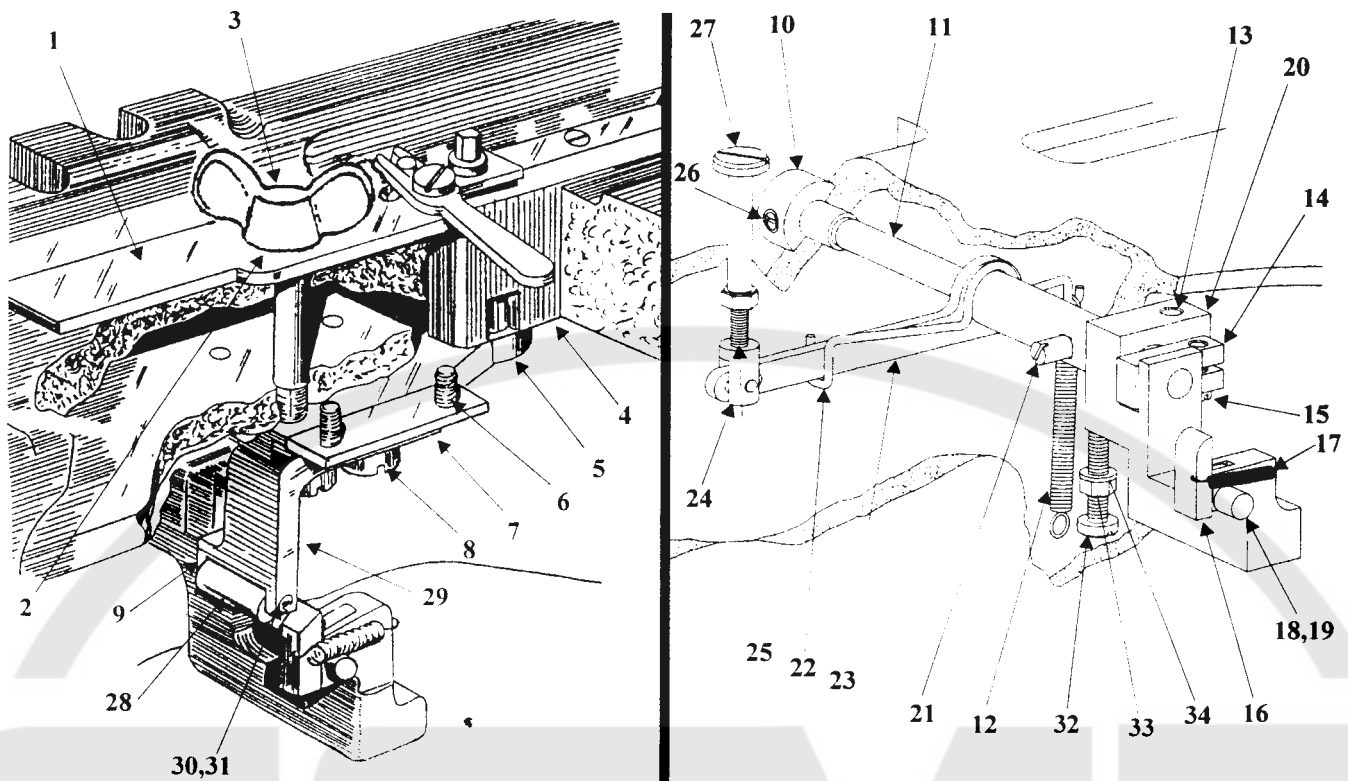
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	14.4009.1.000	L. H. Spreader	17	01.5041.0.000	Spring
02	14.4005.0.000	Eye Looper	18	01.2361.0.000	Screw
	14.4005.0.030	Large Eye Looper	19	01.3025.0.000	Nut
03	10.4007.0.000	L. H. Spreader Stop	20	10.4202.0.000	Trimmer Holder
04	14.4004.0.000	Blind Looper	21	10.4203.0.000	Retaining Spring
05	14.4008.1.000	R.H. Spreader	22	01.2318.0.000	Screw
06	10.4006.0.000	R. H. Spreader Stop	23	01.4015.0.000	Washer
07	01.2001.0.000	Screw	24	14.4201.0.000	Stud
08	10.4039.0.000	Felt Pad	25	10.4003.0.000	Bushing
09	01.4013.0.000	Washer	26	14.4002.0.000	Looper Carrier
10	01.1006.0.000	Screw	27	01.5619.0.000	R. H. Spring
11	01.5620.0.000	L. H. Spring	28	01.2667.0.000	Screw
12	01.2073.0.000	Screw	29	14.1197.1.000	Trimmer Knife
13	10.4010.2.000	Needle Guard	30	07.0401.0.004	Wick
14	10.1198.1.000	Knife Holder			
15	01.2081.0.000	Screw			
16	01.6002.0.000	Pin			

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UPPER THREAD TRIM



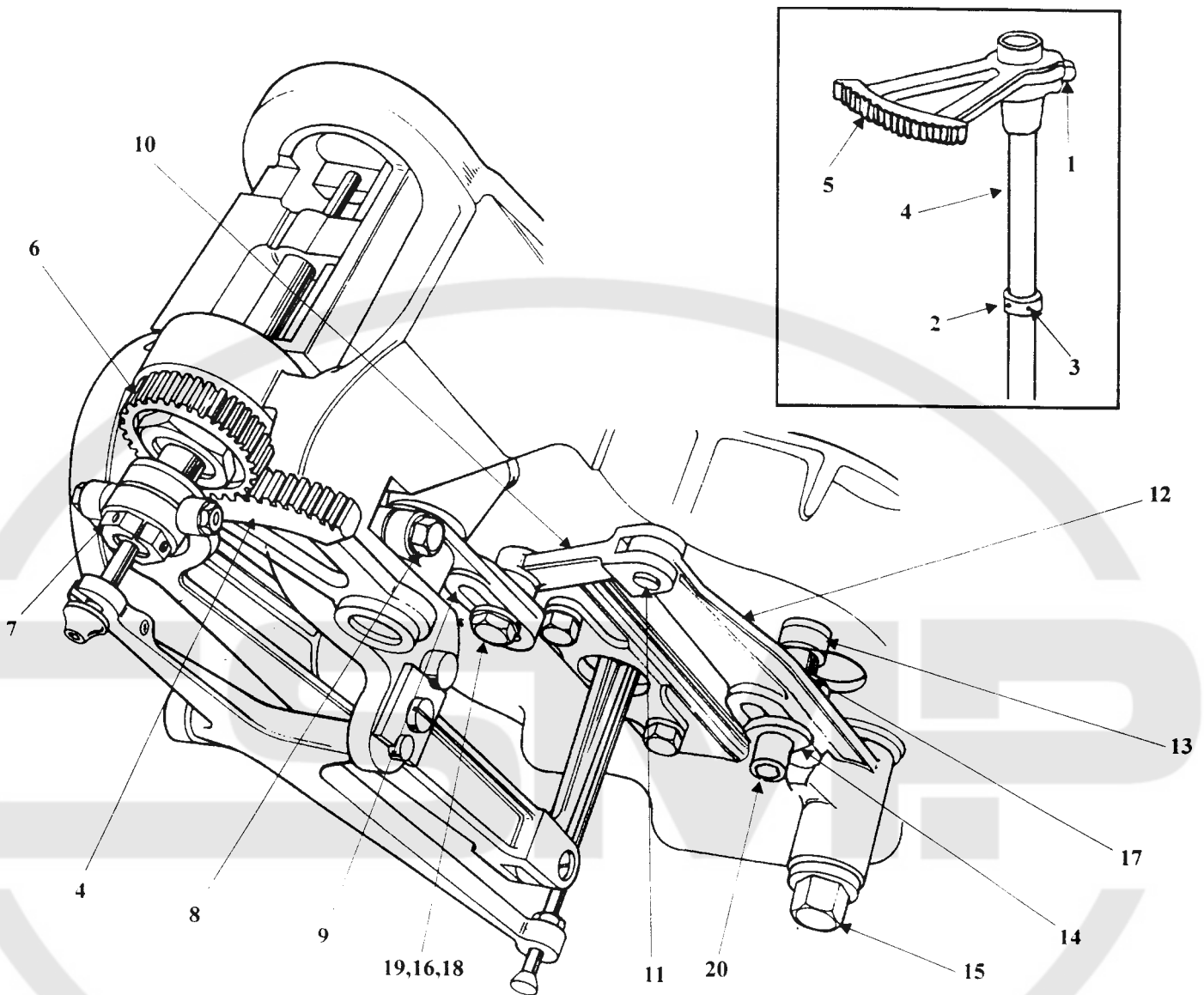
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	10.2251.0.001	Length Plate*7mm	18	01.6528.0.000	Pivot
02	01.4024.0.000	Washer	19	01.6368.0.000	Retaining Ring
03	14.2254.1.000	Wing Bolt	20	14.3087.0.000	Actuator
04	10.2262.0.000	Block	21	10.3203.0.000	Stop Block
05	10.2263.0.000	Link	22	10.3086.0.000	Spring Hook Lever*AF
06	01.1661.0.001	Screw	23	10.3085.0.050	Trimming Lever Assembly*AF
07	10.2264.0.000	Rail	24	10.3205.0.000	Clevis
08	01.2175.0.000	Screw	25	01.3016.0.000	Nut
09	14.2069.0.050	Trip Bracket Assembly	26	01.2194.0.000	Screw
10	01.7435.1.000	Collar	27	10.3206.0.000	Actuator
11	14.5019.0.000	Upper Thread Trimmer Shaft	28	14.2069.0.802	Trip Roller
12	01.5134.0.000	Spring	29	14.2069.0.000	Trip Bracket
13	01.2171.0.000	Screw	30	01.6612.0.000	Pin
14	14.3088.0.000	Clamp	31	01.6280.0.000	Retaining Ring
15	01.2144.0.000	Screw	32	01.2247.0.004	Screw
16	10.3089.2.000	Latch	33	01.3001.0.000	Nut
17	01.5433.0.000	Spring	34	01.4407.0.000	Washer

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TUNING SECTORS & LEVERS



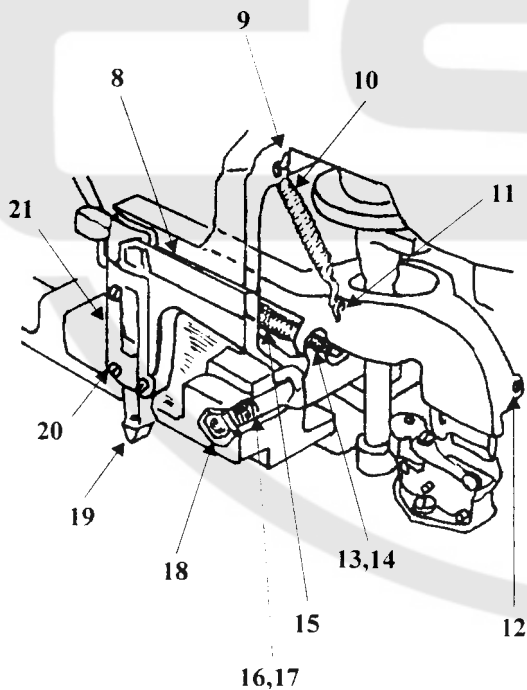
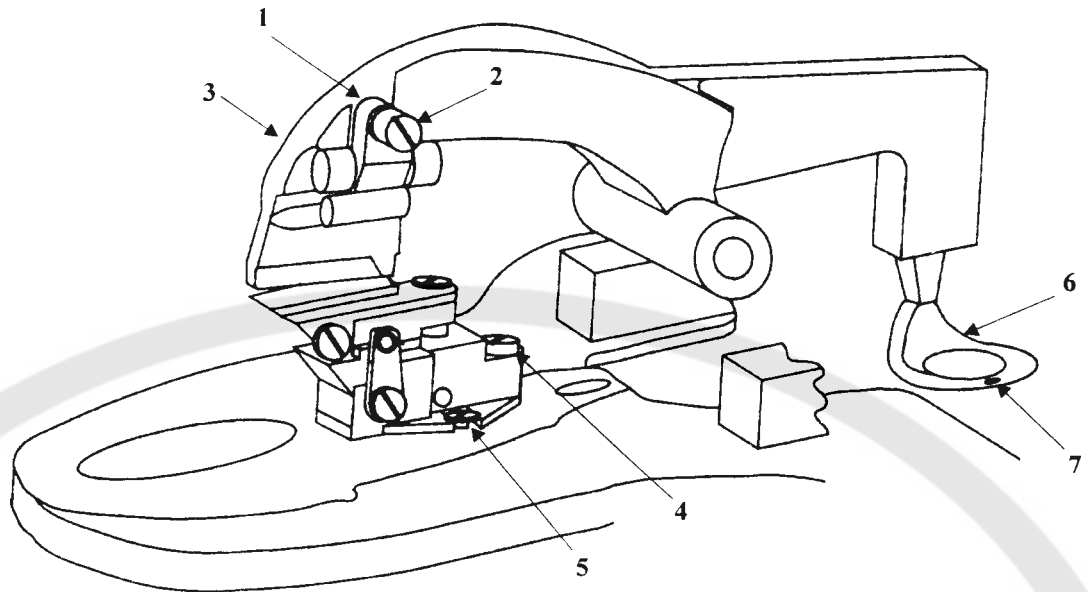
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	01.2014.0.000	Screw	11	10.3026.0.000	Toggle Lever Stud
02	10.3010.0.000	Collar	12	03.5245.0.000	Sector Lever Replacement Kit
03	01.2028.0.000	Screw	13	10.3018.0.000	Roll*CA
04	10.3009.0.000	Lower Sector Assembly	14	01.4154.0.000	Washer
05	10.1075.1.000	Upper Sector	15	10.3016.0.000	Pivot Stud
06	10.4025.0.000	Gear	16	01.3013.0.000	Nut
07	01.3018.0.000	Nut	17	14.3017.0.000	Sector Stud
08	01.2016.0.000	Screw	18	10.3013.0.000	Short Sector Lever Stud
09	10.3011.0.000	Short Sector Lever	19	01.4005.0.000	Washer
10	10.3012.0.000	Link	20	01.1594.0.000	Screw
			21	14.3015.0.802	Top Plate

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CUTTING



DET	PART NUMBER	DESCRIPTION
01	10.1163.0.000	Clamp*CA
02	01.1257.0.000	Screw
03	10.1068.1.050	Cutting Lever Assembly*CA
	10.1154.0.050	Cutting Lever Assembly*CB
04	01.2038.0.000	Screw
05	01.2039.0.000	Screw
06	10.3062.1.000	Cutting Cam
	13.3062.1.000	Cutting Cam*AF-CB/CA-R-RE
07	01.6983.0.001	Cutting Cam Pin
08	10.1072.0.000	Pressure Bar
09	01.6560.0.000	Anchor
10	01.5006.0.001	Spring
11	01.6006.0.000	Pin
12	01.6837.0.000	Pin
13	01.3001.0.000	Nut
14	01.4001.0.000	Washer
15	01.5061.0.000	Spring
16	10.1074.0.000	L.H. Pivot Stud
17	10.1074.0.000	R.H. Pivot Stud*CT
	10.1074.0.250	R.H. Pivot Stud*AF
18	01.3006.0.000	Nut
19	10.1071.1.023	Cutting Cam Follower*CB/CA-RE
	10.1071.2.000	Cutting Cam Follower*CA
20	01.2013.0.000	Screw
21	10.1073.1.000	Cover Plate

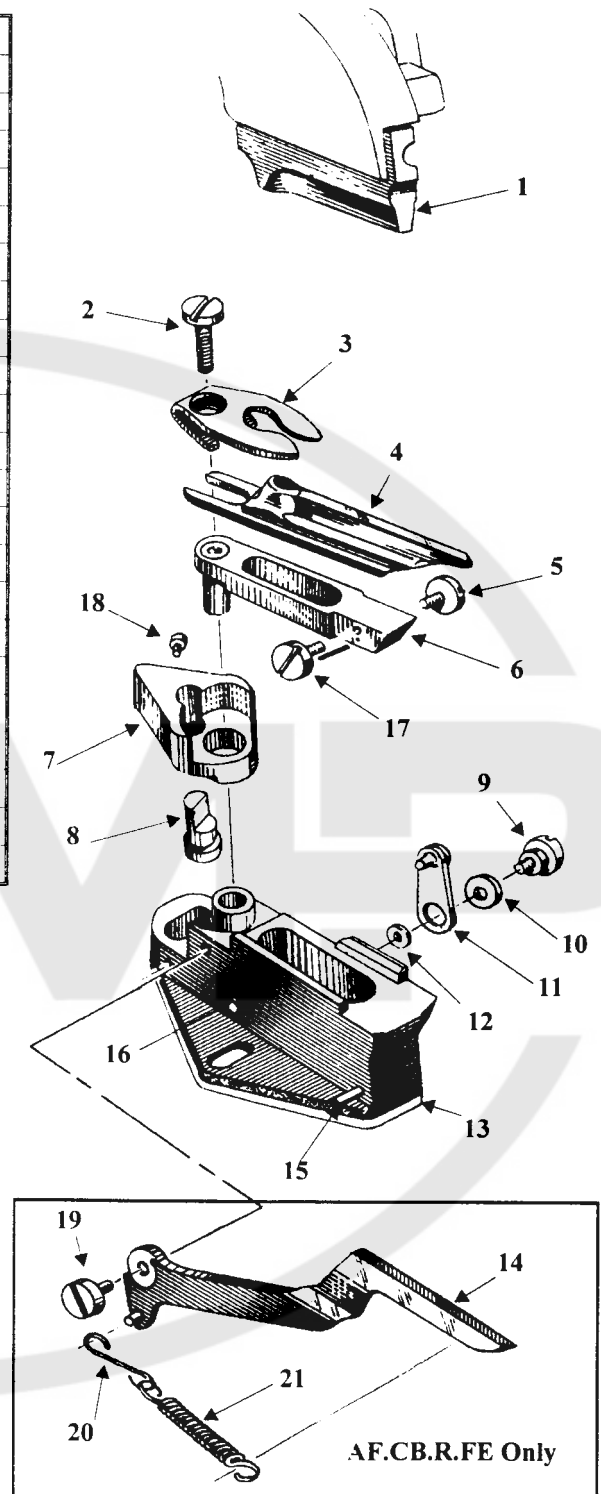
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CUTTING

DET	PART NUMBER	DESCRIPTION
01	See Chart, pg. 3-47	Cutting Steel
02	01.2039.0.000	Screw
03	10.3074.0.011	Cloth Lifting Spring*CB
04	See Chart, pg. 3-46	Knife
05	01.2102.0.000	Screw
06	10.3071.1.250	Knife Pad
07	10.3067.4.254	Spreading Block*CB, CB/CA
	10.3067.3.253	Spreading Block*CA
08	10.3218.0.000	Stud
09	01.1130.0.000	Screw*CA
10	01.4003.0.000	Washer
11	01.5173.0.000	Spring
12	01.4029.0.000	Washer
13	10.3070.0.250	Knife Holder
14	10.3260.1.000	Cloth Lifting Lever*CB
15	01.6005.0.000	Anchor Pin
16	01.6328.0.000	Stop Pin
17	01.6036.0.000	Pin
18	01.2001.0.000	Screw
19	01.1131.0.000	Screw*AF-CB-R-FE
20	10.3261.0.000	Link*AF-CB-R-FE
21	01.5029.0.000	Spring*AF-CB-R-FE

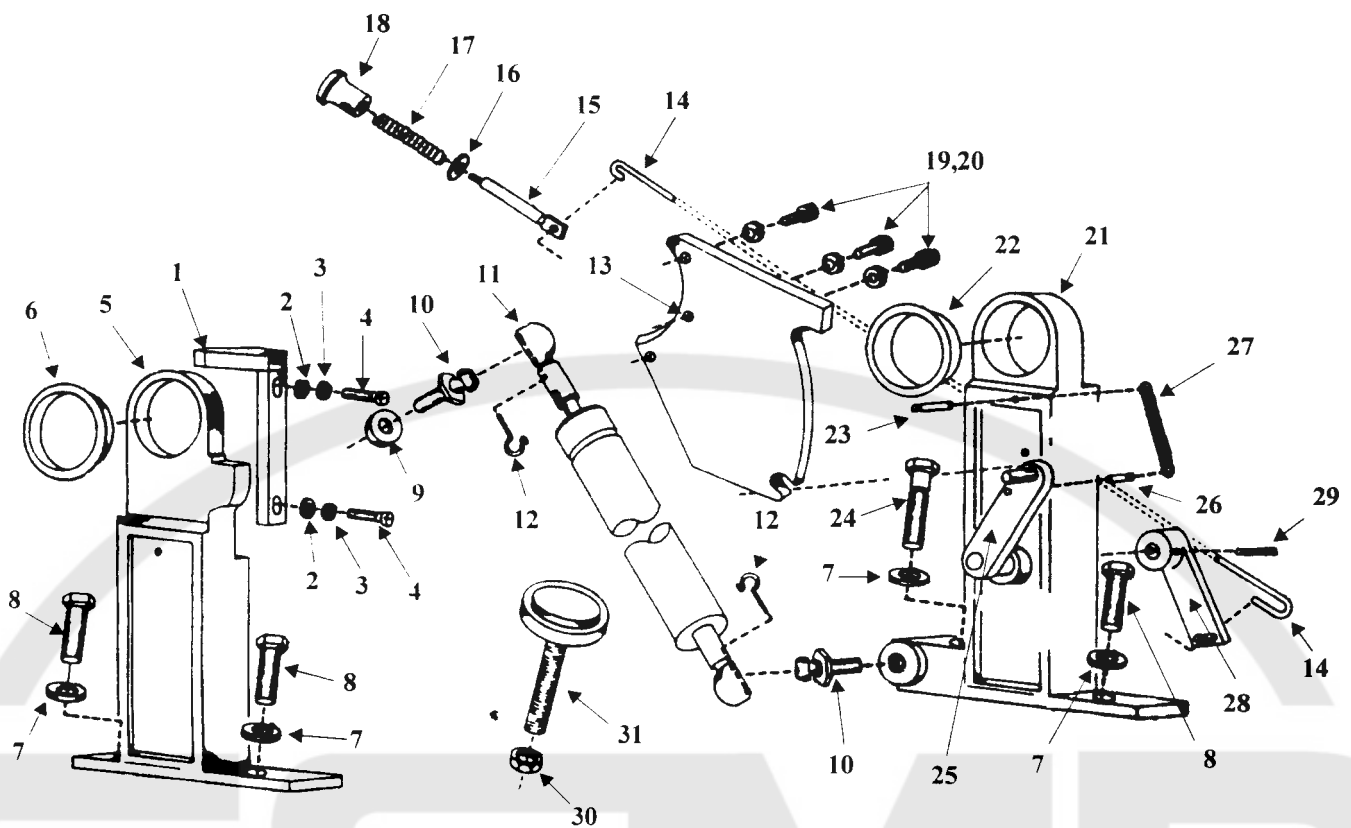


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SUPPORT DAMPING & LATCHING



VIEW FROM REAR OF MACHINE

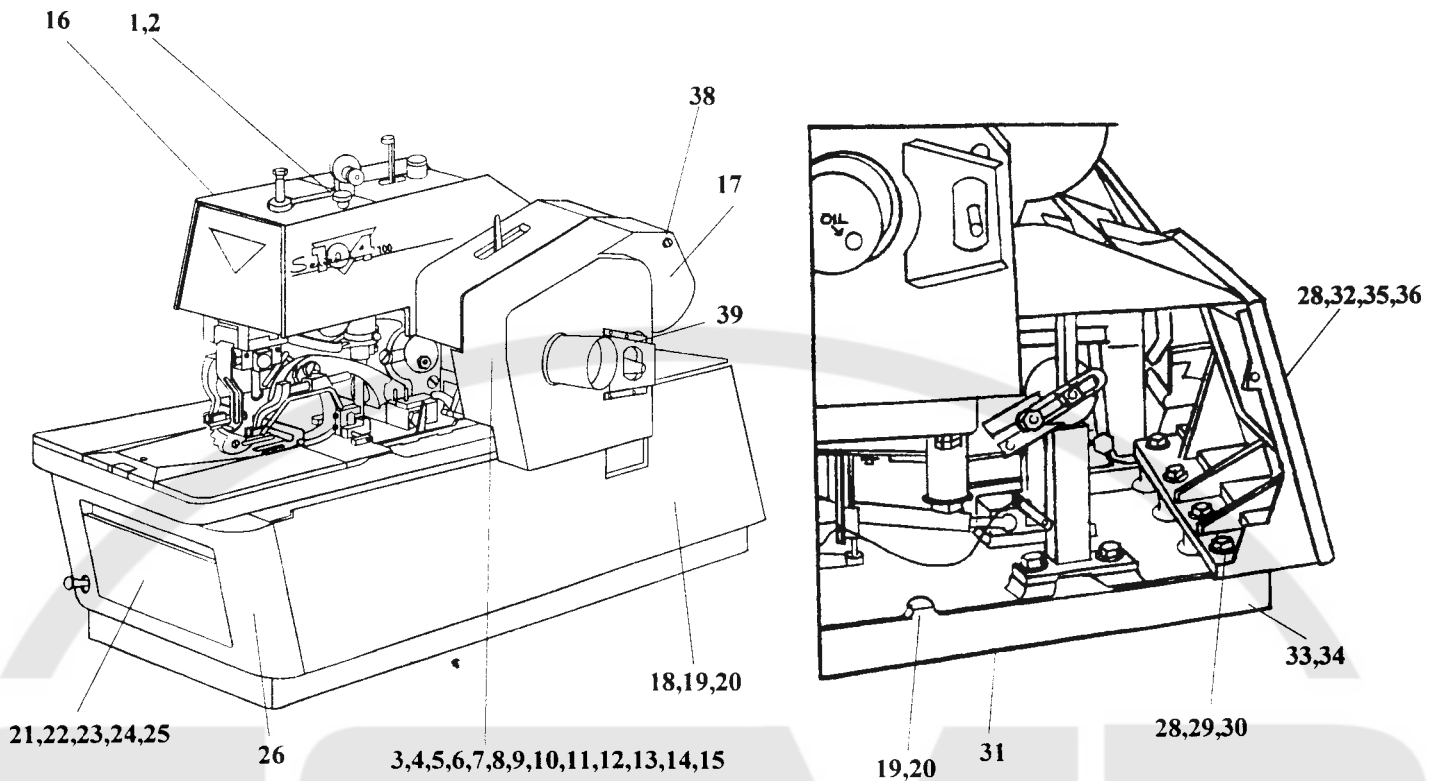
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	13.3083.0.000	Support	18	04.1791.0.000	Knob
02	01.4412.0.000	Washer	19	01.4003.0.000	Lockwasher
03	01.4572.0.000	Lockwasher	20	01.2493.0.000	Screw
04	01.2128.0.000	Screw	21	13.3102.0.000	L.H. Cam Case Support
05	13.3105.0.000	R. H. Cam Case Support	22	13.3106.0.001	L. H. Bushing
06	13.3106.0.002	R.H. Bushing	23	01.6831.0.001	Anchor Pin
07	01.4581.0.000	Lockwasher	24	01.2877.0.003	Screw
08	01.2877.0.000	Screw	25	13.3103.0.000	Sector Arm Assembly
09	01.4701.0.000	Washer	26	01.6831.0.000	Anchor Pin
10	07.0086.0.001	Ball Stud	27	01.5602.0.000	Spring
11	07.0302.1.000	Gas Spring	28	13.3104.0.000	Link Arm
12	07.0087.0.001	Spring Clip	29	01.6569.0.002	Roll Pin
13	13.3107.1.000	Sector	30	01.3406.0.000	Nut
14	13.5024.0.000	Extension Link	31	04.1283.0.001	Leveler
15	13.5025.1.000	Link			
16	01.4002.0.000	Washer			
17	01.5061.0.000	Spring			

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COVERS & SUPPORTING MEMBERS



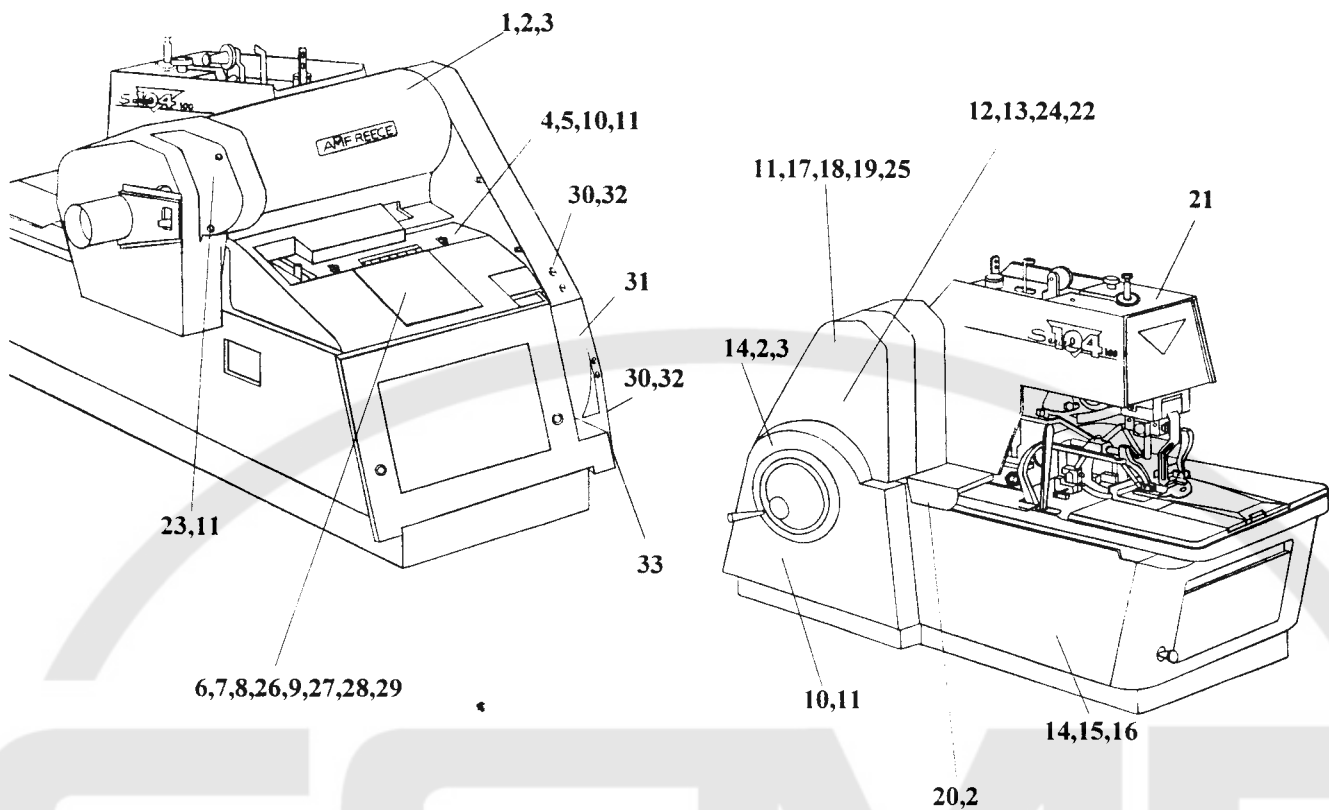
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	13.0511.3.000	Screw	21	13.5031.0.000	Front Base Panel
02	01.4777.0.000	Washer	22	13.5032.1.000	Clip
03	01.7626.0.001	Bushing	23	01.2247.0.000	Screw
04	01.4412.0.000	Washer	24	13.5033.0.001	Gasket
05	01.1728.0.401	Screw	25	13.5033.0.002	Gasket
06	01.4672.0.301	Lockwasher	26	14.0531.1.000	Front Base
07	13.0513.1.000	Stud	27	14.0530.1.000	Rear Base
08	01.2241.0.002	Screw	28	01.2845.0.000	Screw
09	01.4406.0.000	Lockwasher	29	01.4578.0.000	Lockwasher
10	13.0530.0.000	Hinge	30	01.4579.0.000	Washer
11	01.7625.0.000	Bushing	31	13.5021.1.000	Base
12	01.1480.0.000	Screw	32	01.2247.0.002	Screw
13	13.0508.1.000	Head Cover Bracket	33	01.4579.0.004	Washer
14	01.4549.0.000	Washer	34	01.2886.0.006	Screw
15	01.2732.0.300	Screw	35	01.6283.0.002	Stud
16	14.0525.0.003	Head Cover	36	01.6284.0.000	Retainer
17	14.0523.1.050	R.H. Rear Cover	37	13.0514.1.000	Latch
18	14.0527.1.050	Right Base Side Cover	38	01.2247.0.004	Screw
19	01.2871.0.000	Screw	39	17.1109.0.000	Plate
20	01.4579.0.000	Washer			

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DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	14.0522.1.050	Head Center Cover	17	14.0524.0.050	L.H. Rear Cover
02	01.6283.0.001	Stud* 1/4 Turn	18	13.0528.0.001	L.H. Bracket
	01.6283.0.002	Stud* 1/4 Turn	19	01.1739.0.101	Screw (Bracket - Head)
03	01.6284.0.000	Retainer	20	13.0516.0.000	Guard
04	01.6286.0.001	Stud* 1/4 Turn	21	14.0525.0.050	Head Cover
05	01.6285.0.000	Split Ring Retainer	22	10.1129.1.000	Long Dowel
06	14.0517.0.000	Cover	23	01.2247.0.004	Screw
07	01.2246.0.001	Screw	24	10.1128.0.000	Short Dowel
08	01.4673.0.000	Lockwasher	25	01.2260.0.603	Screw
09	14.0512.0.000	Bracket	26	14.0555.0.000	1/4 Turn Receptacle
10	01.5236.0.000	Spring Stud Ejector	27	01.2816.0.000	Screw
11	01.4305.0.000	Wear Washer	28	01.4672.0.301	Lockwasher
12	01.1639.0.000	Screw	29	01.4412.0.000	Washer
13	13.1188.0.000	Cam Support	30	01.2885.0.003	Screw
14	14.0526.1.050	L. H. Base Side Cover	31	13.0533.0.000	Belt Guard
15	01.2871.0.000	Screw	32	01.4547.0.000	Washer
16	01.4579.0.000	Flat Washer	33	13.0523.0.000	Belt Guard

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NOTES

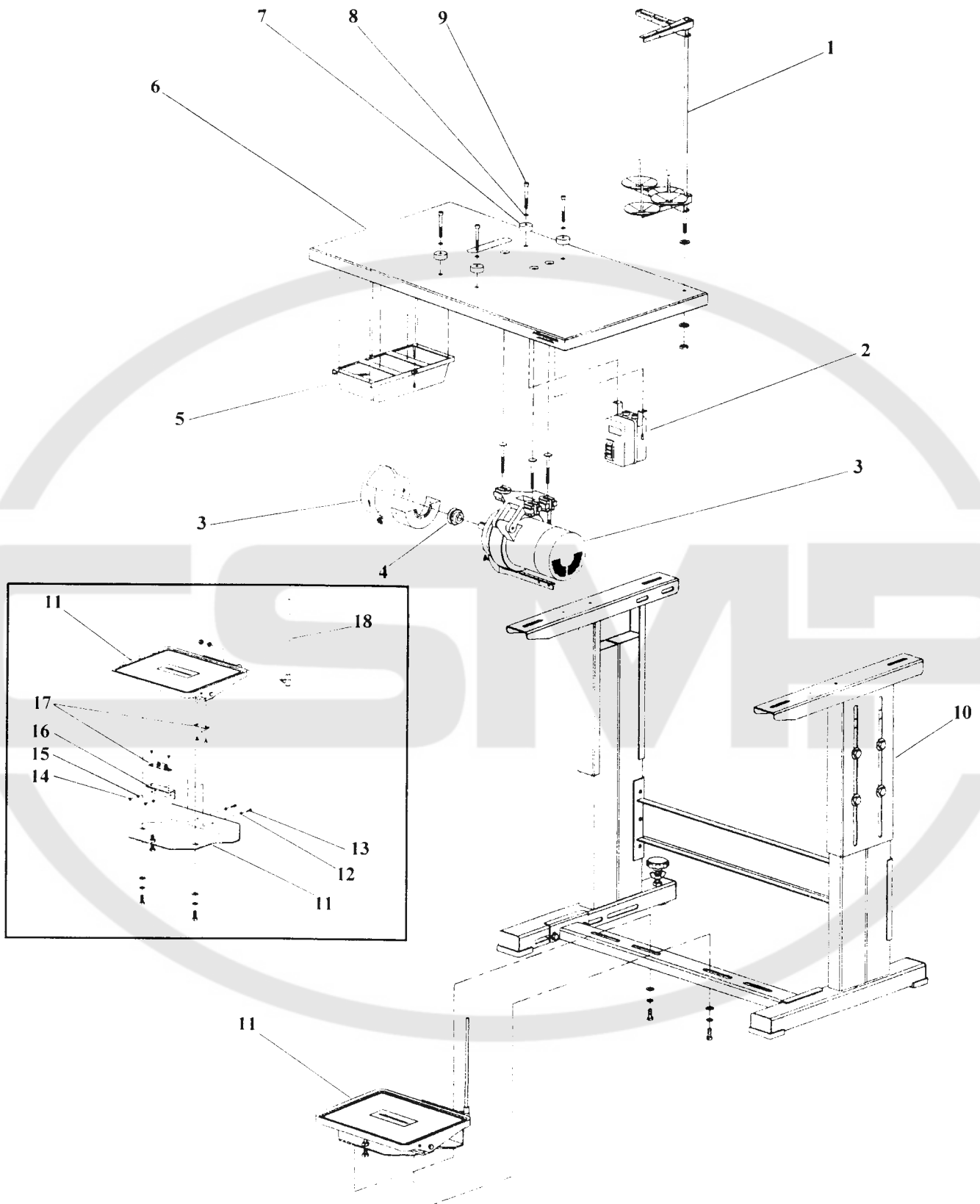


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REGULAR TABLE



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REGULAR TABLE

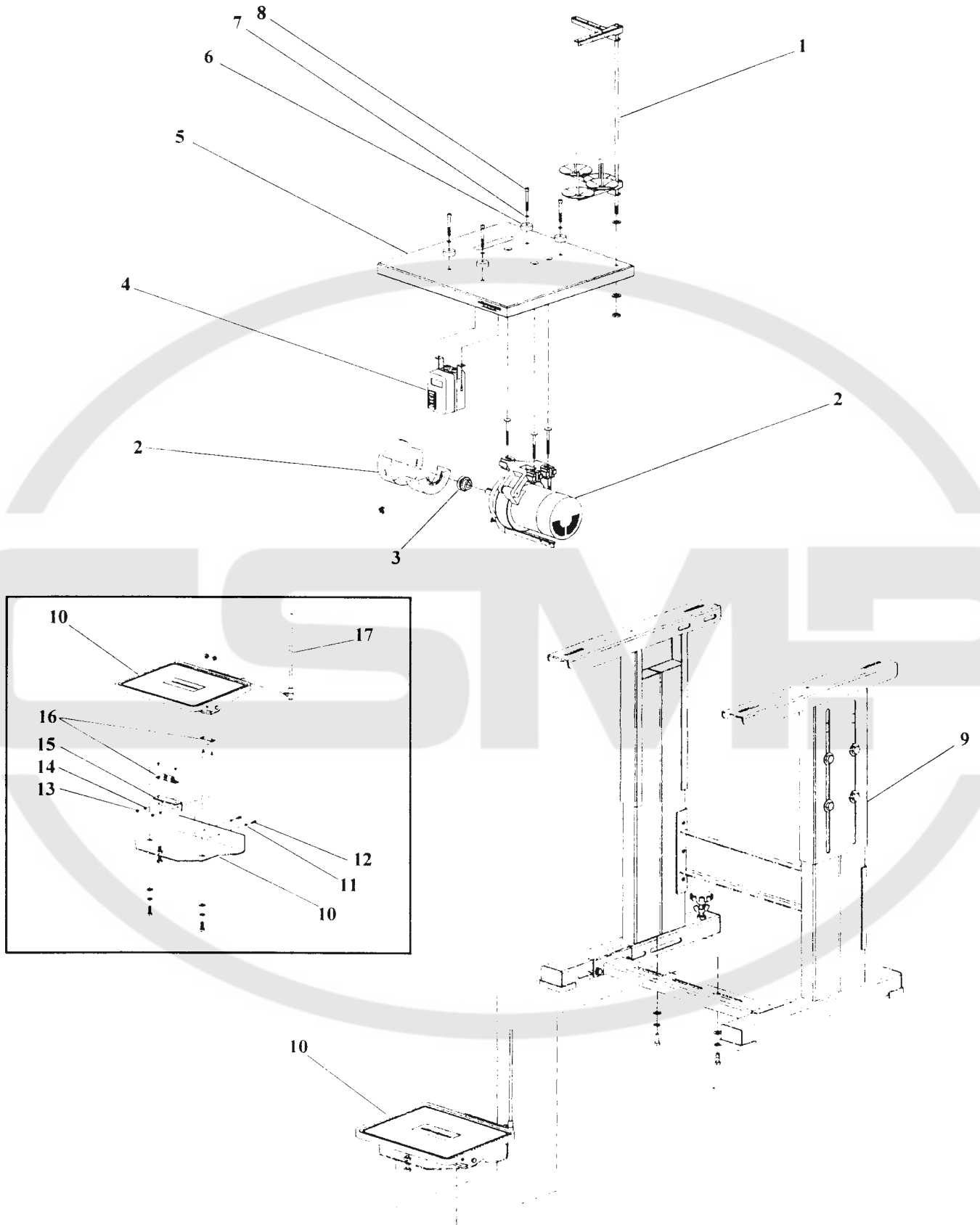
DET	PART NUMBER	DESCRIPTION
01	17.0094.6.009	Thread Stand
02	04.1973.0.000	Motor Starter 110V 1-PH
	04.1974.0.000	Motor Starter 230V 3-PH
	04.1974.0.001	Motor Starter 230V 1-PH
	04.1974.0.002	Motor Starter 380V 3-PH
	04.1974.0.004	Motor Starter 220/380V (Euro Std)
03	04.1958.0.001	Motor 1/2HP 220/380V 50/60 HZ 3-PH
	04.2538.1.000	Motor 1/2HP 115/230V 50/60 HZ 1-PH
04	04.1957.0.002	Timing Belt
05	04.9000.0.812	Drawer Kit
06	04.1554.3.000	104-100 Regular Table Top
07	17.0095.1.273	Rubber Mount
08	17.0019.0.441	Washer
09	17.0014.1.201	Bolt
10	04.9000.2.123	Frame Kit
11	04.9002.0.050	Footswitch Assembly
12	03.6852.3.000	M3 Flat Washer
13	03.6000.3.015	M3 X 15 Cap Screw
14	03.6702.3.000	M3 Hex Nut
15	03.6802.3.000	M3 Lockwasher
16	04.9005.0.000	Latch Bracket
17	04.9000.0.802	Tension Latch
18	04.1956.0.000	Pitman Rod-Ball Joint Assembly

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NARROW TABLE



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NARROW TABLE

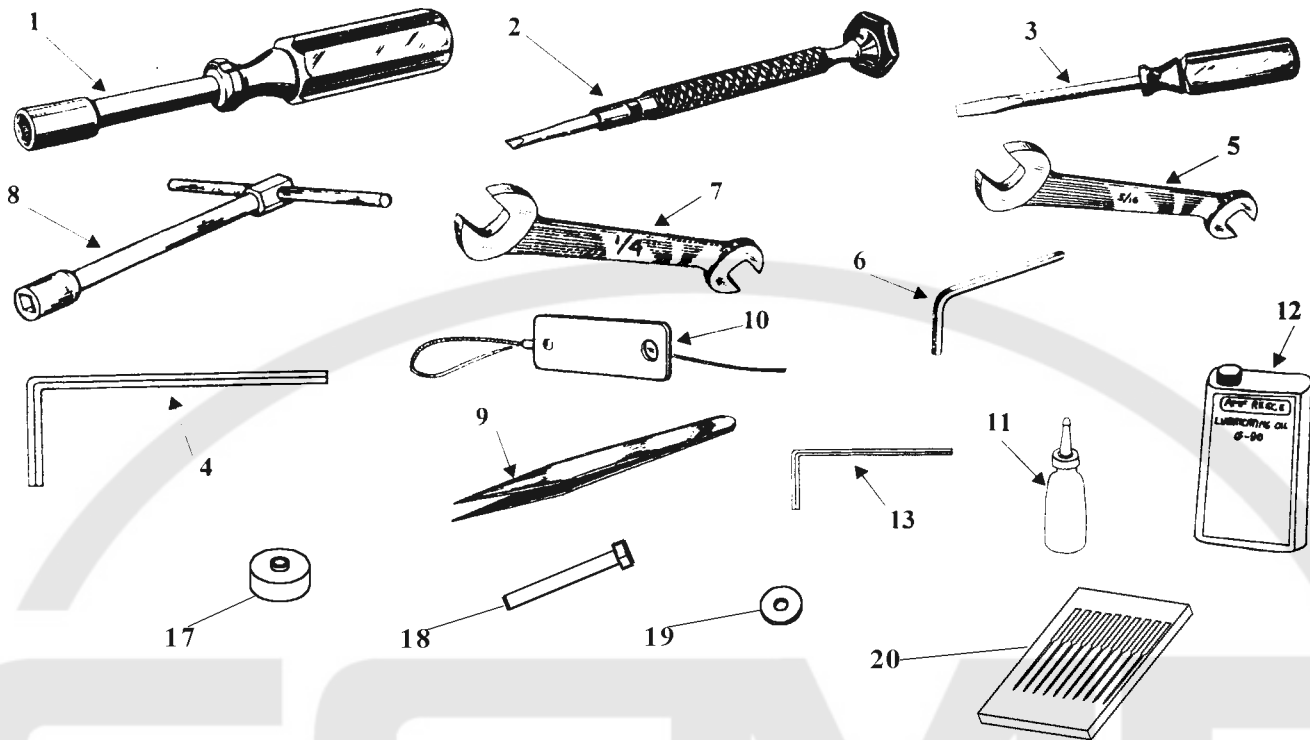
DET	PART NUMBER	DESCRIPTION
01	17.0094.6.009	Thread Stand
02	04.1958.0.001	Motor 1/2HP 220/380V 50/60 HZ 3-PH
	04.2538.1.000	Motor 1/2HP 115/230V 50/60 HZ 1-PH
03	04.1957.0.002	Timing Belt
04	04.1973.0.000	Motor Starter 110V 1-PH
	04.1974.0.000	Motor Starter 230V 3-PH
	04.1974.0.001	Motor Starter 230V 1-PH
	04.1974.0.002	Motor Starter 380V 3-PH
	04.1974.0.004	Motor Starter 220/380V (Euro Std)
05	04.1555.3.000	104-100 Narrow Table Top
06	17.0095.1.273	Rubber Mount
07	17.0019.0.441	Washer
08	17.0014.1.201	Bolt
09	04.9000.2.123	Frame Kit
10	04.9002.0.050	Footswitch Assembly
11	03.6852.3.000	M3 Flat Washer
12	03.6000.3.015	M3 X 15 Cap Screw
13	03.6702.3.000	M3 Hex Nut
14	03.6802.3.000	M3 Lockwasher
15	04.9005.0.000	Latch Bracket
16	04.9000.0.802	Tension Latch
17	04.1956.0.000	Pitman Rod-Ball Joint Assembly

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TOOLS, SUPPLIES & ACCESSORIES



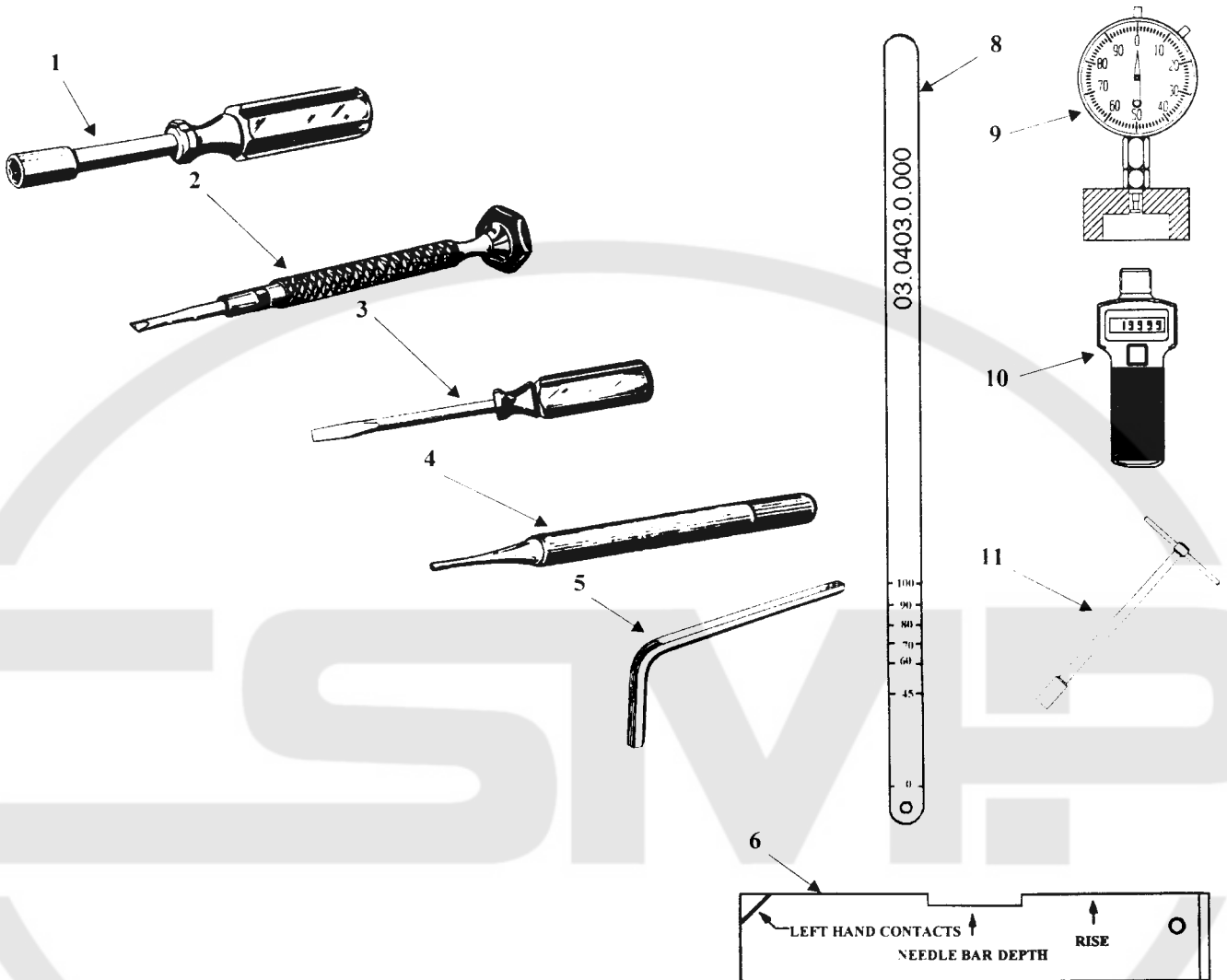
DET	PART NUMBER	DESCRIPTION
01	03.0007.0.000	1/4" Socket Wrench
02	03.0038.0.000	Screwdriver
03	03.0024.0.187	Screwdriver 3" Blade
04	03.0054.0.000	3/32" Hex Wrench
05	03.0018.0.000	5/16" Hex Wrench
06	12.0008.6.100	5/64" Wrench
07	03.0019.0.000	1/4" Wrench
08	03.0048.2.000	7/16" Sq. Socket Wrench
09	12.0008.6.215	Tweezers
10	03.0020.0.000	Threading Wire
11	05.1322.0.000	Oiler
12	05.0090.0.000	Lubricating Oil 8 oz.
13	12.0008.6.104	6mm Hex Key
14	04.1283.0.001	Leveler
15	04.1712.0.000	Red Cap Plug
16	01.3406.0.000	5/16-18 X .5 Hex Nut
17	17.0095.1.273	Washer, rubber
18	17.0014.1.201	Screw
19	17.0019.0.441	Washer
20	02.0501.0.111	Needle

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OPTIONAL TOOLS & ACCESSORIES



DET	PART NUMBER	DESCRIPTION
01	03.0033.0.000	5/16" Socket Wrench
02	03.0053.0.000	Double Ended Blade
03	03.0188.0.000	3/16" Screwdriver
	03.0189.0.016	1/4" Screwdriver
04	03.0045.0.000	Pin Wrench
05	03.0404.0.000	.035 Allen Wrench
06	03.0279.0.000	Gauge
07	05.0140.0.000	Clutch Grease (Not Shown)
08	03.0403.0.000	Clutch Gauge
09	05.0702.0.000	Timing Gauge
10	05.0701.0.000	Hand Held Tachometer
11	03.0008.1.000	Tee Handle 1/4" Drive-14" Ext.

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MISCELLANEOUS CHARTS

MAIN CAMS

MACHINE NO.	STYLE DESCRIPTION	SPAULDITE CAM	CAST IRON CAM
14.0000.0.116	Main Cam*AF-CA-R-RE	16.3064.0.401	14.3064.0.001
14.0000.0.122	Main Cam*AF-CB-R-FE	16.3064.0.111	14.3064.0.011
14.0000.0.130	Main Cam*AF-CB/CA-R-RE	16.3064.0.401	14.3064.0.001
14.0000.0.130W	Main Cam*AF-CB/CA-R-RE Waistband	16.3064.0.401	-----
14.0000.0.133	Main Cam*CT-CA-5/8-RE	16.3064.0.136	10.3064.1.036
14.0000.0.134	Main Cam*CT-CA-5/8-LE	16.3064.0.133	10.3064.1.033
14.0000.0.135	Main Cam*CT-CA-3/4-RE	16.3064.0.137	10.3064.1.037
14.0000.0.136	Main Cam*CT-CA-7/8-RE	16.3064.0.138	10.3064.1.038
14.0000.0.137	Main Cam*CT-CB-3/4-RE	16.3064.0.437	14.3064.0.037
14.0000.0.138	Main Cam*CT-CB-5/8-RE	16.3064.0.436	14.3064.0.036
14.0000.0.139	Main Cam*CT-CB-7/8-RE	16.3064.0.438	14.3064.0.038
14.0000.0.152	Main Cam*RDE-S	16.3064.0.019	-----
14.0000.0.170	Main Cam*AF-CA-ST-RE-CT	16.3064.0.470	14.3064.0.170
14.0000.0.190	Main Cam*AF-CB/CA-R-FE	16.3064.0.411	14.3064.0.011

CUTTING KNIVES

MACHINE NO.	STYLE DESCRIPTION	KNIFE P/N	DESCRIPTION
14.0000.0.116	104-100 AF-CA-R-RE	10.3072.0.023	Knife*1-1/4 NE
		10.3072.0.024	Knife*1-1/4 RE
14.0000.0.122	104-100 AF-CB-R-FE	10.3072.0.023	Knife*1-1/4 NE
		10.3072.0.033	Knife*1-1/4 FE
14.0000.0.130	104-100 AF-CB/CA-R-RE	10.3072.0.023	Knife*1-1/4 NE
		10.3072.0.024	Knife*1-1/4 RE
14.0000.0.130W	104-100 AF-CBCA-R-RE Waistband	10.3072.0.024	Knife*1-1/4 RE
14.0000.0.133	104-100 CT-CA-5/8-RE	10.3072.0.059	Knife*5/8 CT-RE
14.0000.0.134	104-100 CT-CA-5/8-LE	10.3072.0.067	Knife*5/8 CT-LE
14.0000.0.135	104-100 CT-CA-3/4-RE	10.3072.0.060	Knife*3/4 CT-RE
14.0000.0.136	104-100 CT-CA-7/8-RE	10.3072.0.062	Knife*7/8 CT-RE
14.0000.0.137	104-100 CT-CB-3/4-RE	14.3072.0.175	Knife*ST-CT-CB
14.0000.0.138	104-100 CT-CB-5/8-RE	10.3072.0.059	Knife*5/8 CT-RE
14.0000.0.139	104-100 CT-CB-7/8-RE	14.3072.0.139	Knife*7/8 CT-RE
14.0000.0.152	104-100 RDE-S	10.3553.0.003	Cutter*3/32
		10.3553.0.004	Cutter*1/8
14.0000.0.170	104-100 AF-CA-ST-RE-ADJ-CT	14.3072.0.170	Knife*ST/CT-CA
14.0000.0.190	104-100 AF-CB/CA-R-FE	10.3072.0.023	Knife*1-1/4 NE
		10.3072.0.033	Knife*1-1/4 FE

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MISCELLANEOUS CHARTS

CUTTING STEEL

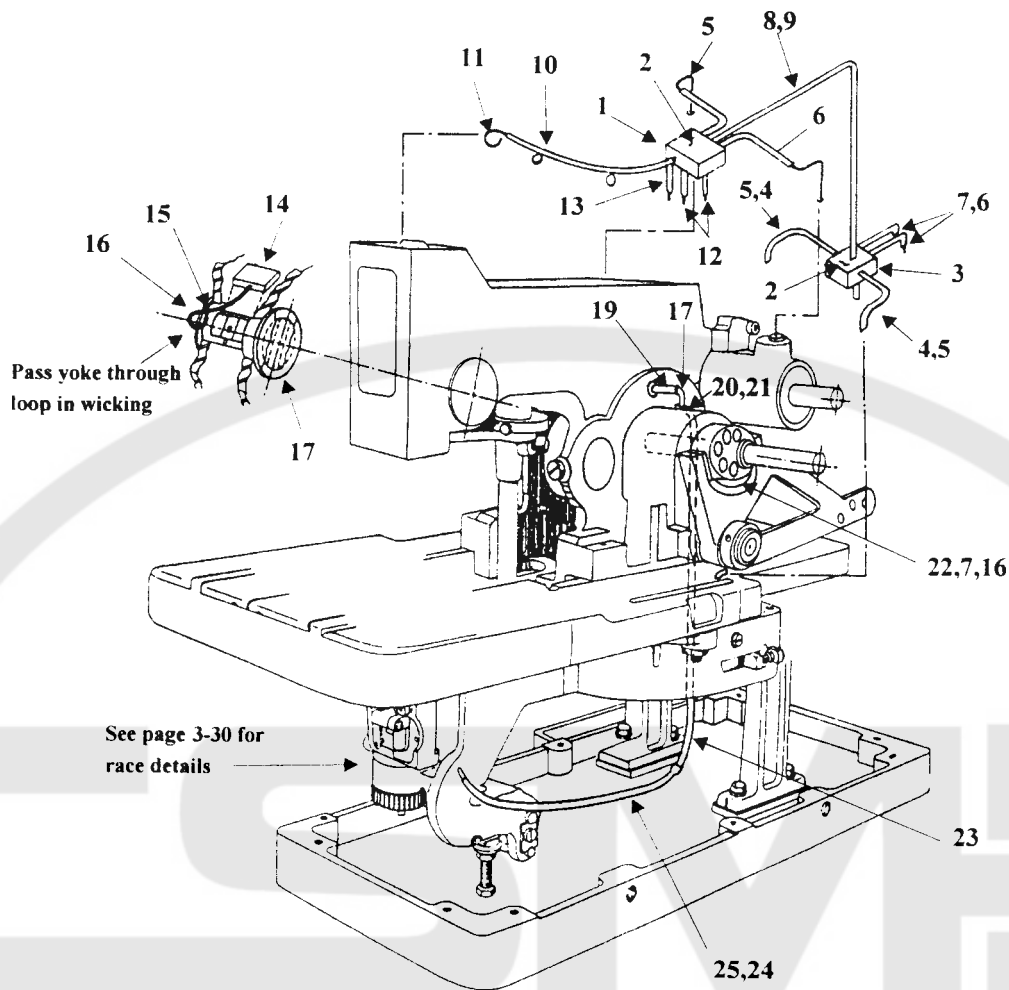
MACHINE STYLE	DESCRIPTION	PART NUMBER	DESCRIPTION
14.0000.0.116	104-100 AF-CA-R-RE	10.1069.0.003	Cutting Steel*3/4" Eye
		10.1069.0.005	Cutting Steel*1" Eye
		10.1069.0.007	Cutting Steel*1-1/4" Eye
		10.1069.0.016	Cutting Steel*1-1/4" No Eye
14.0000.0.122	104-100 AF-CB-R-FE	10.1069.0.075	Cutting Steel*3/4" Eye
		10.1069.0.077	Cutting Steel*1" Eye
		10.1069.0.079	Cutting Steel*1-1/4" Eye
		10.1069.0.087	Cutting Steel*1-1/4" No Eye
14.0000.0.130	104-100 AF-CB/CA-R-RE	10.1069.0.003	Cutting Steel*3/4" Eye
		10.1069.0.005	Cutting Steel*1" Eye
		10.1069.0.007	Cutting Steel*1-1/4" Eye
		10.1069.0.016	Cutting Steel*1-1/4" No Eye
14.0000.0.130W	104-100 AF-CB/CA-R-RE Waistband	10.1069.0.002	Cutting Steel*5/8 R-RE-CA
		10.1069.0.003	Cutting Steel*3/4 R-RE-CA
		10.1069.0.004	Cutting Steel*7/8 R-RE-CA
14.0000.0.133	104-100 CT-CA-5/8-RE	10.1069.0.020	Cutting Steel*5/8" CT
14.0000.0.134	104-100 CT-CA-5/8-LE	10.1069.0.020	Cutting Steel*5/8" CT
14.0000.0.135	104-100 CT-CA-3/4-RE	10.1069.0.021	Cutting Steel*3/4" CT
14.0000.0.136	104-100 CT-CA-7/8-RE	10.1069.0.022	Cutting Steel*7/8" CT
14.0000.0.137	104-100 CT-CB-3/4-RE	10.1069.0.021	Cutting Steel*3/4" CT
14.0000.0.138	104-100 CT-CB-5/8-RE	10.1069.0.020	Cutting Steel*5/8" CT
14.0000.0.139	104-100 CT-CB-7/8-RE	10.1069.0.022	Cutting Steel*7/8" CT
14.0000.0.152	104-100 RDE-S	10.1550.0.004	Cutting Steel*RDE 1/8
14.0000.0.170	104-100 AF-CA-ST-RE-ADJ-CT	10.1069.0.002	Cutting Steel*5/8" Eye
		10.1069.0.003	Cutting Steel*3/4" Eye
		10.1069.0.004	Cutting Steel*7/8" Eye
		14.1069.0.001	Cutting Steel*ST-CT-1/2"
		14.1069.0.002	Cutting Steel*ST-CT-5/8"
		14.1069.0.003	Cutting Steel*ST-CT-3/4"
14.0000.0.190	104-100 AF-CB/CA-R-FE	10.1069.0.003	Cutting Steel*3/4" Eye
		10.1069.0.005	Cutting Steel*1" Eye
		10.1069.0.007	Cutting Steel*1-1/4" Eye
		10.1069.0.016	Cutting Steel*1-1/4" No Eye

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OILING SYSTEM



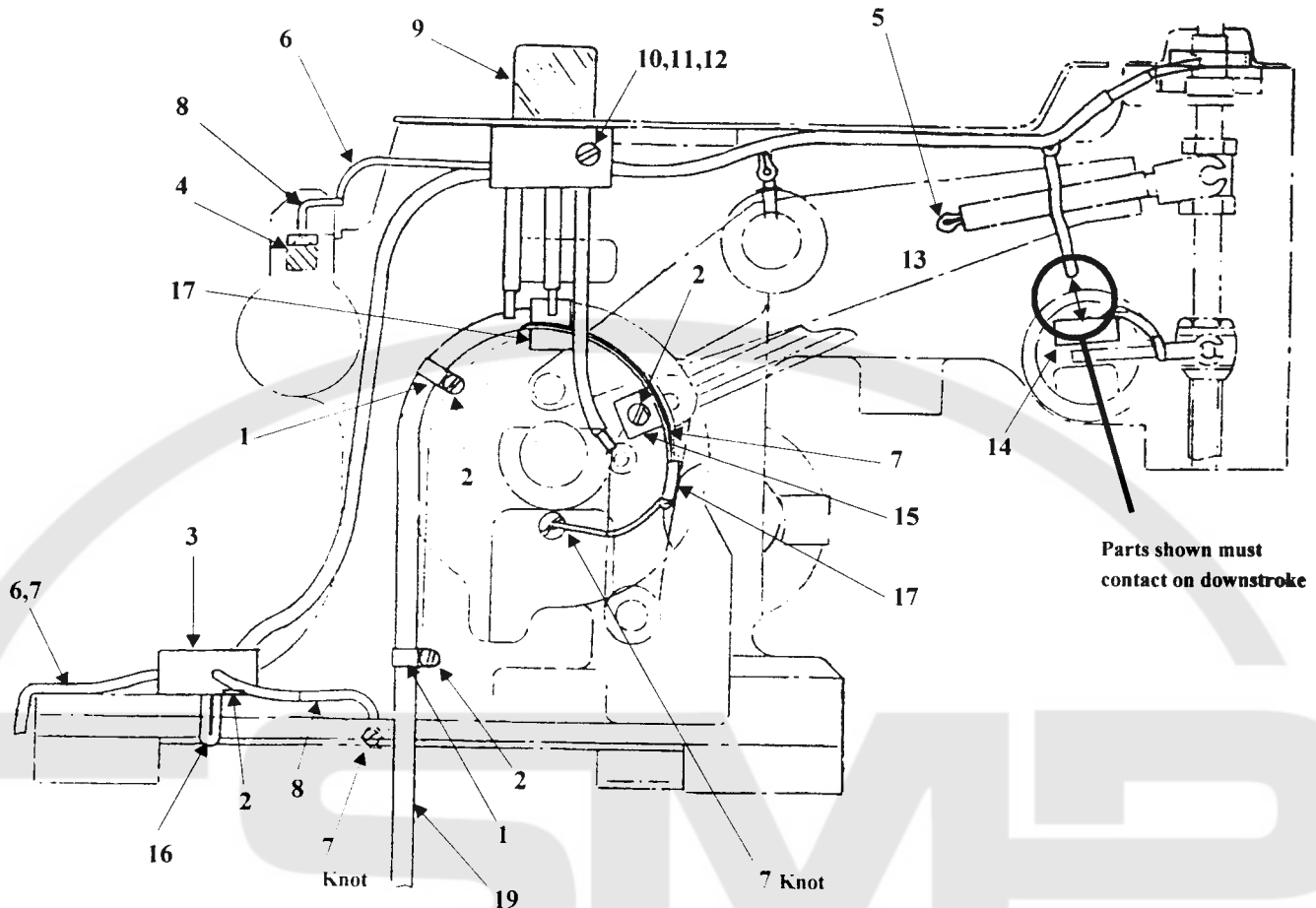
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	14.1020.0.100	Upper Oil Reservoir	13	07.0400.0.007	Wick
02	14.1003.0.000	Reservoir Oil Pad	14	14.1015.0.000	Vibrator Barrel Oil Pad
03	14.1008.0.000	Lower Oil Reservoir	15	07.0401.0.004	Wick
04	04.2040.0.003	Tubing	16	07.0400.0.003	Wick
05	07.0401.0.007	Wick	17	07.0400.0.004	Wick
06	04.2040.0.005	Tubing	19	14.1002.0.003	Oil Tube
07	07.0401.0.009	Wick	20	05.1105.0.000	Oil Inlet
08	07.0059.1.008	Tubing	21	14.1023.0.000	Ring Insert
09	04.0514.0.000	Wick	22	14.1029.0.000	Cam Follower Oil Pad
10	14.1009.0.000	Tubing	23	14.1005.0.000	Oil Transfer Tube
11	07.0400.0.016	Wick	24	07.0059.1.010	Tubing
12	07.0400.0.005	Wick	25	07.0400.0.024	Wick

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OILING SYSTEM



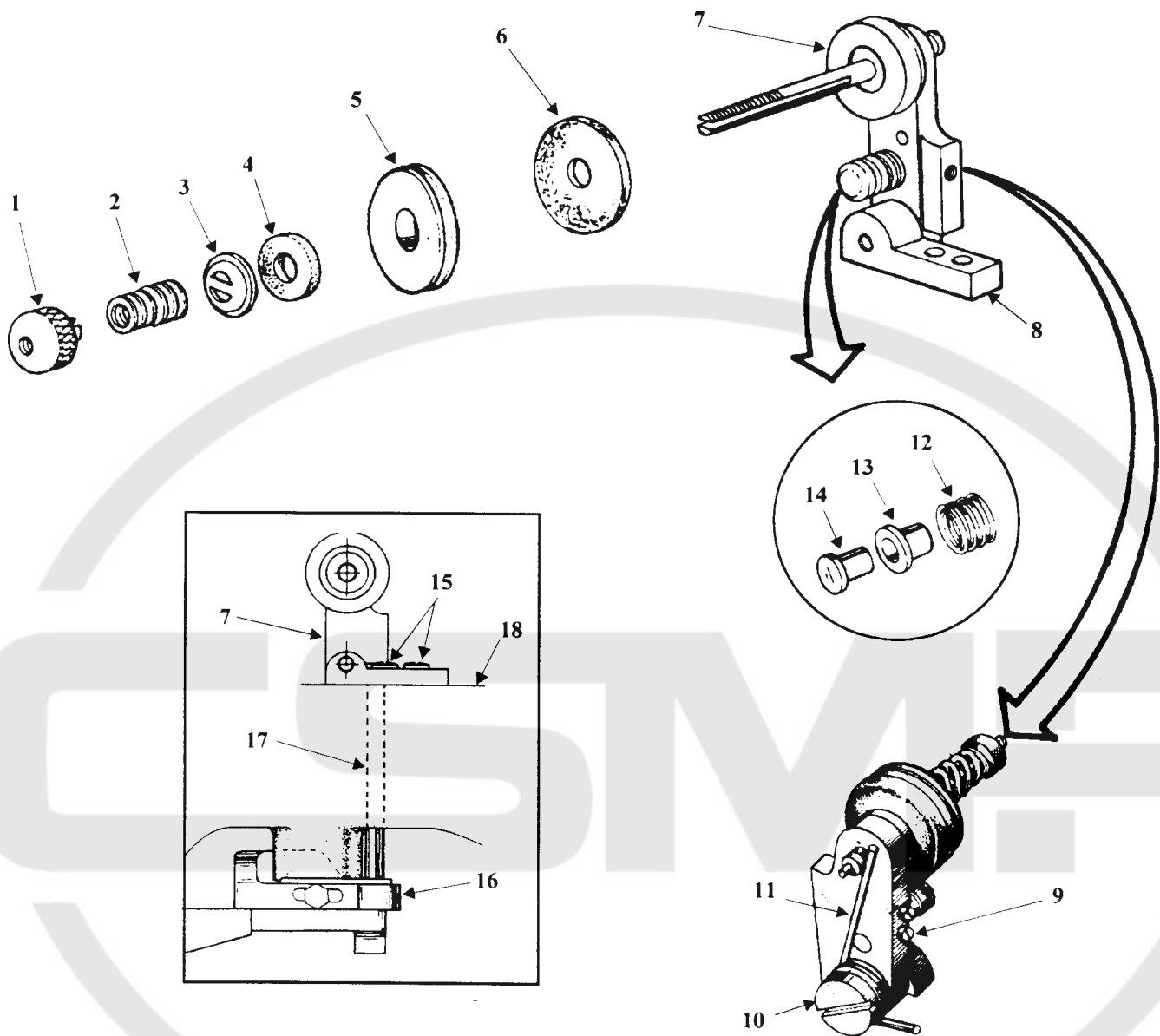
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	07.0204.0.001	Clip	11	01.3401.0.000	Nut
02	01.2241.0.001	Screw	12	01.4029.0.000	Washer
03	14.1008.0.000	Lower Oil Reservoir	13	07.0400.0.007	Wick
04	04.0514.0.000	Wick (3")	14	14.1015.0.000	Vibrator Barrel Oil Pad
05	14.1030.0.000	Tube Assembly	15	14.1006.0.000	Oil Pad Retainer
06	04.2040.0.005	Tubing	16	07.0400.0.004	Wick
07	07.0401.0.009	Wick	17	14.1007.0.000	Stitch Cam Oil Pad
08	07.0400.0.010	Wick	18	14.1013.0.000	Needle Bar Oil Pad
09	14.1320.0.000	Oil Sight Gauge	19	14.1005.0.000	Oil Transfer Tube
10	01.2811.0.000	Screw	20	14.1007.0.000	L-Shaped Oil Pad

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THREAD CONTROLS - CORD TRIM MODELS



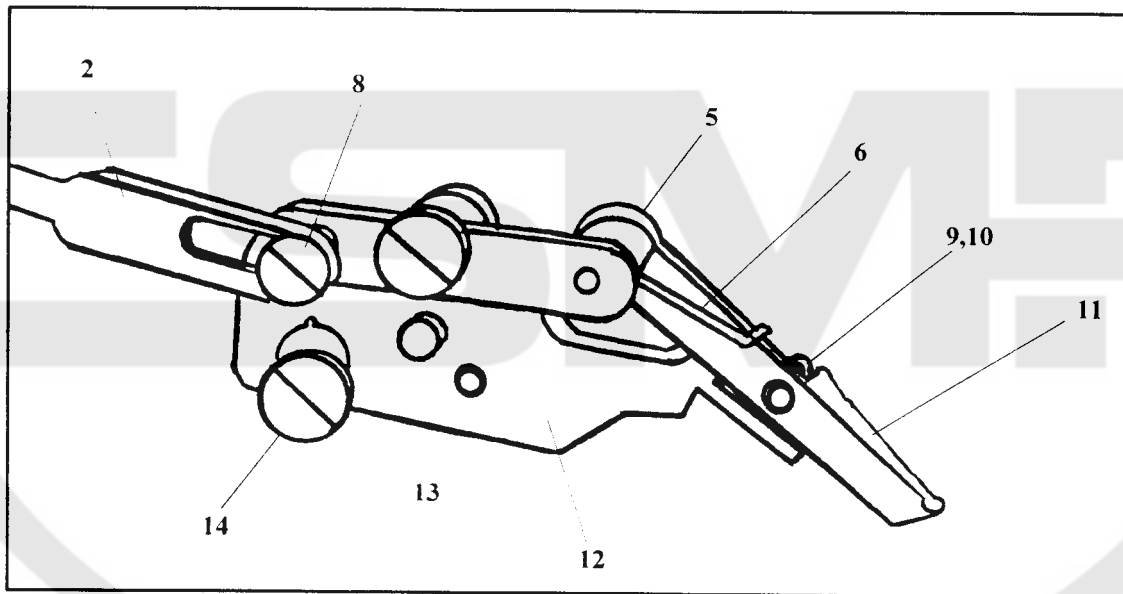
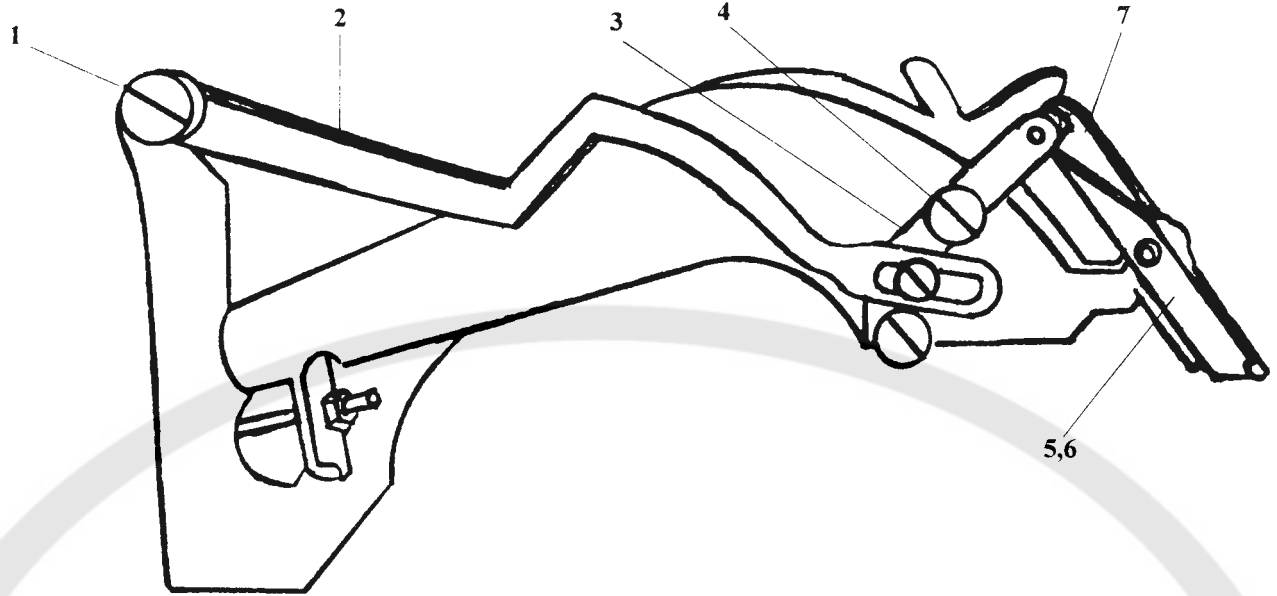
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	10.4030.0.000	Nut	10	01.1114.0.000	Screw
02	01.5603.0.000	Spring	11	01.5163.0.000	Torsion Spring
03	10.1003.0.000	Washer	12	01.5002.0.000	Spring
04	10.1004.0.000	Felt Washer	13	10.1009.0.000	Bushing
05	10.1078.1.000	Tension Roller	14	10.1008.0.000	Guide
06	10.1077.0.000	Felt Washer	15	01.2039.0.000	Screw
07	10.1158.1.050	Tension Arm Assembly	16	10.1160.0.000	Cam
08	10.1159.0.000	Tension Bracket	17	01.6334.0.000	Rod
09	01.2001.0.000	Screw	18	13.1001.0.050	Head

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UPPER THREAD PICKUP - CORD TRIM MODELS



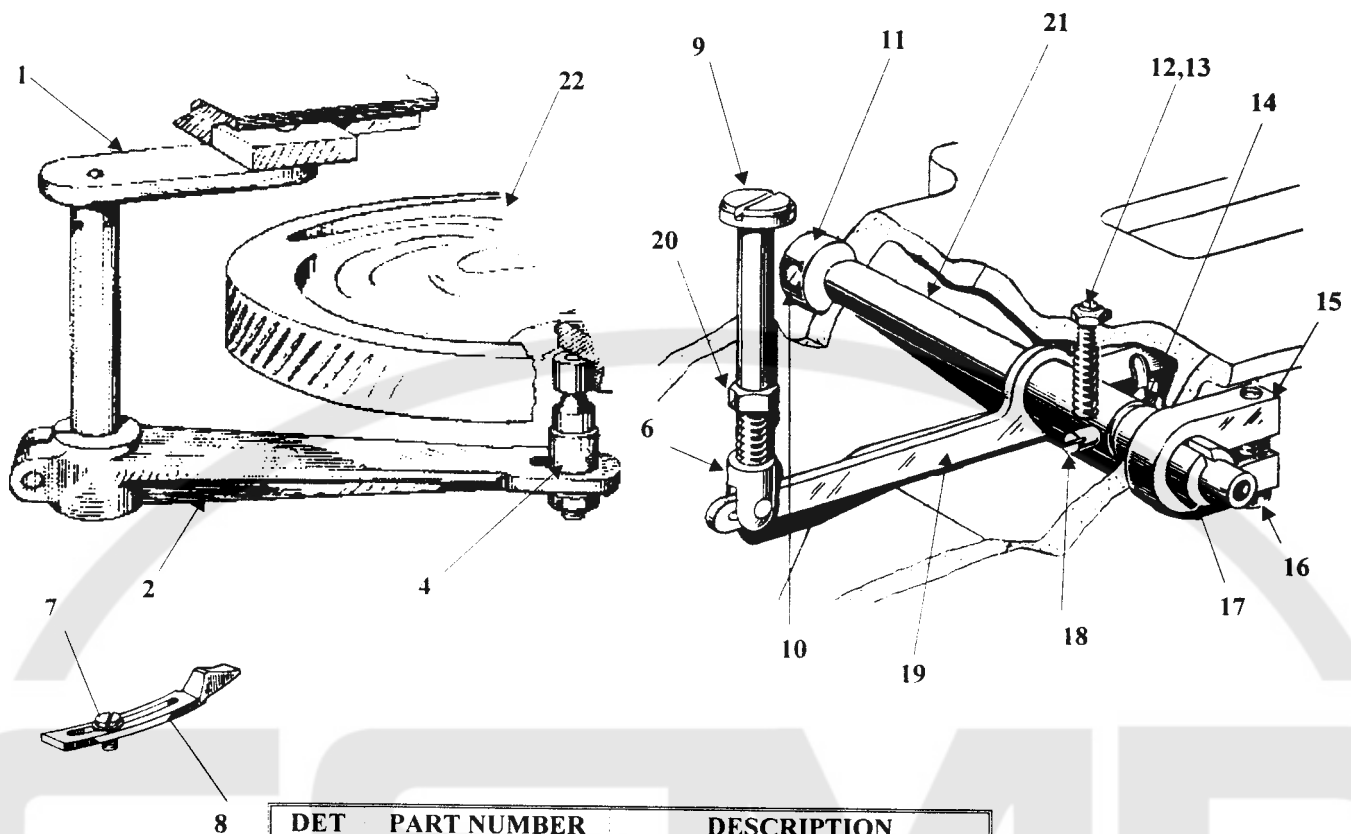
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	10.1214.0.000	Screw	08	10.1209.0.000	Screw
02	14.1205.0.000	Upper Thread Pick-up Link	09	01.2053.0.000	Screw
03	10.1206.0.000	Link	10	10.1211.0.000	Felt Retainer
04	10.1210.1.000	Pivot Screw	11	10.1213.0.000	Felt
05	10.1208.0.000	Screw	12	14.1204.0.000	Adjusting Plate
06	01.5045.1.000	Spring	13	01.6009.0.000	Pivot Pin
07	14.1207.0.000	Pick-up Hook	14	01.2006.0.000	Adjusting Screw

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MAIN CAM/UPPER THREAD TRIMMER - CORD TRIM MODELS



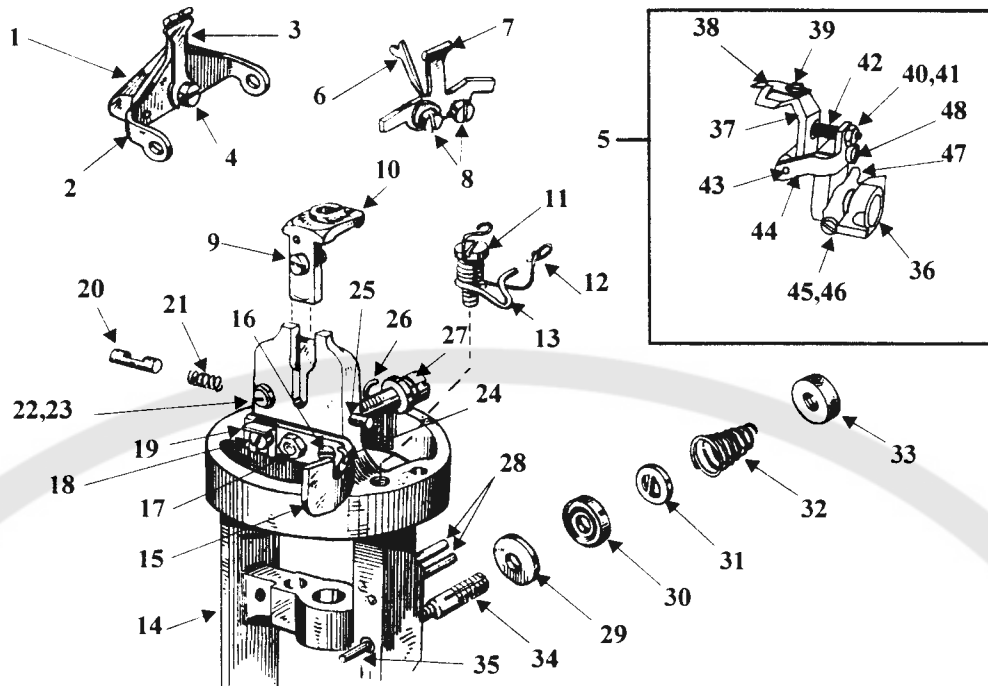
DET	PART NUMBER	DESCRIPTION
01	10.3034.0.300	Upper Lateral Lever
02	10.3019.0.300	Lower Lateral Lever
03	16.3092.0.000	Clamping Wedge (not shown)
04	10.3020.0.000	Stud
05	16.3217.0.000	Unclamping Wedge (not shown)
06	10.3205.0.000	Clevis
07	01.2347.0.000	Screw
08	10.3201.0.001	Trimmer Wedge
09	10.3206.0.000	Actuator
10	01.2194.0.000	Set Screw
11	01.7435.1.000	Collar
12	01.2077.0.000	Screw
13	01.3005.0.000	Nut
14	01.5134.0.000	Spring
15	10.3090.0.000	Clamp
16	01.2024.0.000	Screw
17	01.7438.0.000	Split Bushing
18	10.3203.0.000	Stop
19	10.3202.0.050	Lever Assembly
20	01.3016.0.000	Nut
21	14.5019.0.000	Shaft
22	See Chart, pg. 3-46	Main Cam

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RACE - CORD TRIM MODELS



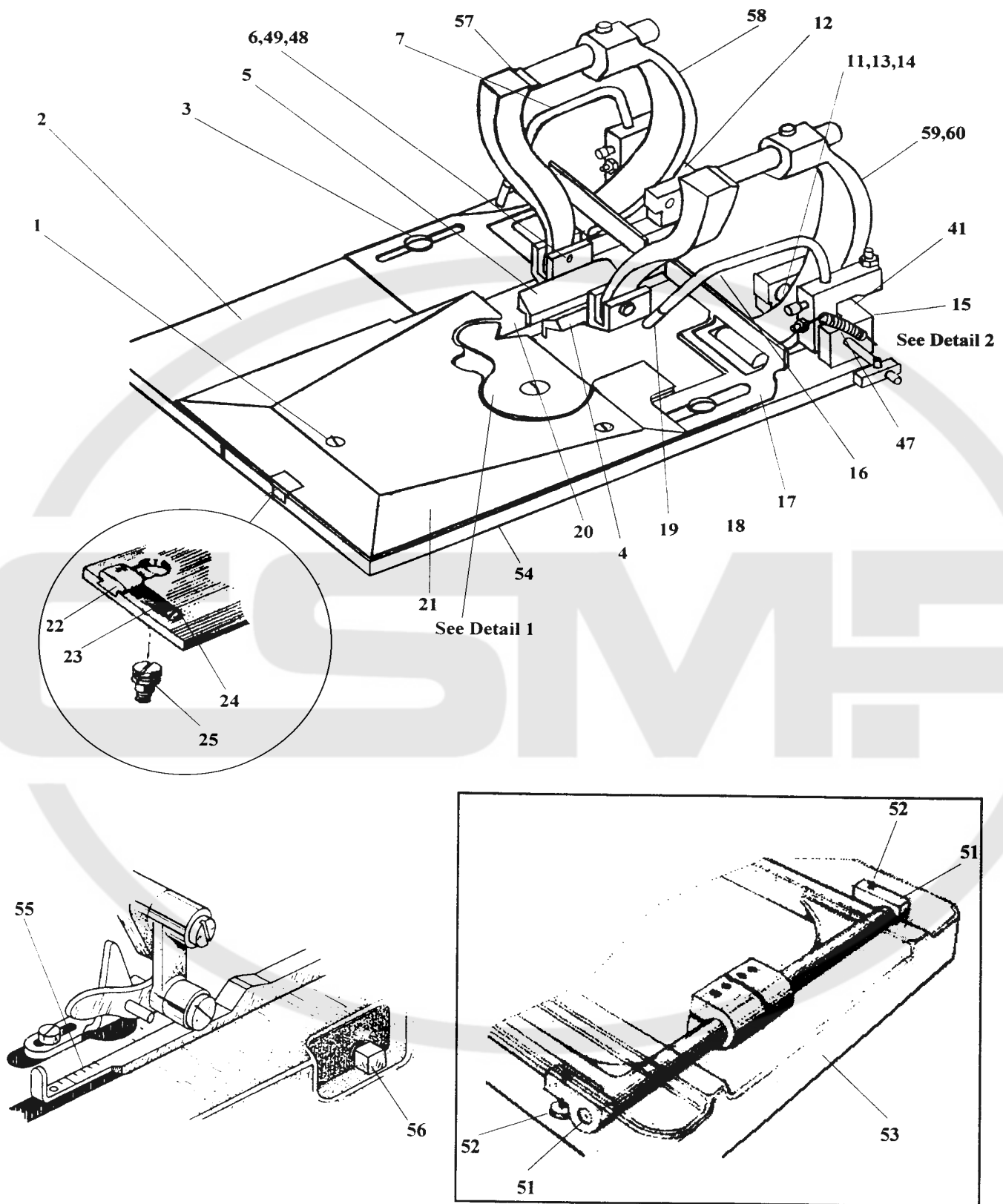
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	10.4210.0.000	Cord Weight	24	01.6001.0.000	Anchor
02	10.4208.0.000	Cord Pullback	25	01.6010.0.000	Pin
03	10.4209.0.000	Flat Spring	26	01.6002.0.000	Anchor
04	01.2136.0.000	Screw	27	14.4201.0.000	Stud
05	14.4202.0.850	Trimmer/Retainer Assembly	28	01.6018.0.000	Pin
06	10.4212.0.000	Thread Guide	29	10.4032.0.000	Thin Disc
07	10.4010.2.000	Needle Guard	30	10.4031.0.000	Heavy Disc
08	01.2073.0.000	Screw	31	10.4221.0.000	Release Washer
09	01.2056.0.000	Screw	32	01.5059.0.000	Spring
10	14.4012.0.015	Throat Plate*CT-CA	33	10.4030.0.300	Nut
11	10.4215.0.000	Shoulder Screw	34	10.4218.0.000	Stud
12	01.5043.0.000	Spring	35	10.4219.0.000	Release Rod
13	10.4211.0.000	Stop Wire	36	14.4202.0.000	Holder
14	14.4001.0.301	Race Sub-Assembly*AF-CT	37	14.1703.0.000	Retainer/Knife Holder
15	10.4200.0.000	Trimmer Cam	38	14.1197.1.000	Knife
16	01.2075.0.001	Screw	39	01.2667.0.000	Screw
17	01.3021.0.000	Nut	40	01.1577.0.000	Screw
18	01.2008.0.000	Screw	41	01.3451.0.000	Nut
19	10.4220.0.000	Adjustable Stop	42	01.5664.0.000	Spring
20	10.4217.0.000	Plunger	43	01.6280.0.000	Retaining Ring
21	01.5044.0.000	Spring	44	14.1198.0.000	Support Plate
22	01.2318.0.000	Screw	45	01.2318.0.000	Screw
23	01.4015.0.000	Washer	46	01.4015.0.000	Washer
			47	01.4203.0.000	Retaining Ring
			48	01.2365.0.000	Screw

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CLAMPING - CORD TRIM MODELS

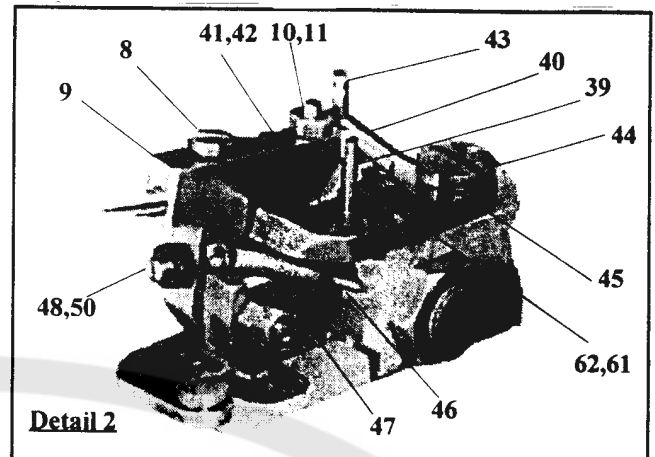
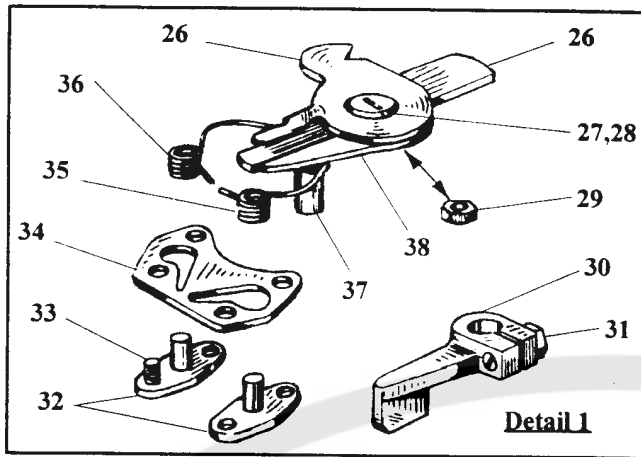


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CLAMPING - CORD TRIM MODELS



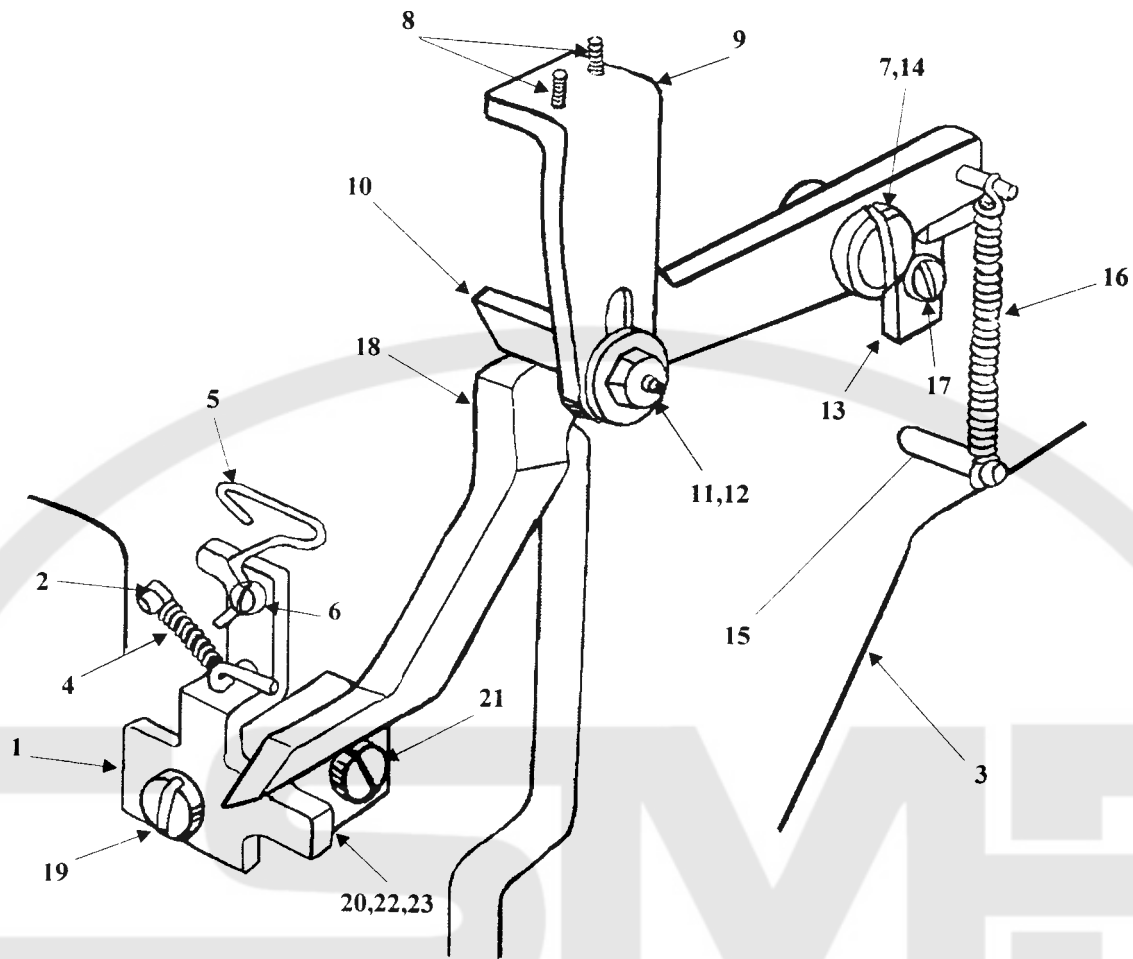
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	01.2075.0.001	Screw	32	10.2218.0.000	Spring Mount
02	14.2047.0.019	L.H. Clamp Plate	33	01.2104.0.000	Screw
03	14.2060.0.000	L.H. Cloth Gauge	34	10.2217.0.000	Spring Retainer
04	See Chart, pg. 3-19	R.H. Clamp Foot	35	01.5064.0.000	R.H. Spring
05	See Chart, pg. 3-19	L.H. Clamp Foot	36	01.5065.0.000	L.H. Spring
06	01.1137.0.000	Screw	37	10.2204.0.000	Actuator
07	14.2006.0.000	L.H. Hold Down Finger	38	10.2203.0.000	Bearing (in plate)
08	01.2054.0.000	Screw	39	01.6015.0.000	Anchor
09	14.2005.0.000	L.H. Finger Holder	40	01.5033.0.000	Spring
	14.2005.0.001	R.H. Finger Holder	41	10.2215.0.000	Stop
10	10.2214.0.000	Adjusting Screw	42	10.1203.0.000	Stop Screw
11	01.3001.0.000	Nut	43	01.6831.0.002	Anchor
12	14.2008.0.000	L.H. Clamp Block	44	01.1031.0.000	Shoulder Screw
13	10.2051.2.000	Stud	45	14.1201.0.002	L.H. Wedge
14	10.2052.0.000	Roll		14.1201.0.001	R.H. Wedge
15	14.2007.0.000	R.H. Clamp Block	46	01.6002.0.000	Anchor
16	14.2006.0.001	R.H. Hold Down Finger	47	01.5037.0.000	Spring
17	14.2059.0.300	R.H. Cloth Gauge	48	01.3016.0.000	Nut
18	See Chart, pg. 3-19	R.H. Mat	49	01.4038.0.000	Washer
19	05.0360.0.000	Cap	50	01.2076.0.000	Adjusting Screw
20	See Chart, pg. 3-19	L.H. Mat	51	10.2025.0.000	Clamp Yoke Bearing
21	10.2210.0.001	Cover Plate	52	01.2046.0.000	Screw
22	14.2202.0.000	Latch	53	16.2001.0.110	Bedplate
23	01.5034.0.000	Spring	54	14.2043.1.301	R.H. Clamp Plate
24	01.2053.0.000	Screw	55	10.2018.1.000	Length Gauge
25	10.2035.0.000	Clamp Spreading Screw	56	01.2068.1.000	Screw
26	03.5238.0.000	Cord Trim Shear Set	57	14.2004.0.000	L.H. Clamp Arm Front
27	10.2208.1.000	Pivot Screw	58	14.2002.0.001	L.H. Clamp Arm Base
28	01.5062.0.000	Spring Washer	59	14.2003.0.000	R.H. Clamp Arm Front
29	01.3021.0.000	Nut	60	14.2002.0.002	R.H. Clamp Arm Base
30	10.2205.0.000	Lower Lever	61	01.2312.0.000	Screw
31	01.2074.0.000	Screw	62	10.2032.0.000	Stop

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THREAD DRAW -OFF - CORD TRIM MODELS

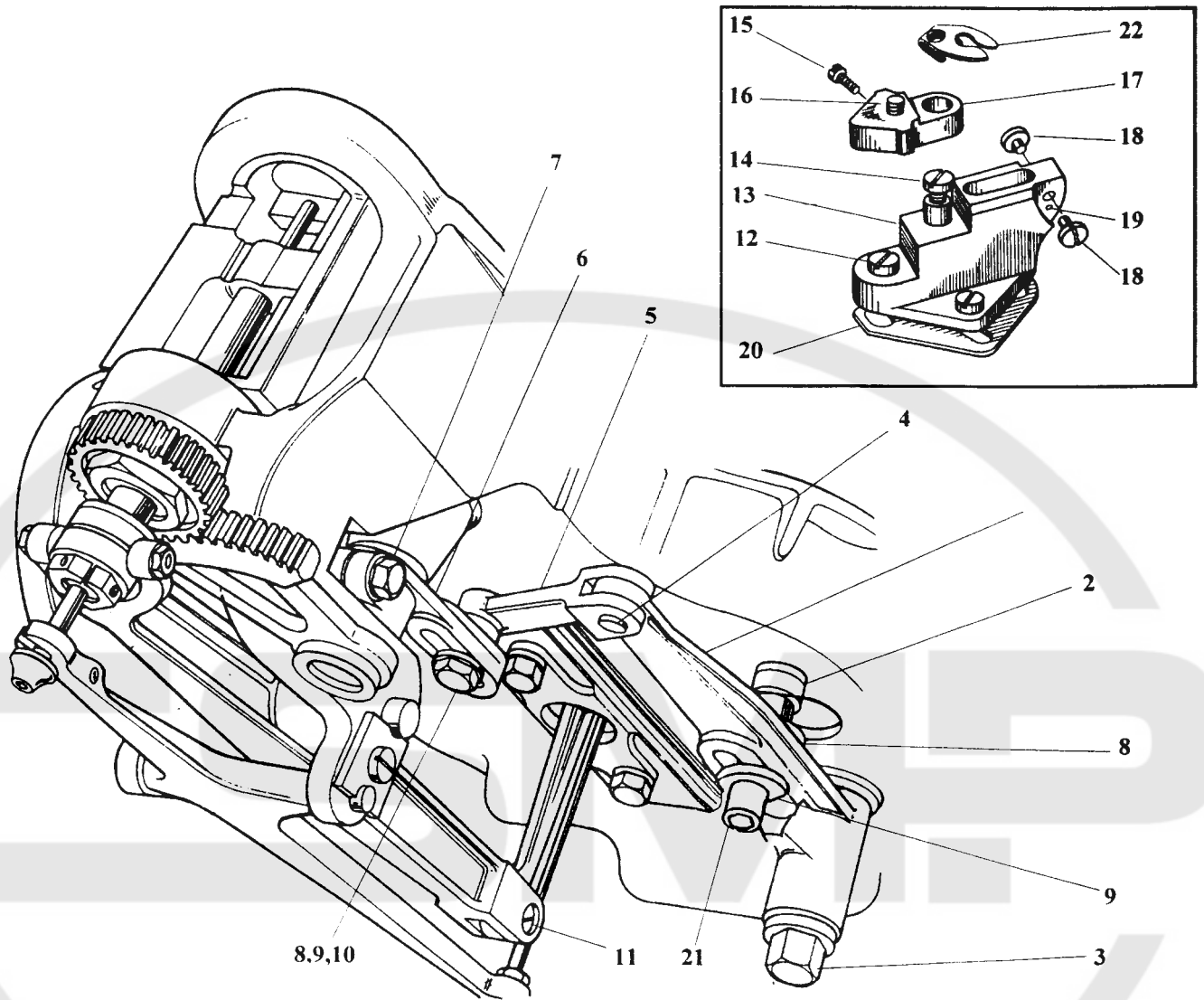


DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	13.4205.0.000	Draw-Off Lever	13	13.3121.0.000	Stop
02	01.6013.0.000	Stop Pin	14	01.2886.0.002	Screw
03	13.3001.0.000	Cam Case	15	01.6831.0.003	Anchor
04	01.5042.0.000	Spring	16	01.5039.0.000	Spring
05	10.4206.0.000	Looper Puller	17	01.2241.0.001	Screw
06	01.2081.0.000	Screw	18	13.3118.3.000	Actuator
07	01.7632.1.000	Bushing	19	01.1051.1.000	Screw
08	01.2059.0.000	Screw	20	13.4207.1.000	Pivot Block
09	13.2200.1.000	Bracket	21	01.2144.0.000	Screw
10	10.2201.2.000	Std	22	01.2038.0.000	Screw
11	01.3001.0.000	Nut	23	01.1774.0.000	Set Screw
12	01.4011.0.000	Washer			

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KNIFE HOLDER & SECTOR LEVER - CORD TRIM MODELS



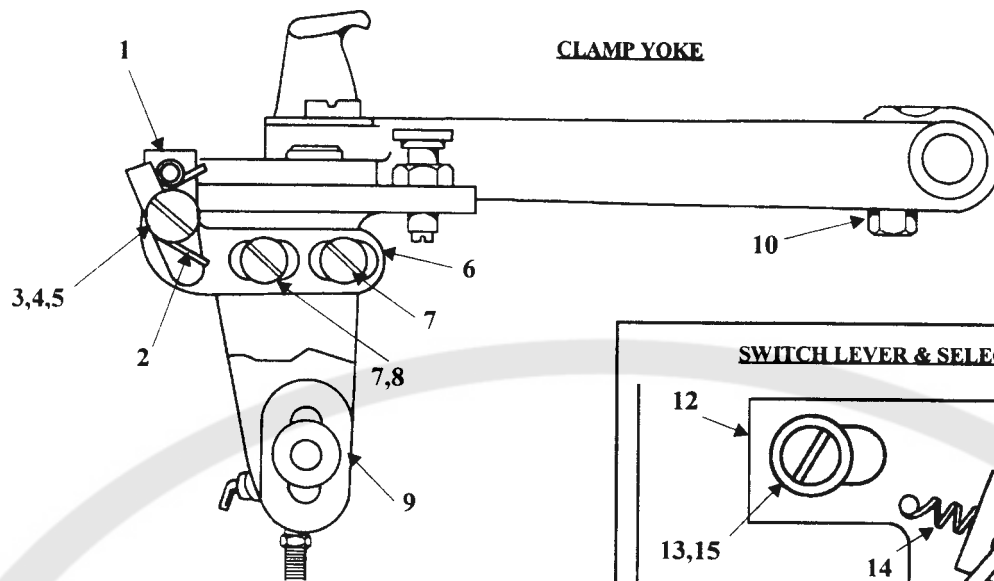
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	03.5245.0.000	Sector Lever Kit	12	01.2038.0.000	Screw
02	10.3018.0.000	Roll*CA	13	10.3058.1.300	Knife Holder
	10.3018.0.350	Roll*CB	14	01.2039.0.000	Screw
03	10.3016.0.000	Stud	15	01.2001.0.000	Screw
04	10.3026.0.000	Stud	16	14.3002.0.000	Stud
05	10.3012.0.000	Link	17	10.3067.2.253	Spreader Block*CA
06	10.3011.0.000	Short Sector Lever		10.3067.4.254	Spreader Block*CB
07	01.2016.0.000	Screw	18	01.2102.0.000	Screw
08	01.4154.0.000	Washer	19	01.6034.0.000	Pin
09	01.1594.0.000	Screw	20	10.3075.1.992	Shim*.016"
10	10.3013.0.000	Short Lever Stud		10.3075.1.993	Shim*.005"
11	14.3006.0.150	Looper Rocker*CA	21	14.3017.0.000	Sector Lever Stud
	14.3006.0.200	Looper Rocker*CB	22	14.3074.0.012	Cloth Lifter*CB

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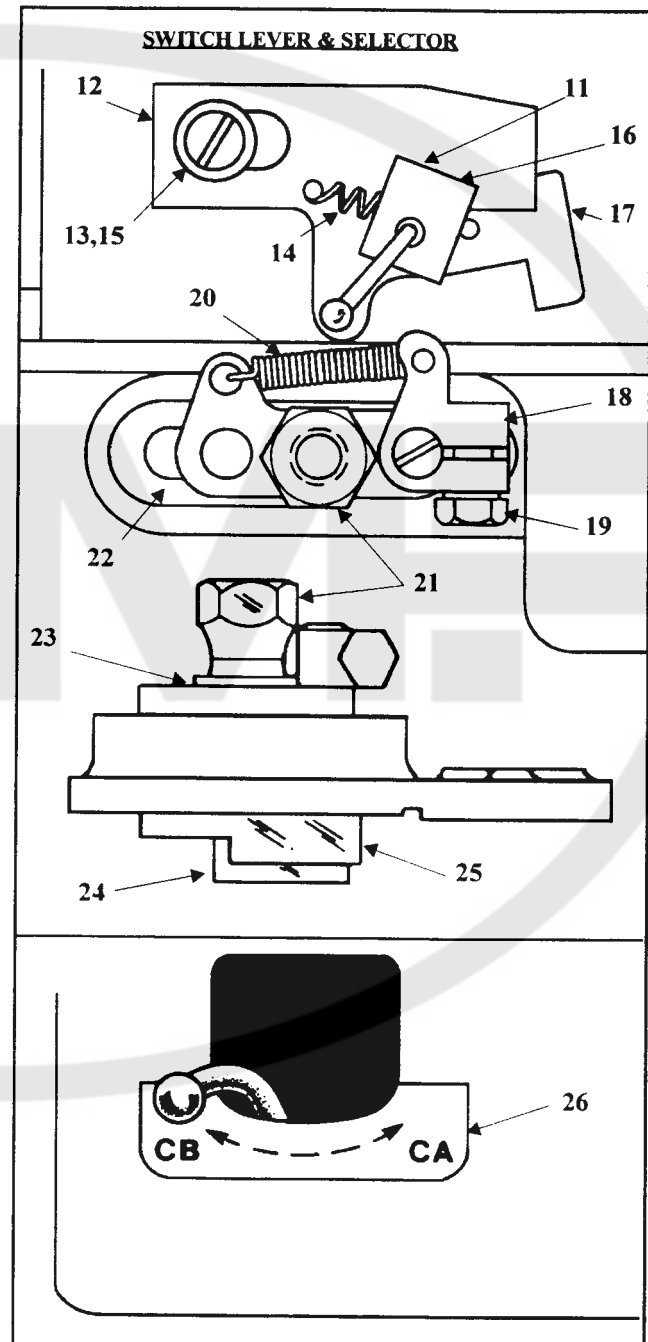
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PARTS SPECIAL TO CB/CA MODELS



DET	PART NUMBER	DESCRIPTION
01	10.2075.0.000	Latch
02	01.5475.0.000	Spring
03	01.1457.0.000	Screw
04	01.4065.0.000	Washer
05	01.3005.0.000	Nut
06	10.2074.0.000	Bracket
07	01.2344.0.000	Screw
08	13.2088.0.000	Eccentric Nut
09	14.2023.0.050	Toggle Bracket
10	01.1686.0.401	Screw
11	14.1246.1.000	Yoke
12	13.1180.0.000	Block
13	01.1147.0.002	Screw
14	01.5604.0.000	Spring
15	01.4522.0.000	Washer
16	01.2442.0.001	Set Screw
17	13.1181.0.000	Latch
18	10.2073.0.000	Latch
19	01.2386.0.000	Screw
20	01.5473.0.000	Spring
21	10.2008.0.000	Nut
22	10.2072.0.000	Plate
23	01.4063.0.000	Washer
24	10.2071.0.000	Lever
25	10.2070.1.000	Block
26	13.0518.0.000	Decal*CB/CA



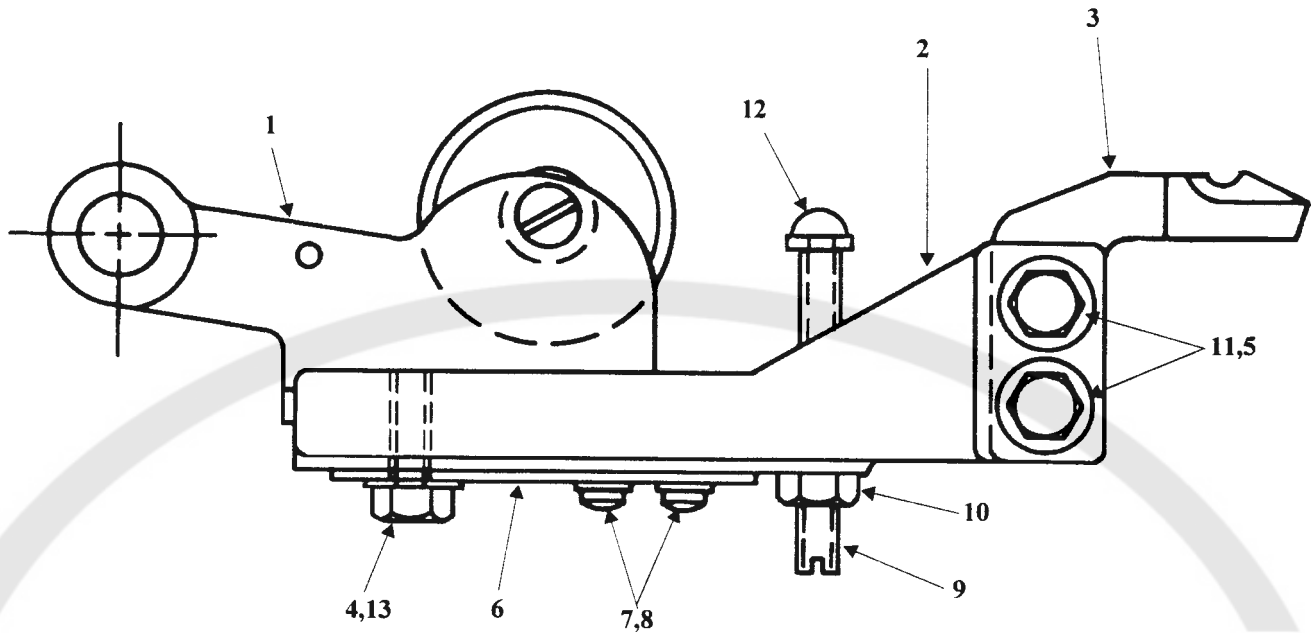
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PARTS SPECIAL TO CB/CA MODELS

ADJUSTABLE TOGGLE



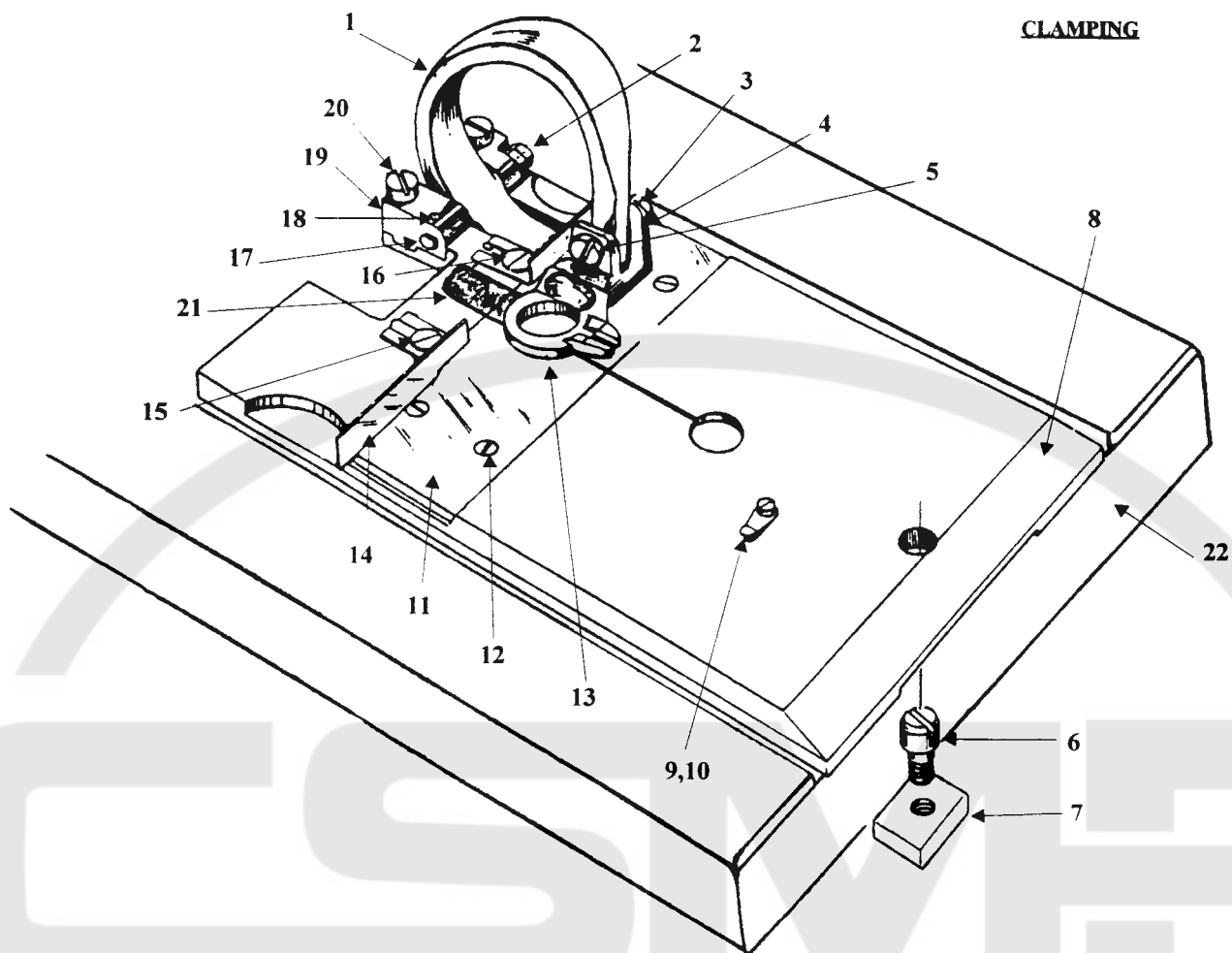
DET	PART NUMBER	DESCRIPTION
01	16.3023.0.000	Clamping Lever Assembly
02	13.3022.1.023	Extension
03	13.3131.0.000	Tip
04	01.1601.0.001	Screw
05	01.4445.0.000	Washer
06	13.3094.2.000	Slide
07	01.2241.0.002	Screw
08	01.4029.0.000	Washer
09	01.1649.0.004	Pivot Screw
10	01.3415.0.000	Nut
11	01.1601.0.007	Screw
12	05.0144.0.000	Cap
13	01.4006.0.000	Washer

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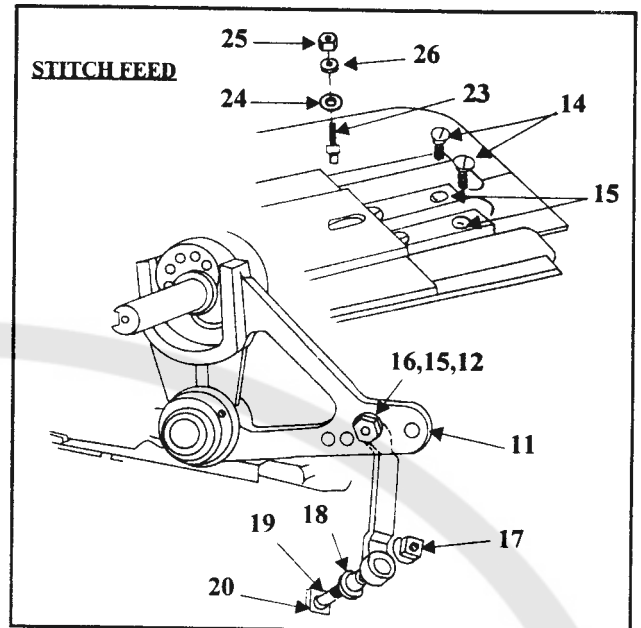
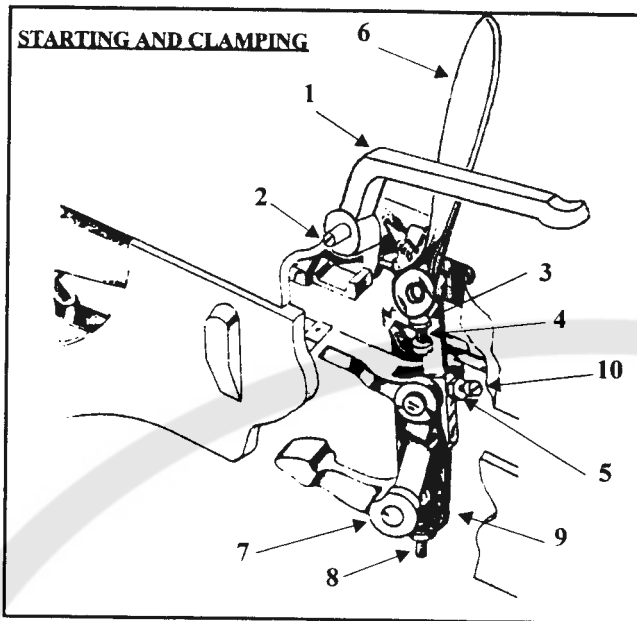


DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	10.2551.2.000	Arm	12	01.2075.0.000	Screw
02	01.3001.0.000	Nut	13	10.2552.2.006	Clamp Foot
03	01.3021.0.000	Nut	14	10.2566.0.000	L.H. Gauge
04	01.3066.0.000	Nut	15	01.2111.0.000	Screw
05	01.1461.0.000	Screw	16	10.2567.0.000	R.H. Gauge
06	01.2587.0.000	Screw	17	10.2053.0.000	Pivot Stud
07	10.2626.0.000	Block Nut	18	01.2052.0.000	Screw
08	10.2553.1.000	Clamp Plate	19	10.2555.1.000	Clamp Block
09	10.2054.0.000	Clip	20	01.2051.0.000	Screw
10	01.2053.0.000	Screw	21	10.1552.0.000	Cloth Guard
11	10.2559.1.006	Clamp Mat	22	16.2001.0.350	Bedplate

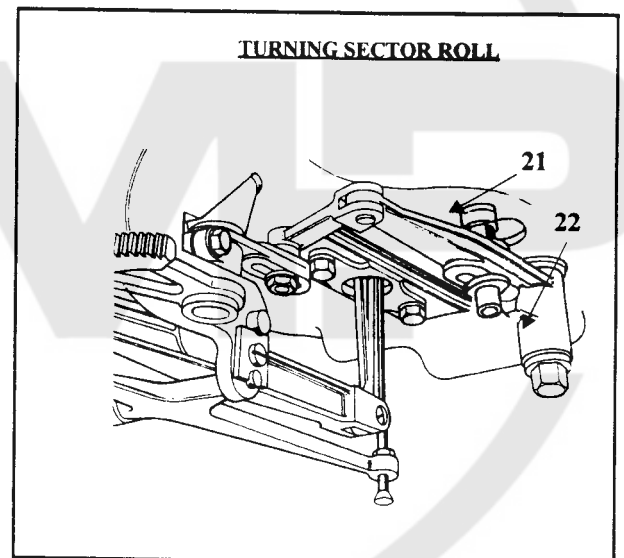
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PARTS SPECIAL TO ROUND EYE MODELS



DET	PART NUMBER	DESCRIPTION
01	14.2013.0.000	Starting Lever
02	10.2014.0.000	Pivot Screw
03	01.3001.0.000	Nut
04	01.2398.0.000	Screw
05	01.3016.0.000	Nut
06	10.2019.0.000	Hand Clamping Lever
07	10.2021.1.350	Toggle Lever
08	10.2022.0.000	Pivot Stud
09	10.2023.0.350	Bracket
10	01.2045.0.000	Screw
11	14.1108.0.050	Cam Follower
12	01.1132.0.000	Screw
13	01.2050.0.000	Screw
14	10.2300.0.358	Guide Plate
15	01.4063.0.000	Washer
16	01.3042.0.000	Nut
17	01.3019.0.000	Nut
18	10.1109.2.000	Link
19	01.7464.0.000	Bushing
20	10.3079.0.550	Stud
21	10.3018.0.350	Roll*CB
22	14.3015.0.250	Sector Lever
23	10.1301.0.000	Stud/Roll
24	10.1301.0.152	Washer
25	01.3007.0.000	Nut
26	01.4024.0.006	Washer



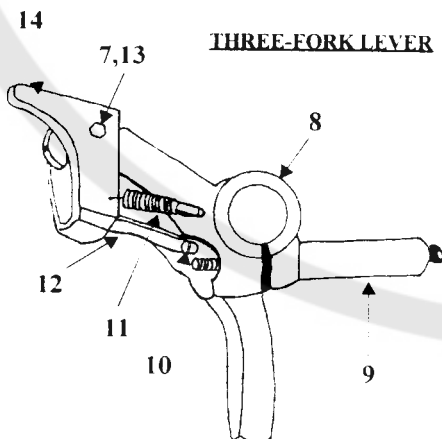
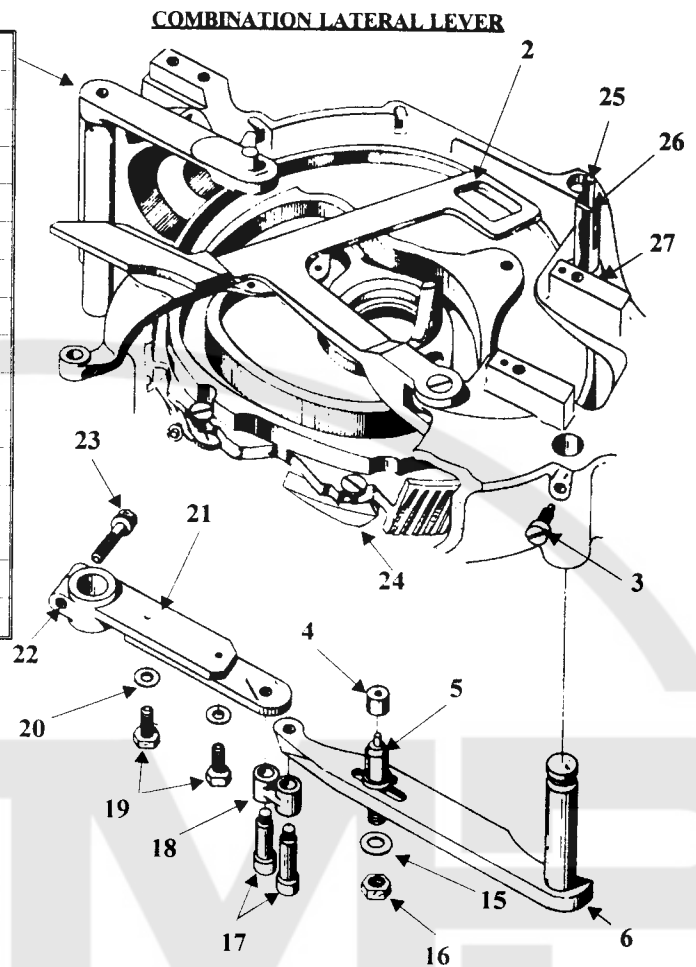
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PARTS SPECIAL TO ROUND EYE MODELS

DET	PART NUMBER	DESCRIPTION
01	10.3034.0.300	Upper Lateral Lever
02	10.3029.1.350	Shifting Lever
03	01.2324.0.000	Screw
04	01.7004.0.000	Roll
05	10.3020.0.006	Stud
06	10.3303.0.000	Combination Lever
07	01.1446.0.000	Hex Hd. Screw
08	10.1113.0.350	Three-Fork Lever
09	01.1445.0.000	Clamp Screw
10	01.2050.0.000	Screw
11	01.5460.0.000	Spring
12	01.5459.0.000	Flat Spring
13	01.3020.0.000	Nut
14	10.1179.0.000	Latch
15	01.4005.0.000	Washer



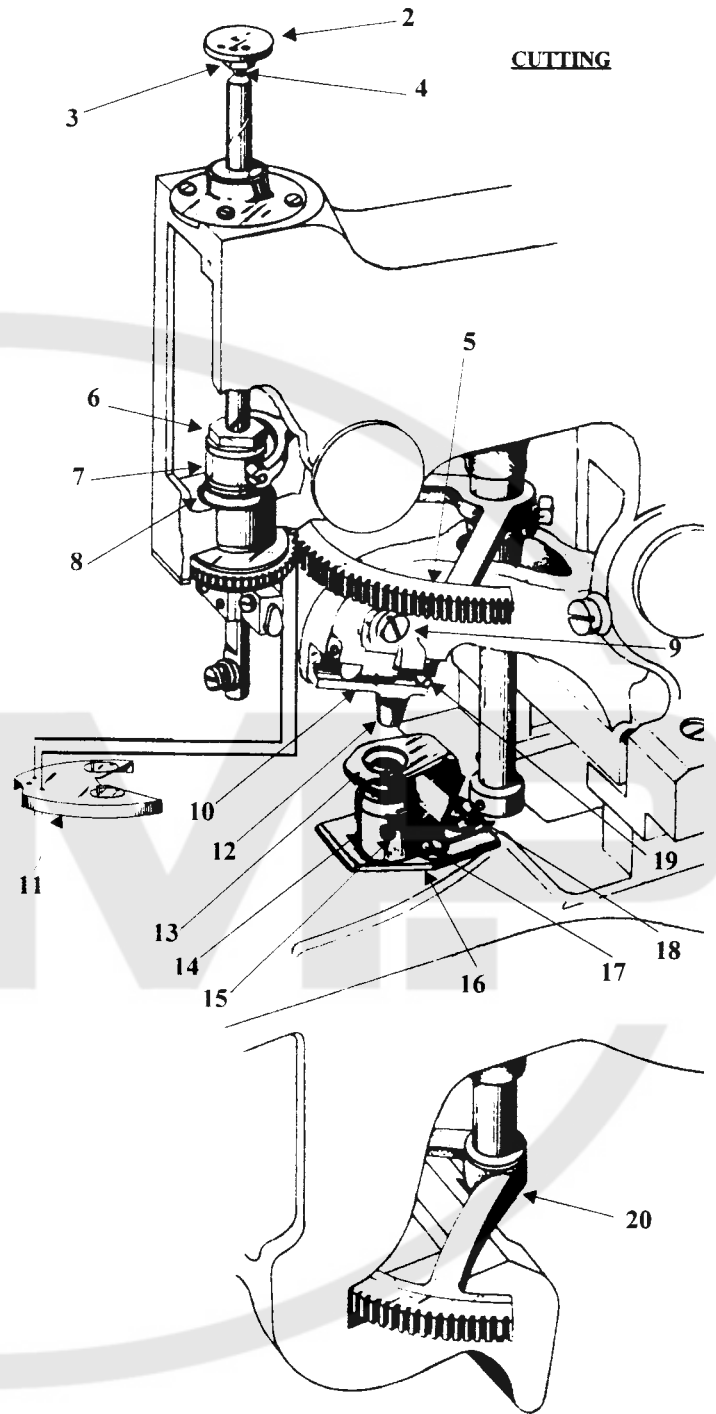
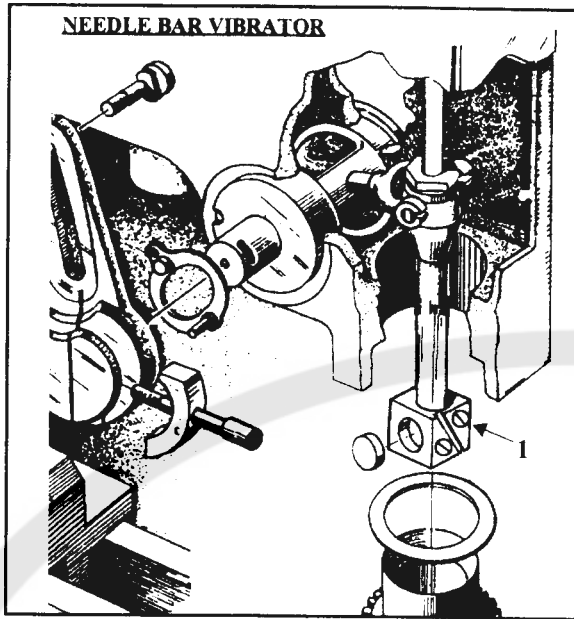
DET	PART NUMBER	DESCRIPTION
16	01.3013.0.000	Nut
17	10.3301.1.006	Screw
18	10.3302.0.000	Link
19	01.2085.0.000	Screw
20	01.4006.0.000	Washer
21	10.3300.0.006	Lower Lateral Extension
22	10.3019.1.006	Lower Lateral Lever
23	01.2016.0.000	Screw
24	16.3093.0.000	Clamping Wedge
25	14.3502.0.350	Stitch Post
26	14.2426.0.350	Bushing
27	01.3026.0.000	Nut

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DET	PART NUMBER	DESCRIPTION
01	14.1070.0.152	Vibrator Block
02	10.3022.3.300	Thread Draw-Off
03	01.3021.0.000	Nut
04	01.1061.0.000	Stud
05	10.1075.0.400	Upper Sector
06	01.4034.0.001	Washer (.0623"-.0626")
	01.4034.0.002	Washer (.0626"-.0629")
	01.4034.0.003	Washer (.0629"-.0632")
	01.4034.0.004	Washer (.0632"-.0635")
	01.4034.0.005	Washer (.0635"-.0638")
07	10.1033.0.350	Gimbal
08	01.4027.0.000	Washer
09	01.2027.0.000	Screw
10	10.1165.0.000	Clamp
11	14.1145.0.000	Shield
12	10.1550.0.004	Cutting Steel 1/8
13	10.3556.0.008	Cloth Support

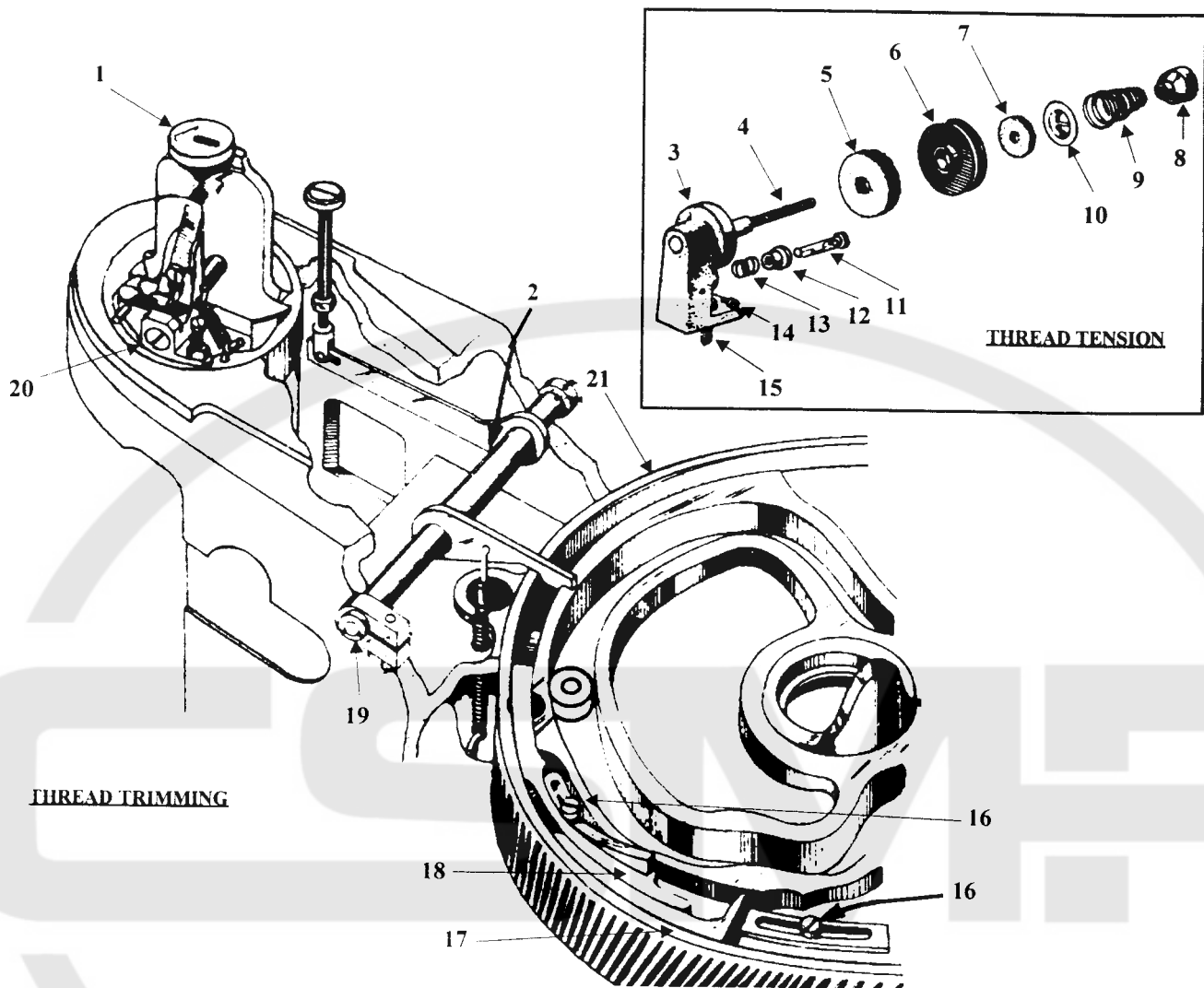
14	10.3553.0.003	Cutter 3/32	17	01.2039.0.000	Screw
	10.3553.0.004	Cutter 1/8	18	01.2115.0.000	Screw
15	10.1031.0.000	Screw	19	01.6026.0.400	Stop Pin
16	10.3554.0.000	Cutter Holder	20	10.3009.0.400	Lower Sector Assembly

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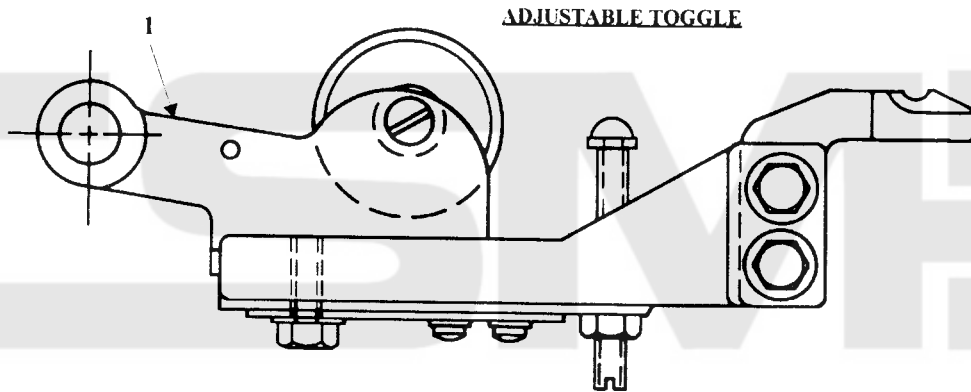
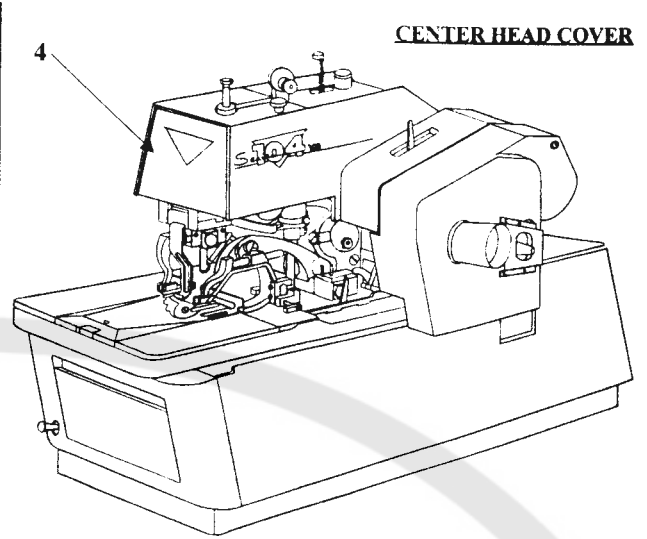
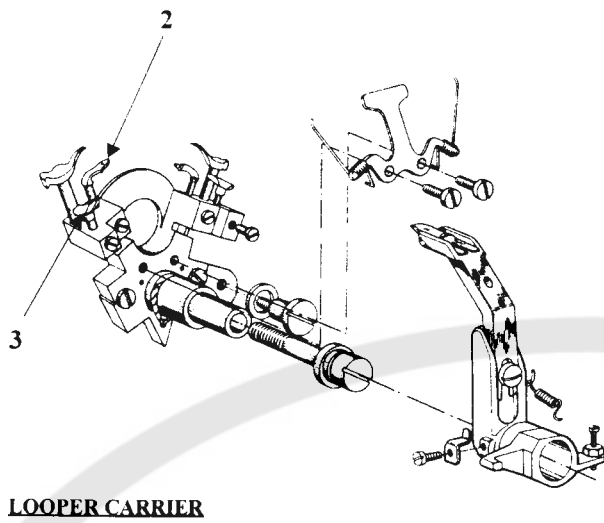
DET	PART NUMBER	DESCRIPTION	DET	PART NUMBER	DESCRIPTION
01	10.4012.0.019	Throat Plate	12	01.1009.0.000	Bushing
02	10.3634.0.351	Trimming Lever Assembly	13	01.5002.0.000	Spring
03	10.1013.1.050	Tension Assembly	14	01.2001.0.000	Screw
04	01.1113.0.000	Stud	15	01.2002.0.000	Screw
05	10.1077.0.000	Felt	16	01.2079.0.000	Screw
06	10.1078.1.000	Tension Roller	17	10.3550.2.000	Short Stitch Ring
07	10.1004.0.000	Felt	18	10.3551.2.000	Long Stitch Ring
08	10.4030.0.000	Nut	19	10.3091.0.000	Shaft
09	01.5603.0.000	Spring	20	10.4202.0.400	Trimmer Holder
10	10.1003.0.000	Washer	21	16.3064.0.019	Main Cam - RdE
11	10.1008.0.000	Guide			

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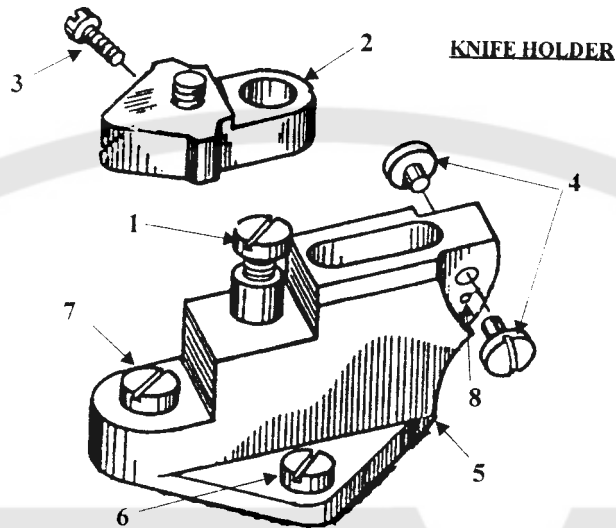
DET	PART NUMBER	DESCRIPTION
01	16.3023.0.350	Clamping Lever
02	14.4009.0.350	L.H. Spreader (Single Thread)
03	14.4005.0.350	L.H. Looper (Single Thread)
04	14.0525.0.004	Center Head Cover

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PARTS SPECIAL FOR SHORT TRAVEL CT MODELS



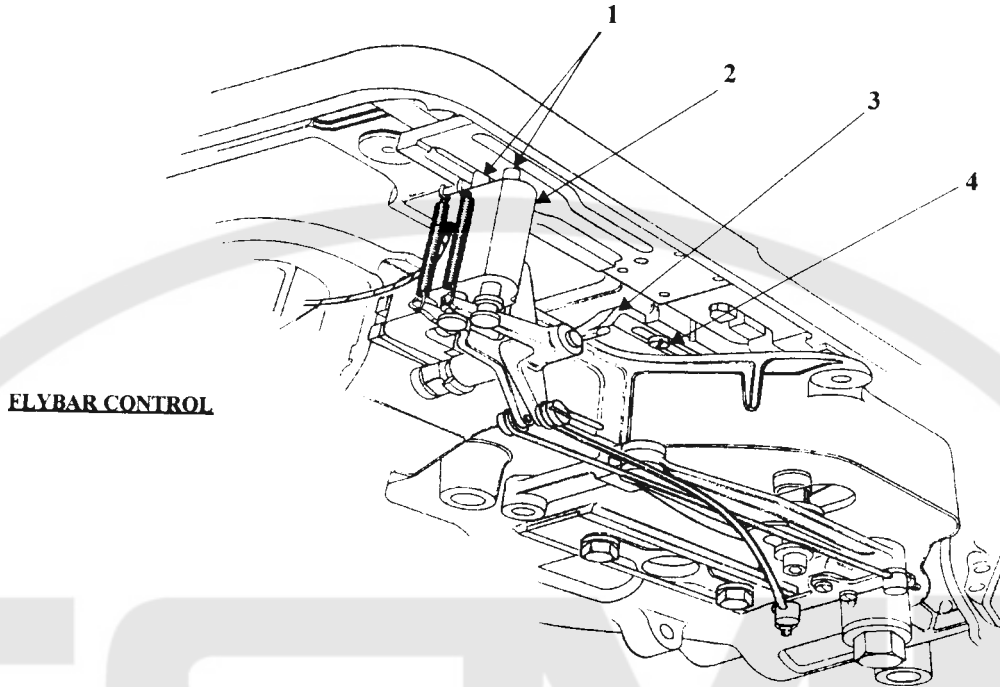
DET	PART NUMBER	DESCRIPTION
01	01.2039.0.000	Screw
02	10.3067.3.253	Spreading Block*CA
03	01.2001.0.000	Screw
04	01.2102.0.000	Screw
05	10.3058.1.300	Knife Holder
06	01.2039.0.000	Screw
07	01.2038.0.000	Screw
08	01.6034.0.000	Pin

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PARTS SPECIAL FOR SHORT TRAVEL CT MODELS



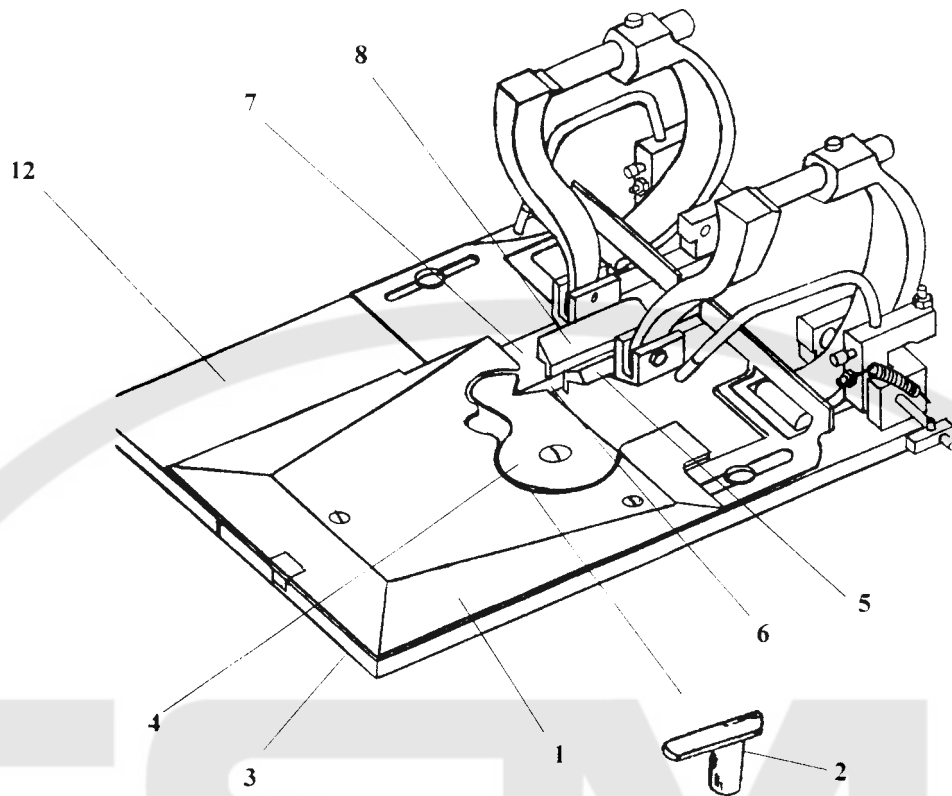
DET	PART NUMBER	DESCRIPTION
01	10.3252.1.000	Flybar Pin
02	14.3251.1.000	Bracket
03	14.2256.0.000	Bracket
04	01.2043.0.000	Screw

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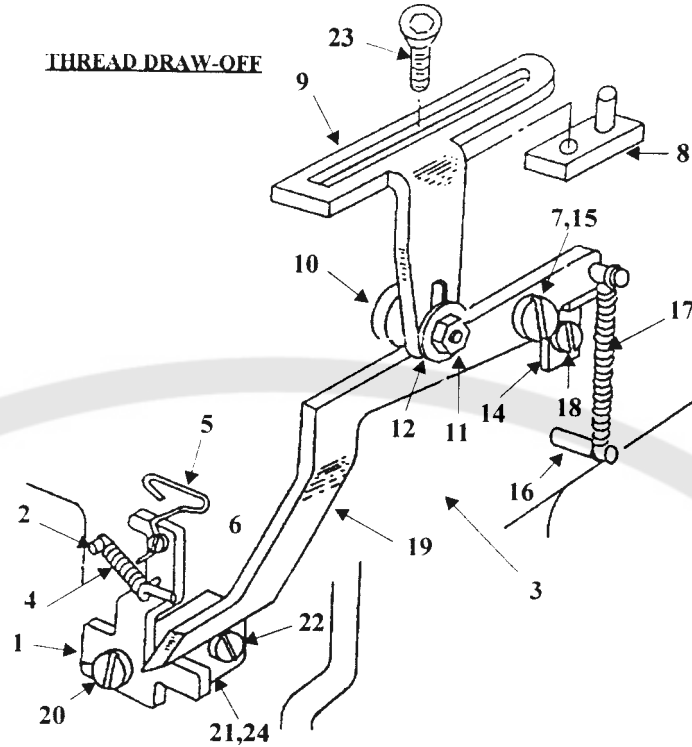
DET	PART NUMBER	DESCRIPTION
01	10.2210.0.001	Cover Plate
02	10.2204.0.000	Actuator
03	14.2043.1.301	R.H. Clamp Plate
04	03.5238.0.000	CT Shear Set
05	See Chart, pg. 3-19	R.H. Clamp Foot
06	See Chart, pg. 3-19	R.H. Clamp Mat
07	See Chart, pg. 3-19	L.H. Clamp Mat
08	See Chart, pg. 3-19	L.H. Clamp Foot
09	14.2047.0.019	L.H. Clamp Plate
10	10.2907.0.000	Cloth Deflector (not shown)
11	01.1683.0.001	Screw (not shown)

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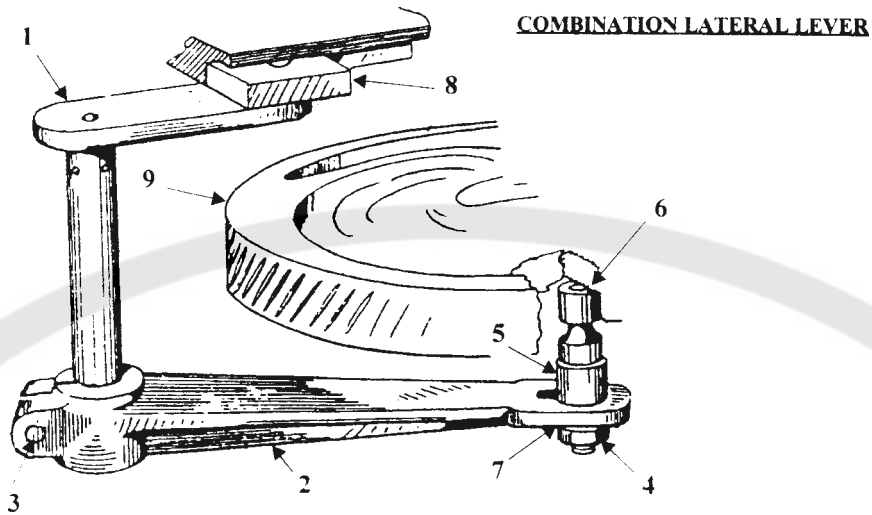
DET	PART NUMBER	DESCRIPTION
01	13.4205.0.000	Draw-Off Lever
02	01.6013.0.000	Stop Pin
03	13.3001.0.000	Cam Case
04	01.5042.0.000	Spring
05	10.4206.0.000	Loop Puller
06	01.2081.0.000	Screw
07	01.7631.1.000	Bushing
08	14.5014.0.000	Slide Block
09	14.5013.1.000	Bracket
10	01.7058.0.000	Roll
11	01.3001.0.000	Nut
12	01.4011.0.000	Washer
13	01.1567.0.000	Screw
14	13.3121.1.000	Stop
15	01.2886.0.002	Screw
16	01.6831.0.003	Anchor
17	01.5039.0.000	Spring
18	01.2241.0.001	Screw
19	13.3118.3.000	Actuator
20	01.1051.1.000	Screw
21	13.4207.1.000	Pivot Block
22	01.2144.0.000	Screw
23	01.2583.0.000	Screw
24	01.1774.0.000	Set Screw

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DET	PART NUMBER	DESCRIPTION
01	10.3034.0.300	Upper Lateral Lever
02	10.3019.0.300	Lower Lateral Lever
03	01.2016.0.000	Screw
04	01.3013.0.000	Nut
05	10.3020.0.000	Stud
06	01.7004.0.000	Roll
07	01.4005.0.000	Washer
08	14.3033.0.000	Pivot Block
09	14.3064.0.170	Main Cam*CA

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