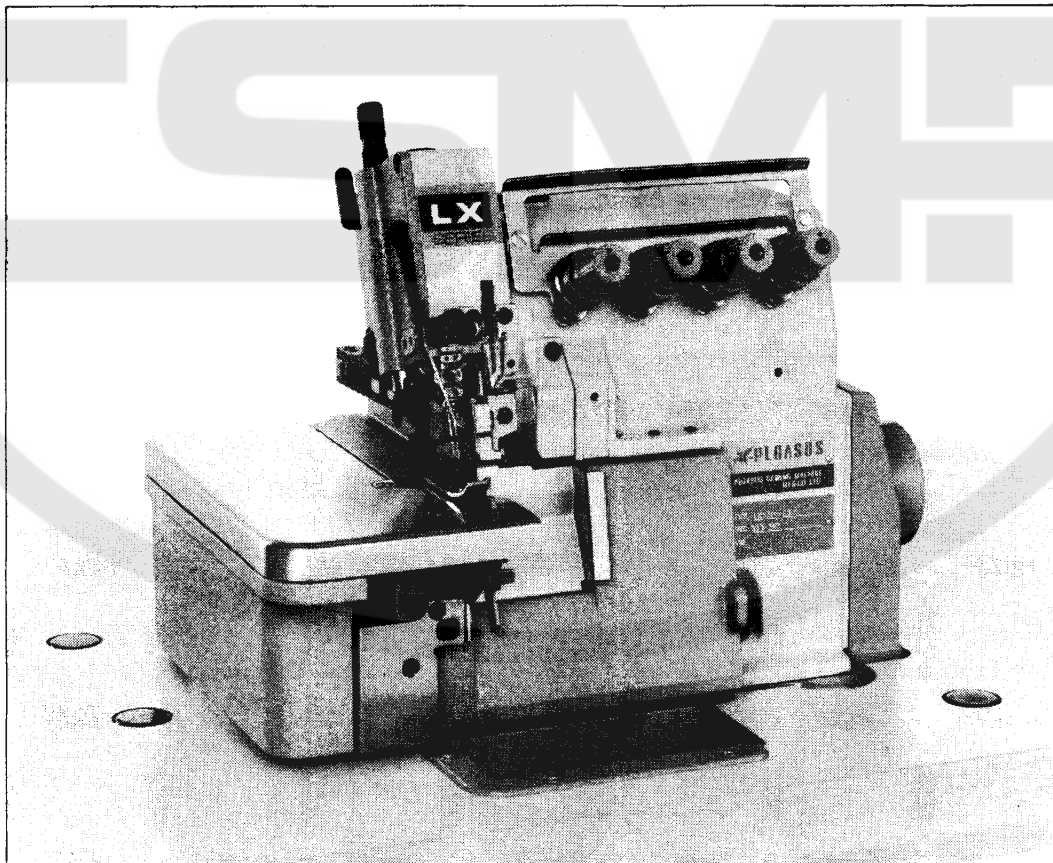


# LX SERIES

**MACHINE MODELS: LX3200·5200** SERIES



**PEGASUS®**

# パーツカタログの見方

■このパーツカタログは、1993年12月製造中のLX3200・5200シリーズのミシンを次の要領で編集しています。

■2~59頁には部品を機構別に収録し、左頁が部品の分解図、右頁がパーツリストになっています。

また、部品分解図に付されている番号は、パーツリストのREF. NO.(参照番号)を示しています。

■ゲージパーツ系列構成図・ゲージパーツ表(60~86頁)

これらの部品は、特定の形式にのみ使用されている部品で、系列構成図は60~77頁に、ゲージパーツ表は78~86頁に一括して記載しています。

■88頁以降には部品番号インデックスを記載し、部品番号だけで、その図解、名称などが容易に引き出せます。

■部品を御注文いただくときは、必ず部品番号だけを明示して下さい。

なお、このパーツカタログの記載事項は改良により、予告なく変更されることがありますので、あらかじめご了承ください。

## 掲載機種 (Models inserted)

### LX3200 Series

(15)  
LX3216-01/222

(15)  
LX3216-02/223

(15)  
LX3216-02A/223

(15)  
LX3216-03/233

(15)  
LX3216-03/333

(15)  
LX3216-04/435

(15)  
LX3216-42/233

# INTRODUCTION

■ This parts catalog covers the LX3200・5200 series machine manufactured December, 1993.

■ On pages 2~59, each mechanism is arranged on facing pages, the first page containing the illustrations and the second page containing the data of the individual parts.

The number given to each illustrations is the REF. NO. on the parts list.

■ Gauge parts construction charts / gauge parts list.

Gauge parts are used in some machine types and sewing gauges only. Pages 60~77 contain the gauge parts construction charts in order to know the illustrations and the combinations of the parts, and pages 78~86 contain the gauge parts lists to obtain the data at a glance.

■ A part number index is attached to the back of this catalog for convenience.

■ When placing orders for parts from this catalog, use ONLY THE PART NUMBER.

■ This parts catalog is applicable to your machine and is subject to change without notification.

### LX5200 Series

LX5204-01/223

LX5214-01/233

LX5204-02/233

LX5214-03/333

LX5214-03C3/333

LX5214-M03/333

LX5214-M03C3/333

LX5205-12/223

LX5203-22/233

LX5204-32R2/223L

LX5214-43/333

LX5214-53/333

LX5214-53C3/333

LX5214-M53/333

LX5214-M53C3/333

LX5214-54/443

LX5204-82/233

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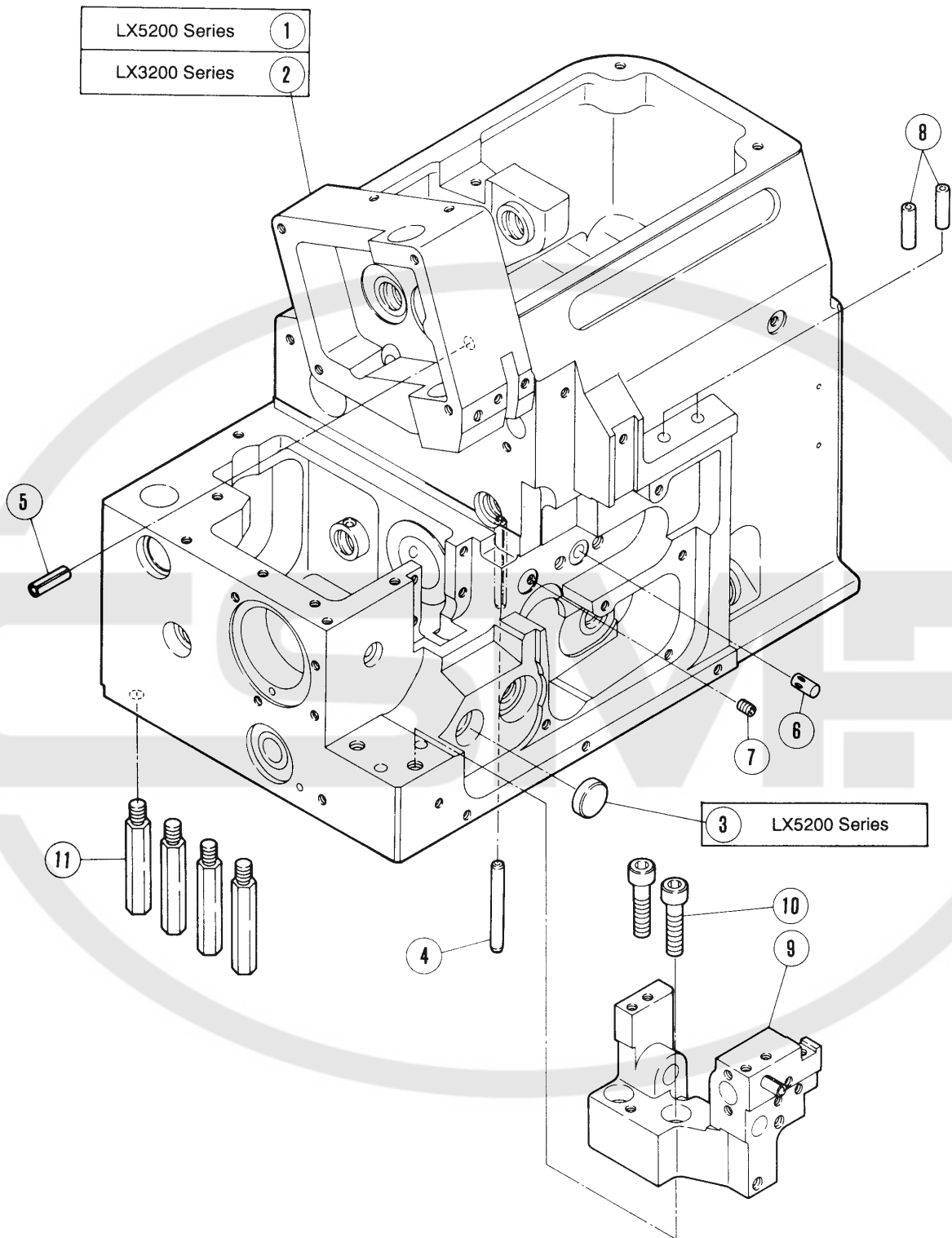
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| 糸調子機構              | 10- 11 |
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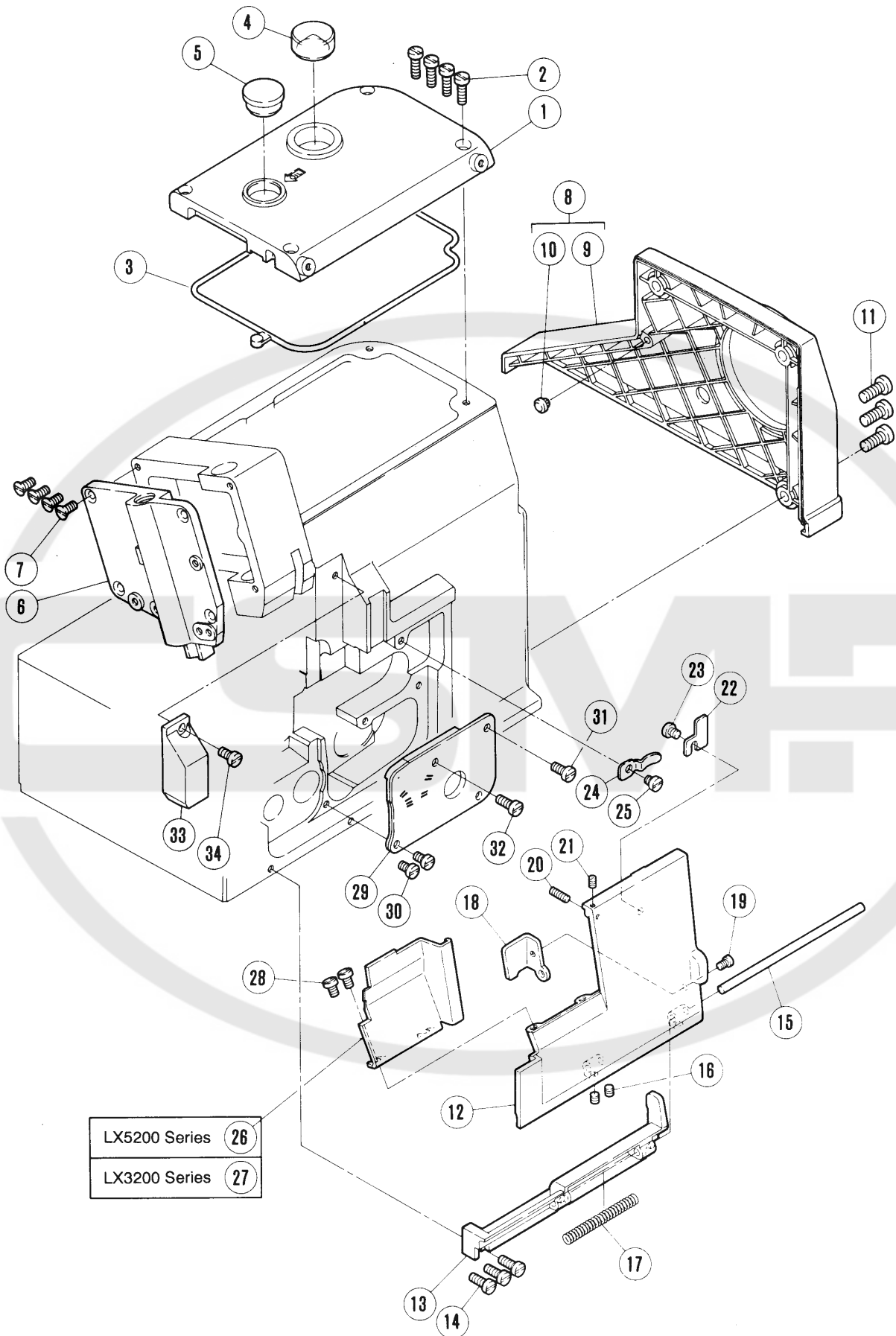
# ベッド機構

# MACHINE BED FRAME

\*=原則販売不可 (Not for sale basically)

| REF. NO. | PART NO. 部品番号 | 名称              | NAME                 | QT. |
|----------|---------------|-----------------|----------------------|-----|
| * 1      | 270061-9S     | ベッド (組)         | MACHINE BED COMPLETE | 1   |
| * 2      | 270061A9S     | ベッド (組)         | MACHINE BED COMPLETE | 1   |
| 3        | 208173        | 栓               | PLUG                 | 1   |
| 4        | 240299        | ピン              | PIN                  | 1   |
| 5        | 201002        | スプリングピン         | PIN                  | 1   |
| 6        | 240313        | ノッチ棒            | ROD                  | 1   |
| 7        | 4543          | 止ネジ / M 4 × 4   | SCREW                | 1   |
| 8        | 240325        | パイプ             | PIPE                 | 1   |
| 9        | 270008-91     | ブラケット (組)       | BRACKET ASSEMBLY     | 1   |
| 10       | 4511          | 平ネジ / M 6 × 2 5 | SCREW                | 2   |
| 11       | 270047        | 足ピン             | BED PIN              | 4   |



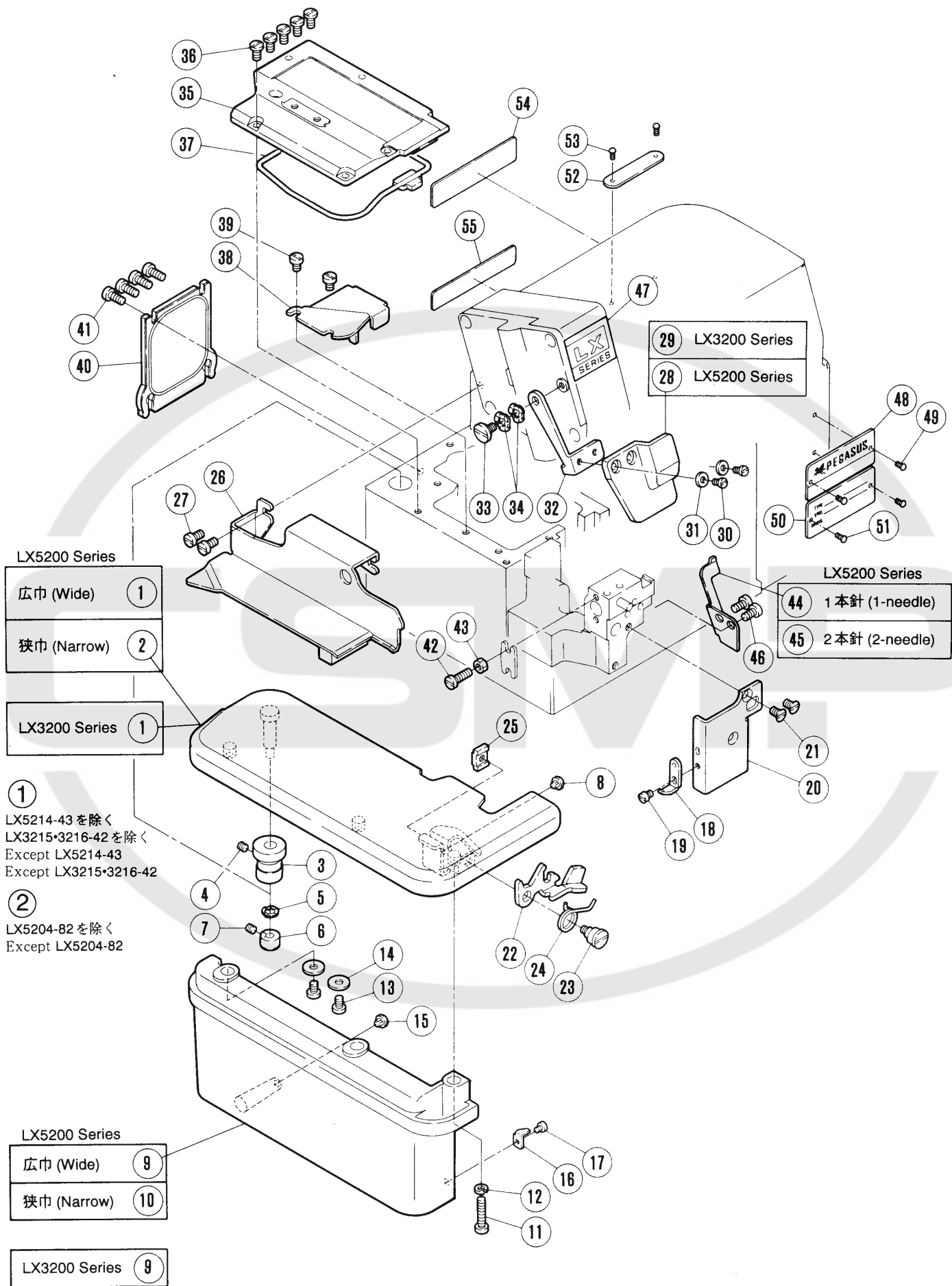


## カバ-機構(1)

COVER (1)

\* =原則 販売不可 (Not for sale basically)

| REF. NO. | PART NO.  | 部 品 番 号 | 名 称             | NAME                | QT. |
|----------|-----------|---------|-----------------|---------------------|-----|
| 1        | 270062-SD |         | 上カバ-            | TOP COVER           | 1   |
| 2        | 7022      |         | 平ネジ / M 4 × 1 4 | SCREW               | 4   |
| 3        | 270063    |         | ガスケット           | GASKET              | 1   |
| 4        | 179107-05 |         | オイル窓            | OIL SIGHT WINDOW    | 1   |
| 5        | 240110    |         | 栓               | PLUG                | 1   |
| 6        | 270010-UD |         | 側面カバ-           | SIDE COVER          | 1   |
| 7        | 7044      |         | 皿ネジ / M 4 × 1 0 | SCREW               | 4   |
| 8        | 270024-9U |         | ベルトカバ- (組)      | BELT COVER ASSEMBLY | 1   |
| * 9      | 270077-UB |         | ベルトカバ-          | BELT COVER          | 1   |
| 10       | 240305    |         | 防振ゴム            | CUSHION RUBBER      | 1   |
| 11       | 7176      |         | 平ネジ / M 6 × 1 4 | SCREW               | 3   |
| 12       | 270011-UD |         | 前カバ- (右)        | FRONT COVER (RIGHT) | 1   |
| 13       | 270014    |         | ヒンジ             | HINGE               | 1   |
| 14       | 7021      |         | 平ネジ / M 4 × 1 2 | SCREW               | 3   |
| 15       | 240043    |         | 平行ピン            | PIN                 | 1   |
| 16       | 4543      |         | 止ネジ / M 4 × 4   | SCREW               | 2   |
| 17       | 240301    |         | 圧縮バネ            | SPRING              | 1   |
| 18       | 270018    |         | ラッチ             | LATCH               | 1   |
| 19       | 7009      |         | 平ネジ / M 3 × 5   | SCREW               | 1   |
| 20       | 4574      |         | 止ネジ / M 3 × 1 2 | SCREW               | 1   |
| 21       | 4535      |         | 止ネジ / M 3 × 4   | SCREW               | 1   |
| 22       | 270017    |         | ラッチ             | LATCH               | 1   |
| 23       | 7017      |         | 平ネジ / M 4 × 5   | SCREW               | 1   |
| 24       | 210044    |         | 板バネ             | FLAT SPRING         | 1   |
| 25       | 7017      |         | 平ネジ / M 4 × 5   | SCREW               | 1   |
| 26       | 270012    |         | 前カバ- (左)        | FRONT COVER (LEFT)  | 1   |
| 27       | 270013    |         | 前カバ- (左)        | FRONT COVER (LEFT)  | 1   |
| 28       | 7018      |         | 平ネジ / M 4 × 6   | SCREW               | 2   |
| 29       | 270028A   |         | カバ-             | COVER               | 1   |
| 30       | 7019      |         | 平ネジ / M 4 × 8   | SCREW               | 2   |
| 31       | 7020      |         | 平ネジ / M 4 × 1 0 | SCREW               | 1   |
| 32       | 7021      |         | 平ネジ / M 4 × 1 2 | SCREW               | 1   |
| 33       | 275526-SB |         | スペーサ-           | SPACER              | 1   |
| 34       | 7019      |         | 平ネジ / M 4 × 8   | SCREW               | 1   |





## カバ-機構(2)

## COVER (2)

\* =原則販売不可 (Not for sale basically)

| REF. NO. | PART NO. 部品番号 | 名称                    | NAME                     | QT. |
|----------|---------------|-----------------------|--------------------------|-----|
| 1        | 270035        | クロスプレート (広巾)          | CLOTH PLATE (WIDE)       | 1   |
| 2        | 270037        | クロスプレート (狭巾)          | CLOTH PLATE (NARROW)     | 1   |
| 3        | 270042        | ブッシュ                  | BUSHING                  | 1   |
| 4        | 4543          | 止ネジ / M 4 × 4         | SCREW                    | 1   |
| 5        | 210307        | 波板座金                  | WASHER                   | 1   |
| 6        | 240303        | カラー                   | COLLAR                   | 1   |
| 7        | 4543          | 止ネジ / M 4 × 4         | SCREW                    | 1   |
| 8        | 240305        | 防振ゴム                  | CUSHION RUBBER           | 1   |
| 9        | 270030-UB     | 横カバー (広巾)             | SIDE COVER               | 1   |
| 10       | 270031-UB     | 横カバー (狭巾)             | SIDE COVER               | 1   |
| 11       | 7025          | 平ネジ / M 4 × 2 0       | SCREW                    | 1   |
| 12       | 201252        | バネ座金                  | SPRING WASHER            | 1   |
| 13       | 7018          | 平ネジ / M 4 × 6         | SCREW                    | 2   |
| 14       | 240343        | 座金                    | WASHER                   | 2   |
| 15       | 240305        | 防振ゴム                  | CUSHION RUBBER           | 1   |
| 16       | 270048        | ラッチ                   | LATCH                    | 1   |
| 17       | 7008          | 平ネジ / M 3 × 4         | SCREW                    | 1   |
| 18       | 270049        | ラッチ                   | LATCH                    | 1   |
| 19       | 7180          | 平ネジ / M 3 . 5 × 4 . 5 | SCREW                    | 1   |
| 20       | 270015        | 当板                    | PLATE                    | 1   |
| 21       | 7077          | 皿ネジ / M 4 × 7         | SCREW                    | 2   |
| 22       | 270043        | レバー                   | LEVER                    | 1   |
| 23       | 7172          | 段付ネジ / M 4            | SCREW                    | 1   |
| 24       | 270044        | ネジリバネ                 | SPRING                   | 1   |
| 25       | 270045        | ブラケット                 | BRACKET                  | 1   |
| 26       | 270019        | 布案内                   | FABRIC GUARD             | 1   |
| 27       | 7019          | 平ネジ / M 4 × 8         | SCREW                    | 2   |
| 28       | 270032        | アイガード                 | EYE GUARD                | 1   |
| 29       | 270033        | アイガード                 | EYE GUARD                | 1   |
| 30       | 7062          | 平ネジ / M 3 × 6         | SCREW                    | 2   |
| 31       | 202875        | 座金                    | WASHER                   | 2   |
| 32       | 270034        | ブラケット                 | BRACKET                  | 1   |
| 33       | 7066          | 段付ネジ / M 4            | SCREW                    | 1   |
| 34       | 210307        | 波板座金                  | WASHER                   | 2   |
| 35       | 270022        | 上蓋 (組)                | BED COVER PLATE ASSEMBLY | 1   |
| 36       | 7084          | 六角ネジ / M 4 × 8        | SCREW                    | 5   |
| 37       | 270023        | ガスケット                 | GASKET                   | 1   |
| 38       | 270046        | 送りエキセンカバー             | COVER/FEED ECCENTRIC     | 1   |
| 39       | 7018          | 平ネジ / M 4 × 6         | SCREW                    | 2   |
| 40       | 270026        | 後蓋                    | COVER PLATE              | 1   |
| 41       | 7020          | 平ネジ / M 4 × 1 0       | SCREW                    | 4   |
| 42       | 7023          | 平ネジ / M 4 × 1 6       | SCREW                    | 1   |
| 43       | 4821          | 六角ナット / M 4           | NUT                      | 1   |
| 44       | 270082        | カバー                   | COVER                    | 1   |
| 45       | 270082A       | カバー                   | COVER                    | 1   |
| 46       | 7018          | 平ネジ / M 4 × 6         | SCREW                    | 2   |
| 47       | 270064        | 銘板                    | NAME PLATE               | 1   |
| *48      | 270065        | 銘板                    | NAME PLATE               | 1   |
| 49       | 210679        | 止ピン                   | PIN                      | 2   |
| *50      | 250233        | 形式板                   | TYPE PLATE               | 1   |
| 51       | 210679        | 止ピン                   | PIN                      | 2   |
| *52      | 230047A       | 機番板                   | SERIAL NUMBER PLATE      | 1   |
| 53       | 210679        | 止ピン                   | PIN                      | 2   |
| *54      | 270066        | 銘板                    | NAME PLATE               | 1   |
| *55      | 202526        | 記銘板                   | NAME PLATE               | 1   |

LX32□□-□□/■□□  
 LX52□□

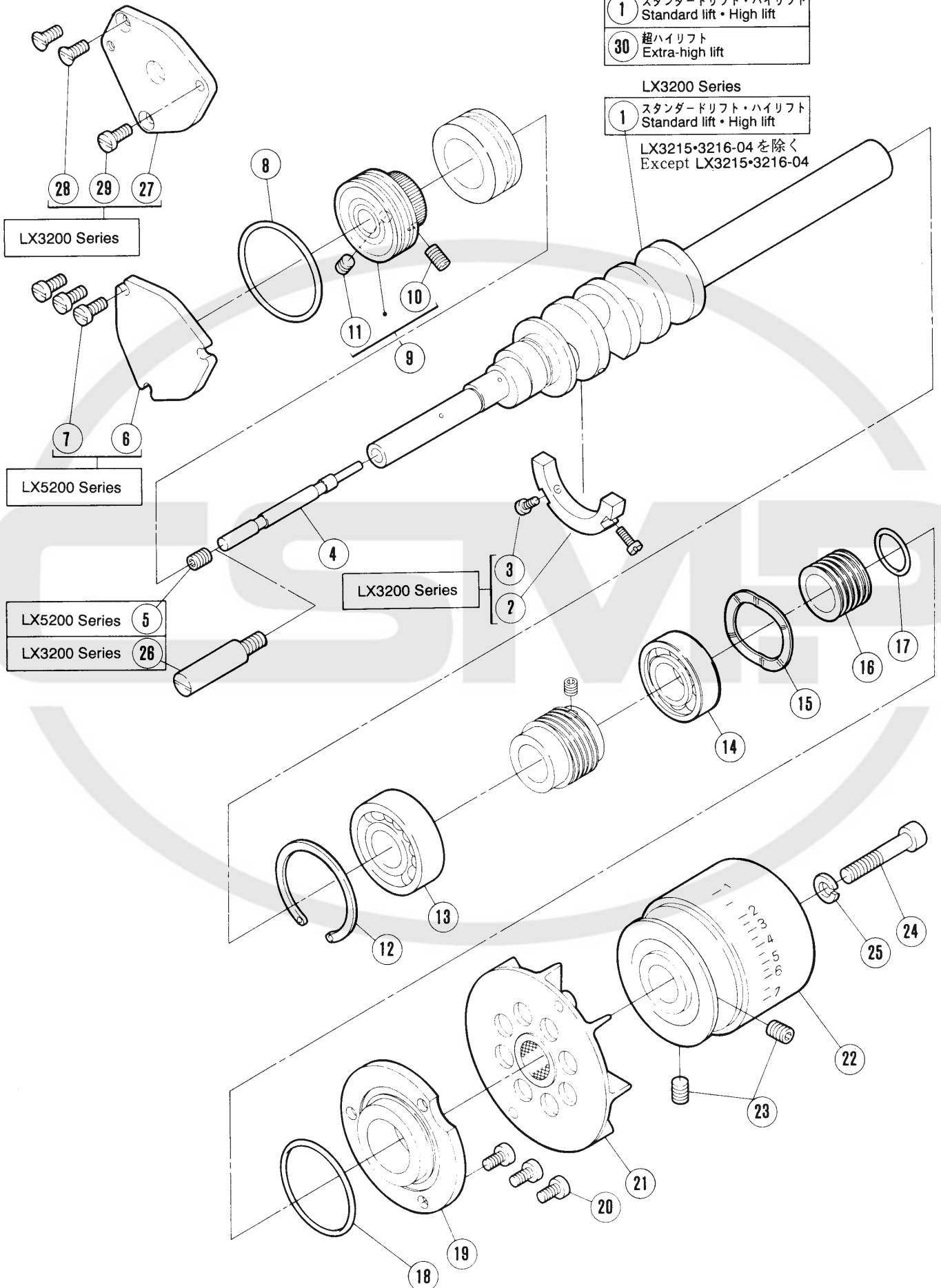
- 2: スタンダードリフト (Standard lift)
- 3: ハイリフト (High lift)
- 4: 超ハイリフト (Extra-high lift)

LX5200 Series

- 1: スタンダードリフト・ハイリフト  
Standard lift・High lift
- 30: 超ハイリフト  
Extra-high lift

LX3200 Series

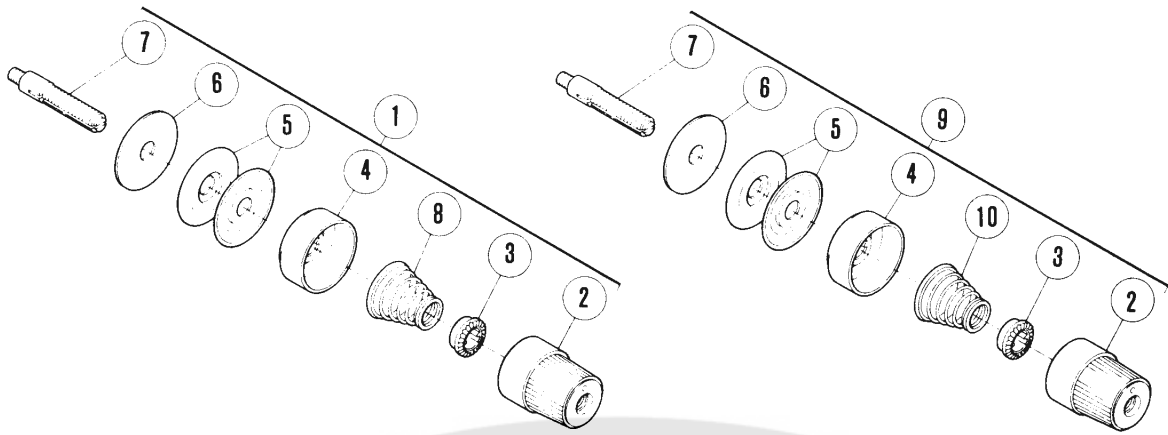
- 1: スタンダードリフト・ハイリフト  
Standard lift・High lift
- LX3215・3216-04を除く  
 Except LX3215・3216-04



## クランクシャフト機構

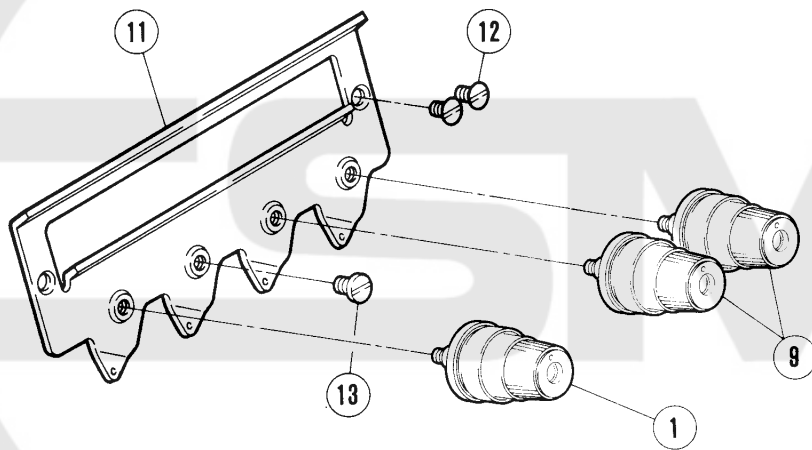
## CRANKSHAFT DRIVE MECHANISM

| REF. NO. | PART NO. 部品番号 | 名称              | NAME                  | QT. |
|----------|---------------|-----------------|-----------------------|-----|
| 1        | 270513A       | クランク軸           | CRANKSHAFT            | 1   |
| 2        | 270502        | バランスウエイト        | BALANCE WEIGHT        | 1   |
| 3        | 7011          | 平ネジ / M 3 × 8   | SCREW                 | 2   |
| 4        | 270503        | 段付ピン            | PIN                   | 1   |
| 5        | 4541          | 止ネジ / M 6 × 8   | SCREW                 | 1   |
| 6        | 270508        | 蓋               | COVER                 | 1   |
| 7        | 7019          | 平ネジ / M 4 × 8   | SCREW                 | 3   |
| 8        | 240340        | Oリング            | O RING                | 1   |
| 9        | 270507-91     | ボールベアリング (組)    | BALL BEARING COMPLETE | 1   |
| 10       | 4572          | 止ネジ / M 5 × 1 0 | SCREW                 | 2   |
| 11       | 4514          | 止ネジ / M 5 × 5   | SCREW                 | 1   |
| 12       | 240335        | 止メ輪             | RING                  | 1   |
| 13       | 212987        | ボールベアリング        | BALL BEARING          | 1   |
| 14       | 211526        | ボールベアリング        | BALL BEARING          | 1   |
| 15       | 240306        | 波板座金            | WASHER                | 1   |
| 16       | 210056        | 油切り             | OIL SEAL              | 1   |
| 17       | 210057        | Oリング            | O RING                | 1   |
| 18       | 240340        | Oリング            | O RING                | 1   |
| 19       | 211528        | ハウジング           | BALL BEARING RETAINER | 1   |
| 20       | 7020          | 平ネジ / M 4 × 1 0 | SCREW                 | 3   |
| 21       | 270505        | ファン (組)         | FAN COMPLETE          | 1   |
| 22       | 270504AUD     | プーリー            | MACHINE PULLEY        | 1   |
| 23       | 4541          | 止ネジ / M 6 × 8   | SCREW                 | 2   |
| 24       | 4523          | 平ネジ / M 6 × 3 5 | SCREW                 | 1   |
| 25       | 204293        | バネ座金            | SPRING WASHER         | 1   |
| 26       | 270510        | 段付ピン            | PIN                   | 1   |
| 27       | 270509        | 蓋               | COVER                 | 1   |
| 28       | 7044          | 皿ネジ / M 4 × 1 0 | SCREW                 | 2   |
| 29       | 7020          | 平ネジ / M 4 × 1 0 | SCREW                 | 1   |
| 30       | 270513B       | クランク軸           | CRANKSHAFT            | 1   |



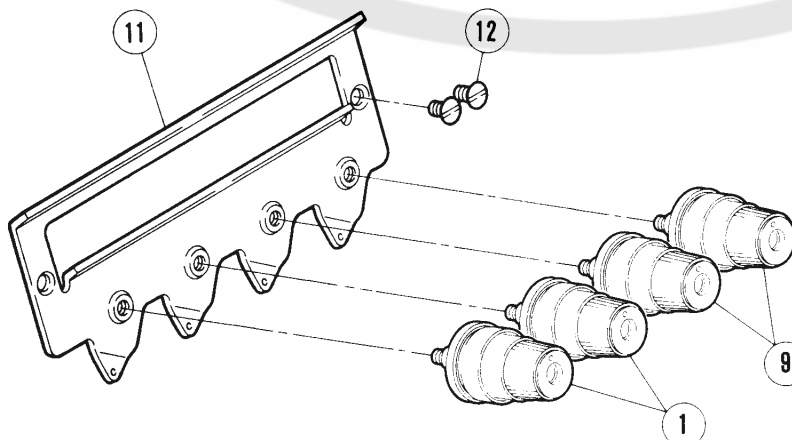
■ 1本針 (1-needle)

LX5203  
LX5204  
LX5205



■ 2本針 (2-needle)

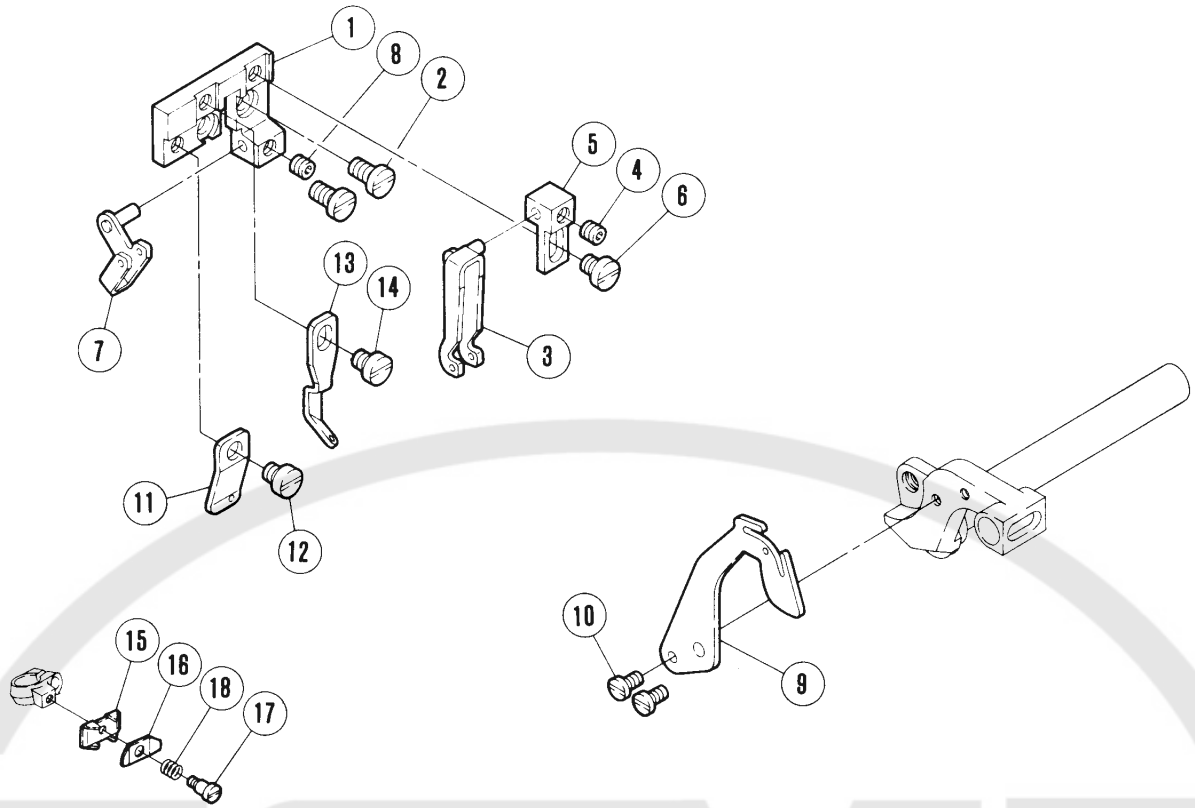
LX3215  
LX3216  
LX5214



LX3215・3216-04  
LX5214-54/443を除く  
Except  
LX3215・3216-04  
LX5214-54/443

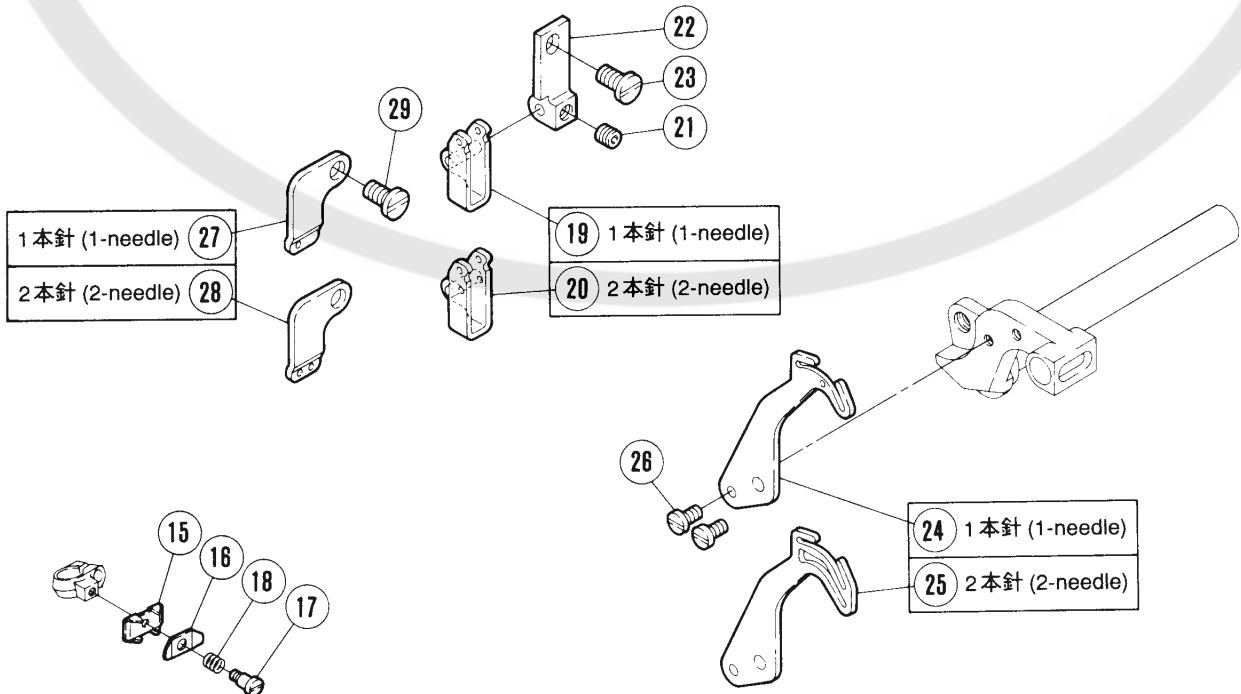
| REF. NO. | PART NO.  | 名称                | NAME                    | QT. |
|----------|-----------|-------------------|-------------------------|-----|
| 1        | 210529-9U | 糸調子(組)            | THREAD TENSION COMPLETE | 1   |
| 2        | 208447-UA | 調子ナット             | POST NUT                | 1   |
| 3        | 208448    | ラチエット             | SPRING BUSHING          | 1   |
| 4        | 208450-UA | 受皿                | CUP                     | 1   |
| 5        | 210319    | 調子皿               | TENSION DISC            | 2   |
| 6        | 208449    | フェルト              | FELT                    | 1   |
| 7        | 5282A     | 調子棒 / C 5         | SCREW STUD              | 1   |
| 8        | 201037    | 圧縮バネ(強)           | SPRING (HEAVY)          | 1   |
| 9        | 210530-9U | 糸調子(組)            | THREAD TENSION COMPLETE | 1   |
| 10       | 201086    | 圧縮バネ(中)           | SPRING (MEDIUM)         | 1   |
| 11       | 275059    | 糸道                | THREAD GUIDE            | 1   |
| 12       | 7170      | 皿ネジ / M 4 × 7 . 5 | SCREW                   | 2   |
| 13       | 4009-HC   | 平ネジ / C 5 × 7 . 5 | SCREW                   | 1   |

# LX3200 Series



- 1本針 (1-needle)  
LX5203・5204・5205
- 2本針 (2-needle)  
LX5214

# LX5200 Series



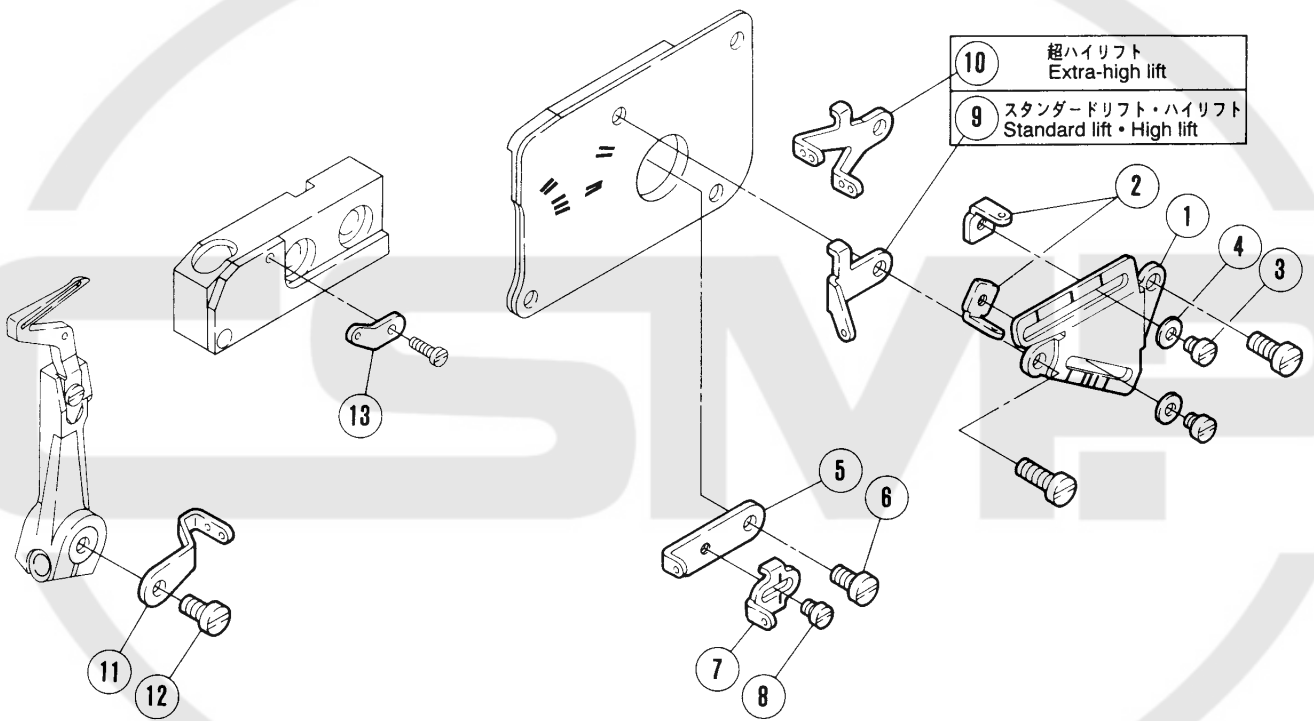
- |                   |                   |
|-------------------|-------------------|
| 1本針 (1-needle) 27 | 19 1本針 (1-needle) |
| 2本針 (2-needle) 28 | 20 2本針 (2-needle) |

- |                   |
|-------------------|
| 24 1本針 (1-needle) |
| 25 2本針 (2-needle) |

| REF. NO. | PART NO.<br>部品番号 | 名称            | NAME            | QT. |
|----------|------------------|---------------|-----------------|-----|
| 1        | 275021           | ブラケット         | BRACKET         | 1   |
| 2        | 7082             | 平ネジ / M 4 × 8 | SCREW           | 2   |
| 3        | 275024           | 糸道            | THREAD GUIDE    | 1   |
| 4        | 4543             | 止ネジ / M 4 × 4 | SCREW           | 1   |
| 5        | 275026           | ブラケット         | BRACKET         | 1   |
| 6        | 7017             | 平ネジ / M 4 × 5 | SCREW           | 1   |
| 7        | 275022           | 糸道            | THREAD GUIDE    | 1   |
| 8        | 4543             | 止ネジ / M 4 × 4 | SCREW           | 1   |
| 9        | 275027           | 針糸繰り          | THREAD TAKEUP   | 1   |
| 10       | 7062             | 平ネジ / M 3 × 6 | SCREW           | 2   |
| 11       | 275029           | 糸道            | THREAD GUIDE    | 1   |
| 12       | 7017             | 平ネジ / M 4 × 5 | SCREW           | 1   |
| 13       | 275028           | 糸道            | THREAD GUIDE    | 1   |
| 14       | 7017             | 平ネジ / M 4 × 5 | SCREW           | 1   |
| 15       | 275011           | 小調子台          | BRACKET         | 1   |
| 16       | 275012           | 小調子皿          | THREAD RETAINER | 1   |
| 17       | 7163             | 段付ネジ / M 2    | SCREW           | 1   |
| 18       | 240326           | 圧縮バネ          | SPRING          | 1   |
| 19       | 275013A          | 糸道            | THREAD EYELET   | 1   |
| 20       | 275013           | 糸道            | THREAD EYELET   | 1   |
| 21       | 4543             | 止ネジ / M 4 × 4 | SCREW           | 1   |
| 22       | 275015           | ブラケット         | BRACKET         | 1   |
| 23       | 7082             | 平ネジ / M 4 × 8 | SCREW           | 1   |
| 24       | 275016           | 針糸繰り          | THREAD TAKEUP   | 1   |
| 25       | 275017           | 針糸繰り          | THREAD TAKEUP   | 1   |
| 26       | 7062             | 平ネジ / M 3 × 6 | SCREW           | 2   |
| 27       | 275018           | 糸道            | THREAD EYELET   | 1   |
| 28       | 275018A          | 糸道            | THREAD EYELET   | 1   |
| 29       | 7082             | 平ネジ / M 4 × 8 | SCREW           | 1   |

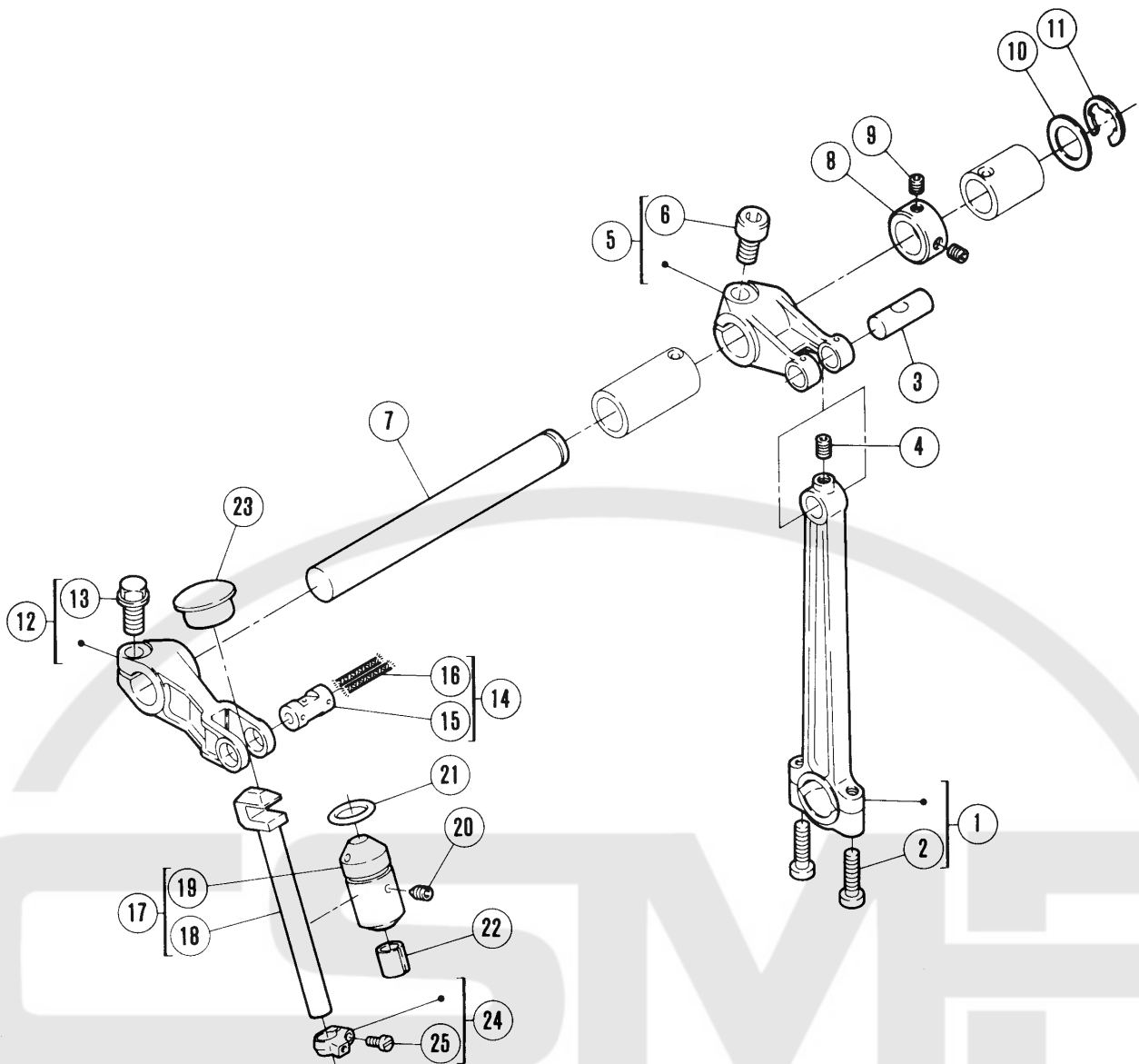
LX32 □□ - □□ / ■□□  
 LX52 □□ - □□ / ■□□

2:スタンダードリフト (Standad lift)  
 3:ハイリフト (High lift)  
 4:超ハイリフト (Extra-high lift)

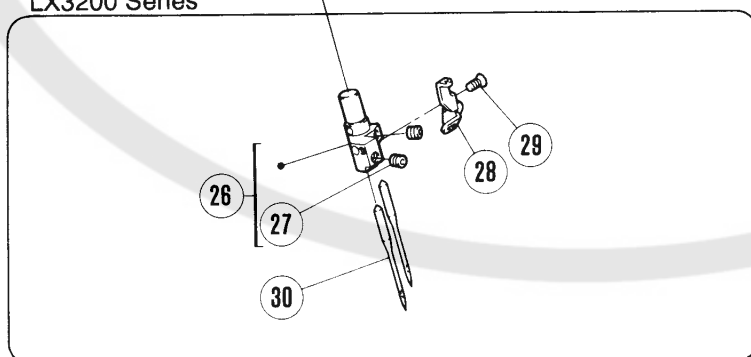




| REF. NO. | PART NO. 部品番号 | 名称            | NAME                 | QT. |
|----------|---------------|---------------|----------------------|-----|
| 1        | 275004        | ブラケット         | BRACKET              | 1   |
| 2        | 275047        | 糸道            | THREAD GUIDE (RIGHT) | 2   |
| 3        | 7008          | 平ネジ / M 3 × 4 | SCREW                | 2   |
| 4        | 202875        | 座金            | WASHER               | 2   |
| 5        | 275005        | 糸繰り           | THREAD TAKEUP        | 1   |
| 6        | 7019          | 平ネジ / M 4 × 8 | SCREW                | 1   |
| 7        | 275006        | 糸道            | THREAD EYELET        | 1   |
| 8        | 7008          | 平ネジ / M 3 × 4 | SCREW                | 1   |
| 9        | 275007        | 糸道            | THREAD EYELET        | 1   |
| 10       | 275008        | 糸道            | THREAD EYELET        | 1   |
| 11       | 275058        | 糸繰り           | THREAD TAKEUP        | 1   |
| 12       | 7019          | 平ネジ / M 4 × 8 | SCREW                | 1   |
| 13       | 275010        | 糸道            | THREAD EYELET        | 1   |



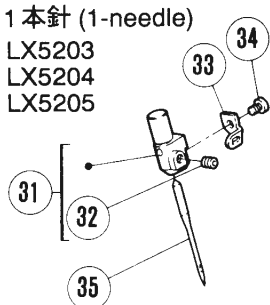
LX3200 Series



LX5200 Series

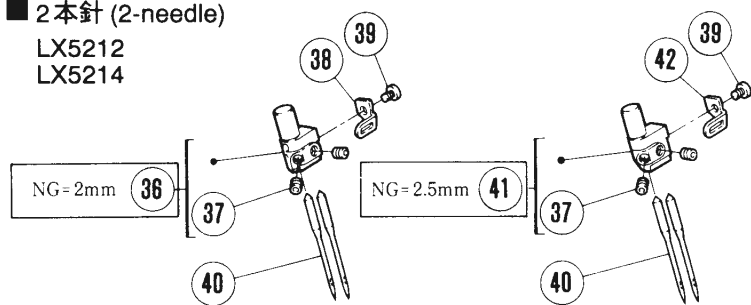
■ 1本針 (1-needle)

LX5203  
LX5204  
LX5205



■ 2本針 (2-needle)

LX5212  
LX5214



## 針振り機構(1)

## NEEDLE DRIVE MECHANISM (1)

\* =原則販売不可 (Not for sale basically)

| REF. NO. | PART NO. 部品番号 | 名称                    | NAME                   | QT. |
|----------|---------------|-----------------------|------------------------|-----|
| 1        | 271000-92     | ロッド (組)               | CONNECTION             | 1   |
| 2        | 7023          | 平ネジ / M 4 × 1 6       | SCREW                  | 2   |
| 3        | 271001        | ピン                    | PIN                    | 1   |
| 4        | 4538          | 止ネジ / M 4 × 6         | SCREW                  | 1   |
| 5        | 271002-92     | クランク (組)              | CRANK                  | 1   |
| 6        | 4533          | 平ネジ / M 6 × 1 2 ( F ) | SCREW                  | 1   |
| 7        | 271003        | 軸                     | SHAFT                  | 1   |
| 8        | 240308        | カラー                   | COLLAR                 | 1   |
| 9        | 4543          | 止ネジ / M 4 × 4         | SCREW                  | 2   |
| 10       | 208235        | 座金                    | WASHER                 | 1   |
| 11       | 202577        | 止メ輪                   | RING                   | 1   |
| 12       | 271004-92     | レバー                   | LEVER                  | 1   |
| 13       | 7150          | 六角ボルト / M 6 × 1 2     | BOLT                   | 1   |
| 14       | 271022A91     | 軸 (組)                 | SHAFT ASSEMBLY         | 1   |
| *15      | 271008A       | 軸                     | SHAFT                  | 1   |
| 16       | 202177        | 給油紐                   | OIL WICK               | 2   |
| 17       | 271005A91     | ブッシュ (組) / 針棒         | BUSHING ASSEMBLY       | 1   |
| *18      | 271006A       | 針棒                    | NEEDLE BAR             | 1   |
| *19      | 271007        | ブッシュ                  | BUSHING                | 1   |
| 20       | 4546          | 止ネジ / M 4 × 5         | SCREW                  | 1   |
| 21       | 201022        | リング                   | O RING                 | 1   |
| 22       | 179009-05     | フェルト                  | OIL FELT               | 1   |
| 23       | 240310        | 栓                     | PLUG                   | 1   |
| 24       | 271009-92     | リング                   | RING                   | 1   |
| 25       | 7035          | 平ネジ / M 3 × 6         | SCREW                  | 1   |
| 26       | XXXXXX        | 針留 (組)                | NEEDLE HOLDER ASSEMBLY | 1   |
| 27       | 4554          | 止ネジ / M 3 × 3         | SCREW                  | 2   |
| 28       | 275030        | 糸道                    | THREAD GUIDE           | 1   |
| 29       | 7119          | 皿ネジ / M 2 × 5         | SCREW                  | 1   |
| 30       | XXXXXX        | 針                     | NEEDLE                 | 2   |
| 31       | XXXXXX        | 針留 (組)                | NEEDLE HOLDER ASSEMBLY | 1   |
| 32       | 4554          | 止ネジ / M 3 × 3         | SCREW                  | 1   |
| 33       | 275019A       | 糸道                    | THREAD GUIDE           | 1   |
| 34       | 7120          | 平ネジ / M 2 × 3         | SCREW                  | 1   |
| 35       | XXXXXX        | 針                     | NEEDLE                 | 1   |
| 36       | XXXXXX        | 針留 (組)                | NEEDLE HOLDER ASSEMBLY | 1   |
| 37       | 4554          | 止ネジ / M 3 × 3         | SCREW                  | 2   |
| 38       | 275019B       | 糸道                    | THREAD GUIDE           | 1   |
| 39       | 7120          | 平ネジ / M 2 × 3         | SCREW                  | 1   |
| 40       | XXXXXX        | 針                     | NEEDLE                 | 2   |
| 41       | XXXXXX        | 針留 (組)                | NEEDLE HOLDER ASSEMBLY | 1   |
| 42       | 275019C       | 糸道                    | THREAD GUIDE           | 2   |

XXXXXXはゲージパーツです。

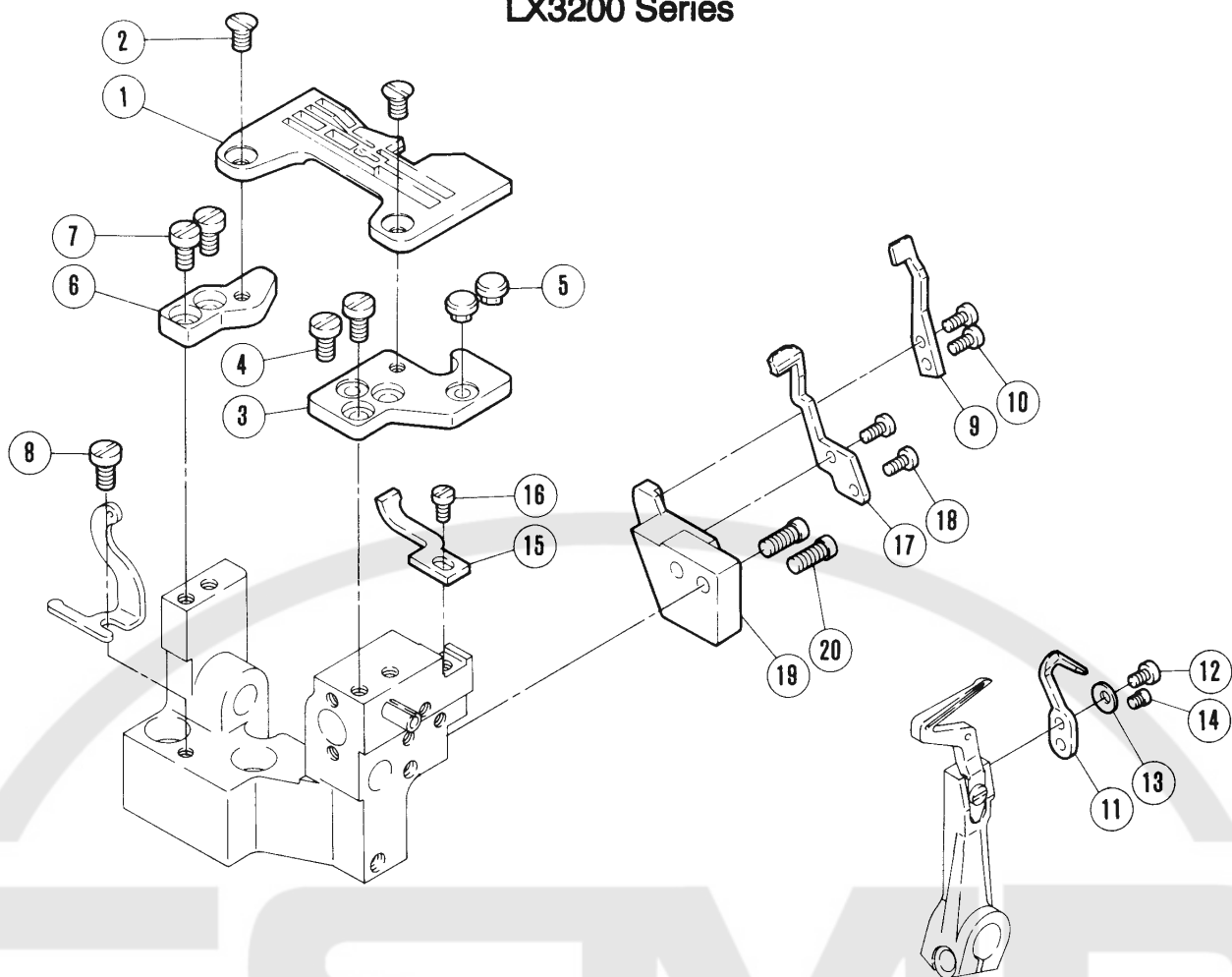
78-86頁のゲージパーツ表で確認してください。

XXXXXX is one of the gauge parts.

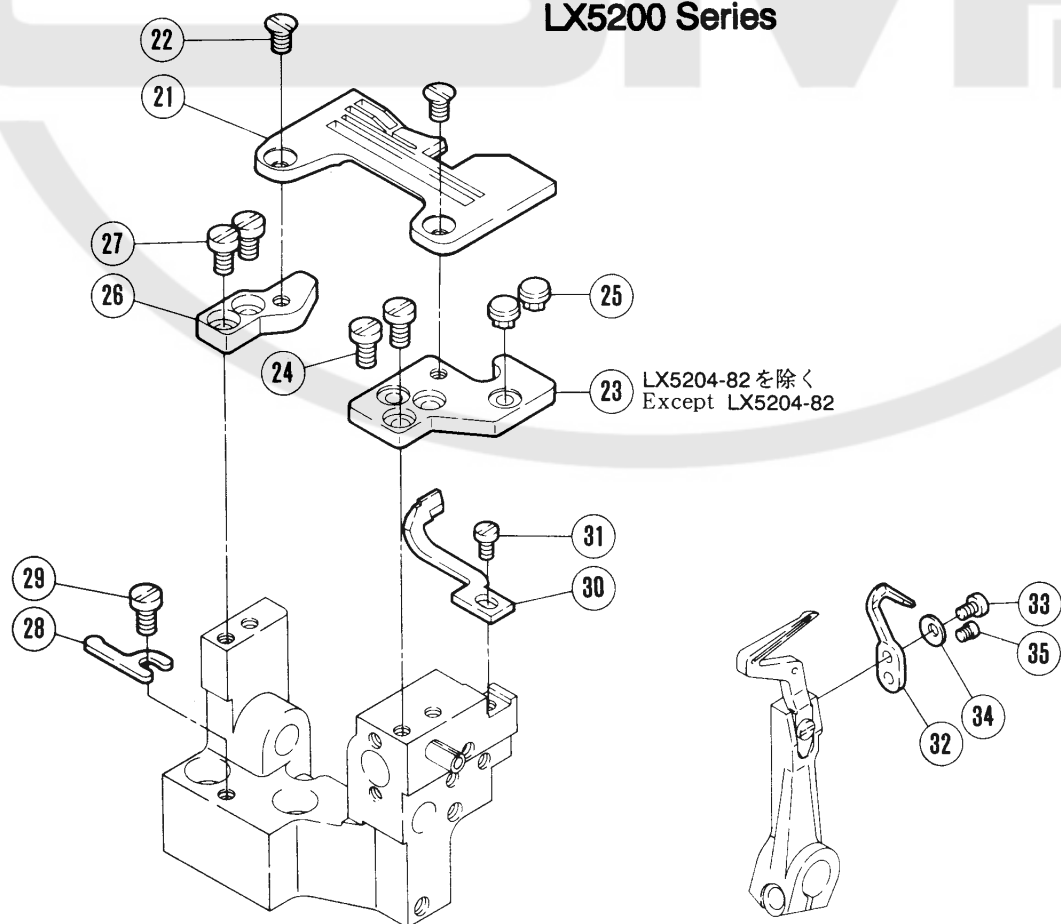
— 17 —

Please confirm the correct part by the gauge parts lists on pages 78-86.

## LX3200 Series



## LX5200 Series



## 針振り機構(2)

## NEEDLE DRIVE MECHANISM (2)

| REF. NO. | PART NO. 部品番号 | 名称              | NAME                 | QT. |
|----------|---------------|-----------------|----------------------|-----|
| 1        | XXXXXX        | 針板              | NEEDLE PLATE         | 1   |
| 2        | 7170          | 皿ネジ / M 4 × 7.5 | SCREW                | 2   |
| 3        | 271010        | 取付板 (前)         | BRACKET (FRONT)      | 1   |
| 4        | 7019          | 平ネジ / M 4 × 8   | SCREW                | 2   |
| 5        | 240305        | 防振ゴム            | CUSHION RUBBER       | 2   |
| 6        | 271011        | 取付板 (後)         | BRACKET (REAR)       | 1   |
| 7        | 7019          | 平ネジ / M 4 × 8   | SCREW                | 2   |
| 8        | 7019          | 平ネジ / M 4 × 8   | SCREW                | 1   |
| 9        | XXXXXX        | 針受 (前)          | NEEDLE GUARD (FRONT) | 1   |
| 10       | 7010          | 平ネジ / M 3 × 6   | SCREW                | 2   |
| 11       | XXXXXX        | 針受 (後)          | NEEDLE GUARD (REAR)  | 1   |
| 12       | 7009          | 平ネジ / M 3 × 5   | SCREW                | 1   |
| 13       | 240222        | 皿バネ             | SPRING WSASHER       | 1   |
| 14       | 7165          | 段付ネジ / M 3      | SCREW                | 1   |
| 15       | XXXXXX        | 針受 (前)          | NEEDLE GUARD (FRONT) | 1   |
| 16       | 7019          | 平ネジ / M 4 × 8   | SCREW                | 1   |
| 17       | XXXXXX        | 針受 (後)          | NEEDLE GUARD (REAR)  | 1   |
| 18       | 7010          | 平ネジ / M 3 × 6   | SCREW                | 2   |
| 19       | 271013A       | ブラケット           | BRACKET              | 1   |
| 20       | 7114          | 平ネジ / M 4 × 10  | SCREW                | 2   |
| 21       | XXXXXX        | 針板              | NEEDLE PLATE         | 1   |
| 22       | 7170          | 皿ネジ / M 4 × 7.5 | SCREW                | 2   |
| 23       | 271010        | 取付板 (前)         | BRACKET (FRONT)      | 1   |
| 24       | 7019          | 平ネジ / M 4 × 8   | SCREW                | 2   |
| 25       | 240305        | 防振ゴム            | CUSHION RUBBER       | 2   |
| 26       | 271011        | 取付板 (後)         | BRACKET (REAR)       | 1   |
| 27       | 7019          | 平ネジ / M 4 × 8   | SCREW                | 2   |
| 28       | 271012        | ストッパー           | STOPPER              | 1   |
| 29       | 7019          | 平ネジ / M 4 × 8   | SCREW                | 1   |
| 30       | XXXXXX        | 針受 (前)          | NEEDLE GUARD (FRONT) | 1   |
| 31       | 7019          | 平ネジ / M 4 × 8   | SCREW                | 1   |
| 32       | XXXXXX        | 針受 (後)          | NEEDLE GUARD (REAR)  | 1   |
| 33       | 7009          | 平ネジ / M 3 × 5   | SCREW                | 1   |
| 34       | 240222        | 皿バネ             | SPRING WSASHER       | 1   |
| 35       | 7165          | 段付ネジ / M 3      | SCREW                | 1   |

XXXXXXはゲージパーツです。

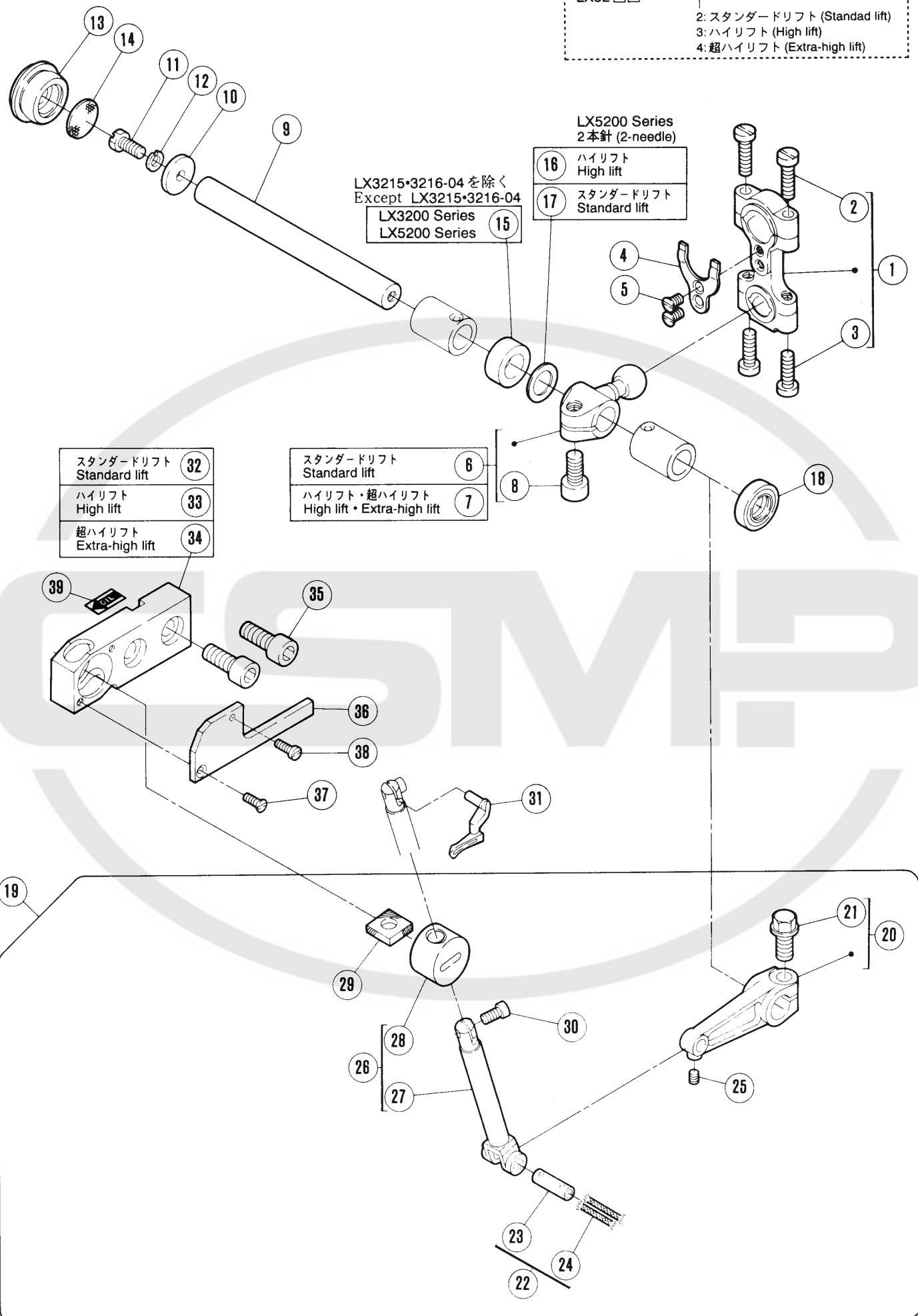
78-86頁のゲージパーツ表で確認してください。

XXXXXX is one of the gauge parts.

— 19 — Please confirm the correct part by the gauge parts lists on pages 78-86.

LX32□□ □□ / ■□□□  
 LX52□□ □□ / ■□□□

2:スタンダードリフト (Standard lift)  
 3:ハイリフト (High lift)  
 4:超ハイリフト (Extra-high lift)



## 上ルーパー機構

## UPPER LOOPER DRIVE MECHANISM

\* =原則販売不可 (Not for sale basically)

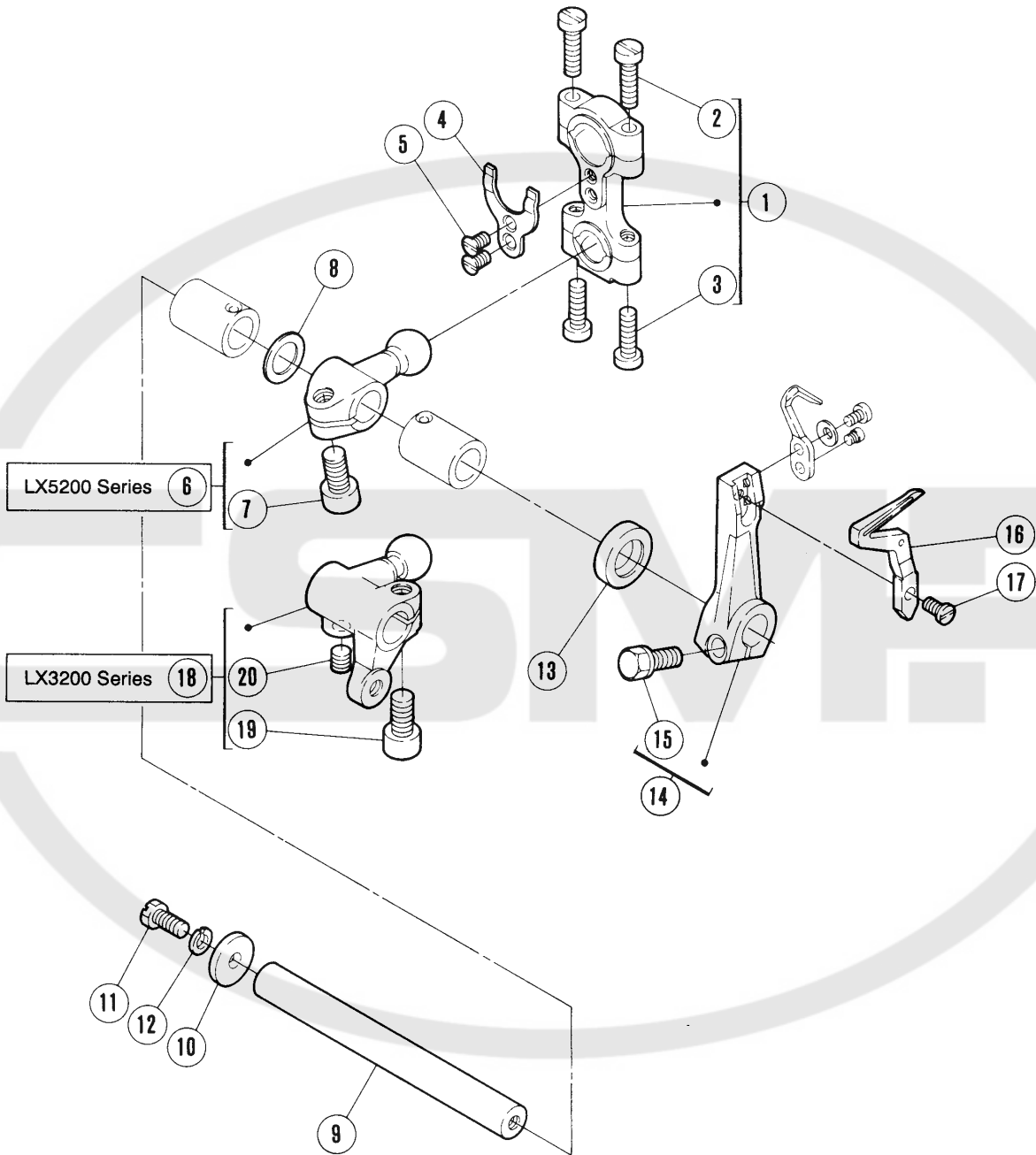
| REF. NO. | PART NO. 部品番号 | 名称                    | NAME                         | QT. |
|----------|---------------|-----------------------|------------------------------|-----|
| 1        | 271500-92     | ロッド                   | CONNECTION                   | 1   |
| 2        | 7023          | 平ネジ / M 4 × 1 6       | SCREW                        | 2   |
| 3        | 7022          | 平ネジ / M 4 × 1 4       | SCREW                        | 2   |
| 4        | 271501        | 振レ止メ                  | GUIDE                        | 1   |
| 5        | 7041          | 皿ネジ / M 3 × 6         | SCREW                        | 2   |
| 6        | 271502-92     | クランク                  | CRANK                        | 1   |
| 7        | 271503-92     | クランク                  | CRANK                        | 1   |
| 8        | 4533          | 平ネジ / M 6 × 1 2       | SCREW                        | 1   |
| 9        | 271504        | 軸                     | SHAFT                        | 1   |
| 10       | 240338        | 座金                    | WASHER                       | 1   |
| 11       | 7174          | 六角ネジ / M 5 × 1 0      | SCREW                        | 1   |
| 12       | 303067        | バネ座金                  | SPRING WASHER                | 1   |
| 13       | 275540        | 栓                     | PLUG                         | 1   |
| 14       | 275541        | フィルター                 | FILTER                       | 1   |
| 15       | 210122        | スペーサー                 | SPACER                       | 1   |
| 16       | 240312        | 座金                    | WASHER                       | 1   |
| 17       | 240102        | 座金                    | WASHER                       | 1   |
| 18       | 210586A       | オイルシール                | OIL SEAL                     | 1   |
| 19       | 271517-91     | 上ルーパー台 (セット)          | UPPER LOOPER HOLDER ASSEMBLY | 1   |
| *20      | 271505-92     | レバー                   | LEVER                        | 1   |
| 21       | 7150          | 六角ボルト / M 6 × 1 2     | BOLT                         | 1   |
| 22       | 179136-01     | 平行ピン (組)              | PIN ASSEMBLY                 | 1   |
| *23      | 179137-05     | 平行ピン                  | PIN                          | 1   |
| 24       | 202176        | 給油紐                   | OIL WICK                     | 2   |
| 25       | 4545          | 止ネジ / M 3 × 4         | SCREW                        | 1   |
| *26      | 271506-91     | 上ルーパー台 (組)            | UPPER LOOPER HOLDER ASSEMBLY | 1   |
| *27      | 271507        | 上ルーパー台                | UPPER LOOPER HOLDER          | 1   |
| *28      | 179129-05     | 上ルーパー台案内              | GUIDE/UPPER LOOPER HOLDER    | 1   |
| 29       | 179130-05     | フェルト                  | OIL FELT                     | 1   |
| 30       | 7054          | 平ネジ / M 3 . 5 × 6 . 7 | SCREW                        | 1   |
| 31       | XXXXXX        | 上ルーパー                 | UPPER LOOPER                 | 1   |
| 32       | 271510        | 上ルーパー土台               | BASE/UPPER LOOPER HOLDER     | 1   |
| 33       | 271510A       | 上ルーパー土台               | BASE/UPPER LOOPER HOLDER     | 1   |
| 34       | 271510B       | 上ルーパー土台               | BASE/UPPER LOOPER HOLDER     | 1   |
| 35       | 4510          | 平ネジ / M 6 × 1 6       | SCREW                        | 2   |
| 36       | 271511        | カバー                   | COVER                        | 1   |
| 37       | 7039          | 皿ネジ / M 2 . 5 × 6     | SCREW                        | 1   |
| 38       | 7033          | 平ネジ / M 2 . 5 × 8     | SCREW                        | 1   |
| 39       | 8421          | オイルマーク                | OIL MARK                     | 1   |

XXXXXXはゲージパーツです。

78-86頁のゲージパーツ表で確認してください。

XXXXXX is one of the gauge parts.

— 21 — Please confirm the correct part by the gauge parts lists on pages 78-86.



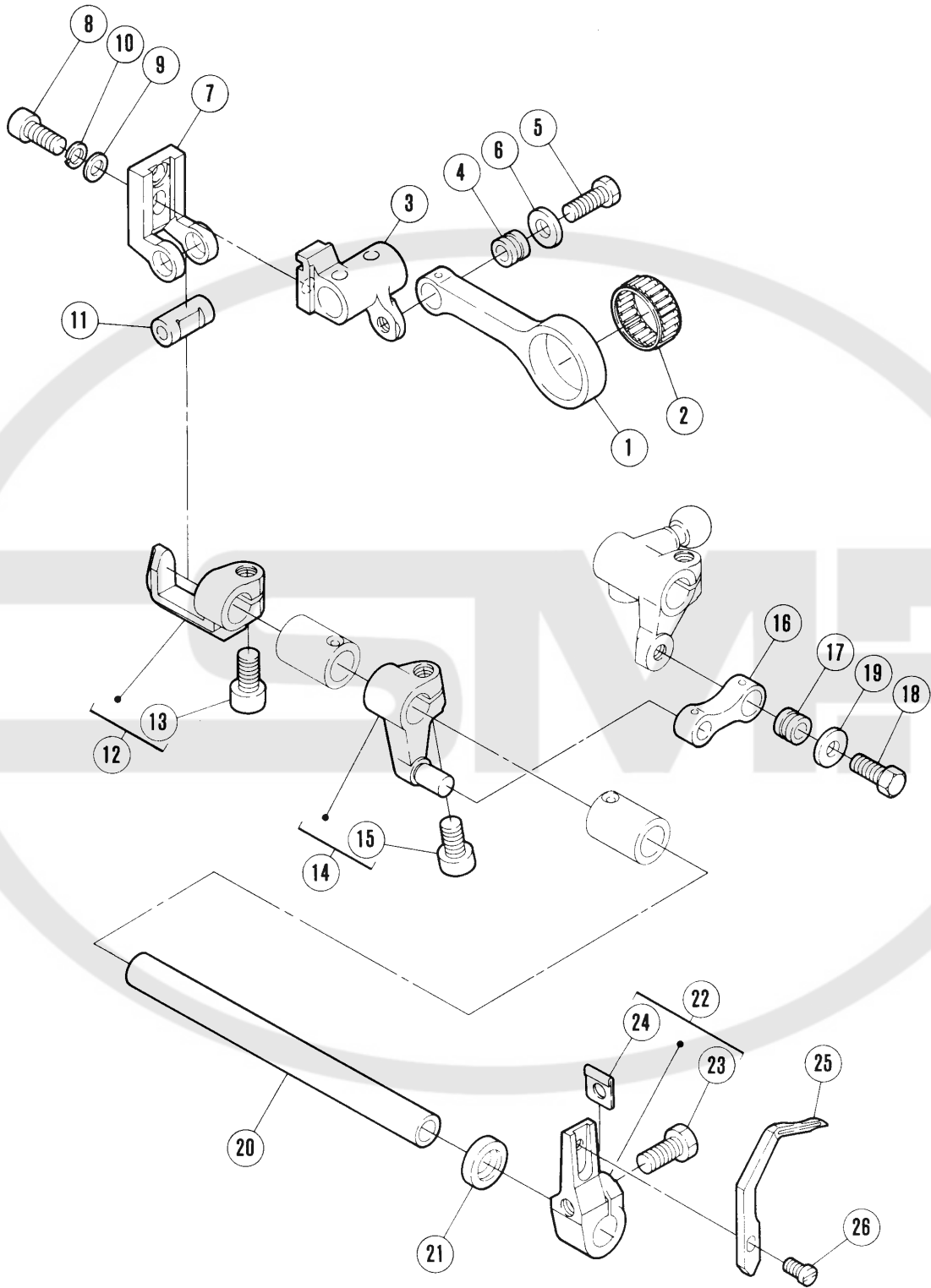


下ルーパ-機構

LOWER LOOPER DRIVE MECHANISM

| REF. NO. | PART NO. 部品番号 | 名称                      | NAME                         | QT. |
|----------|---------------|-------------------------|------------------------------|-----|
| 1        | 271500-92     | ロ ッ ド                   | CONNECTION                   | 1   |
| 2        | 7023          | 平 ネ ジ / M 4 × 1 6       | SCREW                        | 2   |
| 3        | 7022          | 平 ネ ジ / M 4 × 1 4       | SCREW                        | 2   |
| 4        | 271501        | 振 レ 止 メ                 | GUIDE                        | 1   |
| 5        | 7041          | 皿 ネ ジ / M 3 × 6         | SCREW                        | 2   |
| 6        | 272000-92     | ク ラ ン ク                 | CRANK                        | 1   |
| 7        | 4533          | 平 ネ ジ / M 6 × 1 2       | SCREW                        | 1   |
| 8        | 240311        | 座 金                     | WASHER                       | 1   |
| 9        | 271504        | 軸                       | SHAFT                        | 1   |
| 10       | 240338        | 座 金                     | WASHER                       | 1   |
| 11       | 7174          | 六 角 ネ ジ / M 5 × 1 0     | SCREW                        | 1   |
| 12       | 303067        | バ ネ 座 金                 | SPRING WASHER                | 1   |
| 13       | 210586A       | オ イ ル シ ー ル             | OIL SEAL                     | 1   |
| 14       | 272002-92     | 下 ル ー パ ー 台 ( 組 )       | LOWER LOOPER HOLDER ASSEMBLY | 1   |
| 15       | 7055          | 六 角 ネ ジ / M 5 × 1 3     | SCREW                        | 1   |
| 16       | XXXXXX        | 下 ル ー パ ー               | LOWER LOOPER                 | 1   |
| 17       | 7168          | 止 ネ ジ / M 3 . 5 × 6 . 5 | SCREW                        | 1   |
| 18       | 273511-92     | ク ラ ン ク                 | CRANK                        | 1   |
| 19       | 4533          | 平 ネ ジ / M 6 × 1 2       | SCREW                        | 1   |
| 20       | 4514          | 止 ネ ジ / M 5 × 5         | SCREW                        | 1   |

# LX3200 Series

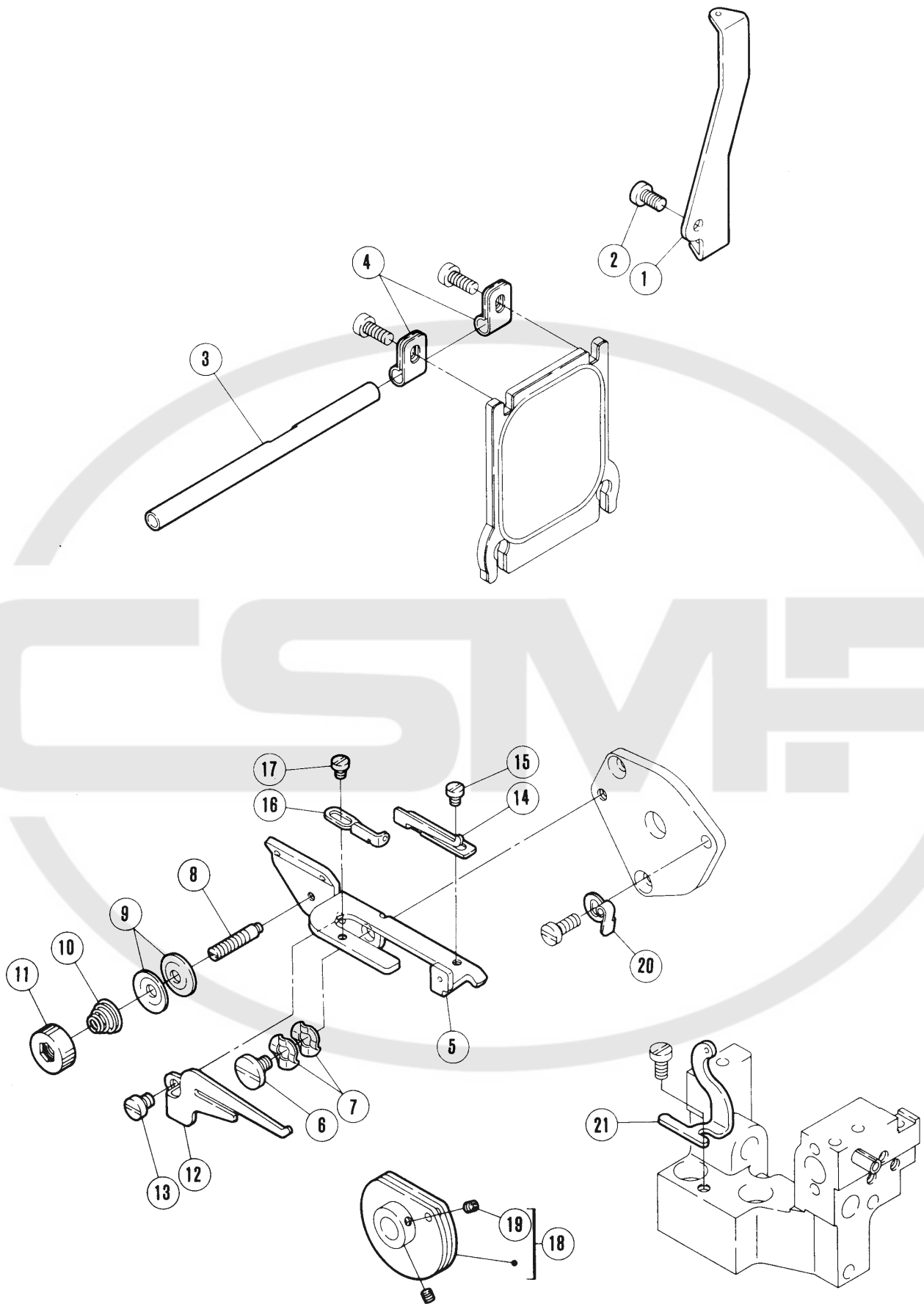


## 二重環ルーパー機構(1)

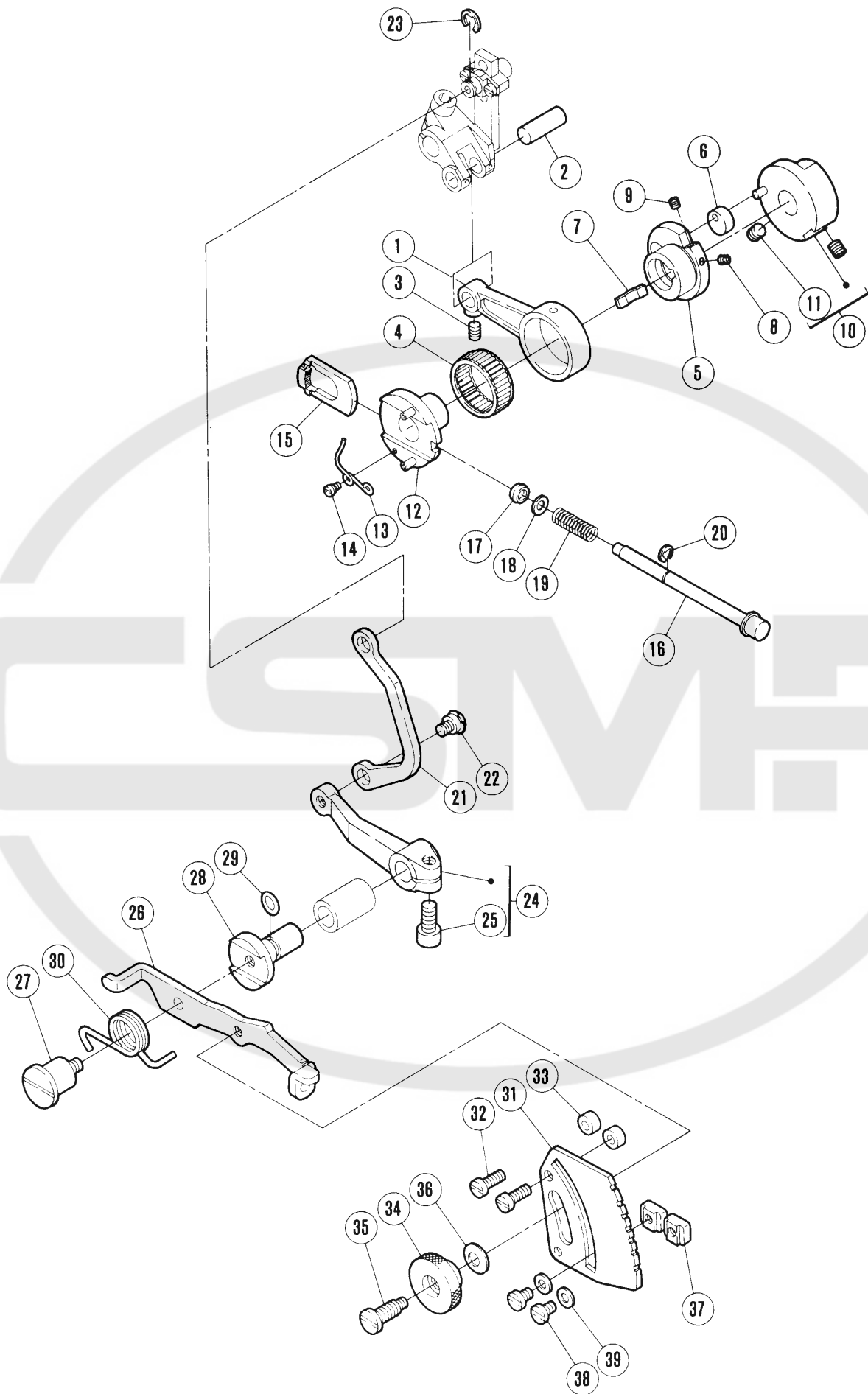
## CHAINSTITCH LOOPER DRIVE MECHANISM (1)

| REF. NO. | PART NO.  | 名称                    | NAME                      | QT. |
|----------|-----------|-----------------------|---------------------------|-----|
| 1        | 273500    | ロッド                   | CONNECTION                | 1   |
| 2        | 205015    | ニードルベアリング             | NEEDLE BEARING            | 1   |
| 3        | 273501    | クランク                  | CRANK                     | 1   |
| 4        | 179160-05 | ブッシュ                  | BUSHING                   | 1   |
| 5        | 7056      | 六角ネジ / M 5 × 1 3      | SCREW                     | 1   |
| 6        | 240039    | 座金                    | WASHER                    | 1   |
| 7        | 273502    | スライダ                  | SLIDER                    | 1   |
| 8        | 4531      | 平ネジ / M 5 × 1 2       | SCREW                     | 1   |
| 9        | 240062    | 座金                    | WASHER                    | 1   |
| 10       | 303067    | バネ座金                  | SPRING WASHER             | 1   |
| 11       | 273504    | 軸                     | SHAFT                     | 1   |
| 12       | 273505-92 | ホルダー                  | HOLDER                    | 1   |
| 13       | 4533      | 平ネジ / M 6 × 1 2       | SCREW                     | 1   |
| 14       | 273509-92 | クランク                  | CRANK                     | 1   |
| 15       | 4533      | 平ネジ / M 6 × 1 2       | SCREW                     | 1   |
| 16       | 272517    | リンク                   | LINK                      | 1   |
| 17       | 179160-05 | ブッシュ                  | BUSHING                   | 1   |
| 18       | 7056      | 六角ネジ / M 5 × 1 3      | SCREW                     | 1   |
| 19       | 240039    | 座金                    | WASHER                    | 1   |
| 20       | 273507A   | 軸                     | SHAFT                     | 1   |
| 21       | 204052A   | オイルシール                | OIL SEAL                  | 1   |
| 22       | 273512-92 | ルーパ台                  | LOOPER HOLDER             | 1   |
| 23       | 7055      | 六角ネジ / M 5 × 1 3      | SCREW                     | 1   |
| 24       | 240337    | スペーサ                  | SPACER                    | 1   |
| 25       | XXXXXX    | 二重環ルーパー               | DOUBLE CHAINSTITCH LOOPER | 1   |
| 26       | 7168      | 止ネジ / M 3 . 5 × 6 . 5 | SCREW                     | 1   |

# LX3200 Series



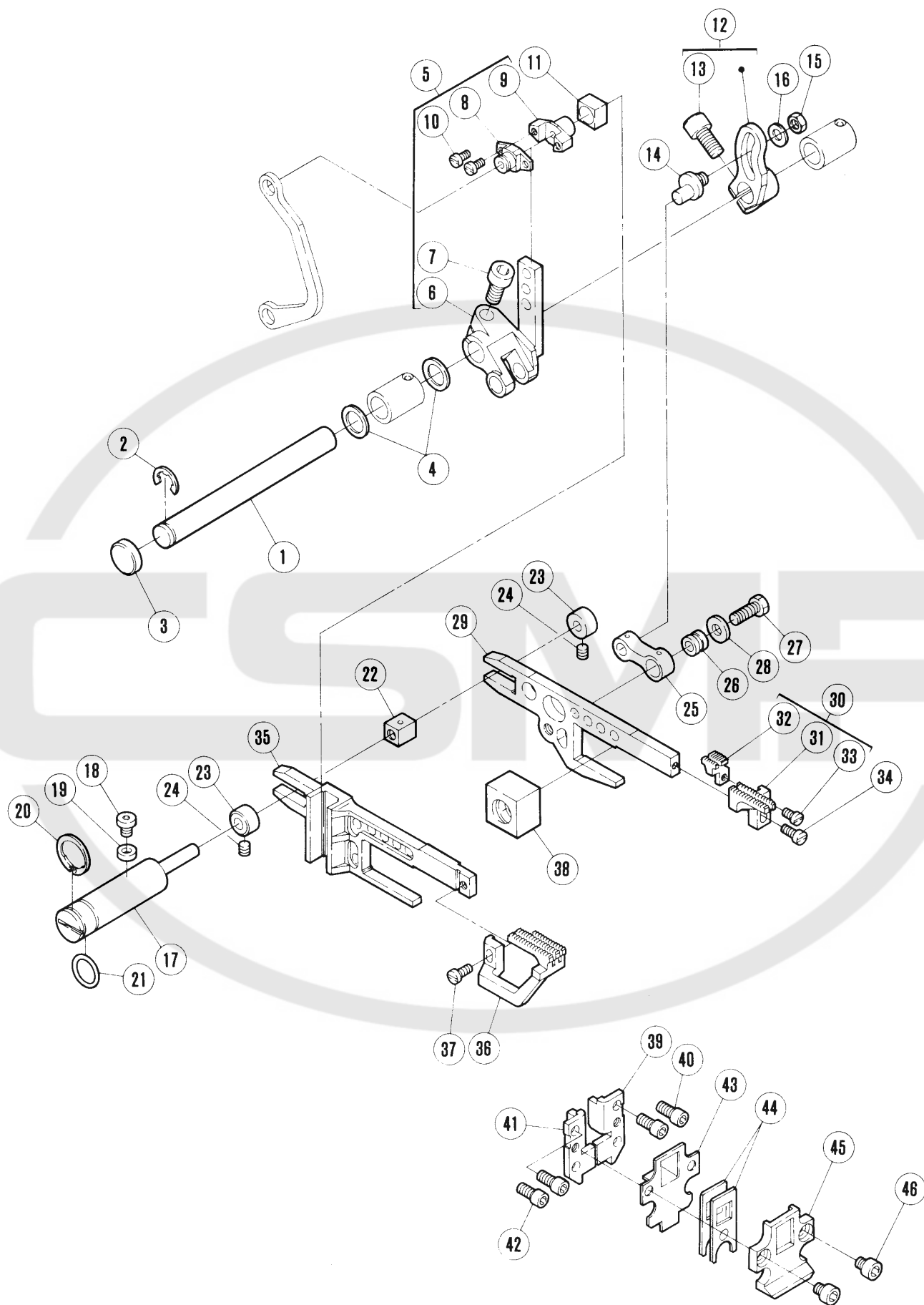
| REF. NO. | PART NO.  | 名称            | NAME                          | QT. |
|----------|-----------|---------------|-------------------------------|-----|
| 1        | 275031    | 糸道            | THREAD GUIDE                  | 1   |
| 2        | 7019      | 平ネジ / M 4 × 8 | SCREW                         | 1   |
| 3        | 275032    | 糸道パイプ         | THREAD GUIDE                  | 1   |
| 4        | 206115    | ホルダー          | HOLDER                        | 2   |
| 5        | 275033    | ブラケット         | BRACKET                       | 1   |
| 6        | 7066      | 段付ネジ / M 4    | SCREW                         | 1   |
| 7        | 210307    | 波板座金          | WASHER                        | 2   |
| 8        | 7167      | 段付ネジ / M 3    | SCREW                         | 1   |
| 9        | 137108    | 調子皿           | TENSION DISC                  | 2   |
| 10       | 211388    | 圧縮バネ          | SPRING                        | 1   |
| 11       | 275034    | ツマミ           | KNOB                          | 1   |
| 12       | 275035    | 糸受            | THREAD GUIDE                  | 1   |
| 13       | 7017      | 平ネジ / M 4 × 5 | SCREW                         | 1   |
| 14       | 275036    | 糸道            | THREAD GUIDE                  | 1   |
| 15       | 7008      | 平ネジ / M 3 × 4 | SCREW                         | 1   |
| 16       | 275039    | 糸道            | THREAD GUIDE                  | 1   |
| 17       | 7008      | 平ネジ / M 3 × 4 | SCREW                         | 1   |
| 18       | 179498-92 | ルーパー糸繰り(組)    | LOOPER THREAD TAKEUP ASSEMBLY | 1   |
| 19       | 4554      | 止ネジ / M 3 × 3 | SCREW                         | 2   |
| 20       | 275037    | 板バネ           | SPRING                        | 1   |
| 21       | 275038    | 糸道            | THREAD GUIDE                  | 1   |



## 送り機構(1)

## FEED MECHANISM (1)

| REF. NO. | PART NO. 部品番号 | 名称              | NAME                 | QT. |
|----------|---------------|-----------------|----------------------|-----|
| 1        | 272500        | ロッド             | CONNECTION           | 1   |
| 2        | 271001        | ピン              | PIN                  | 1   |
| 3        | 4538          | 止ネジ / M 4 × 6   | SCREW                | 1   |
| 4        | 240012        | ニードルベアリング       | NEEDLE BEARING       | 1   |
| 5        | 272501        | エキセン            | ECCENTRIC            | 1   |
| 6        | 210129        | 案内 / 送リエキセン     | GUIDE/FEED ECCENTRIC | 1   |
| 7        | 210130        | 板バネ             | FLAT SPRING          | 1   |
| 8        | 4535          | 止ネジ / M 3 × 4   | SCREW                | 1   |
| 9        | 4535          | 止ネジ / M 3 × 4   | SCREW                | 1   |
| 10       | 272506-91     | 調節台             | REGULATOR            | 1   |
| 11       | 4514          | 止ネジ / M 5 × 5   | SCREW                | 2   |
| 12       | 272504-91     | エキセン (組)        | ECCENTRIC ASSEMBLY   | 1   |
| 13       | 272503        | ネジリバネ           | SPRING               | 1   |
| 14       | 7038          | 平ネジ / M 2       | SCREW                | 1   |
| 15       | 272502        | ラチェット           | RATCHET              | 1   |
| 16       | 272509        | プッシュボタン         | PUSH BUTTON          | 1   |
| 17       | 240315        | ガスケット           | GASKET               | 1   |
| 18       | 240314        | 座金              | WASHER               | 1   |
| 19       | 240317        | 圧縮バネ            | SPRING               | 1   |
| 20       | 200555        | 止メ輪             | RING                 | 1   |
| 21       | 272529        | リンク             | LINK                 | 1   |
| 22       | 7058          | 段付ネジ / M 5      | SCREW                | 1   |
| 23       | 202522        | 止メ輪             | RING                 | 1   |
| 24       | 272530A92     | レバー             | LEVER                | 1   |
| 25       | 4533          | 平ネジ / M 6 × 1 2 | SCREW                | 1   |
| 26       | 272532        | レバー             | LEVER                | 1   |
| 27       | 7161          | 段付ネジ / M 5      | SCREW                | 1   |
| 28       | 272533A       | 軸               | SHAFT                | 1   |
| 29       | 204185        | Oリング            | O RING               | 1   |
| 30       | 272534        | ネジリバネ           | SPRING               | 1   |
| 31       | 272531        | 調節板             | REGULATOR PLATE      | 1   |
| 32       | 7021          | 平ネジ / M 4 × 1 2 | SCREW                | 2   |
| 33       | 240321        | スペーサー           | SPACER               | 2   |
| 34       | 179202-25     | ナット             | NUT                  | 1   |
| 35       | 7059          | 段付ネジ / 4 . 5    | SCREW                | 1   |
| 36       | 211301        | 皿バネ             | SPRING WASHER        | 1   |
| 37       | 252658        | ストッパー           | STOPPER              | 2   |
| 38       | 7018          | 平ネジ / M 4 × 6   | SCREW                | 2   |
| 39       | 303448        | 座金              | WASHER               | 2   |





## 送り機構(2)

## FEED MECHANISM (2)

\* =原則販売不可 (Not for sale basically)

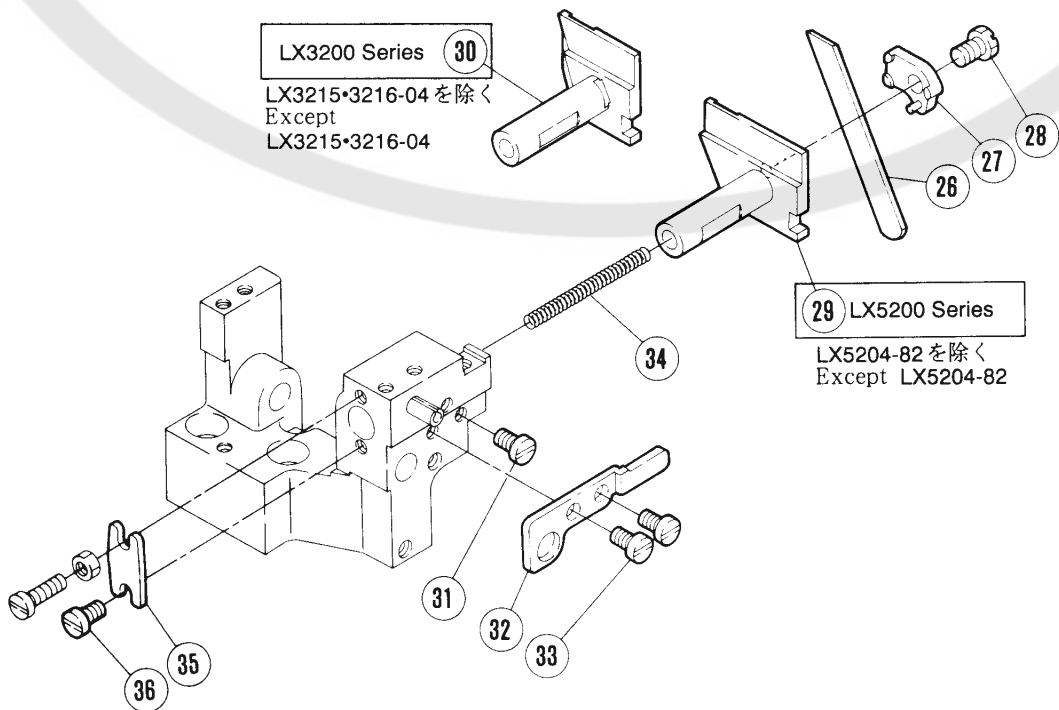
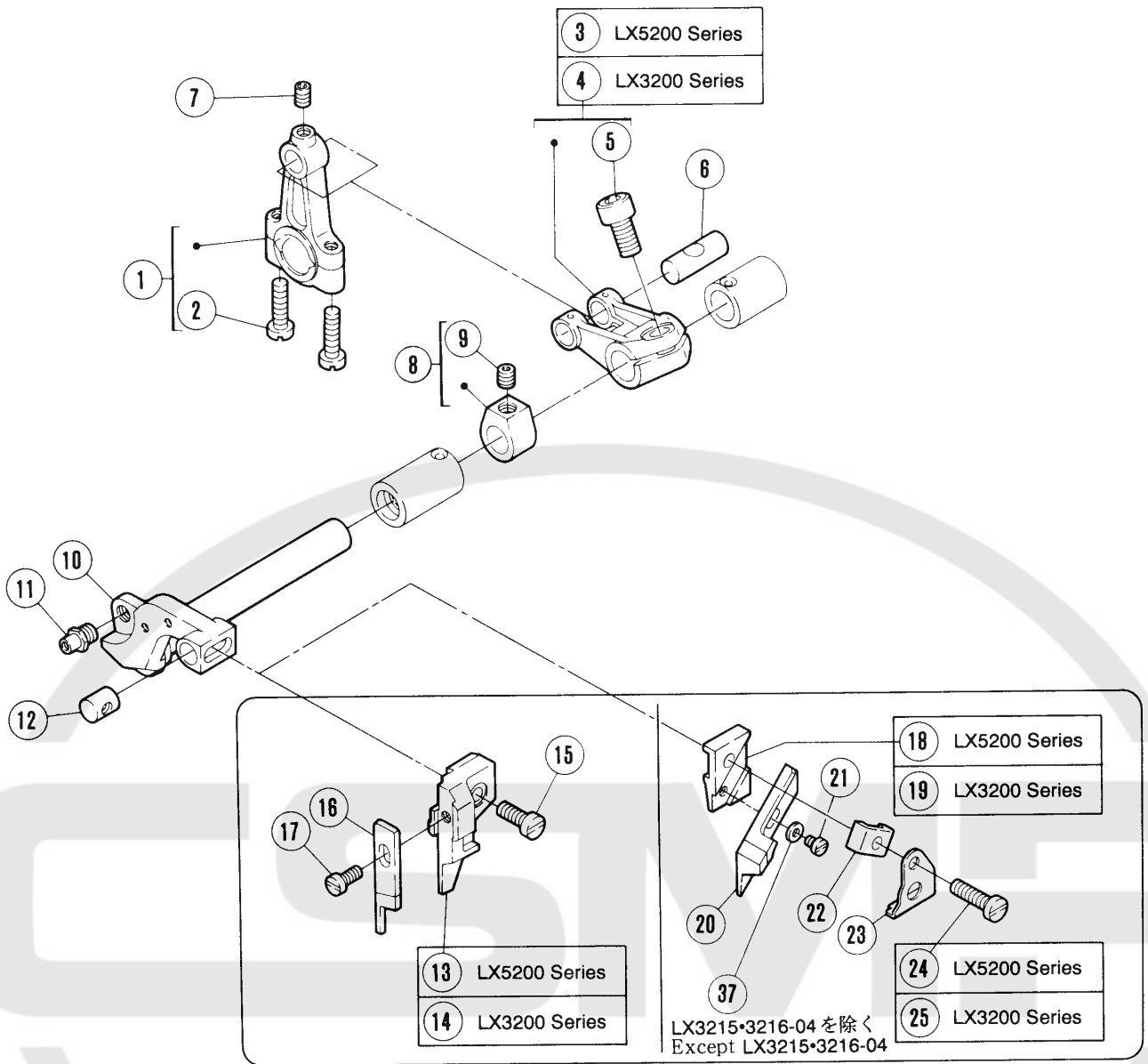
| REF. NO. | PART NO. 部品番号 | 名称                | NAME                    | QT. |
|----------|---------------|-------------------|-------------------------|-----|
| 1        | 272516        | 軸                 | SHAFT                   | 1   |
| 2        | 205061        | 止メ輪               | RING                    | 1   |
| 3        | 208173        | 栓                 | PLUG                    | 1   |
| 4        | 240311        | 座金                | WASHER                  | 2   |
| 5        | 272510-91     | クランク              | CRANK                   | 1   |
| * 6      | 272511        | クランク本体            | CRANK                   | 1   |
| 7        | 4534          | 平ネジ / M 6 × 1 4   | SCREW                   | 1   |
| * 8      | 272512        | クランクピン            | CRANK PIN               | 1   |
| * 9      | 272513        | クランクピン            | CRANK PIN               | 1   |
| 10       | 7010          | 平ネジ / M 3 × 6     | SCREW                   | 2   |
| 11       | 272518        | 角駒                | BLOCK                   | 1   |
| 12       | 272514-92     | クランク              | CRANK                   | 1   |
| 13       | 4533          | 平ネジ / M 6 × 1 2   | SCREW                   | 1   |
| 14       | 272515        | ピン                | PIN                     | 1   |
| 15       | 4805          | 六角ナット / M 5       | NUT                     | 1   |
| 16       | 240062        | 座金                | WASHER                  | 1   |
| 17       | 272525        | 段付ピン              | PIN                     | 1   |
| 18       | 7238          | 止ネジ               | SCREW                   | 1   |
| 19       | 240318        | ガスケット             | GASKET                  | 1   |
| 20       | 240319        | 止メ輪               | RING                    | 1   |
| 21       | 201022        | リング               | O RING                  | 1   |
| 22       | 272526        | 角駒                | BLOCK                   | 1   |
| 23       | 240303        | カラ                | COLLAR                  | 2   |
| 24       | 4543          | 止ネジ / M 4 × 4     | SCREW                   | 2   |
| 25       | 272517        | リンク               | LINK                    | 1   |
| 26       | 179160-05     | ブッシュ              | BUSHING                 | 1   |
| 27       | 7056          | 六角ネジ / M 5 × 1 3  | SCREW                   | 1   |
| 28       | 240039        | 座金                | WASHER                  | 1   |
| 29       | 272527        | 主送り台              | MAIN FEED BAR           | 1   |
| 30       | XXXXXX        | 主送り歯 (組)          | MAIN FEED DOG COMPLETE  | 1   |
| 31       | XXXXXX        | 主送り歯              | MAIN FEED DOG           | 1   |
| 32       | XXXXXX        | 補助送り歯             | AUXILIARY FEED DOG      | 1   |
| 33       | 7010          | 平ネジ / M 3 × 6     | SCREW                   | 1   |
| 34       | 7013          | 平ネジ / M 3 . 5 × 8 | SCREW                   | 1   |
| 35       | 272528        | 差動送り台             | DIFFERENTIAL FEED BAR   | 1   |
| 36       | XXXXXX        | 差動送り歯             | DIFFERENTIAL FEED DOG   | 1   |
| 37       | 7013          | 平ネジ / M 3 . 5 × 8 | SCREW                   | 1   |
| 38       | 272524        | 角駒                | BLOCK                   | 1   |
| 39       | 272519        | 送り台案内             | GUIDE/FEED BAR          | 1   |
| 40       | 7110          | 平ネジ / M 4 × 9     | SCREW                   | 2   |
| 41       | 272520        | 案内 (左) / 送り台      | GUIDE (LEFT)/FEED BAR   | 1   |
| 42       | 7110          | 平ネジ / M 4 × 9     | SCREW                   | 2   |
| 43       | 272523        | 油切り案内             | GUIDE/FEED BAR OIL SEAL | 1   |
| 44       | 272521        | 油切り               | OIL SEAL                | 2   |
| 45       | 272522        | 油切り案内             | GUIDE/FEED BAR OIL SEAL | 1   |
| 46       | 4573          | 平ネジ / M 4 × 5     | SCREW                   | 2   |

XXXXXXはゲージパーツです。

78-86頁のゲージパーツ表で確認してください。

XXXXXX is one of the gauge parts.

— 31 — Please confirm the correct part by the gauge parts lists on pages 78-86.

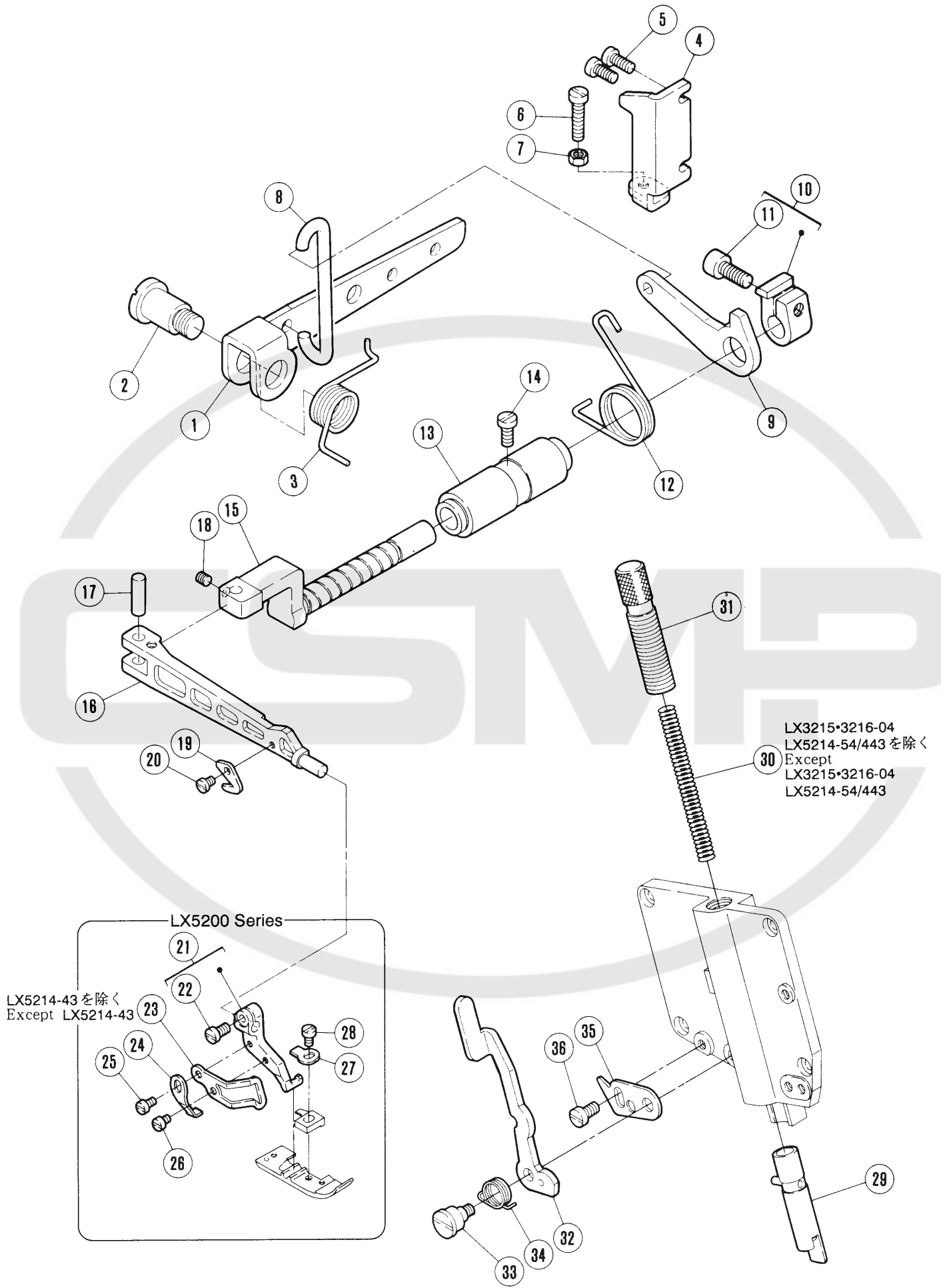


# 上下メス機構

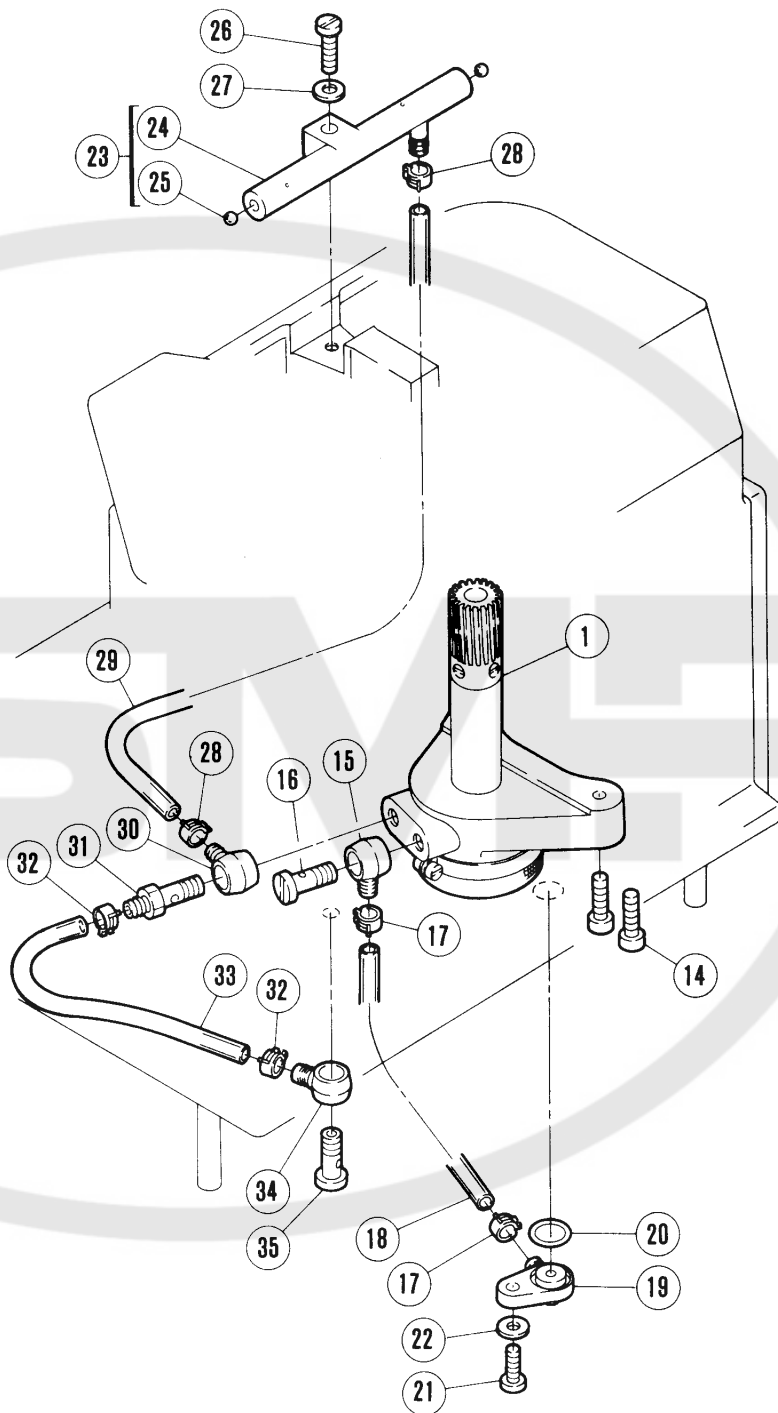
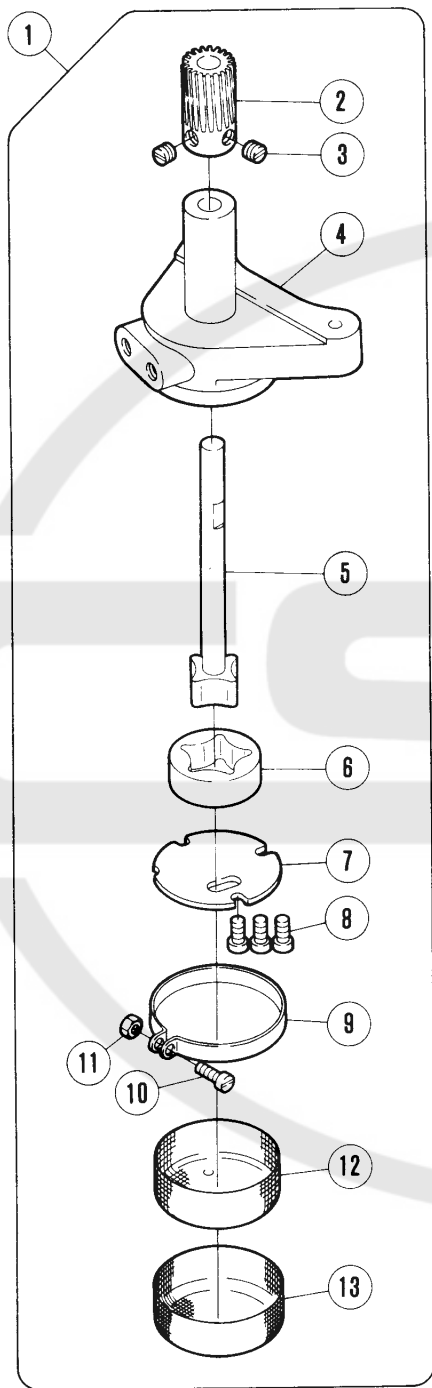
# KNIFE DRIVE MECHANISM

\*=原則販売不可 (Not for sale basically)

| REF. NO. | PART NO.  | 名称                | NAME                       | QT. |
|----------|-----------|-------------------|----------------------------|-----|
| 1        | 273000-92 | ロッド               | CONNECTION                 | 1   |
| 2        | 7023      | 平ネジ / M 4 × 1 6   | SCREW                      | 2   |
| 3        | 273001-92 | クランク              | CRANK                      | 1   |
| 4        | 273002-92 | クランク              | CRANK                      | 1   |
| 5        | 4533      | 平ネジ / M 6 × 1 2   | SCREW                      | 1   |
| 6        | 271001    | ピン                | PIN                        | 1   |
| 7        | 4538      | 止ネジ / M 4 × 6     | SCREW                      | 1   |
| 8        | 240235-92 | カラー               | COLLAR                     | 1   |
| 9        | 4547      | 止ネジ / M 6 × 5     | SCREW                      | 1   |
| 10       | 273003    | 上メス台              | UPPER KNIFE LEVER          | 1   |
| 11       | 308036    | ピン付ネジ             | SCREW                      | 1   |
| 12       | 273006    | 案内ピン              | PIN                        | 1   |
| 13       | 179712-05 | 上メス抱キ             | UPPER KNIFE CLAMP          | 1   |
| 14       | 179713-05 | 上メス抱キ             | UPPER KNIFE CLAMP          | 1   |
| 15       | 7021      | 平ネジ / M 4 × 1 2   | SCREW                      | 1   |
| 16       | XXXXXX    | 上メス               | UPPER KNIFE                | 1   |
| 17       | 7013      | 平ネジ / M 3 . 5 × 8 | SCREW                      | 1   |
| 18       | 210756    | 角メス抱キ             | ANGLED UPPER KNIFE CLAMP   | 1   |
| 19       | 210757    | 角メス抱キ             | ANGLED UPPER KNIFE CLAMP   | 1   |
| 20       | XXXXXX    | 角メス               | ANGLED KNIFE               | 1   |
| 21       | 1227      | 平ネジ / C 3 × 3 . 7 | SCREW                      | 1   |
| 22       | 210758    | 角メス押エ             | ANGLED UPPER KNIFE GIB     | 1   |
| 23       | 179341-15 | 切屑押シ              | WASTE GUARD                | 1   |
| 24       | 7023      | 平ネジ / M 4 × 1 6   | SCREW                      | 1   |
| 25       | 7213      | 平ネジ / M 4 × 1 6   | SCREW                      | 1   |
| 26       | XXXXXX    | 下メス / 厚メス         | LOWER KNIFE / THICK        | 1   |
| 27       | 273012    | 下メス押エ             | LOWER KNIFE CLAMP          | 1   |
| 28       | 7173      | 六角ネジ / M 5 × 8    | SCREW                      | 1   |
| 29       | 273008C   | 下メス台              | LOWER KNIFE HOLDER         | 1   |
| 30       | 273009    | 下メス台              | LOWER KNIFE HOLDER         | 1   |
| 31       | 7019      | 平ネジ / M 4 × 8     | SCREW                      | 1   |
| 32       | 273010    | 案内 / 下メス台         | GUIDE / LOWER KNIFE HOLDER | 1   |
| 33       | 7019      | 平ネジ / M 4 × 8     | SCREW                      | 2   |
| 34       | 240324    | 圧縮バネ              | SPRING                     | 1   |
| 35       | 273007    | 当板                | PLATE                      | 1   |
| 36       | 7019      | 平ネジ / M 4 × 8     | SCREW                      | 1   |
| 37       | 300248    | 座金                | WASHER                     | 1   |



| REF. NO. | PART NO. 部品番号 | 名称                  | NAME            | QT. |
|----------|---------------|---------------------|-----------------|-----|
| 1        | 274038        | レバー                 | LEVER           | 1   |
| 2        | 7060          | 段付ネジ / M 1 0        | SCREW           | 1   |
| 3        | 274008        | ネジリバネ               | SPRING          | 1   |
| 4        | 274009        | ストッパ                | STOPPER         | 1   |
| 5        | 7020          | 平ネジ / M 4 × 1 0     | SCREW           | 2   |
| 6        | 7175          | 平ネジ / M 5 × 2 4     | SCREW           | 1   |
| 7        | 4805          | 六角ナット / M 5         | NUT             | 1   |
| 8        | 274006        | リンク                 | LINK            | 1   |
| 9        | 274004        | レバー                 | LEVER           | 1   |
| 10       | 274003-92     | カラ                  | COLLAR          | 1   |
| 11       | 4534          | 平ネジ / M 6 × 1 4     | SCREW           | 1   |
| 12       | 274005        | ネジリバネ               | SPRING          | 1   |
| 13       | 274002        | ブッシュ                | BUSHING         | 1   |
| 14       | 7020          | 平ネジ / M 4 × 1 0     | SCREW           | 1   |
| 15       | 274001        | 軸 / 押エ台             | SHAFT           | 1   |
| 16       | 274000A       | 押エ台                 | PRESSER ARM     | 1   |
| 17       | 208549        | 平行ピン                | PIN             | 1   |
| 18       | 4543          | 止ネジ / M 4 × 4       | SCREW           | 1   |
| 19       | 202451        | チェーンカッター            | CHAIN CUTTER    | 1   |
| 20       | 7008          | 平ネジ / M 3 × 4       | SCREW           | 1   |
| 21       | 274018A92     | ホルダー                | HOLDER          | 1   |
| 22       | 7013          | 平ネジ / M 3 . 5 × 8   | SCREW           | 1   |
| 23       | 274033A       | フィンガーガード            | FINGER GUARD    | 1   |
| 24       | 274020        | ストッパ                | STOPPER         | 1   |
| 25       | 7009          | 平ネジ / M 3 × 5       | SCREW           | 1   |
| 26       | 7008          | 平ネジ / M 3 × 4       | SCREW           | 1   |
| 27       | 274019        | 板バネ                 | FLAT SPRING     | 1   |
| 28       | 5089          | 平ネジ / C 3 × 5 . 4 5 | SCREW           | 1   |
| 29       | 274011-91     | 押エ棒                 | PRESSER BAR     | 1   |
| 30       | 208773        | 圧縮バネ                | SPRING          | 1   |
| 31       | 274014A       | 調節ネジ                | ADJUSTING SCREW | 1   |
| 32       | 274016        | レバー                 | LEVER           | 1   |
| 33       | 7171          | 段付ネジ / M 4          | SCREW           | 1   |
| 34       | 274017        | ネジリバネ               | SPRING          | 1   |
| 35       | 274010        | ストッパ                | STOPPER         | 1   |
| 36       | 7019          | 平ネジ / M 4 × 8       | SCREW           | 1   |



## 給油機構(1)

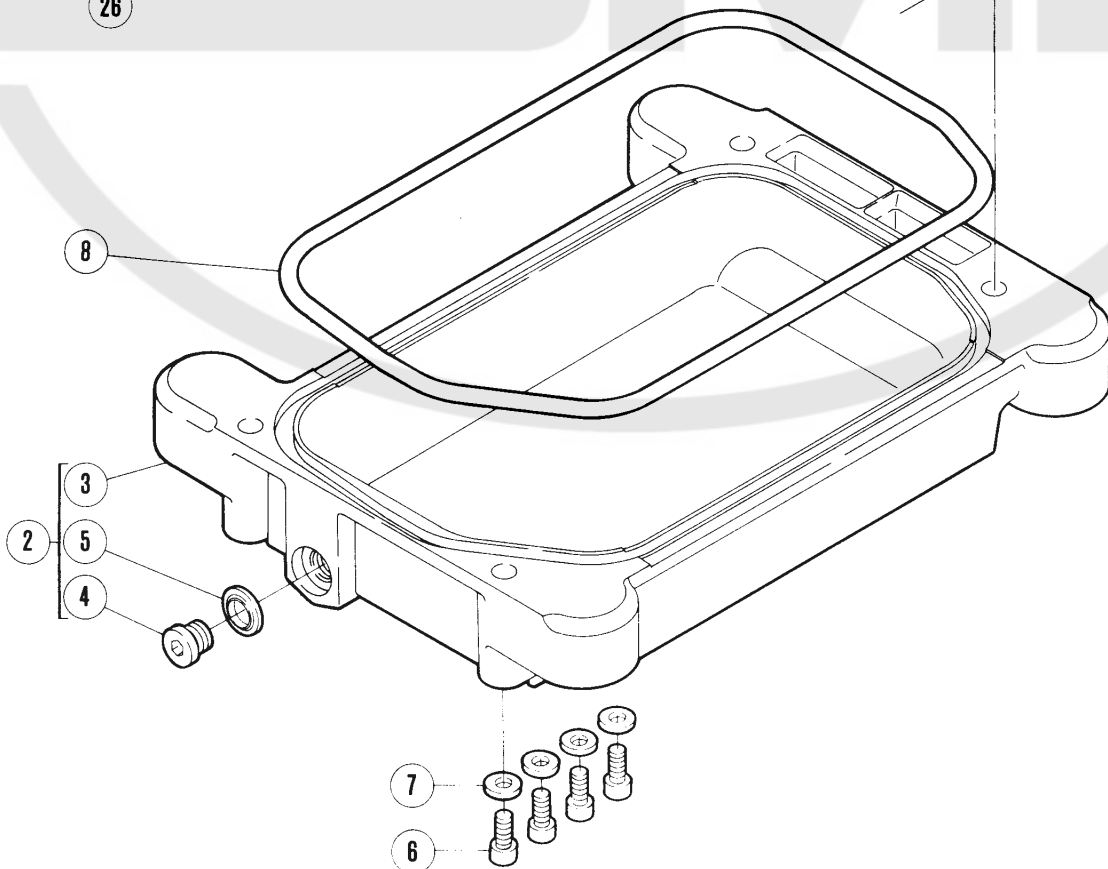
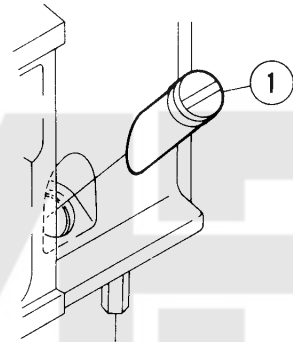
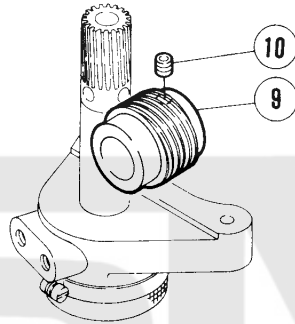
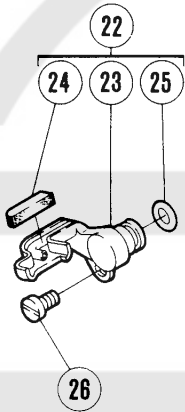
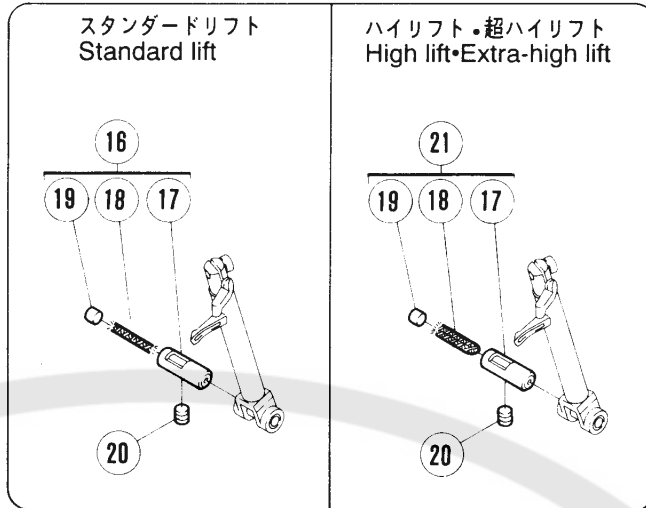
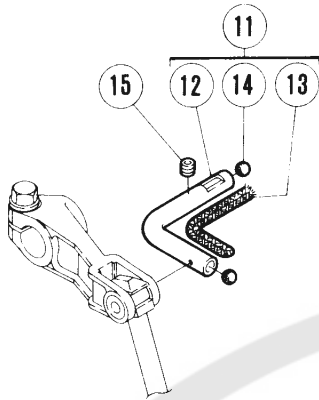
## LUBRICATION MECHANISM (1)

\* =原則 販売不可 (Not for sale basically)

| REF. NO. | PART NO.    | 名称                 | NAME                     | QT. |
|----------|-------------|--------------------|--------------------------|-----|
| 1        | 274505A91   | ポンプ                | PUMP                     | 1   |
| 2        | 211618      | ウォームホイール           | WORM WHEEL               | 1   |
| 3        | 5060        | 止ネジ / C 8 × 4 . 5  | SCREW                    | 2   |
| *        | 4 274506A   | ポンプ本体              | PUMP BODY                | 1   |
| *        | 5 212978-91 | ローター (内) 軸         | ROTOR (INSIDE) SHAFT     | 1   |
|          |             |                    |                          |     |
| *        | 6 212981    | ローター (外)           | ROTOR (OUTSIDE)          | 1   |
| *        | 7 212982A   | 側板                 | PLATE                    | 1   |
| 8        | 7012        | 平ネジ / M 3 . 5 × 6  | SCREW                    | 3   |
| 9        | 209410      | クランプ               | CLAMP                    | 1   |
| 10       | 1170-1      | 平ネジ / C 4 × 1 0    | SCREW                    | 1   |
|          |             |                    |                          |     |
| 11       | 3091        | 六角ナット / C 4        | NUT                      | 1   |
| 12       | 209408      | フィルター (内)          | FILTER (INSIDE)          | 1   |
| 13       | 209409      | フィルター (外)          | FILTER (OUTSIDE)         | 1   |
| 14       | 4529        | 平ネジ / M 4 × 1 6    | SCREW                    | 2   |
| 15       | 200136      | 継手                 | JOINT                    | 1   |
|          |             |                    |                          |     |
| 16       | 240328      | 継手ネジ               | SCREW                    | 1   |
| 17       | 202199      | クランプ               | CLAMP                    | 2   |
| 18       | 240334      | チューブ 4 × 7 × 5 5   | TUBE                     | 1   |
| 19       | 274512      | 継手                 | JOINT                    | 1   |
| 20       | 240020      | Oリング               | O RING                   | 1   |
|          |             |                    |                          |     |
| 21       | 7021        | 平ネジ / M 4 × 1 2    | SCREW                    | 1   |
| 22       | 303448      | 座金                 | WASHER                   | 1   |
| 23       | 274542-91   | 油配分器 (組)           | OIL DISTRIBUTOR COMPLETE | 1   |
| *        | 24 274543   | 油配分器               | OIL DISTRIBUTOR          | 1   |
| 25       | 210214      | 栓                  | PLUG                     | 2   |
|          |             |                    |                          |     |
| 26       | 7023        | 平ネジ / M 4 × 1 6    | SCREW                    | 1   |
| 27       | 303448      | 座金                 | WASHER                   | 1   |
| 28       | 202199      | クランプ               | CLAMP                    | 2   |
| 29       | 240327      | チューブ 4 × 7 × 2 0 0 | TUBE                     | 1   |
| 30       | 200136      | 継手                 | JOINT                    | 1   |
|          |             |                    |                          |     |
| 31       | 274541      | 継手ネジ               | SCREW                    | 1   |
| 32       | 202199      | クランプ               | CLAMP                    | 2   |
| 33       | 205763      | チューブ               | OIL TUBE                 | 1   |
| 34       | 200136      | 継手                 | JOINT                    | 1   |
| 35       | 240328      | 継手ネジ               | SCREW                    | 2   |

LX32□□-□□/■□□  
 LX52□□

2:スタンダードリフト (Standard lift)  
 3:ハイリフト (High lift)  
 4:超ハイリフト (Extra-high lift)



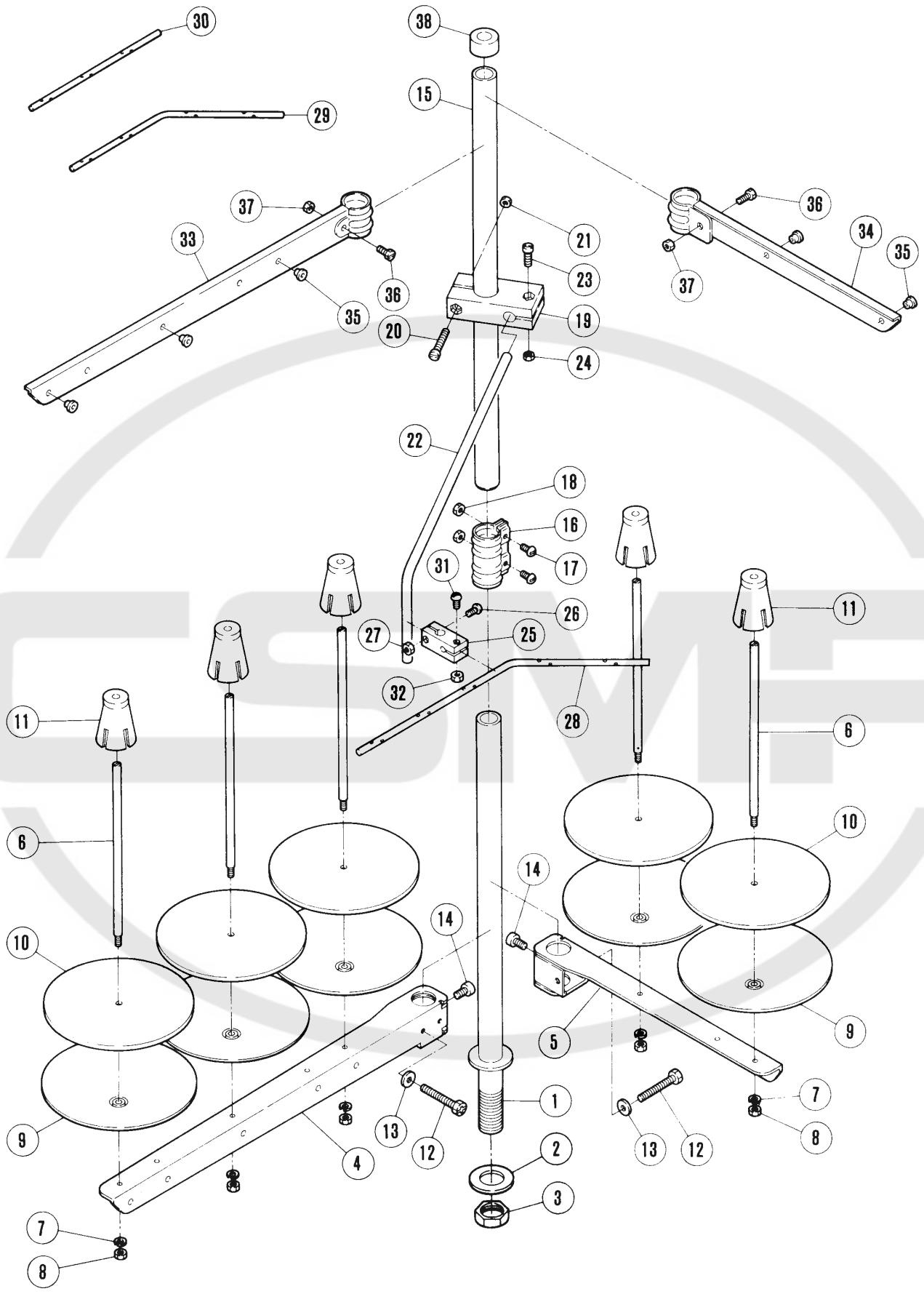


## 給油機構(2)

## LUBRICATION MECHANISM (2)

\* =原則 販売不可 (Not for sale basically)

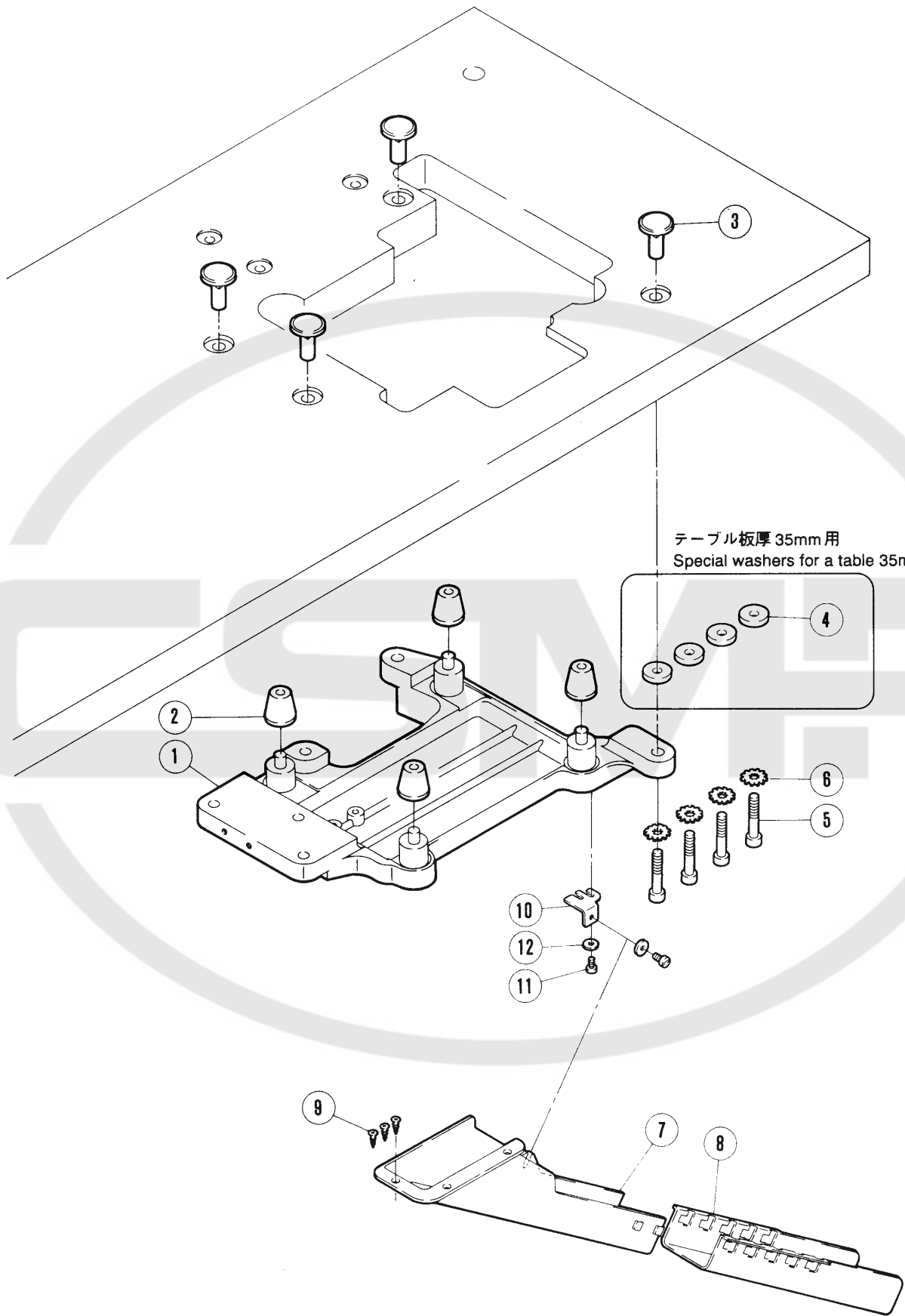
| REF. PART NO.<br>NO. 部品番号 | 名称                | NAME                   | QT. |
|---------------------------|-------------------|------------------------|-----|
| 1 274539                  | オイルゲージ            | OIL SIGHT GAUGE        | 1   |
| 2 274536-91               | オイルパン (組)         | OIL RESERVOIR ASSEMBLY | 1   |
| * 3 274537                | オイルパン             | OIL RESERVOIR          | 1   |
| 4 5138B                   | 平ネジ / H 1 1 × 1 2 | SCREW                  | 1   |
| 5 202287A                 | ガスケット             | GASKET                 | 1   |
| 6 4531                    | 平ネジ / M 5 × 1 2   | SCREW                  | 4   |
| 7 240339                  | 座金                | WASHER                 | 4   |
| 8 274538                  | ガスケット             | GASKET                 | 1   |
| 9 274540                  | ウォーム              | WORM                   | 1   |
| 10 4514                   | 止ネジ / M 5 × 5     | SCREW                  | 1   |
| 11 274516-91              | パイプ (組)           | PIPE ASSEMBLY          | 1   |
| *12 274513                | パイプ               | PIPE                   | 1   |
| 13 202175                 | 給油紐               | OIL WICK               | 1   |
| 14 240097                 | 栓                 | PLUG                   | 2   |
| 15 4543                   | 止ネジ / M 4 × 4     | SCREW                  | 1   |
| 16 274517A91              | パイプ (組)           | PIPE ASSEMBLY          | 1   |
| *17 274514                | パイプ               | PIPE                   | 1   |
| 18 202175                 | 給油紐               | OIL WICK               | 1   |
| 19 240038                 | 栓                 | PLUG                   | 1   |
| 20 4543                   | 止ネジ / M 4 × 4     | SCREW                  | 1   |
| 21 274517-91              | パイプ (組)           | PIPE ASSEMBLY          | 1   |
| 22 274523-91              | 継手 (組)            | JOINT                  | 1   |
| *23 274518                | 継手                | JOINT                  | 1   |
| 24 274522                 | フェルト              | OIL FELT               | 1   |
| 25 204185                 | リング               | O RING                 | 1   |
| 26 7019                   | 平ネジ / M 4 × 8     | SCREW                  | 1   |



## 糸立台

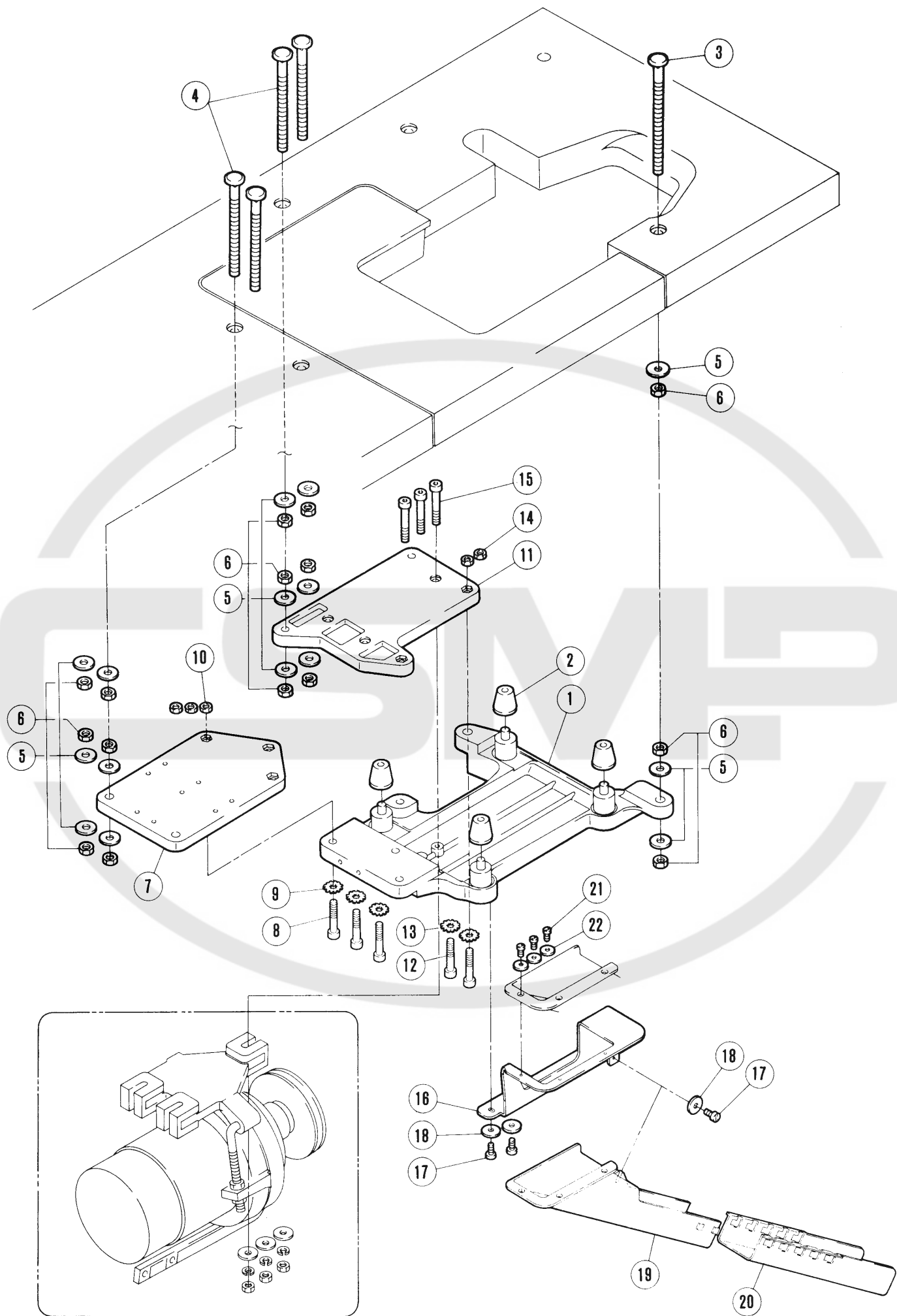
## THREAD STAND

| REF. NO. | PART NO. 部品番号 | 名称               | NAME                         | QT. |   |   |
|----------|---------------|------------------|------------------------------|-----|---|---|
|          | 486A9S        | 糸立 (組) (5本立)     | THREAD STAND ASS. (5-SPOOLS) |     |   | 1 |
|          | 486B9S        | 糸立 (組) (4本立)     | THREAD STAND ASS. (4-SPOOLS) |     | 1 |   |
|          | 486C9S        | 糸立 (組) (3本立)     | THREAD STAND ASS. (3-SPOOLS) | 1   |   |   |
| 1        | 503-SA        | スタンド棒 (下)        | THREAD STAND ROD (LOWER)     | 1   | 1 | 1 |
| 2        | 509           | 座金               | WASHER                       | 1   | 1 | 1 |
| 3        | 5476          | 六角ナット            | NUT                          | 1   | 1 | 1 |
| 4        | 505-SA        | ブラケット (3本立)      | BRACKET                      | 1   |   | 1 |
| 5        | 505ASA        | ブラケット (2本立)      | BRACKET                      |     | 2 | 1 |
| 6        | 380A          | 糸立棒              | SPOOL PIN                    | 3   | 4 | 5 |
| 7        | 201252        | バネ座金             | SPRING WASHER                | 3   | 4 | 5 |
| 8        | 4803          | 六角ナット / M 4      | NUT                          | 3   | 4 | 5 |
| 9        | 381-SA        | 受皿               | SPOOL TRAY                   | 3   | 4 | 5 |
| 10       | 507           | ウレタン             | CUSHION                      | 3   | 4 | 5 |
| 11       | 382-SA        | ユレ止め             | SPOOL RETAINING FIN          | 3   | 4 | 5 |
| 12       | 7102          | 六角ネジ / M 6 × 3 2 | SCREW                        | 1   | 2 | 2 |
| 13       | 512           | 座金               | WASHER                       | 1   | 2 | 2 |
| 14       | 4022          | 平ネジ / M 6 × 1 0  | SCREW                        | 1   | 2 | 2 |
| 15       | 502-SA        | スタンド棒 (上)        | THREAD STAND ROD (UPPER)     | 1   | 1 | 1 |
| 16       | 504-SA        | スジョイント           | JOINT                        | 1   | 1 | 1 |
| 17       | 4021          | 平ネジ / M 5 × 1 6  | SCREW                        | 2   | 2 | 2 |
| 18       | 4805          | 六角ナット / M 5      | NUT                          | 2   | 2 | 2 |
| 19       | 383-SA        | ブラケット            | BRACKET                      | 1   | 1 | 1 |
| 20       | 4014          | 平ネジ / M 4 × 2 5  | SCREW                        | 1   | 1 | 1 |
| 21       | 4803          | 六角ナット / M 4      | NUT                          | 1   | 1 | 1 |
| 22       | 384           | 糸道棒腕             | THREAD GUIDE BAR ROD         | 1   | 1 | 1 |
| 23       | 4012          | 平ネジ / M 4 × 1 2  | SCREW                        | 2   | 2 | 2 |
| 24       | 4803          | 六角ナット / M 4      | NUT                          | 2   | 2 | 2 |
| 25       | 233-SA        | ホルダー             | HOLDER                       | 1   | 1 | 1 |
| 26       | 4012          | 平ネジ / M 4 × 1 2  | SCREW                        | 1   | 1 | 1 |
| 27       | 4803          | 六角ナット / M 4      | NUT                          | 1   | 1 | 1 |
| 28       | 293A          | 糸道棒 (5本立)        | THREAD GUIDE BAR (5-SPOOLS)  |     |   | 1 |
| 29       | 293B          | 糸道棒 (4本立)        | THREAD GUIDE BAR (4-SPOOLS)  |     | 1 |   |
| 30       | 293C          | 糸道棒 (3本立)        | THREAD GUIDE BAR (3-SPOOLS)  | 1   |   |   |
| 31       | 4012          | 平ネジ / M 4 × 1 2  | SCREW                        | 1   |   | 1 |
| 32       | 4803          | 六角ナット / M 4      | NUT                          | 1   | 1 | 1 |
| 33       | 527-SA        | ブラケット (3本立)      | BRACKET                      | 1   |   | 1 |
| 34       | 527ASA        | ブラケット (2本立)      | BRACKET                      |     | 2 | 1 |
| 35       | 506           | 糸道               | THREAD GUIDE                 | 3   | 4 | 5 |
| 36       | 4021          | 平ネジ / M 5 × 1 6  | SCREW                        | 1   | 2 | 2 |
| 37       | 4805          | 六角ナット / M 5      | NUT                          | 1   | 2 | 2 |
| 38       | 386           | キャップ             | ROD CAP                      | 1   | 1 | 1 |



| REF. NO. | PART NO.  | 名称              | NAME           | QT. |
|----------|-----------|-----------------|----------------|-----|
| 1        | 276010    | 据付板             | REST BOARD     | 1   |
| 2        | 179483-05 | クッションゴム         | CUSHION RUBBER | 4   |
| 3        | 206336    | 半沈用ナット          | NUT            | 4   |
| 4        | 205467    | スペーサー           | SPACER         | 4   |
| 5        | 4575      | ボルト / M 8 × 4 5 | BOLT           | 4   |
| 6        | 240304    | 歯付座金            | WASHER         | 4   |
| 7        | 276002-UA | シューター - (上)     | WASTE CHUTE    | 1   |
| 8        | 276003-UA | シューター - (下)     | WASTE CHUTE    | 1   |
| 9        | 4904      | 木ネジ (皿) / 3 . 5 | SCREW          | 3   |
| 10       | 276004    | 取付板             | BRACKET        | 1   |
| 11       | 4109      | 平ネジ / M 4 × 1 0 | SCREW          | 2   |
| 12       | 240104    | 座金              | WASHER         | 2   |



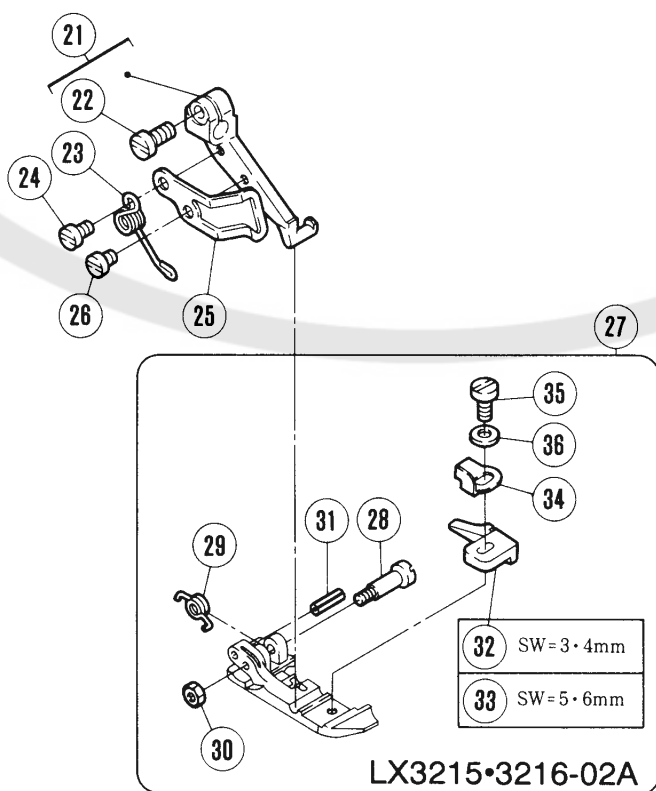
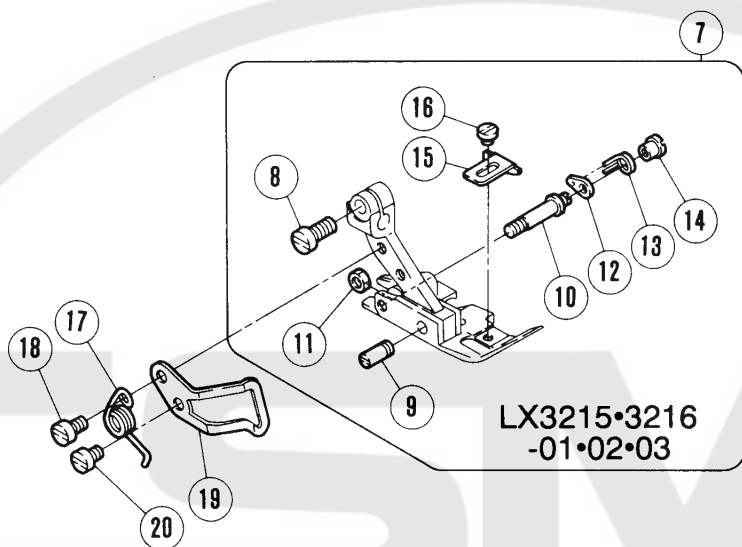
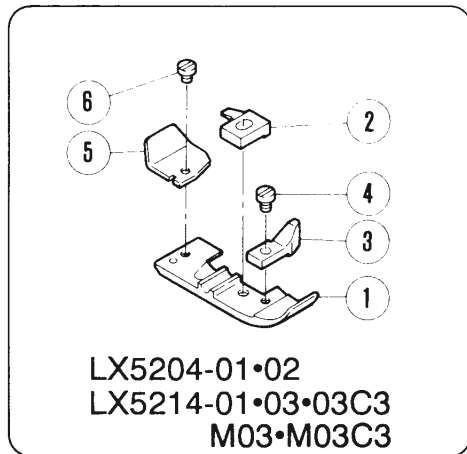


## 全沈床式据付付属品

## PARTS FOR FULLY-SUBMERGED INSTALLATION

| REF. NO. | PART NO.<br>部品番号 | 名称                | NAME           | QT. |
|----------|------------------|-------------------|----------------|-----|
| 1        | 276010           | 据付板               | REST BOARD     | 1   |
| 2        | 179483-05        | クッションゴム           | CUSHION RUBBER | 4   |
| 3        | 7237             | ボルト               | BOLT           | 1   |
| 4        | 7236             | ボルト               | BOLT           | 4   |
| 5        | 202700           | 座金                | WASHER         | 15  |
| 6        | 4816             | 六角ナット / M 1 0     | NUT            | 15  |
| 7        | 276012           | 補助板               | PLATE          | 1   |
| 8        | 4575             | ボルト / M 8 × 4 5   | BOLT           | 3   |
| 9        | 240304           | 歯付座金              | WASHER         | 3   |
| 10       | 4808             | 六角ナット / M 8       | NUT            | 3   |
| 11       | 276013A          | 補助板               | PLATE          | 1   |
| 12       | 4575             | ボルト / M 8 × 4 5   | BOLT           | 2   |
| 13       | 240304           | 歯付座金              | WASHER         | 2   |
| 14       | 4808             | 六角ナット / M 8       | NUT            | 2   |
| 15       | 4512             | 平ネジ / M 8 × 5 5   | SCREW          | 3   |
| 16       | 276014           | 取付板               | BRACKET        | 1   |
| 17       | 4109             | 平ネジ / M 4 × 1 0   | SCREW          | 3   |
| 18       | 240104           | 座金                | WASHER         | 3   |
| 19       | 276002-UA        | シューター (上)         | WASTE CHUTE    | 1   |
| 20       | 276003-UA        | シューター (下)         | WASTE CHUTE    | 1   |
| 21       | 7013             | 平ネジ / M 3 . 5 × 8 | SCREW          | 3   |
| 22       | 167066           | 座金                | WASHER         | 3   |

地縫い (Plain seaming)





# 専用部品(1)

# SPECIFIC PARTS (1)

\*=原則販売不可 (Not for sale basically)

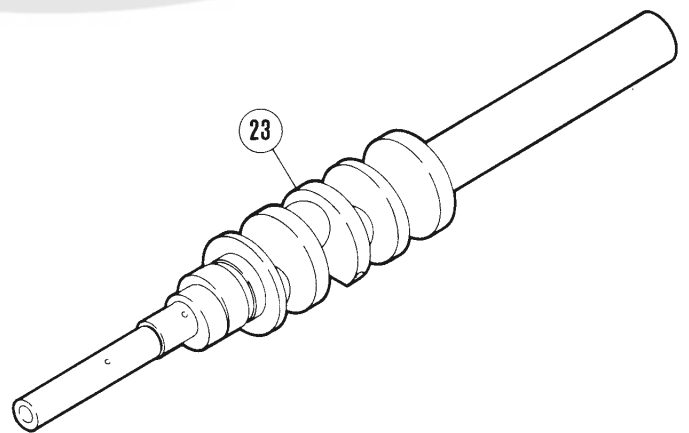
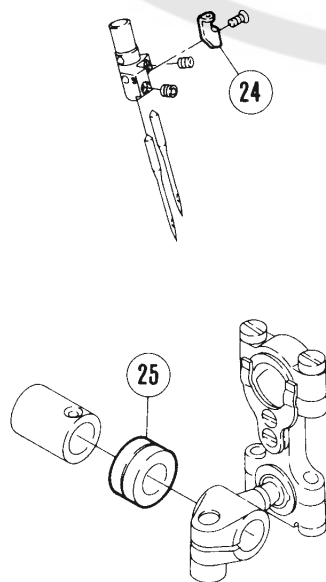
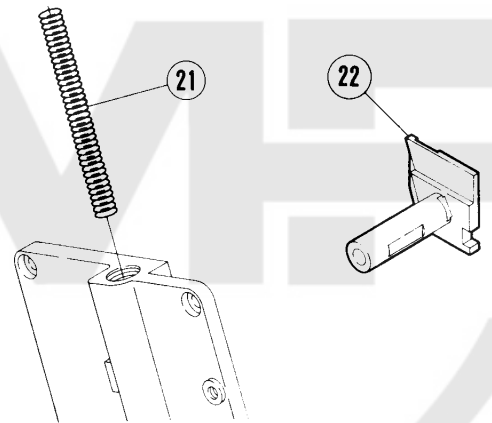
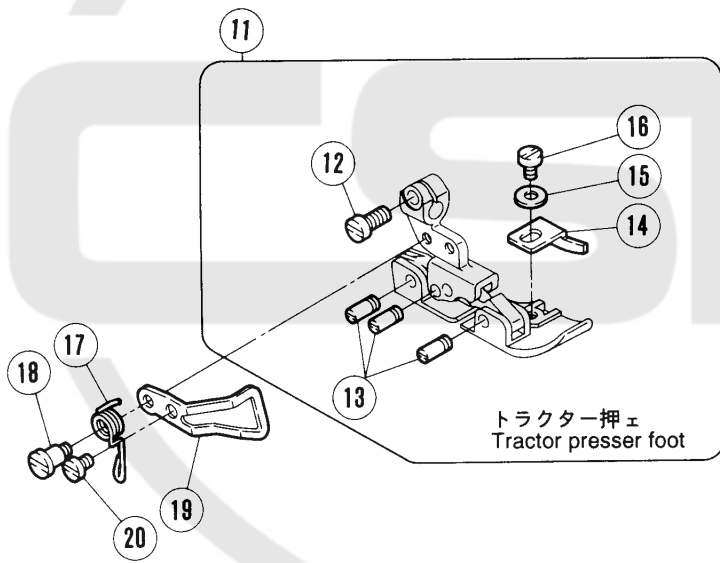
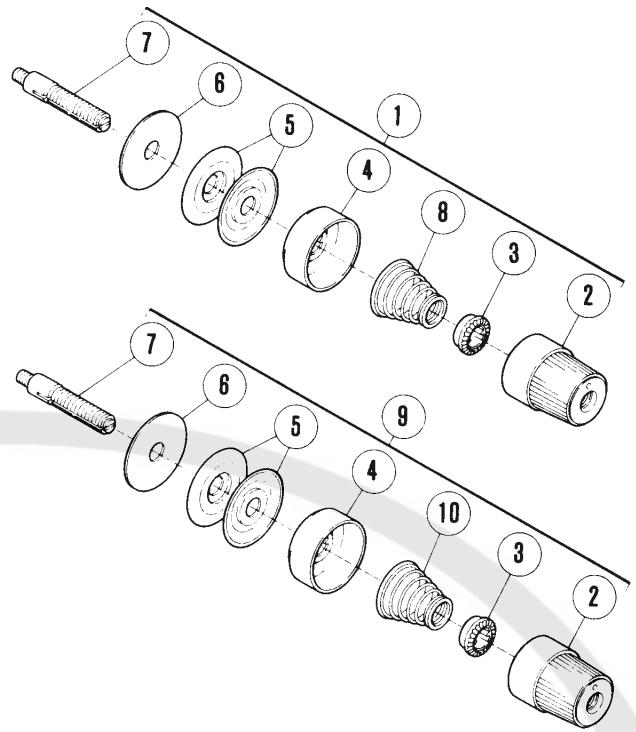
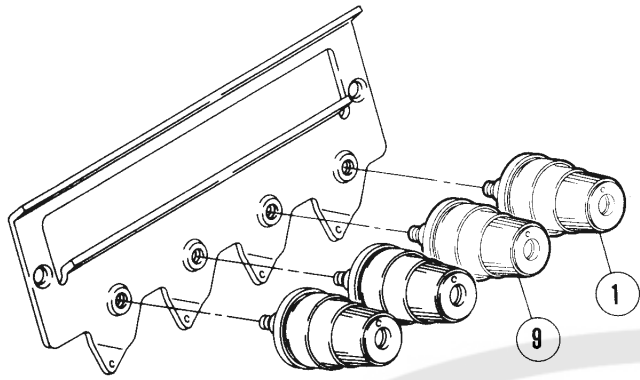
| REF. PART NO.<br>NO. 部品番号 | 名称                  | NAME                  | QT. |
|---------------------------|---------------------|-----------------------|-----|
| 1 XXXXXX                  | 押エ                  | PRESSER FOOT          | 1   |
| 2 XXXXXX                  | 押エ爪                 | PRESSER FOOT FINGER   | 1   |
| 3 277126                  | 補助押エ                | FABRIC GUARD          | 1   |
| 4 1231                    | 平ネジ / C 1 × 3 . 4   | SCREW                 | 1   |
| 5 211600                  | 押エ補助板               | UNCURLER              | 1   |
| 6 5030                    | 平ネジ / C 1 × 2 . 3   | SCREW                 | 1   |
| 7 XXXXXX                  | 押エ (組)              | PRESSER FOOT COMPLETE | 1   |
| 8 7013                    | 平ネジ / M 3 . 5 × 8   | SCREW                 | 1   |
| 9 208958-B                | ピン付ネジ / C 3         | SCREW                 | 1   |
| 10 212499-B               | 段付ピン                | PIN                   | 1   |
| 11 5409                   | 六角ナット / C 3         | NUT                   | 1   |
| 12 212498                 | ラッチ                 | LATCH                 | 1   |
| 13 274028                 | ネジリバネ               | SPRING                | 1   |
| 14 3153                   | ナット                 | NUT                   | 1   |
| 15 208531                 | 補助押エ                | FABRIC GUARD          | 1   |
| 16 5030                   | 平ネジ / C 1 × 2 . 3   | SCREW                 | 1   |
| 17 274022                 | ネジリバネ               | SPRING                | 1   |
| 18 7009                   | 平ネジ / M 3 × 5       | SCREW                 | 1   |
| 19 274026A                | フィンガーガード            | FINGER GUARD          | 1   |
| 20 7008                   | 平ネジ / M 3 × 4       | SCREW                 | 1   |
| 21 274021A92              | ホルダー                | HOLDER                | 1   |
| 22 7013                   | 平ネジ / M 3 . 5 × 8   | SCREW                 | 1   |
| 23 274023                 | ネジリバネ               | SPRING                | 1   |
| 24 7009                   | 平ネジ / M 3 × 5       | SCREW                 | 1   |
| 25 274025A                | フィンガーガード            | FINGER GUARD          | 1   |
| 26 7008                   | 平ネジ / M 3 × 4       | SCREW                 | 1   |
| 27 XXXXXX                 | 押エ                  | PRESSER FOOT          | 1   |
| 28 211919                 | 段付ピン                | PIN                   | 1   |
| 29 211918                 | ネジリバネ               | SPRING                | 1   |
| 30 3150                   | 六角ナット / C 1         | NUT                   | 1   |
| 31 211920                 | スプリングピン             | PIN                   | 1   |
| 32 211915                 | 押エ爪                 | PRESSER FOOT FINGER   | 1   |
| 33 211916                 | 押エ爪                 | PRESSER FOOT FINGER   | 1   |
| 34 211917                 | 取付板                 | BRACKET               | 1   |
| 35 5089                   | 平ネジ / C 3 × 5 . 4 5 | SCREW                 | 1   |
| 36 300248                 | 座金                  | WASHER                | 1   |

XXXXXXはゲージパーツです。

78-86頁のゲージパーツ表で確認してください。

XXXXXX is one of the gauge parts.

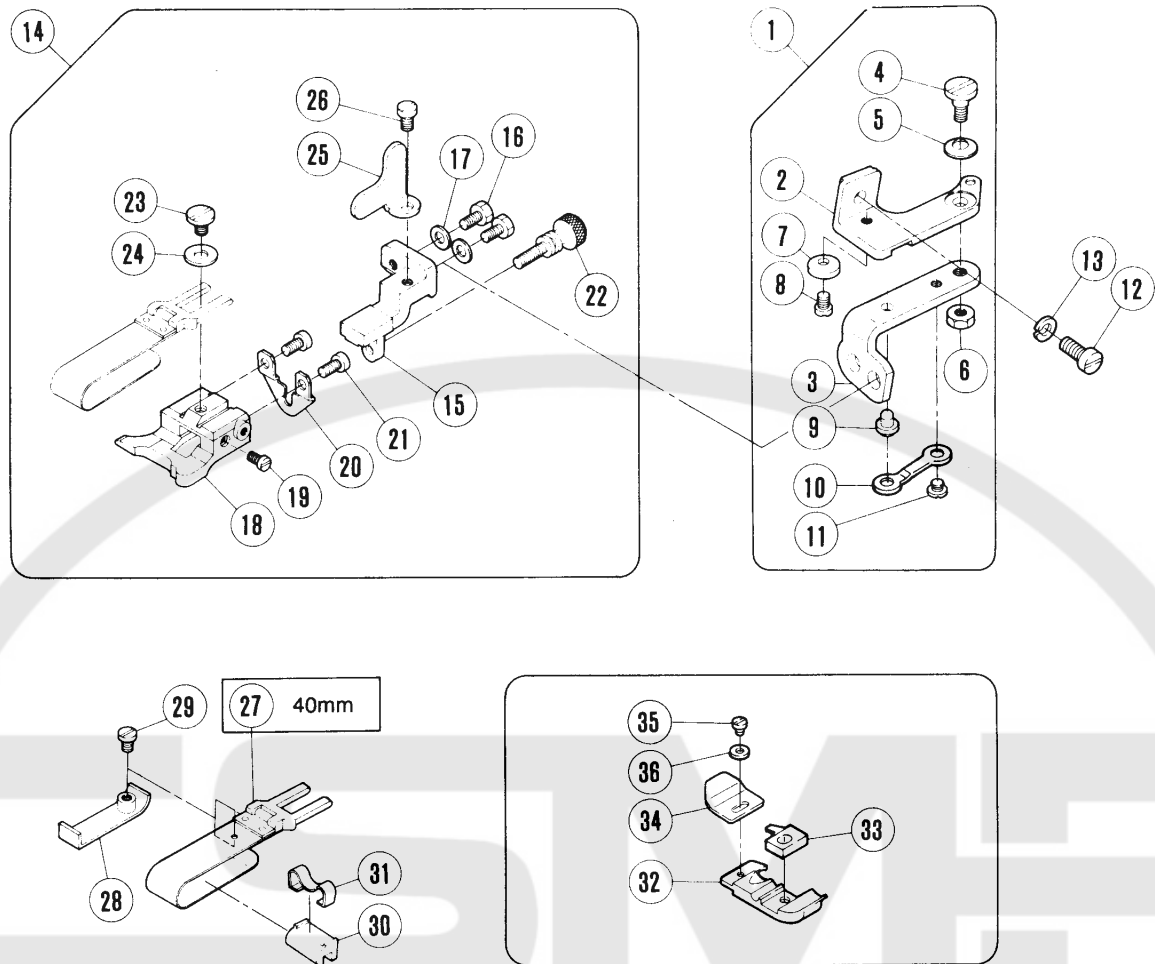
— 47 — Please confirm the correct part by the gauge parts lists on pages 78-86.



| REF. NO. | PART NO.  | 名称                | NAME                    | QT. |
|----------|-----------|-------------------|-------------------------|-----|
| NO.      | 部品番号      |                   |                         |     |
| 1        | 210530A9U | 糸調子(組)            | THREAD TENSION COMPLETE | 1   |
| 2        | 208447-UA | 調子ナット             | POST NUT                | 1   |
| 3        | 208448    | ラチェット             | SPRING BUSHING          | 1   |
| 4        | 208450-UA | 受皿                | CUP                     | 1   |
| 5        | 210319    | 調子皿               | TENSION DISC            | 2   |
| 6        | 208449    | フェルト              | FELT                    | 1   |
| 7        | 5082A     | 調子棒 / C 5         | SCREW STUD              | 1   |
| 8        | 201086A   | 圧縮バネ(中)           | SPRING (MEDIUM)         | 1   |
| 9        | 210531-9U | 糸調子(組)            | THREAD TENSION COMPLETE | 1   |
| 10       | 201068    | 圧縮バネ(弱)           | SPRING (LIGHT)          | 1   |
| 11       | XXXXXX    | 押エ(組)             | PRESSER FOOT COMPLETE   | 1   |
| 12       | 7013      | 平ネジ / M 3 . 5 × 8 | SCREW                   | 1   |
| 13       | 208958-B  | ピン付ネジ / C 3       | SCREW                   | 3   |
| 14       | 277108    | 補助押エ              | FABRIC GUARD            | 1   |
| 15       | 202875    | 座金                | WASHER                  | 1   |
| 16       | 5157      | 平ネジ / C 3 × 4 . 5 | SCREW                   | 1   |
| 17       | 274024    | ネジリバネ             | SPRING                  | 1   |
| 18       | 7166      | 段付ネジ / M 3        | SCREW                   | 1   |
| 19       | 274027A   | フィンガーガード          | FINGER GUARD            | 1   |
| 20       | 7008      | 平ネジ / M 3 × 4     | SCREW                   | 1   |
| 21       | 210337    | 圧縮バネ              | SPRING                  | 1   |
| 22       | 273009A   | 下メス台              | LOWER KNIFE HOLDER      | 1   |
| 23       | 270513C   | クランク軸             | CRANKSHAFT              | 1   |
| 24       | 275030A   | 糸道                | THREAD EYELET           | 1   |
| 25       | 240302    | スペーサー             | SPACER                  | 1   |

# 裾引き (Blindhemming)

LX5205-12

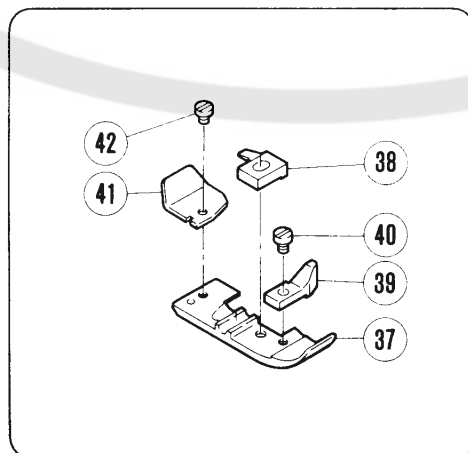


# サージング (Serging)

LX5203-22

# 巻き縫い (Turn down hemming)

LX5204-32R2



専用部品(3)

SPECIFIC PARTS (3)

\*=原則 販売不可 (Not for sale basically)

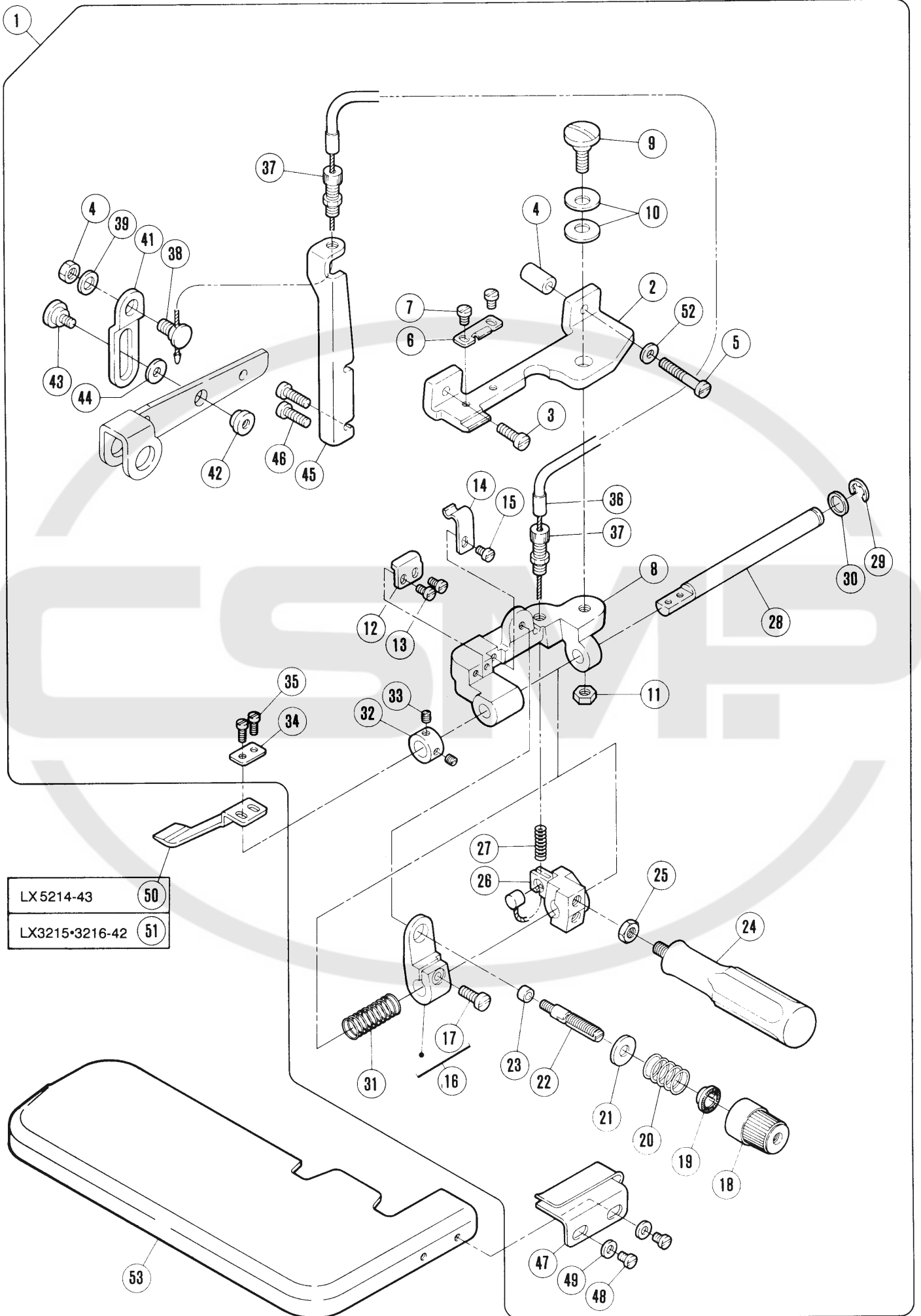
| REF. NO. | PART NO.  | 部品番号 | 名称               | NAME                         | QT. |
|----------|-----------|------|------------------|------------------------------|-----|
| 1        | 210685    |      | 定規ブラケット (組)      | CLOTH GUIDE BRACKET ASSEMBLY | 1   |
| 2        | 210680    |      | 定規ブラケット          | CLOTH GUIDE BRACKET          | 1   |
| 3        | 210681    |      | ヒンジ/定規ブラケット      | HINGE/EDGE GUIDE BRACKET     | 1   |
| 4        | 5184      |      | 段付ネジ/C 5         | SCREW                        | 1   |
| 5        | 201191    |      | 皿バネ              | SPRING                       | 1   |
| 6        | 3044      |      | 六角ナット/C 5        | NUT                          | 1   |
| 7        | 210682    |      | ストッパー/ヒンジ        | STOPPER                      | 1   |
| 8        | 5053      |      | 平ネジ/C 4 × 4 . 8  | SCREW                        | 1   |
| 9        | 210683    |      | 段付ピン             | PIN                          | 1   |
| 10       | 210684    |      | 板バネ              | FLAT SPRING                  | 1   |
| 11       | 2906      |      | 平ネジ/C 4 × 2 . 6  | SCREW                        | 1   |
| 12       | 7020      |      | 平ネジ/M 4 × 1 0    | SCREW                        | 1   |
| 13       | 201252    |      | バネ座金             | SPRING WASHER                | 1   |
| 14       | 210691    |      | 裾引定規台 (組)        | CLOTH GUIDE COMPLETE         | 1   |
| 15       | 210690    |      | ブラケット            | BRACKET                      | 1   |
| 16       | 5088      |      | 六角ネジ/C 4 × 7 . 5 | SCREW                        | 2   |
| 17       | 167066    |      | 座金               | WASHER                       | 2   |
| 18       | 205361    |      | 裾引定規台            | CLOTH GUIDE                  | 1   |
| 19       | 5057      |      | 平ネジ/C 3 × 5      | SCREW                        | 1   |
| 20       | 210689    |      | 調節板              | ADJUSTING PLATE              | 1   |
| 21       | 5157      |      | 平ネジ/C 3 × 4 . 5  | SCREW                        | 2   |
| 22       | 2430      |      | 調節ネジ/C 3         | SCREW                        | 1   |
| 23       | 2905      |      | 平ネジ/C 5 × 4 . 5  | SCREW                        | 1   |
| 24       | 137142    |      | 座金               | WASHER                       | 1   |
| 25       | 210692    |      | ストッパー            | STOPPER                      | 1   |
| 26       | 1206      |      | 平ネジ/C 4 × 5 . 3  | SCREW                        | 1   |
| 27       | 201211C91 |      | 定規羽根 (40MM)      | FOLDER COMPLETE (40MM)       | 1   |
| 28       | 205835    |      | 補助羽根             | AUXILIARY PLATE              | 1   |
| 29       | 5299      |      | 平ネジ/C 3 × 2 . 6  | SCREW                        | 1   |
| 30       | 303312A   |      | 羽根駒              | REGULATOR                    | 1   |
| 31       | 303313    |      | 板バネ              | FLAT SPRING                  | 1   |
| 32       | XXXXXX    |      | 押エ               | PRESSER FOOT                 | 1   |
| 33       | XXXXXX    |      | 押エ爪              | PRESSER FOOT FINGER          | 1   |
| 34       | 210584    |      | 押エ補助板            | UNCURLER                     | 1   |
| 35       | 5030      |      | 平ネジ/C 1 × 2 . 3  | SCREW                        | 1   |
| 36       | 210585    |      | 座金               | WASHER                       | 1   |
| 37       | XXXXXX    |      | 押エ               | PRESSER FOOT                 | 1   |
| 38       | XXXXXX    |      | 押エ爪              | PRESSER FOOT FINGER          | 1   |
| 39       | 277126    |      | 補助押エ             | FABRIC GUARD                 | 1   |
| 40       | 1231      |      | 平ネジ/C 1 × 3 . 4  | SCREW                        | 1   |
| 41       | 211600    |      | 押エ補助板            | UNCURLER                     | 1   |
| 42       | 5030      |      | 平ネジ/C 1 × 2 . 3  | SCREW                        | 1   |

XXXXXXはゲージパーツです。

78~86頁のゲージパーツ表で確認してください。

XXXXXX is one of the gauge parts.

Please confirm the correct part by the gauge parts lists on pages 78~86.



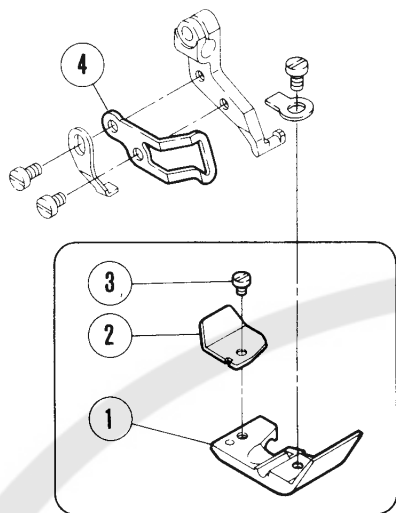
## 専用部品(4)

## SPECIFIC PARTS (4)

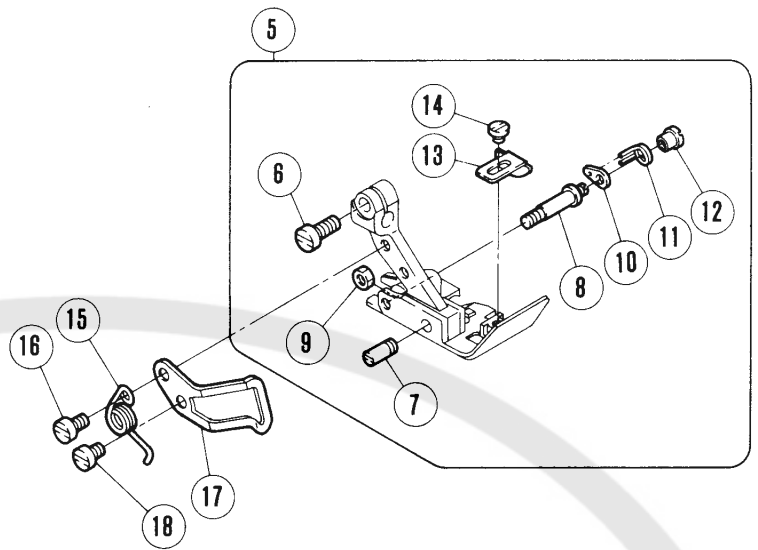
| REF. NO. | PART NO.  | 部品番号 | 名称                | NAME                         | QT. |
|----------|-----------|------|-------------------|------------------------------|-----|
| 1        | 275514-91 |      | ヒダ取り装置 (組)        | SHIRRING ATTACHMENT COMPLETE | 1   |
| 2        | 275515    |      | ブラケット             | BRACKET                      | 1   |
| 3        | 7022      |      | 平ネジ / M 4 × 1 4   | SCREW                        | 1   |
| 4        | 240332    |      | スペーサー             | SPACER                       | 1   |
| 5        | 7191      |      | 平ネジ / M 4 × 2 7   | SCREW                        | 1   |
| 6        | 210947    |      | 板バネ               | FLAT SPRING                  | 1   |
| 7        | 1206      |      | 平ネジ / C 4 × 5 . 3 | SCREW                        | 2   |
| 8        | 275516    |      | ブラケット             | BRACKET                      | 1   |
| 9        | 7160      |      | 段付ネジ / M 6        | SCREW                        | 1   |
| 10       | 204888    |      | 皿バネ               | SPRING                       | 2   |
| 11       | 4806      |      | 六角ナット / M 6       | NUT                          | 1   |
| 12       | 210945    |      | ストッパー             | STOPPER                      | 1   |
| 13       | 5328      |      | 平ネジ / C 4 × 6 . 3 | SCREW                        | 2   |
| 14       | 210946    |      | 板バネ               | FLAT SPRING                  | 1   |
| 15       | 1206      |      | 平ネジ / C 4 × 5 . 3 | SCREW                        | 1   |
| 16       | 275517-92 |      | バネ案内              | SPRING GUIDE                 | 1   |
| 17       | 7021      |      | 平ネジ / M 4 × 1 2   | SCREW                        | 1   |
| 18       | 208447-UA |      | 調子ナット             | POST NUT                     | 1   |
| 19       | 208448    |      | ラチェット             | SPRING BUSHING               | 1   |
| 20       | 210940    |      | 圧縮バネ              | SPRING                       | 1   |
| 21       | 204091    |      | 座金                | WASHER                       | 1   |
| 22       | 5082A     |      | 調子棒 / C 5         | SCREW STUD                   | 1   |
| 23       | 210944    |      | 座金                | WASHER                       | 1   |
| 24       | 275518    |      | レバー               | LEVER                        | 1   |
| 25       | 4806      |      | 六角ナット / M 6       | NUT                          | 1   |
| 26       | 275520    |      | ブラケット             | BRACKET                      | 1   |
| 27       | 240320    |      | 圧縮バネ              | SPRING                       | 1   |
| 28       | 275521    |      | 軸                 | SHAFT                        | 1   |
| 29       | 202522    |      | 止メ輪               | RING                         | 1   |
| 30       | 207045    |      | 座金                | WASHER                       | 1   |
| 31       | 240323    |      | 圧縮バネ              | SPRING                       | 1   |
| 32       | 206225    |      | カラ                | COLLAR                       | 1   |
| 33       | 1457-1    |      | 止ネジ / C 5 × 3 . 3 | SCREW                        | 2   |
| 34       | 210955    |      | 座金                | WASHER                       | 1   |
| 35       | 5029      |      | 平ネジ / C 3 × 7 . 5 | SCREW                        | 2   |
| 36       | 212435    |      | ケーブル              | CABLE                        | 1   |
| 37       | 212436    |      | ケーブル受ケ            | CABLE SUPPORT                | 2   |
| 38       | 7099      |      | 段付ネジ / M 6        | SCREW                        | 1   |
| 39       | 202433    |      | 座金                | WASHER                       | 1   |
| 40       | 4806      |      | 六角ナット / M 6       | NUT                          | 1   |
| 41       | 275522    |      | ラッチ               | LATCH                        | 1   |
| 42       | 179765-15 |      | ナット / M 4         | NUT                          | 1   |
| 43       | 7164      |      | 段付ネジ / M 4        | SCREW                        | 1   |
| 44       | 240104    |      | 座金                | WASHER                       | 1   |
| 45       | 275523    |      | ブラケット             | BRACKET                      | 1   |
| 46       | 7022      |      | 平ネジ / M 4 × 1 4   | SCREW                        | 2   |
| 47       | 210961    |      | 布案内               | CLOTH GUIDE                  | 1   |
| 48       | 7012      |      | 平ネジ / M 3 . 5 × 6 | SCREW                        | 2   |
| 49       | 137906    |      | 座金                | WASHER                       | 2   |
| 50       | 275524    |      | ブレード              | BLADE                        | 1   |
| 51       | 275525    |      | ブレード              | BLADE                        | 1   |
| 52       | 200098    |      | 座金                | WASHER                       | 1   |
| 53       | 270035B   |      | クロスポレート           | CLOTH PLATE                  | 1   |

# ヒダ取り (Shirring)

LX5214-43

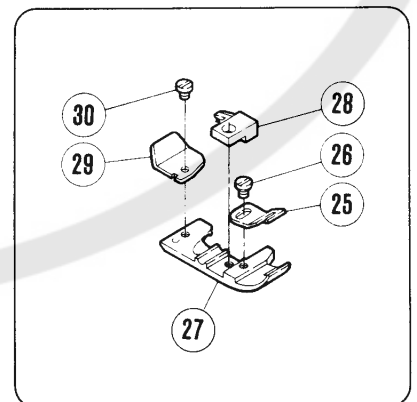
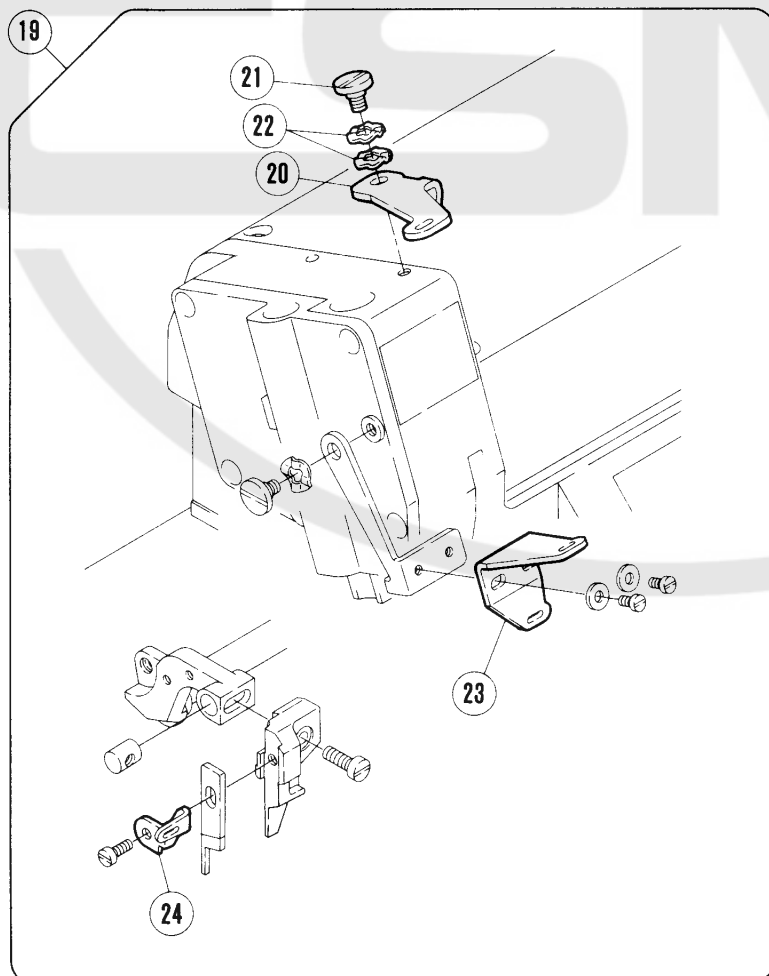


LX3215•3216-42



# テープ付け (Attaching tape)

LX5214-53•53C3•54

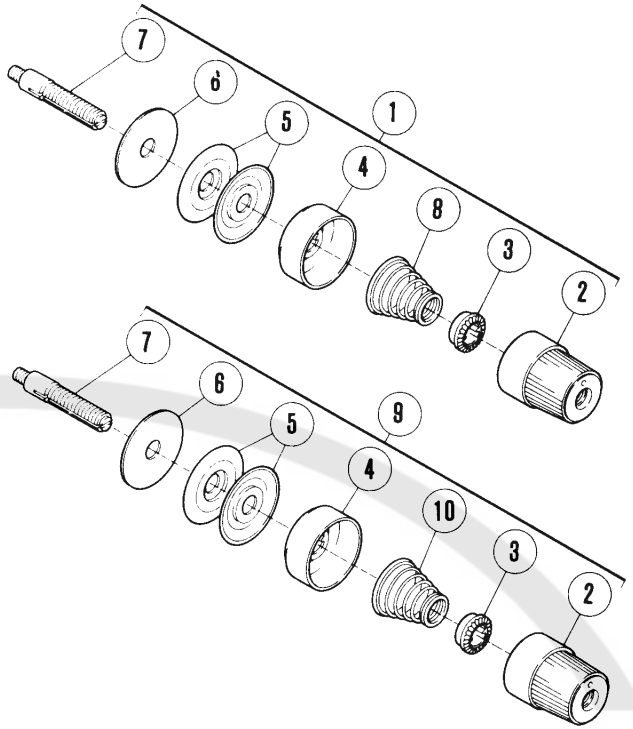
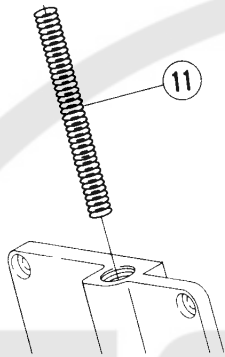
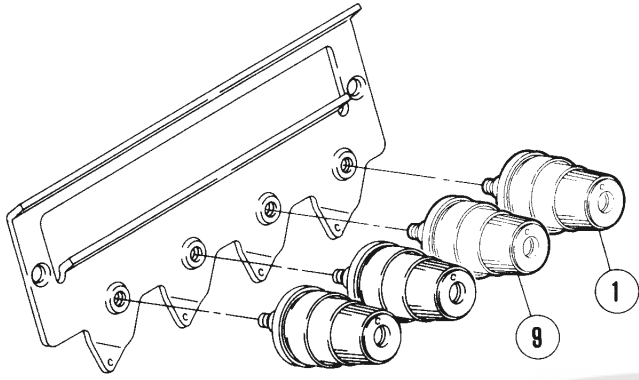




| REF. NO. | PART NO.  | 名称                | NAME                      | QT. |
|----------|-----------|-------------------|---------------------------|-----|
| 1        | XXXXXX    | 押エ                | PRESSER FOOT              | 1   |
| 2        | 211600    | 押エ補助板             | UNCURLER                  | 1   |
| 3        | 5030      | 平ネジ / C 1 × 2 . 3 | SCREW                     | 1   |
| 4        | 274025    | フィンガーガード          | FINGER GUARD              | 1   |
| 5        | XXXXXX    | 押エ                | PRESSER FOOT              | 1   |
| 6        | 7013      | 平ネジ / M 3 . 5 × 8 | SCREW                     | 1   |
| 7        | 208958-B  | ピン付ネジ / C 3       | SCREW                     | 1   |
| 8        | 212499-B  | 段付ピン              | PIN                       | 1   |
| 9        | 5409      | 六角ナット / C 3       | NUT                       | 1   |
| 10       | 212498    | ラッチ               | LATCH                     | 1   |
| 11       | 274028    | ネジリバネ             | SPRING                    | 1   |
| 12       | 3153      | ナット               | NUT                       | 1   |
| 13       | 208532    | 補助押エ ( ヒダ取用 )     | PRESSER FOOT FABRIC GUARD | 1   |
| 14       | 5030      | 平ネジ / C 1 × 2 . 3 | SCREW                     | 1   |
| 15       | 274022    | ネジリバネ             | SPRING                    | 1   |
| 16       | 7008      | 平ネジ / M 3 × 4     | SCREW                     | 1   |
| 17       | 274026    | フィンガーガード          | FINGER GUARD              | 1   |
| 18       | 7009      | 平ネジ / M 3 × 5     | SCREW                     | 1   |
| 19       | 275542-91 | テープ案内 ( 組 )       | TAPE GUIDE ASSEMBLY       | 1   |
| 20       | 275510    | テープ案内             | TAPE GUIDE                | 1   |
| 21       | 7066      | 段付ネジ / M 4        | SCREW                     | 1   |
| 22       | 210307    | 波板座金              | WASHER                    | 2   |
| 23       | 275511    | テープ案内             | TAPE GUIDE                | 1   |
| 24       | 211267    | テープ繰り             | TAPE TAKEUP               | 1   |
| 25       | 208735    | 補助押エ              | FABRIC GURAD              | 1   |
| 26       | 1333      | 平ネジ / C 1 × 4     | SCREW                     | 1   |
| 27       | XXXXXX    | 押エ                | PRESSER FOOT              | 1   |
| 28       | XXXXXX    | 押エ爪               | PRESSER FOOT FINGER       | 1   |
| 29       | 211600    | 押エ補助板             | UNCURLER                  | 1   |
| 30       | 5030      | 平ネジ / C 1 × 2 . 3 | SCREW                     | 1   |

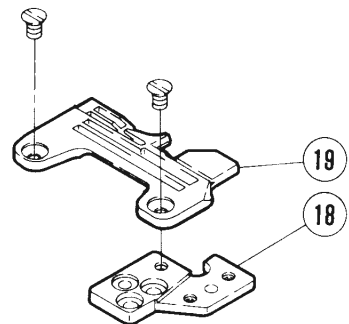
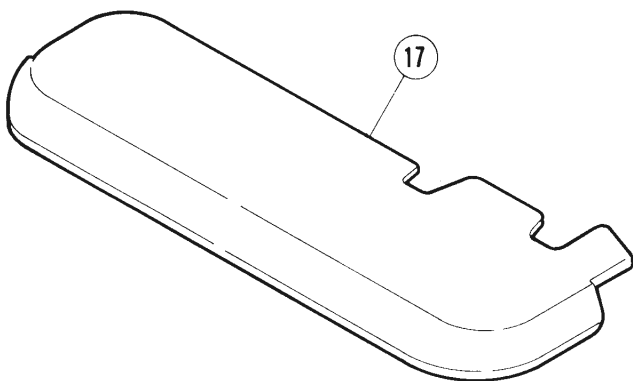
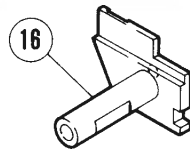
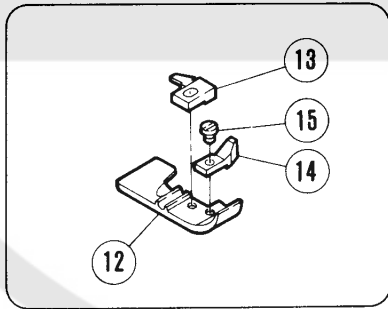
テープ付け (Attaching tape)

LX5214-54



バックタック (Backlatching)

LX5204-82

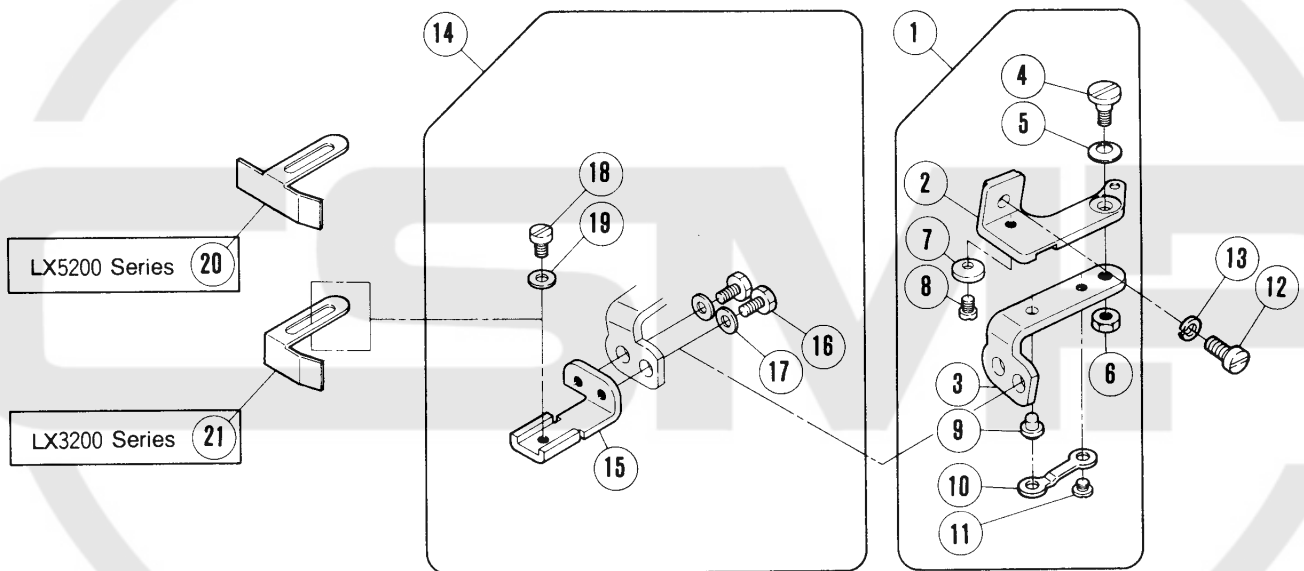


| REF. NO. | PART NO.  | 名 称               | NAME                    | QT. |
|----------|-----------|-------------------|-------------------------|-----|
| 1        | 210530A9U | 糸調子(組)            | THREAD TENSION COMPLETE | 1   |
| 2        | 208447-UA | 調子ナット             | POST NUT                | 1   |
| 3        | 208448    | ラチエット             | SPRING BUSHING          | 1   |
| 4        | 208450-UA | 受皿                | CUP                     | 1   |
| 5        | 210319    | 調子皿               | TENSION DISC            | 2   |
| 6        | 208449    | フェルト              | FELT                    | 1   |
| 7        | 5082A     | 調子棒 / C 5         | SCREW STUD              | 1   |
| 8        | 201086A   | 圧縮バネ(中)           | SPRING (MEDIUM)         | 1   |
| 9        | 210531-9U | 糸調子(組)            | THREAD TENSION COMPLETE | 1   |
| 10       | 201068    | 圧縮バネ(弱)           | SPRING (LIGHT)          | 1   |
| 11       | 211941    | 圧縮バネ              | SPRING                  | 1   |
| 12       | XXXXXX    | 押エ                | PRESSER FOOT            | 1   |
| 13       | XXXXXX    | 押エ爪               | PRESSER FOOT FINGER     | 1   |
| 14       | 277126    | 補助押エ              | FABRIC GUARD            | 1   |
| 15       | 1231      | 平ネジ / C 1 × 3 . 4 | SCREW                   | 1   |
| 16       | 273008F   | 下メス台              | LOWER KNIFE HOLDER      | 1   |
| 17       | 270037C   | クロスプレート(狭巾)       | CLOTH PLATE (NARROW)    | 1   |
| 18       | 271010A   | 取付板(前)            | BRACKET                 | 1   |
| 19       | XXXXXX    | 針板                | NEEDLE PLATE            | 1   |

# オプション(Option)

LX5203- 22  
LX5204- 01,02,32R2  
LX5214- 01,03,03C3,53,53C3,54  
M03,M03C3,M53,M53C3

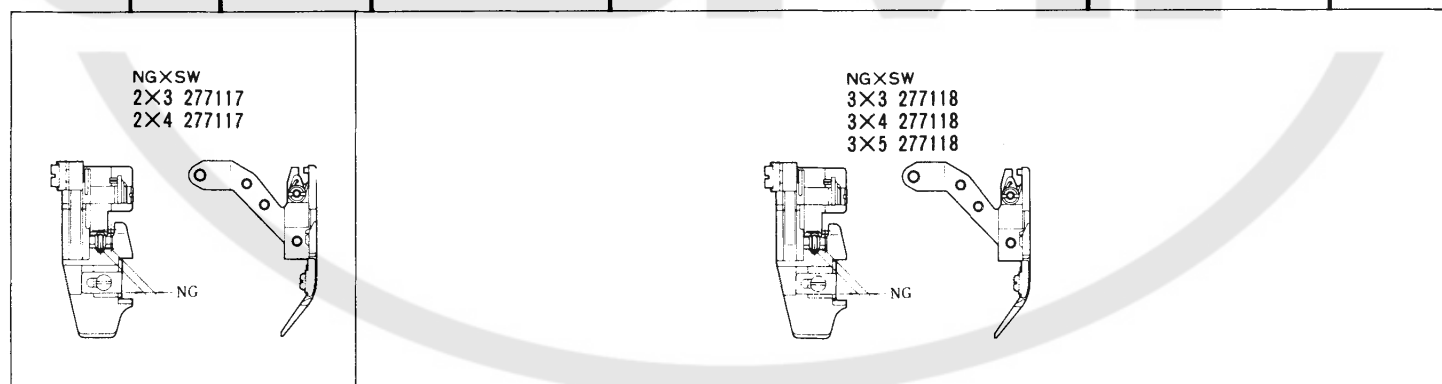
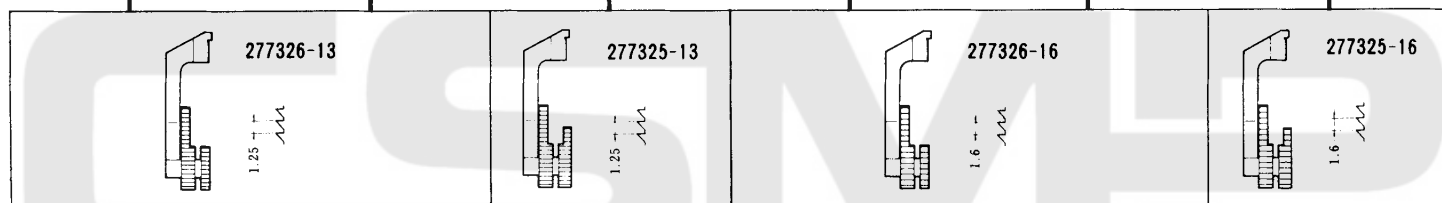
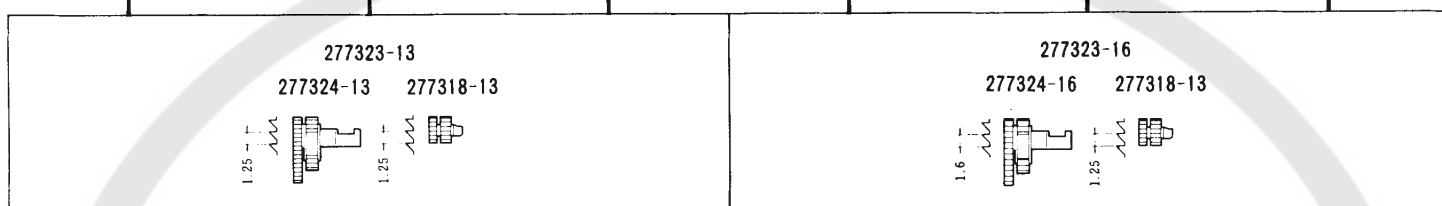
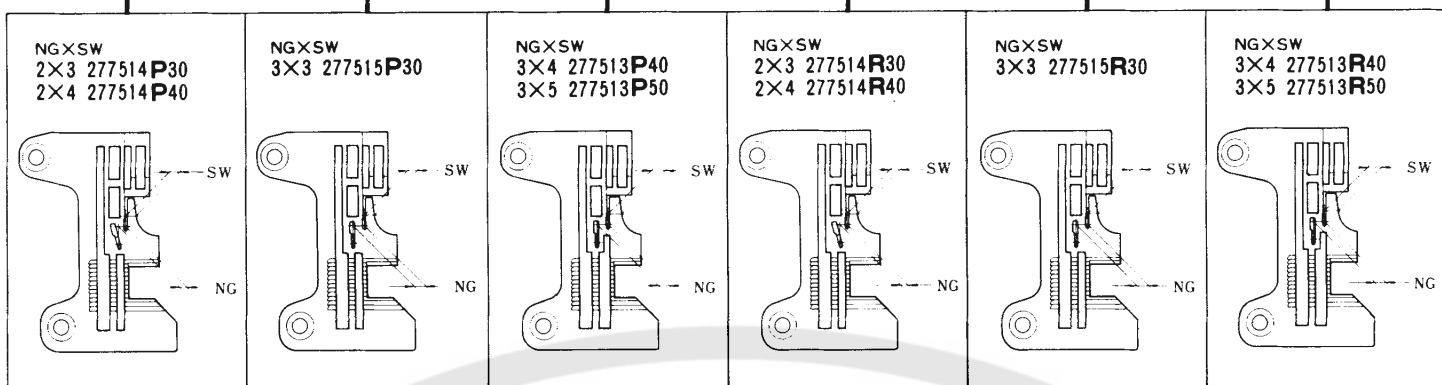
LX3215- 01,02,03,04,42  
LX3216-



| REF. NO. | PART NO. 部品番号 | 名称                 | NAME                         | QT. |
|----------|---------------|--------------------|------------------------------|-----|
| 1        | 210685        | 定規ブラケット (組)        | CLOTH GUIDE BRACKET ASSEMBLY | 1   |
| 2        | 210680        | 定規ブラケット            | CLOTH GUIDE BRACKET          | 1   |
| 3        | 210681        | ヒンジ/定規ブラケット        | HINGE/EDGE GUIDE BRACKET     | 1   |
| 4        | 5184          | 段付ネジ / C 5         | SCREW                        | 1   |
| 5        | 201191        | 皿バネ                | SPRING                       | 1   |
| 6        | 3044          | 六角ナット / C 5        | NUT                          | 1   |
| 7        | 210682        | ストッパー / ヒンジ        | STOPPER                      | 1   |
| 8        | 5053          | 平ネジ / C 4 × 4 . 8  | SCREW                        | 1   |
| 9        | 210683        | 段付ピン               | PIN                          | 1   |
| 10       | 210684        | 板バネ                | FLAT SPRING                  | 1   |
| 11       | 2906          | 平ネジ / C 4 × 2 . 6  | SCREW                        | 1   |
| 12       | 7020          | 平ネジ / M 4 × 1 0    | SCREW                        | 1   |
| 13       | 201252        | バネ座金               | SPRING WASHER                | 1   |
| 14       | 210686        | 当定規台 (組)           | BRACKET COMPLETE/EDGE GUIDE  | 1   |
| 15       | 210687        | 当定規台               | BRACKET/EDGE GUIDE           | 1   |
| 16       | 5088          | 六角ネジ / C 4 × 7 . 5 | SCREW                        | 2   |
| 17       | 167066        | 座金                 | WASHER                       | 2   |
| 18       | 1202          | 平ネジ / C 4 × 7      | SCREW                        | 1   |
| 19       | 167066        | 座金                 | WASHER                       | 1   |
| 20       | 204667        | 当定規                | EDGE GUIDE                   | 1   |
| 21       | 201233A       | 当定規                | EDGE GUIDE                   | 1   |

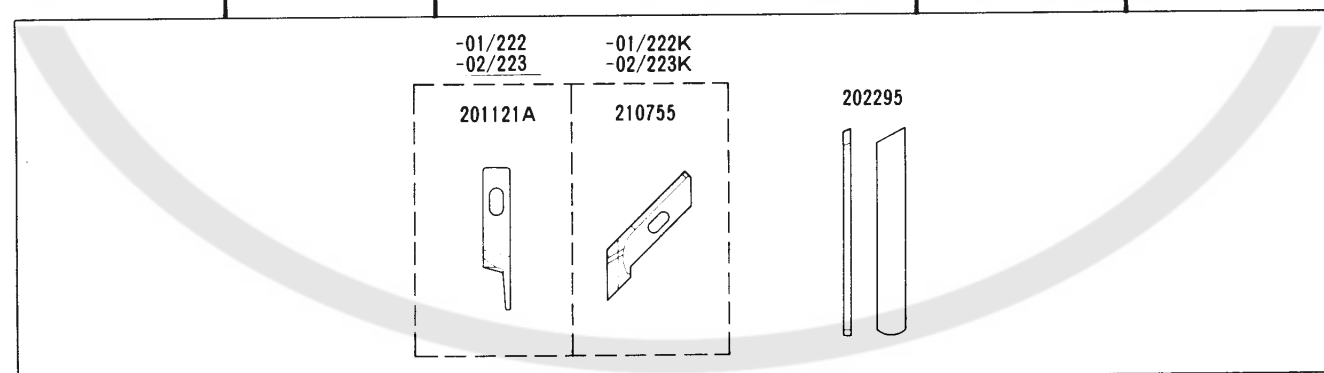
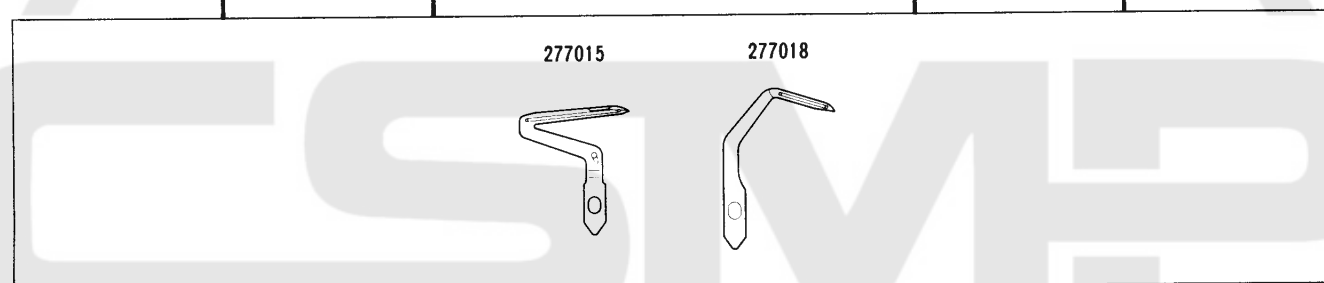
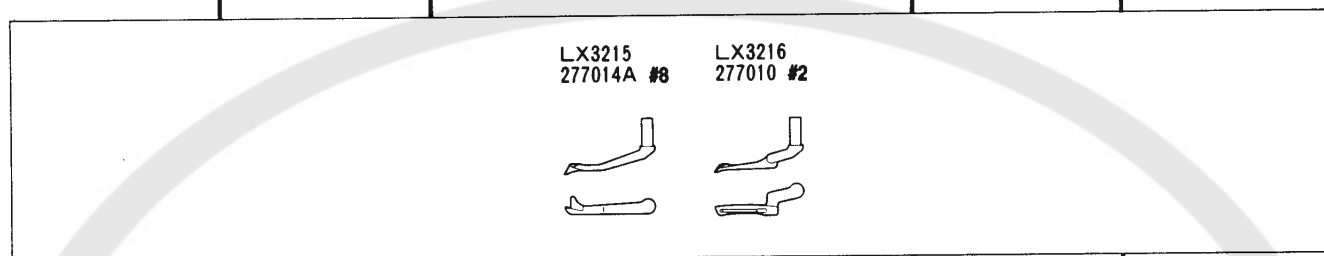
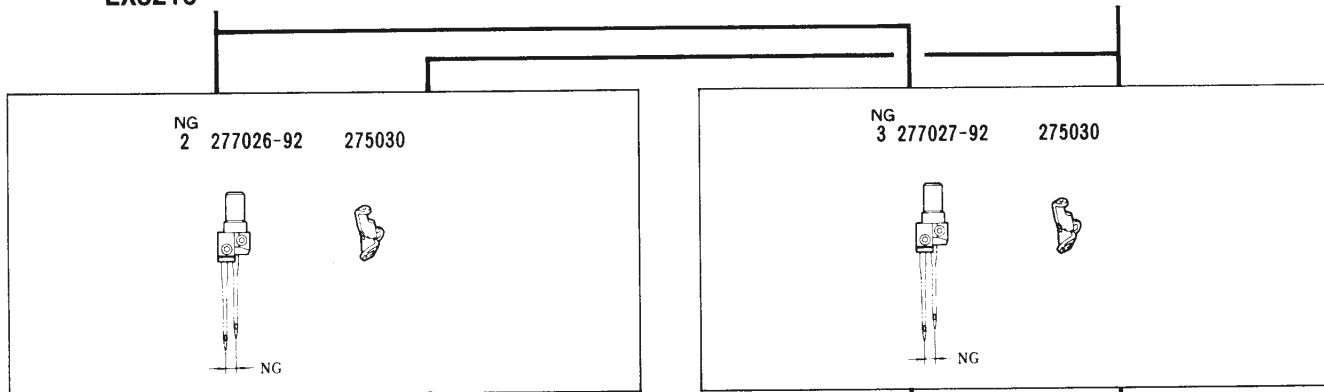
LX3215-01/222(K)  
LX3216

LX3215-02/223(K)  
LX3216



LX3215-01/222(K)  
LX3216

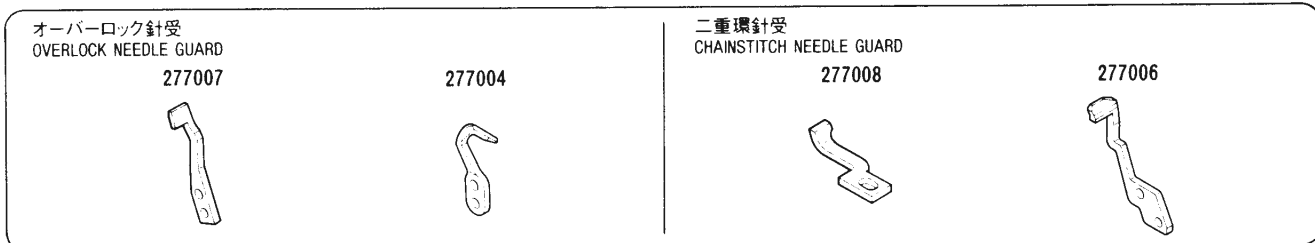
LX3215-02/223(K)  
LX3216



地縫用(極薄生地)  
PLAIN SEAMING  
(EXTRA LIGHT FABRIC)

地縫用(薄生地)  
PLAIN SEAMING  
(LIGHT FABRIC)

LX3200 Series 共通部品  
COMMON PARTS

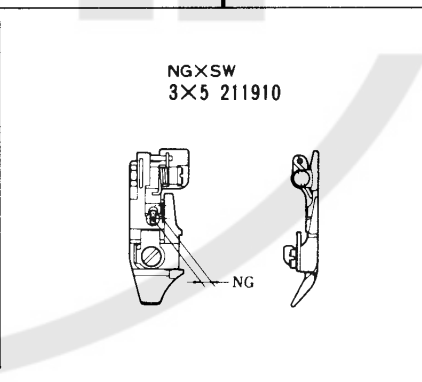
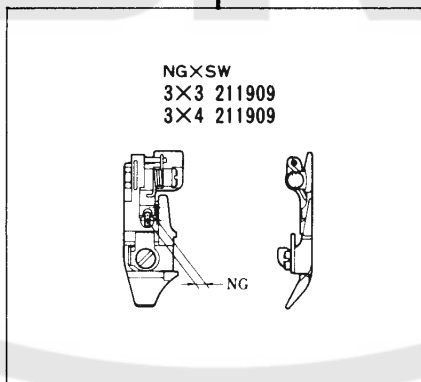
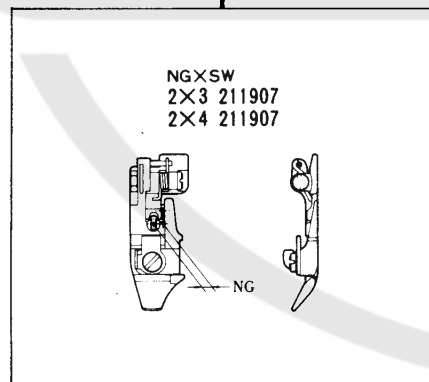
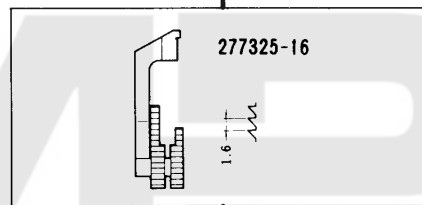
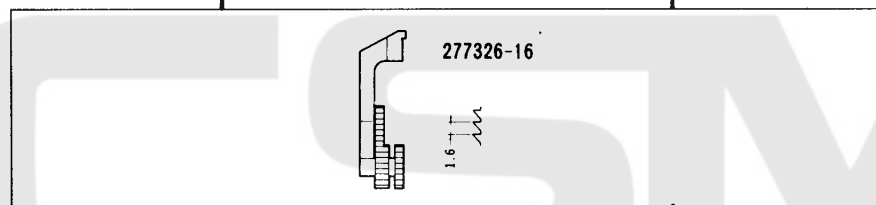
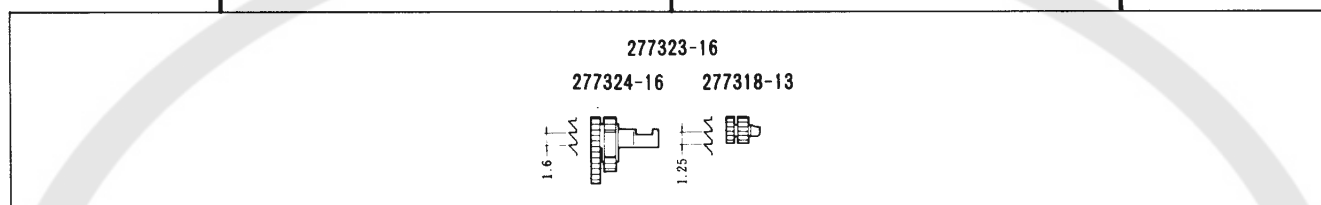
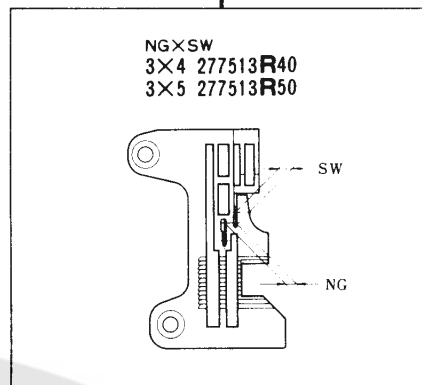
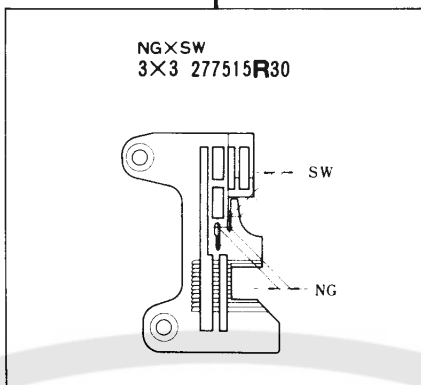
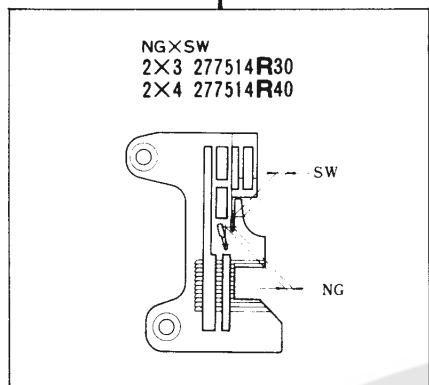


地縫用  
小廻り仕様  
SMALL FOOT  
(GOOD FOR CORNERING)

# LX3200 Series

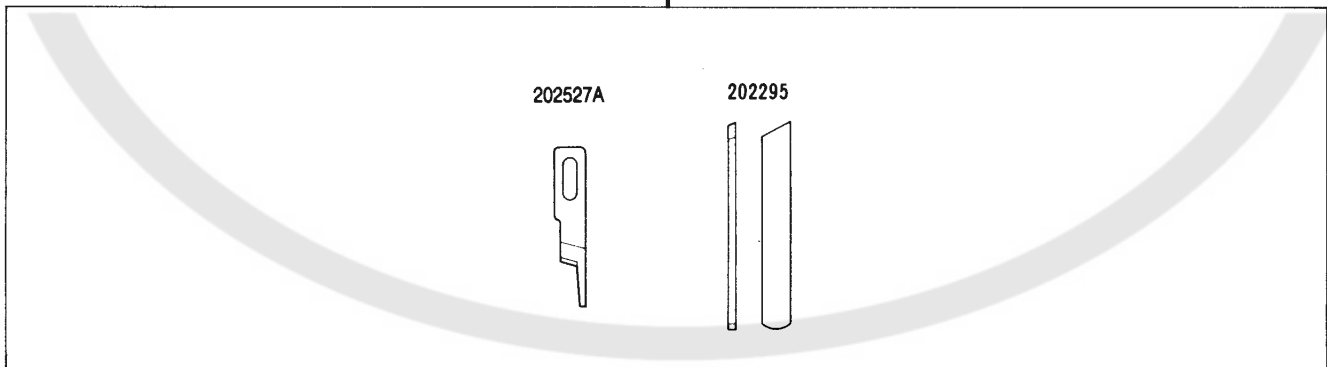
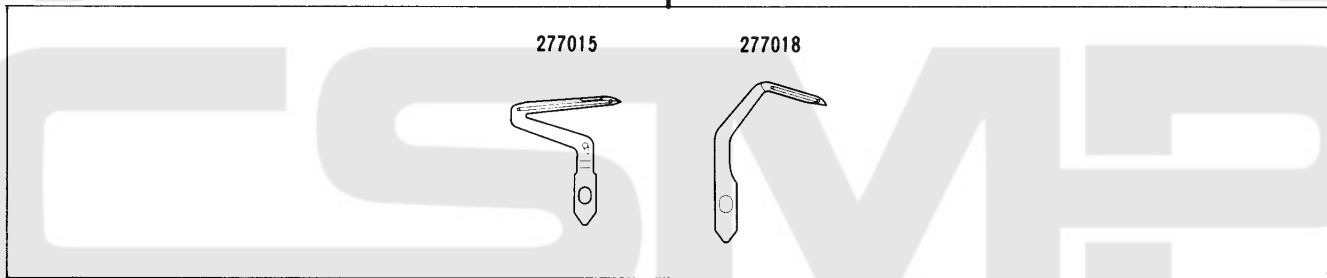
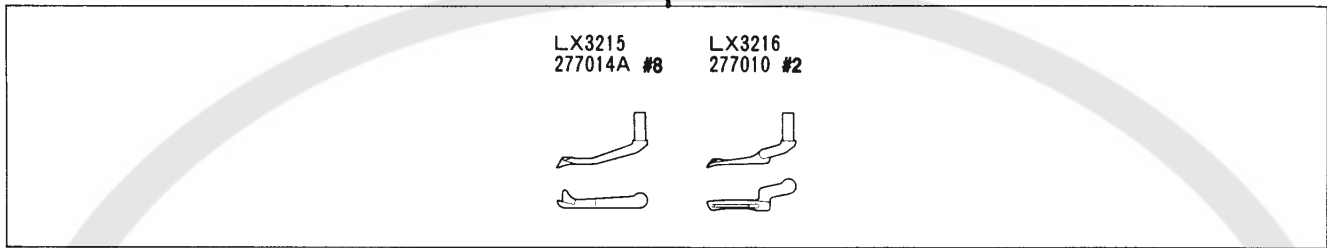
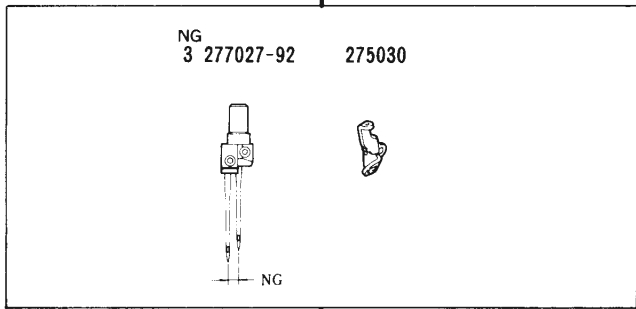
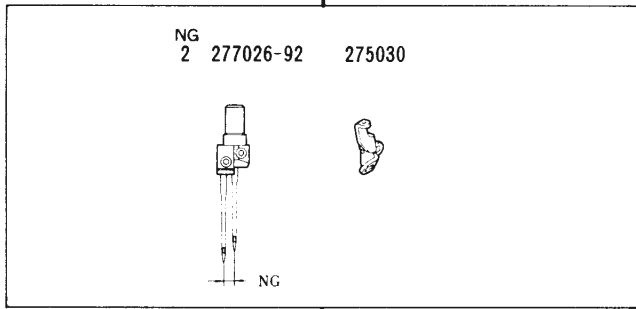
ゲージパーツ系列構成図  
GAUGE PARTS  
CONSTRUCTION CHART

LX3215 -02A/223  
LX3216





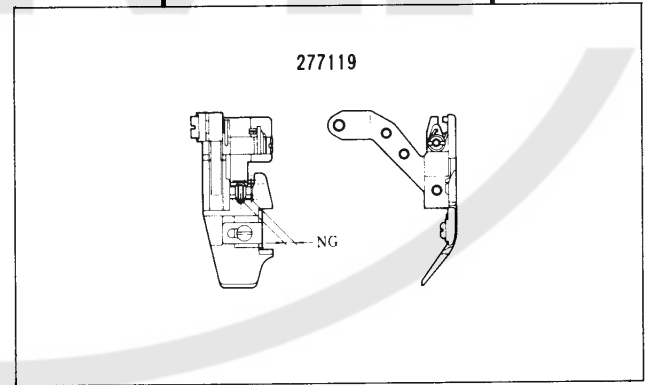
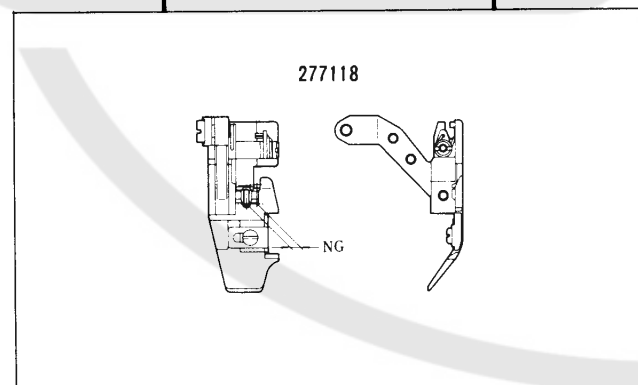
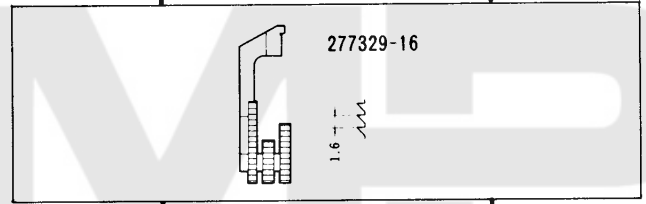
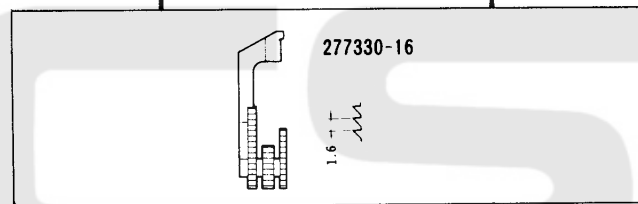
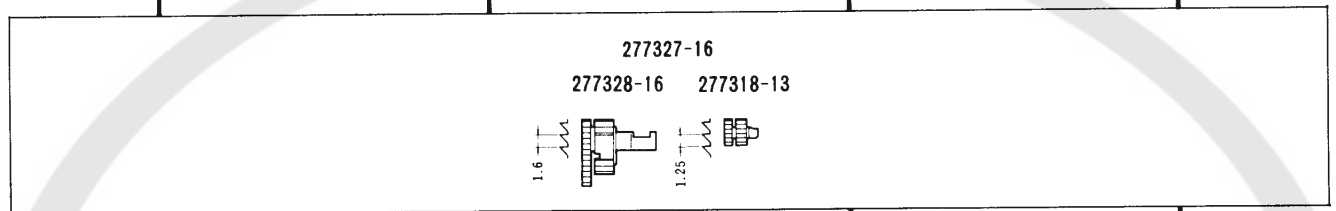
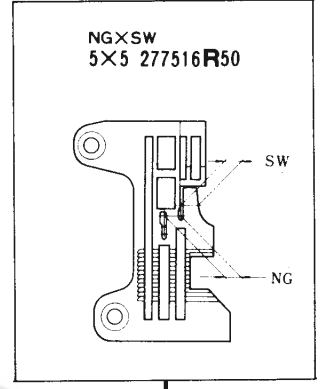
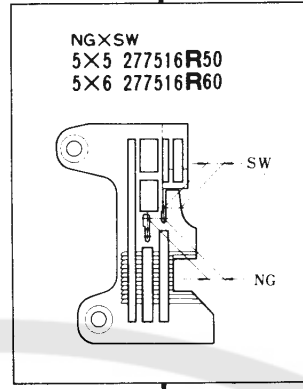
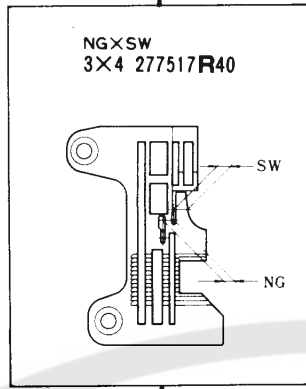
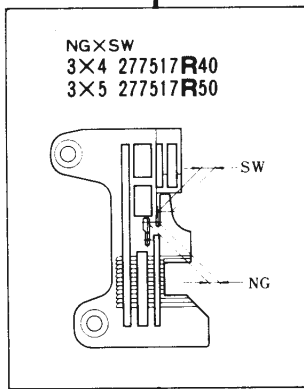
LX3215-02A/223  
LX3216



地縫用(中厚生地)  
小廻り仕様  
PLAIN SEAMING  
(MEDIUM FABRIC)  
SMALL FOOT  
(GOOD FOR CURVING)

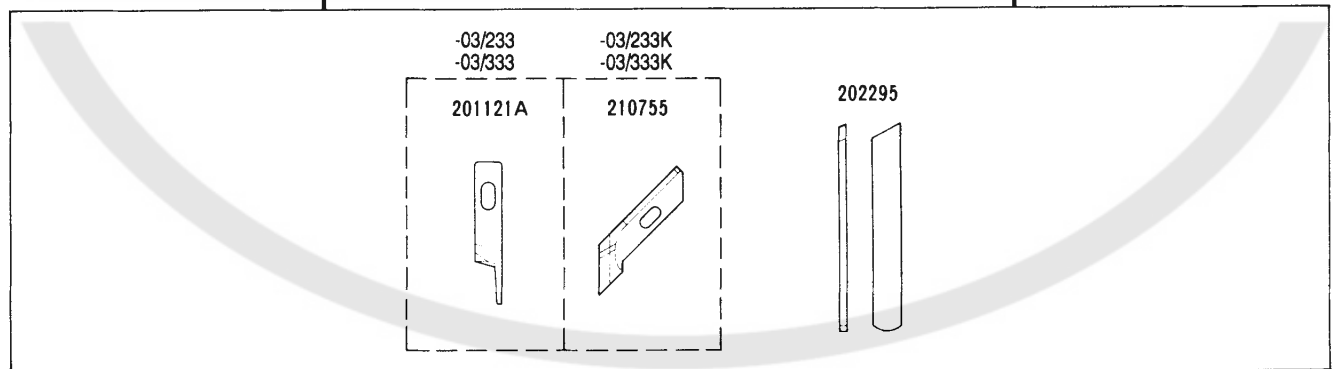
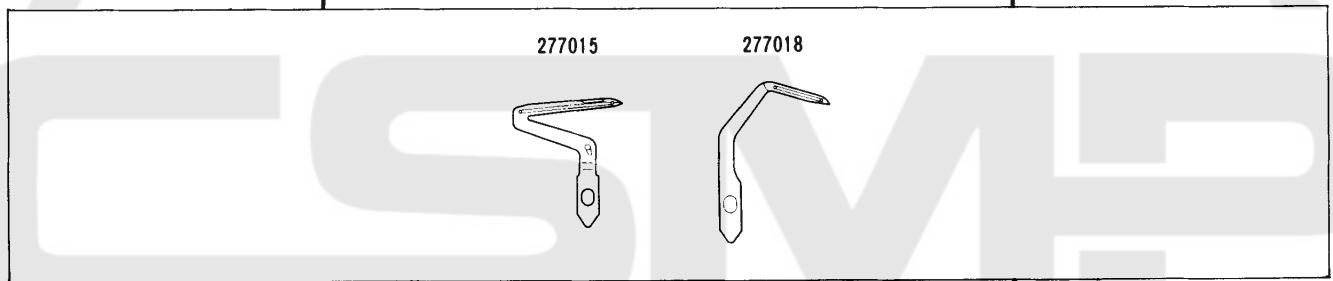
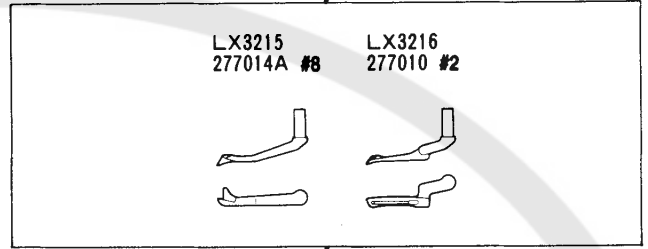
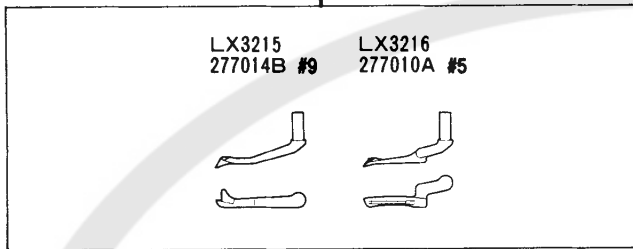
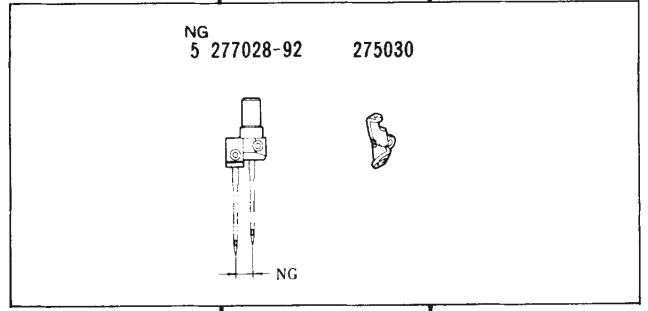
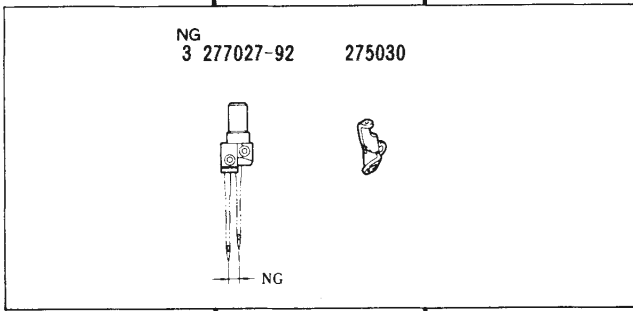
LX3215-03/233(K)  
LX3216

LX3215-03/333(K)  
LX3216



LX3215-03/233(K)  
LX3216

LX3215-03/333(K)  
LX3216

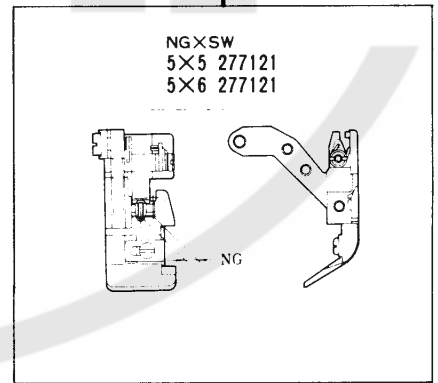
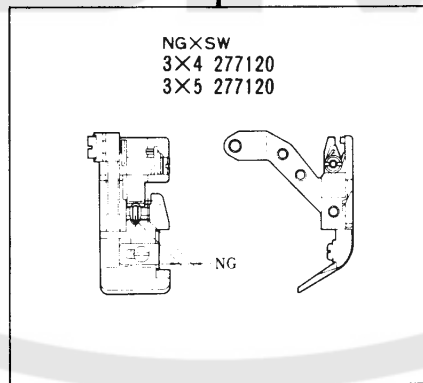
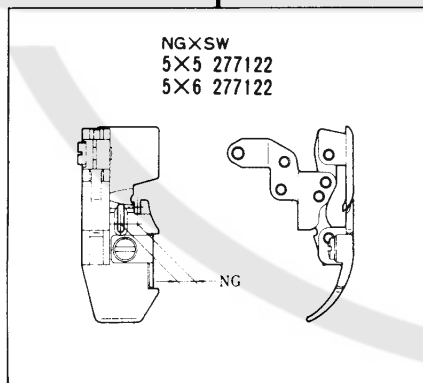
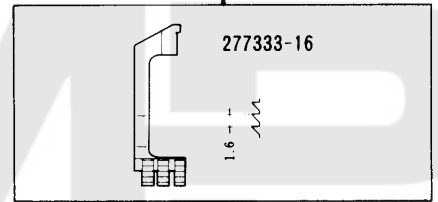
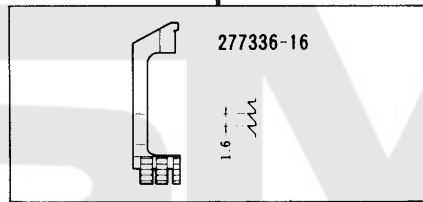
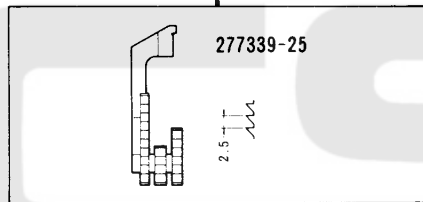
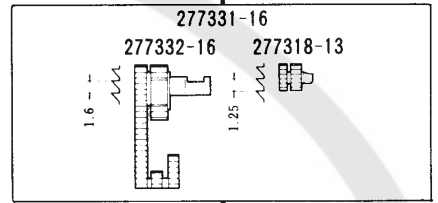
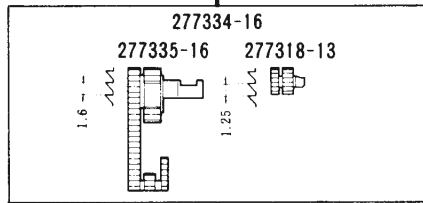
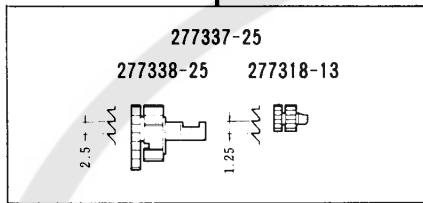
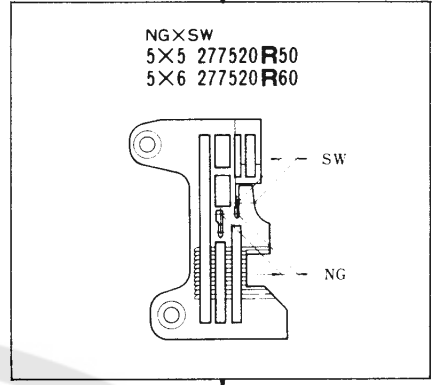
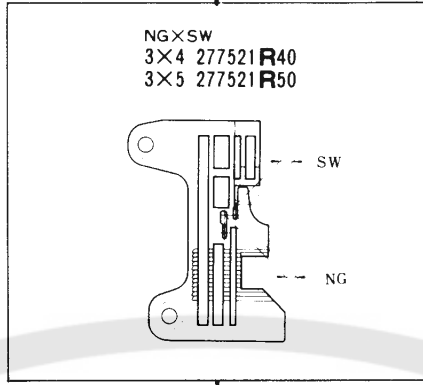
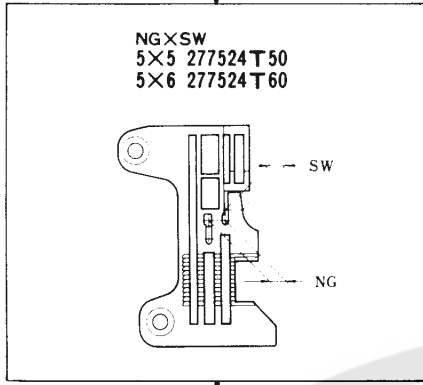


地縫用(中厚生地)  
PLAIN SEAMING  
(MEDIUM FABRIC)

地縫用(中厚生地)  
PLAIN SEAMING  
(MEDIUM FABRIC)

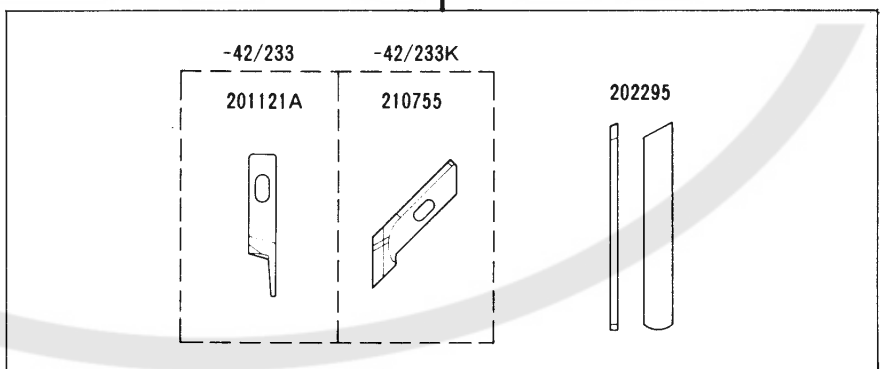
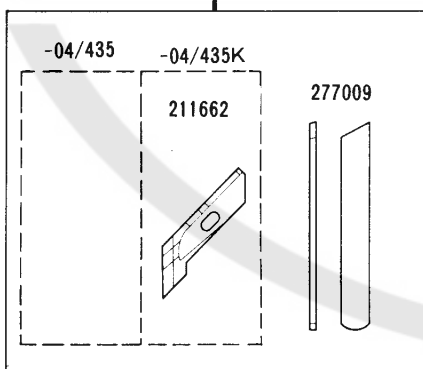
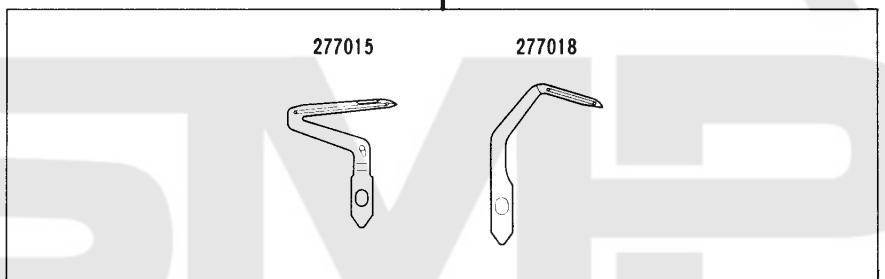
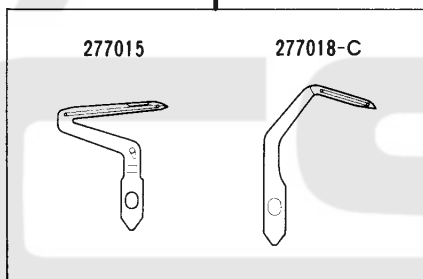
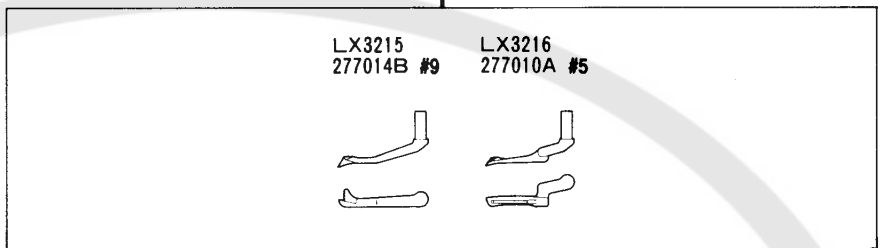
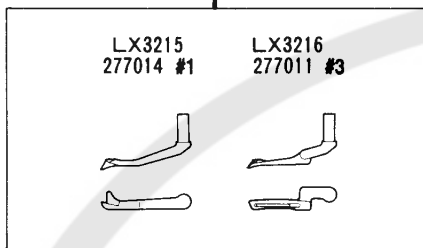
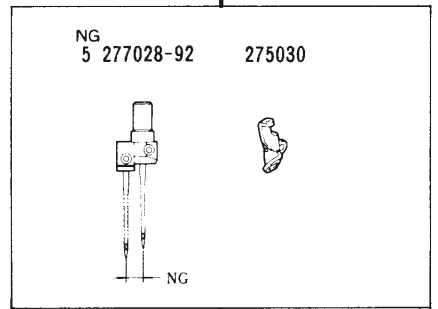
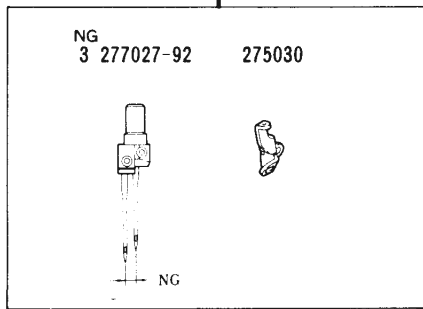
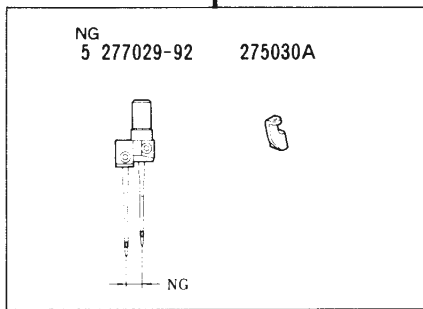
LX3215  
LX3216<sup>-04/435(K)</sup>

LX3215  
LX3216<sup>-42/233(K)</sup>



LX3215  
LX3216-04/435(K)

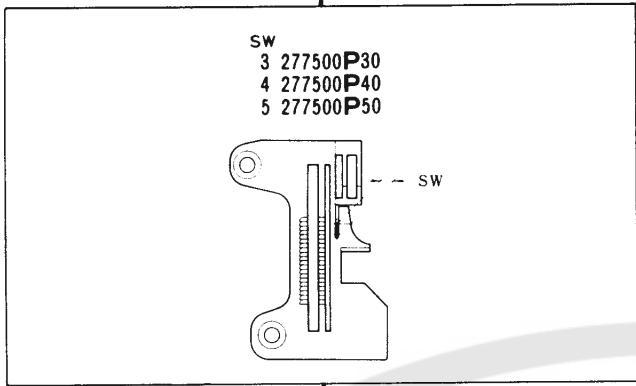
LX3215  
LX3216-42/233(K)



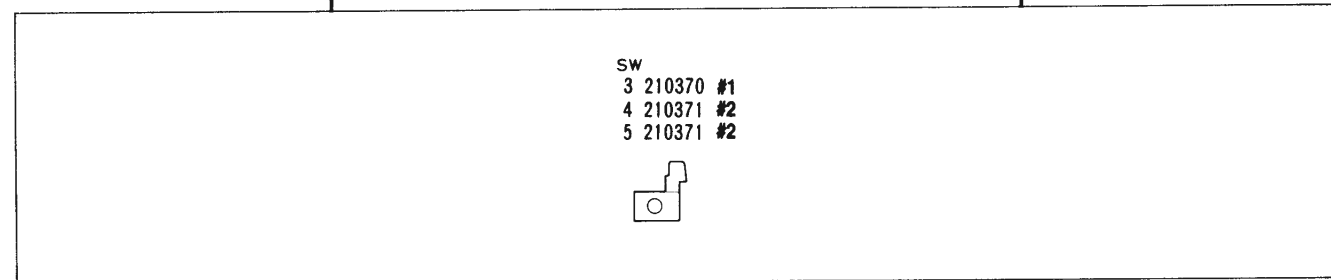
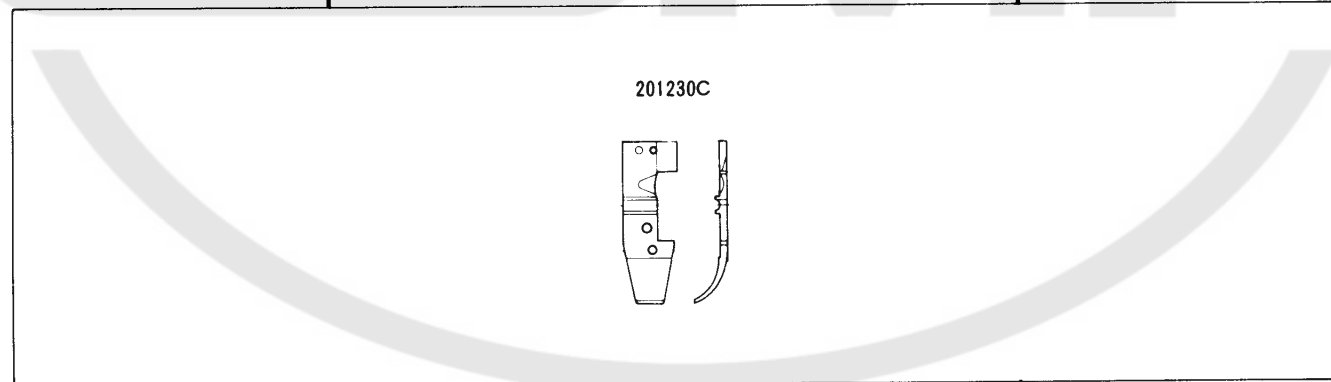
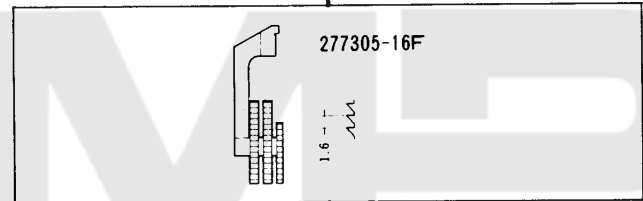
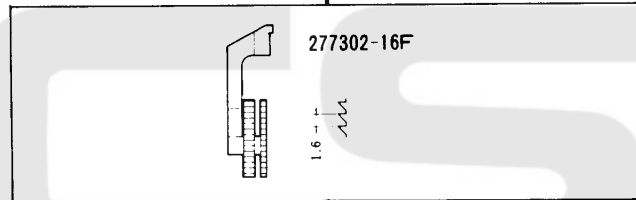
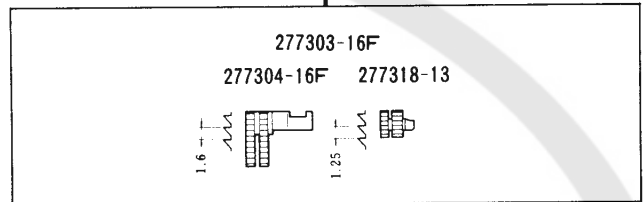
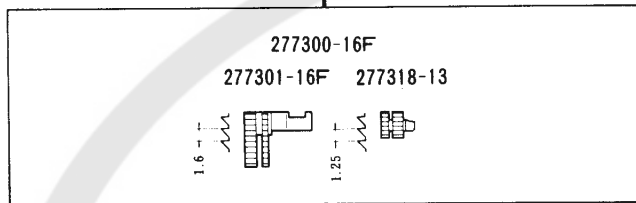
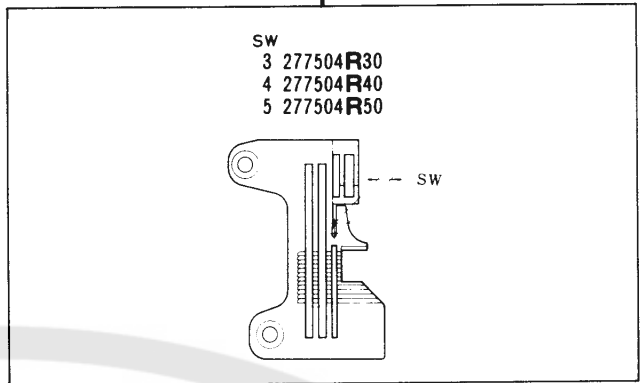
地縫用(厚生地)  
PLAIN SEAMING  
(HEAVY FABRIC)

ヒダ取り用(薄生地)  
SHIRRING  
(LIGHT FABRIC)

LX5204-01/223(K)



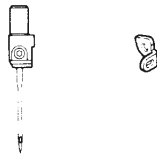
LX5204-02/233(K)



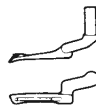
LX5204-01/223(K)

LX5204-02/233(K)

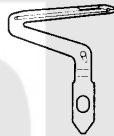
179630-92 275019A



277010 #2



277015



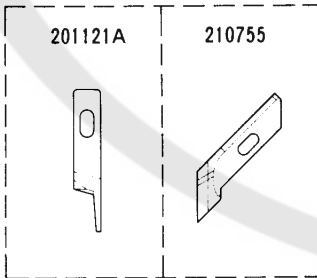
-01/223

-01/223K

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-02/233

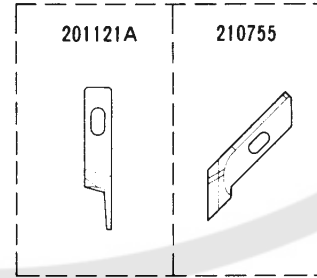
-02/233K

201121A

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SW  
3 201127

SW  
4 202295  
5 202295



地縫用(極薄生地)  
PLAIN SEAMING  
(EXTRA LIGHT FABRIC)

地縫用(薄生地)  
PLAIN SEAMING  
(LIGHT FABRIC)

LX5200 Series 共通部品  
COMMON PARTS

277005

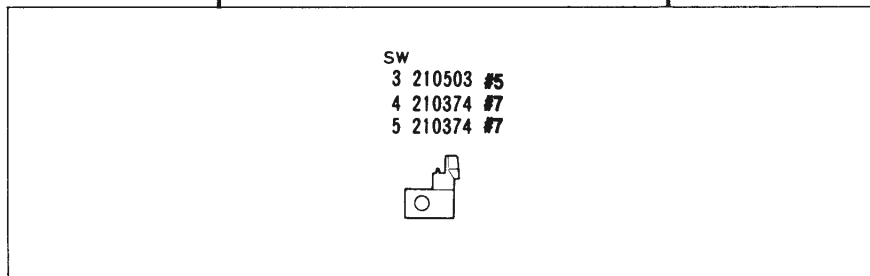
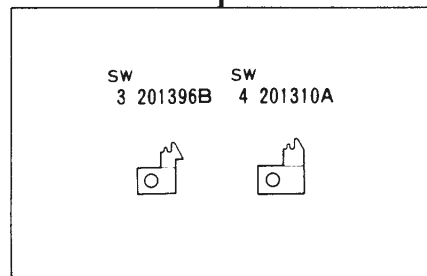
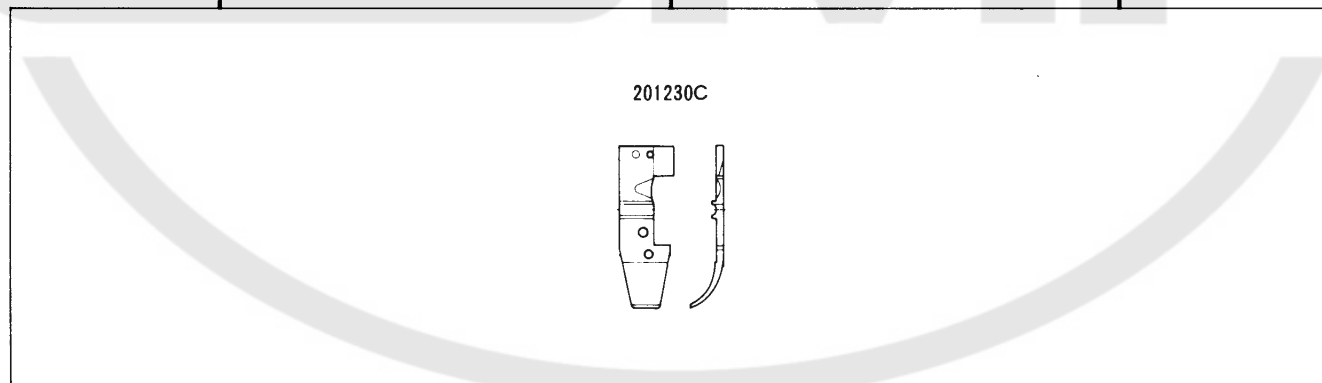
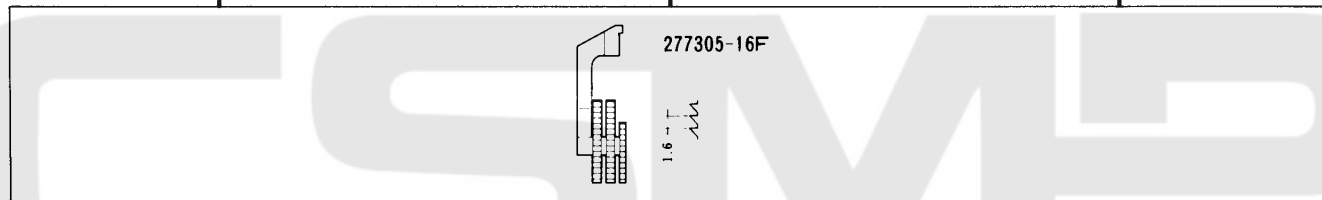
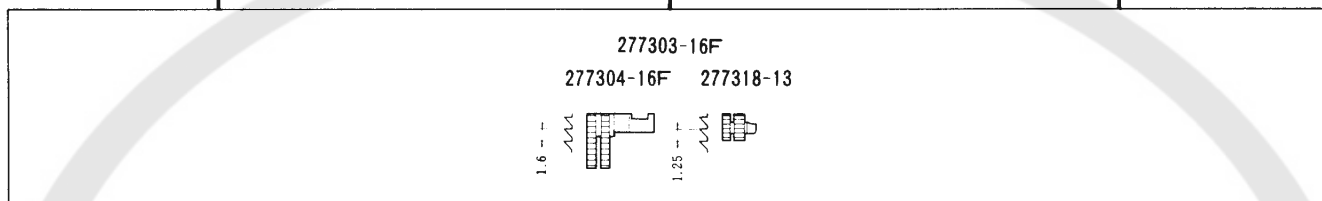
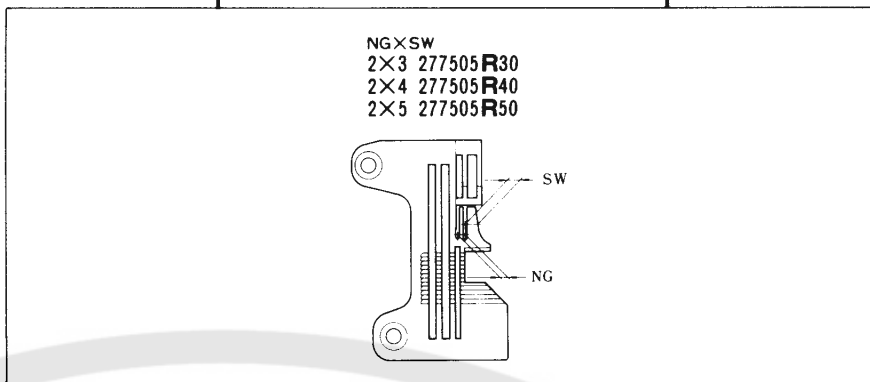
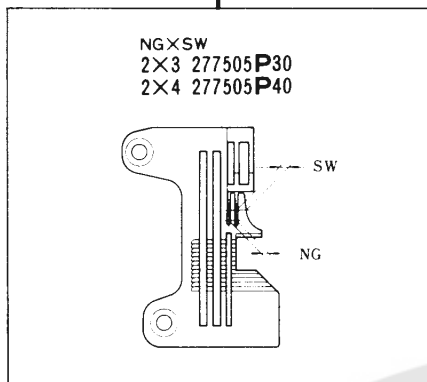
277004



LX5214-01/233(K)

LX5214-03/333(K)  
LX5214-M03/333(K)

LX5214-03C3/333(K)  
LX5214-M03C3/333(K)



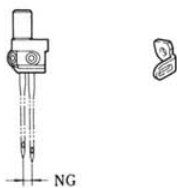


LX5214-01/233(K)

LX5214-03/333(K)  
LX5214-M03/333(K)

LX5214-03C3/333(K)  
LX5214-M03C3/333(K)

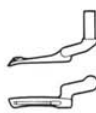
NG  
2 277022-92 275019B



277010B #6



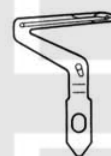
277010A #5



277015



LX5214-M03-M03C3  
277034



-01/233  
-03\*03C3/333  
-M03\*M03C3/333

201121A



-01/233K  
-03\*03C3/333K  
-M03\*M03C3/333K

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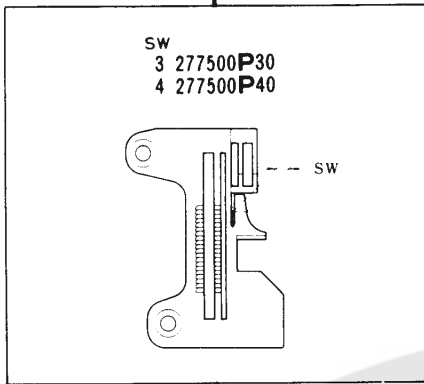


地縫用(極薄生地)  
PLAIN SEAMING  
(EXTRA LIGHT FABRIC)

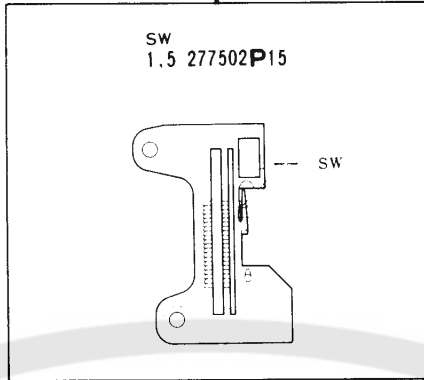
地縫用(中厚生地)  
PLAIN SEAMING  
(MEDIUM FABRIC)

地縫用(中厚生地)  
PLAIN SEAMING  
(MEDIUM FABRIC)

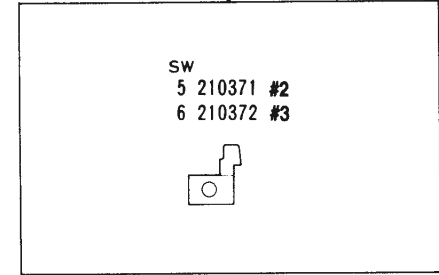
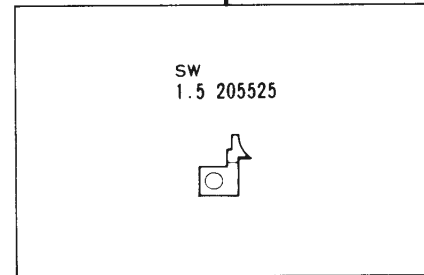
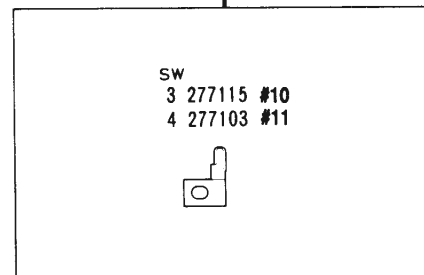
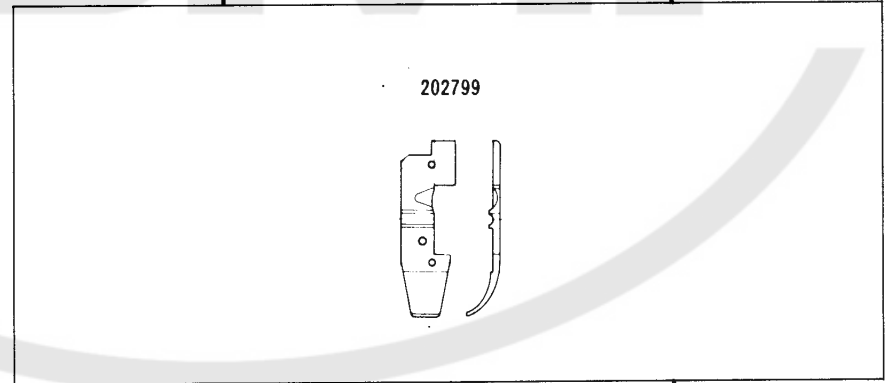
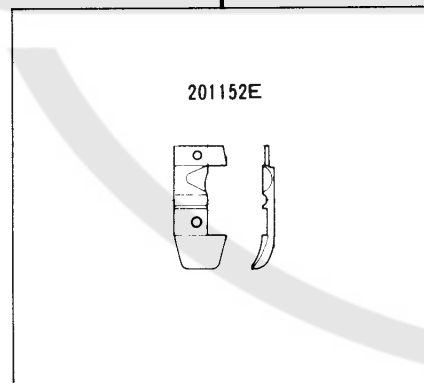
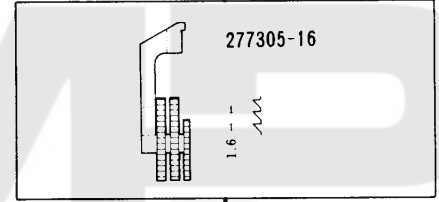
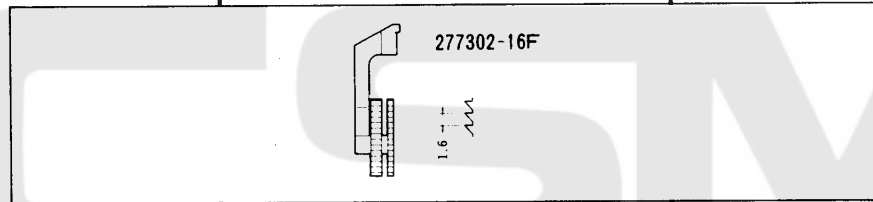
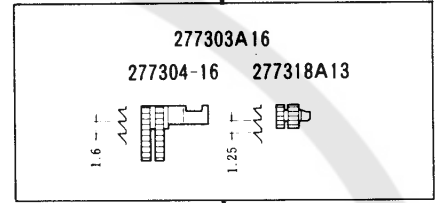
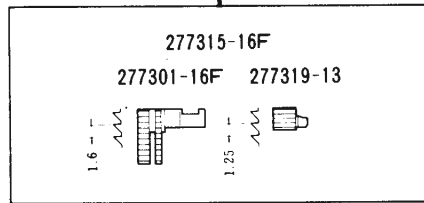
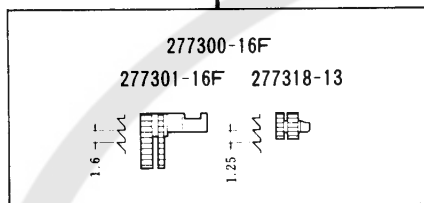
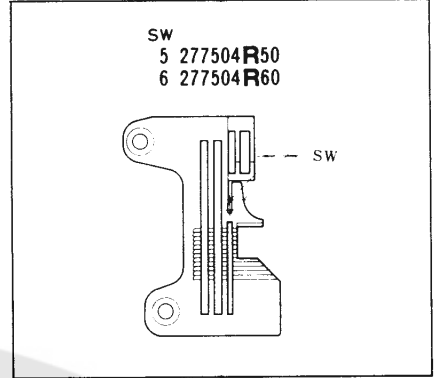
LX5205-12/223(K)



LX5204-32R2/233L(K)



LX5203-22/233(K)

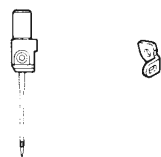


LX5205-12/223(K)

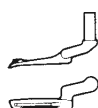
LX5204-32R2/233L(K)

LX5203-22/233(K)

179630-92 275019A



277010 #2



277014B #9



277015



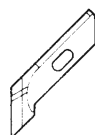
-12/223  
-22/233  
-32R2/233L

-12/223  
-22/233  
-32R2/233L.K

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サージング用(薄生地)  
SERGING  
(LIGHT FABRIC)

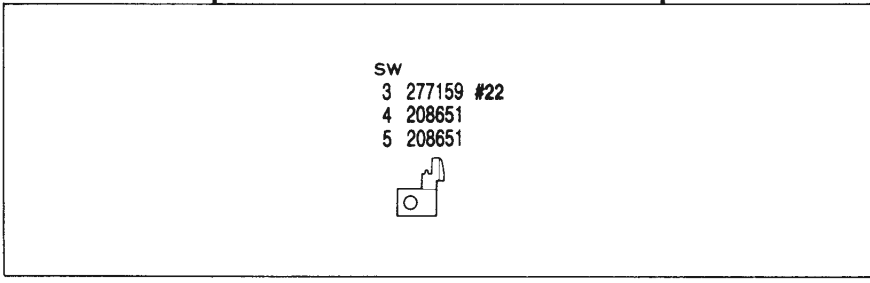
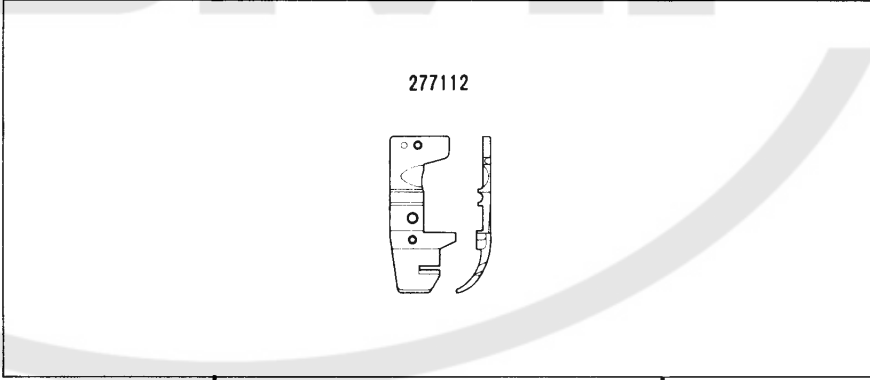
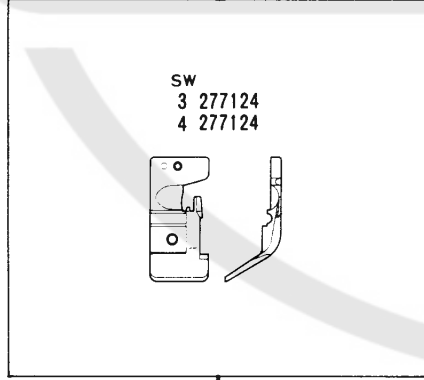
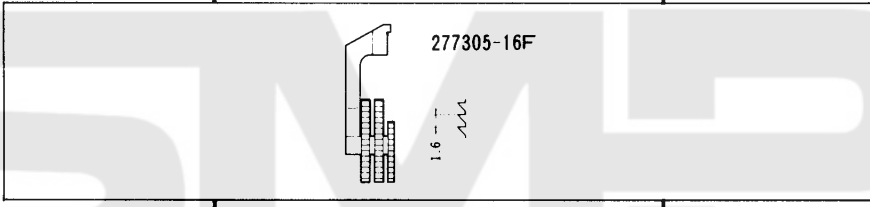
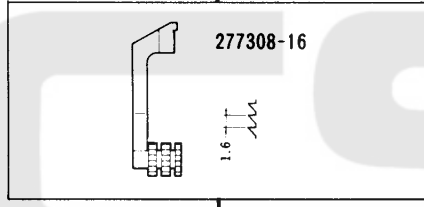
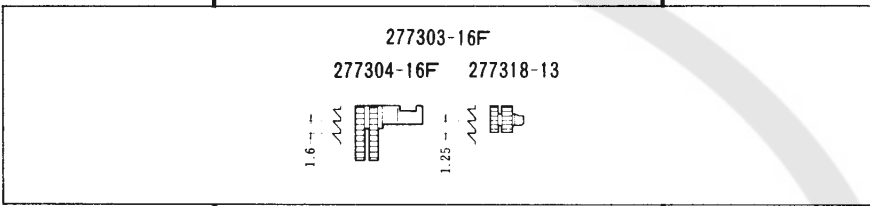
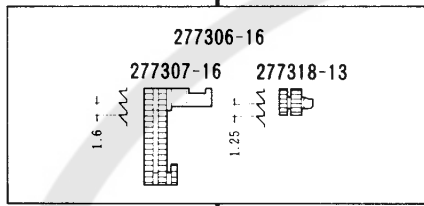
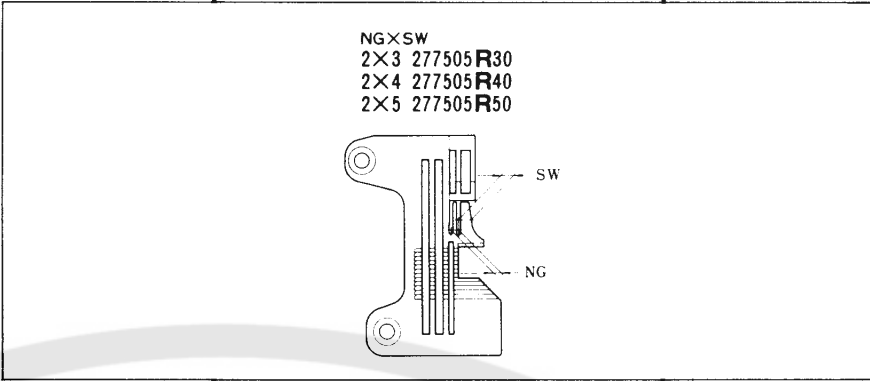
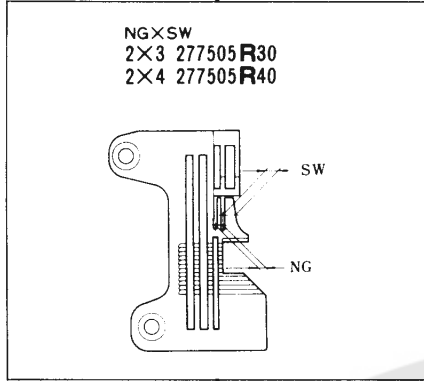
裾引用(薄生地)  
BLINDSTITCH HEMMI  
(LIGHT FABRIC)

下巻縫用(薄生地)  
TURN DOWN HEMMING  
(LIGHT FABRIC)

LX5214-43/333(K)

LX5214-53/333(K)  
LX5214-M53/333(K)

LX5214-53C3/333(K)  
LX5214-M53C3/333(K)

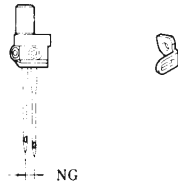


LX5214-43/333(K)

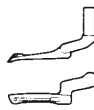
LX5214-53/333(K)  
LX5214-M53/333(K)

LX5214-53C3/333(K)  
LX5214-M53C3/333(K)

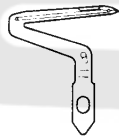
NG  
2 277022-92 275019B



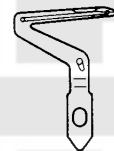
277010A #5



277015

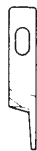


LX5214-M53-M53C3  
277034

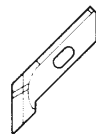


-43/333 -43/333K  
-53-53C3/333 -53-53C3/333K

201121A



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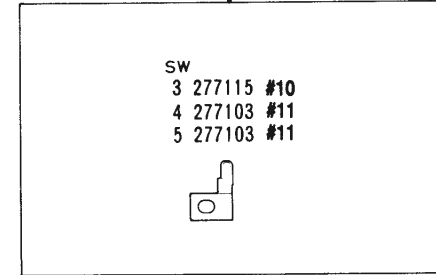
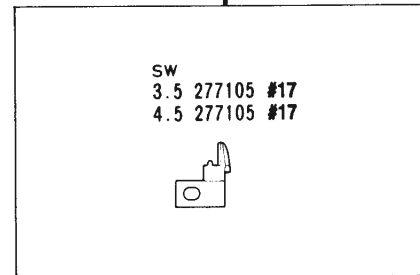
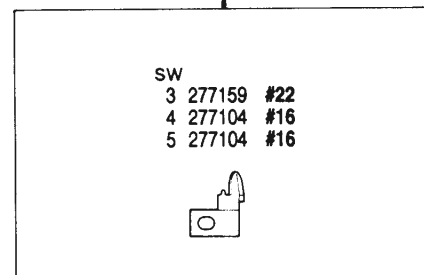
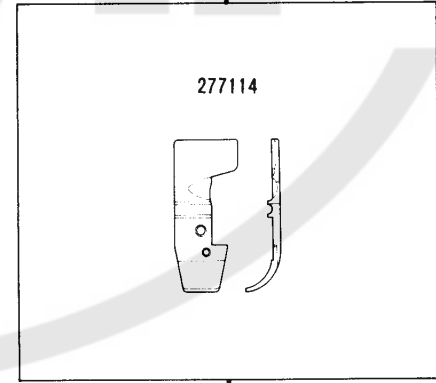
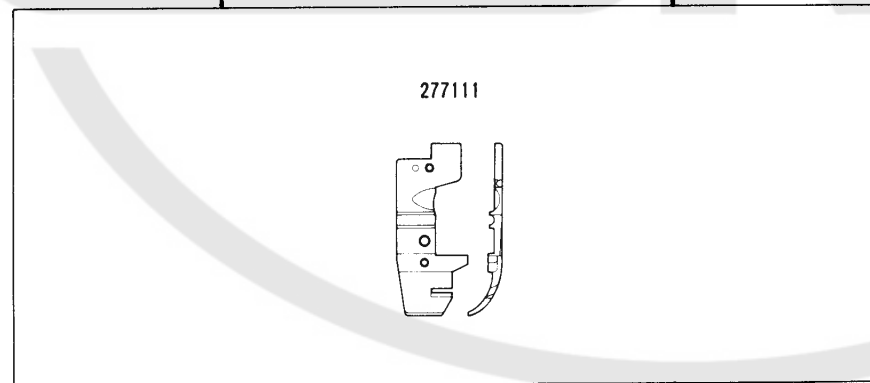
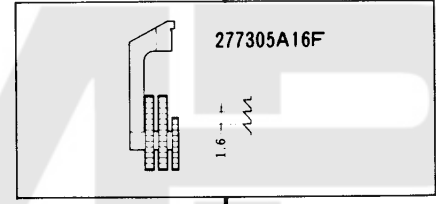
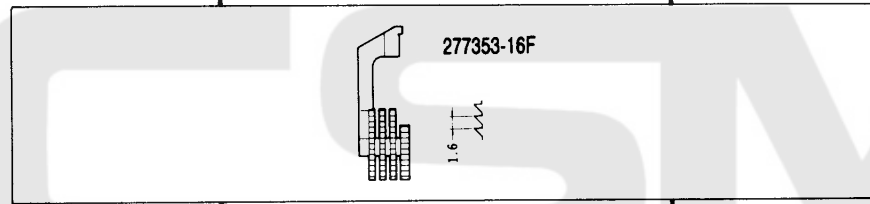
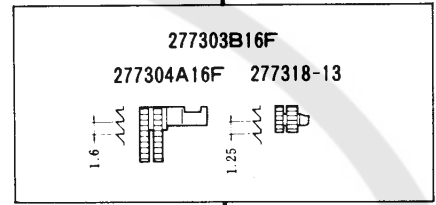
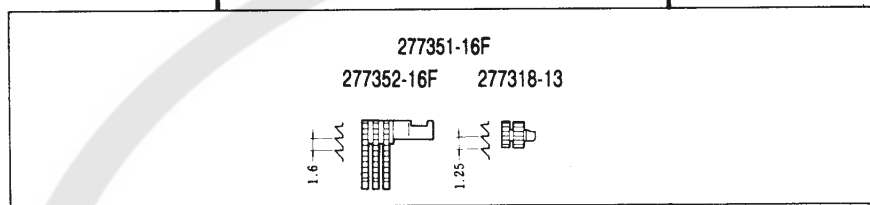
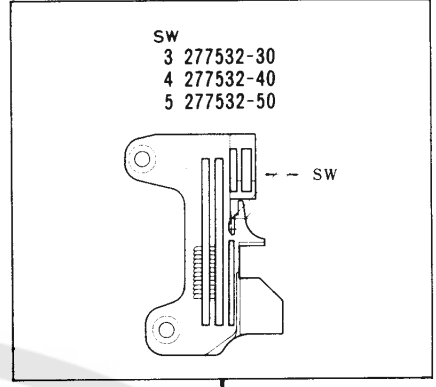
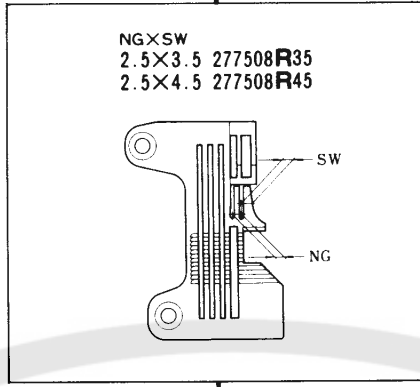
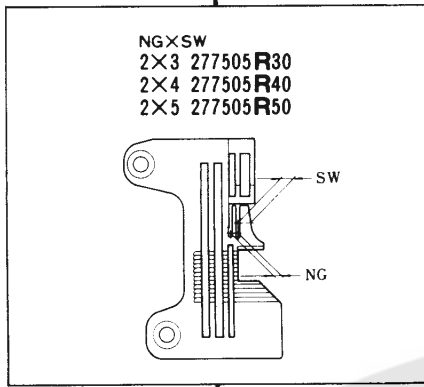
ヒダ取り用(中厚生地)  
SHIRRING  
(MEDIUM FABRIC)

テープ付用(中厚生地)  
ATTACHING TAPE  
(MEDIUM FABRIC)

テープ付用(中厚生地)  
ATTACHING TAPE  
(MEDIUM FABRIC)

LX5214-54/443(K)

LX5204-82/233(K)



LX5214-54/443(K)

LX5204-82/233(K)

NG  
2 277022-92 275019B

NG

NG  
2.5 277023-92 275019C

NG

179630-92 275019A

277011 #3

277010 #2

277015

|         |          |        |
|---------|----------|--------|
| -54/443 | -54/443K | 202295 |
| 201121A | 210755   |        |

|         |          |             |             |             |
|---------|----------|-------------|-------------|-------------|
| -82/233 | -82/233K | SW 3 201127 | SW 4 202295 | SW 5 202295 |
| 201121A | 210755   |             |             |             |

テープ付用(厚生地)  
ATTACHING TAPE  
(HEAVY FABRIC)

バックタック用(薄生地)  
BACKLATCHING  
(LIGHT FABRIC)

LX3200 Series  
ゲージパーツ表(1)

LX3200 Series  
GAUGE PARTS LIST (1)

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ |    | 針板<br>NEEDLE<br>PLATE | 主送り歯(組)<br>MAIN FEED<br>DOG ASS. | 主送り歯本体<br>MAIN FEED<br>DOG | 補助送り歯<br>AUX. FEED<br>DOG | 差動送り歯<br>DIFF. FEED<br>DOG | 押エ(組)<br>PRESSER<br>FOOT ASS. | 上ルーバー           | 上スプレッダー           | 下ルーバー           | 二重線ルーバー               |
|------------------------------|-----|----|-----------------------|----------------------------------|----------------------------|---------------------------|----------------------------|-------------------------------|-----------------|-------------------|-----------------|-----------------------|
|                              | NG  | SW |                       |                                  |                            |                           |                            |                               | UPPER<br>LOOPER | UPPER<br>SPREADER | LOWER<br>LOOPER | CHAINSTITCH<br>LOOPER |
| (15)<br>LX3216-01/222(K)     | 2   | 3  | 277514P30             | 277323-13                        | (277324-13)                | (277318-13)               | 277326-13                  | 277117                        | 277010 # 2      | 277014A # 8       | 277015          | 277018                |
|                              |     | 4  | " 40                  |                                  |                            |                           |                            |                               |                 |                   |                 |                       |
|                              | 3   | 3  | 277515P30             |                                  |                            |                           | 277325-13                  | 277118                        |                 |                   |                 |                       |
|                              |     | 4  | 277513P40             |                                  |                            |                           |                            |                               |                 |                   |                 |                       |
|                              |     | 5  | " 50                  |                                  |                            |                           |                            |                               |                 |                   |                 |                       |

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ   |    | 上メス           |                 | 下メス                      | オーバー針受                      |                  | 二重線針受                           |        | 針留        | 針留糸道   | 針               |
|------------------------------|-------|----|---------------|-----------------|--------------------------|-----------------------------|------------------|---------------------------------|--------|-----------|--------|-----------------|
|                              | GAUGE | SW | 平メス           | 角メス             |                          | 前                           | 後                | 前                               | 後      |           |        |                 |
|                              | NG    | SW | FLAT<br>KNIFE | ANGLED<br>KNIFE | OVERLOCK NEEDLE<br>GUARD | CHAINSTITCH NEEDLE<br>GUARD | NEEDLE<br>HOLDER | THREAD<br>GUIDE<br>(NDL HOLDER) | NEEDLE |           |        |                 |
| (15)<br>LX3216-01/222(K)     | 2     | 3  | 201121A       | 210755          | 202295                   | 277007                      | 277004           | 277008                          | 277006 | 277026-92 | 275030 | DC X 27<br># 11 |
|                              |       | 4  |               |                 |                          |                             |                  |                                 |        |           |        |                 |
|                              | 3     | 3  |               |                 |                          |                             |                  |                                 |        | 277027-92 |        |                 |
|                              |       | 4  |               |                 |                          |                             |                  |                                 |        |           |        |                 |
|                              |       | 5  |               |                 |                          |                             |                  |                                 |        |           |        |                 |



| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ |    | 針板<br>NEEDLE<br>PLATE | 主送り歯(組)               |                  | 主送り歯本体<br>MAIN FEED<br>DOG | 補助送り歯<br>AUX. FEED<br>DOG | 差動送り歯<br>DIFF. FEED<br>DOG | 押エ(組)<br>PRESSER<br>FOOT ASS. | 上ルーバー<br>UPPER<br>LOOPER | 上スプレッダー<br>UPPER<br>SPREADER | 下ルーバー<br>LOWER<br>LOOPER | 二重環ルーバー<br>CHAINSTITCH<br>LOOPER |
|------------------------------|-----|----|-----------------------|-----------------------|------------------|----------------------------|---------------------------|----------------------------|-------------------------------|--------------------------|------------------------------|--------------------------|----------------------------------|
|                              | NG  | SW |                       | MAIN FEED<br>DOG ASS. | AUX. FEED<br>DOG |                            |                           |                            |                               |                          |                              |                          |                                  |
| (15)<br>LX3216-02/223(K)     | 2   | 3  | 277514R30             | 277323-16             | (277324-16)      | (277318-13)                | 277326-16                 | 277117                     | 277010 #2                     | 277014A #8               | 277015                       | 277018                   |                                  |
|                              |     | 4  | " 40                  |                       |                  |                            |                           |                            |                               |                          |                              |                          |                                  |
|                              | 3   | 3  | 277515R30             | 277323-16             | (277324-16)      | (277318-13)                | 277325-16                 | 277118                     | 277010 #2                     | 277014A #8               | 277015                       | 277018                   |                                  |
|                              |     | 4  | " 40                  |                       |                  |                            |                           |                            |                               |                          |                              |                          |                                  |
|                              |     | 5  | " 50                  |                       |                  |                            |                           |                            |                               |                          |                              |                          |                                  |
| (15)<br>LX3216-02A/223       | 2   | 3  | 277514R30             | 277323-16             | (277324-16)      | 277326-16                  | 211907                    | 277010 #2                  | 277014A #8                    | 277015                   | 277018                       |                          |                                  |
|                              |     | 4  | " 40                  |                       |                  |                            |                           |                            |                               |                          |                              |                          |                                  |
|                              | 3   | 3  | 277515R30             | 277323-16             | (277324-16)      | 277325-16                  | 211908                    | 277010 #2                  | 277014A #8                    | 277015                   | 277018                       |                          |                                  |
|                              |     | 4  | 277513R40             |                       |                  |                            |                           |                            |                               |                          |                              |                          |                                  |
|                              |     | 5  | " 50                  |                       |                  |                            |                           |                            |                               |                          |                              |                          |                                  |

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ                      |    | 上メス                                 |                        | 下メス<br>LOWER<br>KNIFE | オーバー針受     |           | 二重環針受      |           | 針留糸道<br>THREAD<br>GUIDE<br>(NDL HOLDER) | 針留<br>NEEDLE<br>HOLDER | 針<br>NEEDLE     |
|------------------------------|--------------------------|----|-------------------------------------|------------------------|-----------------------|------------|-----------|------------|-----------|---|------------------------|-----------------|
|                              | NG                       | SW | 平メス<br>UPPER KNIFE<br>FLAT<br>KNIFE | 角メス<br>ANGLED<br>KNIFE |                       | 前<br>FRONT | 後<br>REAR | 前<br>FRONT | 後<br>REAR |   |                        |                 |
|                              | (15)<br>LX3216-02/223(K) | 2  | 3                                   | 201121A                | 210755                | 202295     | 277007    | 277004     | 277008    | 277028-92                               | 275030                 | DC X 27<br># 11 |
| 4                            |                          |    |                                     |                        |                       |            |           |            |           |   |                        |                 |
| 3                            |                          | 3  | 202527A                             | 277007                 | 277004                | 277008     | 277028-92 | 277027-92  | 275030    | DC X 27<br># 11                         |                        |                 |
|                              |                          | 4  |                                     |                        |                       |            |           |            |           |   |                        |                 |
|                              |                          | 5  |                                     |                        |                       |            |           |            |           |   |                        |                 |

LX3200 Series  
ゲージパーツ表 (3)

LX3200 Series  
GAUGE PARTS LIST (3)

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ                        |    | 針板<br>NEEDLE<br>PLATE | 主送り歯(組)<br>MAIN FEED<br>DOG ASS. | 主送り歯本体<br>MAIN FEED<br>DOG | 補助送り歯<br>AUX. FEED<br>DOG | 差動送り歯<br>DIFF. FEED<br>DOG | 押エ(組)<br>PRESSER<br>FOOT ASS. | 上レバー<br>UPPER<br>LOOPER | 上スプレッダー<br>UPPER<br>SPREADER | 下レバー<br>LOWER<br>LOOPER | 二重環ルーバー<br>CHAINSTITCH<br>LOOPER |        |
|------------------------------|----------------------------|----|-----------------------|----------------------------------|----------------------------|---------------------------|----------------------------|-------------------------------|-------------------------|------------------------------|-------------------------|----------------------------------|--------|
|                              | NG                         | SW |                       |                                  |                            |                           |                            |                               |                         |                              |                         |                                  |        |
| (15)<br>LX3216 - 03/233(K)   | 3                          | 4  | 277517R40             | 277327 - 16                      | (277328 - 16)              | (277318 - 13)             | 277330 - 16                | 277118                        | 277010A #5              | 277014B #9                   | 277015                  | 277018                           |        |
|                              |                            | 5  | " 50                  |                                  |                            |                           | 277329 - 16                |                               |                         |                              |                         |                                  | 277119 |
|                              | 5                          | 5  | 277516R50             | 277327 - 16                      | (277328 - 16)              | (277318 - 13)             | 277330 - 16                | 277118                        | 277010 #2               | 277014A #8                   | 277015                  | 277018                           |        |
|                              |                            | 6  | " 60                  |                                  |                            |                           | 277329 - 16                |                               |                         |                              |                         |                                  | 277119 |
|                              | (15)<br>LX3216 - 03/333(K) | 3  | 4                     | 277517R40                        | 277327 - 16                | (277328 - 16)             | (277318 - 13)              | 277330 - 16                   | 277118                  | 277010 #2                    | 277014A #8              | 277015                           | 277018 |
|                              |                            |    | 5                     | 277516R50                        |                            |                           |                            | 277329 - 16                   |                         |                              |                         |                                  |        |

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ                        |    | 上メス                  |                        | 下メス<br>LOWER<br>KNIFE | オーバー針受     |           | 二重環針受      |           | 針留<br>NEEDLE<br>HOLDER<br>(NDL HOLDER) | 針<br>NEEDLE     |                 |
|------------------------------|----------------------------|----|----------------------|------------------------|-----------------------|------------|-----------|------------|-----------|--|-----------------|-----------------|
|                              | NG                         | SW | 平メス<br>FLAT<br>KNIFE | 角メス<br>ANGLED<br>KNIFE |                       | 前<br>FRONT | 後<br>REAR | 前<br>FRONT | 後<br>REAR |  |                 |                 |
|                              | (15)<br>LX3216 - 03/233(K) | 3  | 4                    | 201121A                | 210755                | 202295     | 277007    | 277004     | 277008    | 277006                                 | 277027 - 92     | DC × 27<br># 14 |
| 5                            |                            |    | 277007               |                        |                       |            |           |            |           |  |                 |                 |
| 5                            |                            | 5  | 201121A              | 210755                 | 202295                | 277007     | 277004    | 277008     | 277006    | 277027 - 92                            | DC × 27<br># 14 |                 |
|                              |                            | 6  |                      |                        |                       |            |           |            |           |  |                 | 277007          |
| (15)<br>LX3216 - 03/333(K)   |                            | 3  | 4                    | 201121A                | 210755                | 202295     | 277007    | 277004     | 277008    | 277006                                 | 277027 - 92     | DC × 27<br># 14 |
|                              |                            |    | 5                    |                        |                       |            |           |            |           |  |                 |                 |

LX3200 Series  
ゲージパーツ表 (4)

LX3200 Series  
GAUGE PARTS LIST (4)

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ<br>GAUGE |    | 針板<br>NEEDLE<br>PLATE | 主送り歯(組)<br>MAIN FEED<br>DOG ASS. | 主送り歯本体<br>MAIN FEED<br>DOG | 補助送り歯<br>AUX. FEED<br>DOG | 差動送り歯<br>DIFF. FEED<br>DOG | 押エ(組)<br>PRESSER<br>FOOT ASS. | 上ルーバー<br>UPPER<br>LOOPER | 上スプレッダー<br>UPPER<br>SPREADER | 下ルーバー<br>LOWER<br>LOOPER | 二重繰ルーバー<br>CHAINSTITCH<br>LOOPER |
|------------------------------|--------------|----|-----------------------|----------------------------------|----------------------------|---------------------------|----------------------------|-------------------------------|--------------------------|------------------------------|--------------------------|----------------------------------|
|                              | NG           | SW |                       |                                  |                            |                           |                            |                               |                          |                              |                          |                                  |
| (15)<br>LX3216-04/435(K)     | 5            | 5  | 277524T50             | 277337-25                        | (277338-25)                | (277318-13)               | 277339-25                  | 277122                        | 277011 #3                | 277014 #1                    | 277015                   | 277018-C                         |
|                              | 6            | 6  | " 60                  |                                  |                            |                           |                            |                               |                          |                              |                          |                                  |
| (15)<br>LX3216-42/233(K)     | 3            | 4  | 277521R40             | 277334-16                        | (277335-18)                | (277318-13)               | 277336-16                  | 277120                        | 277010A #5               | 277014B #9                   | 277015                   | 277018                           |
|                              | 5            | 5  | " 50                  |                                  |                            |                           |                            |                               |                          |                              |                          |                                  |
|                              | 5            | 5  | 277520R50             | 277331-16                        | (277332-18)                |                           | 277333-16                  | 277121                        |                          |                              |                          |                                  |
|                              | 6            | 6  | " 60                  |                                  |                            |                           |                            |                               |                          |                              |                          |                                  |

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ<br>GAUGE             |    | 平メス<br>FLAT<br>KNIFE | 上メス<br>UPPER KNIFE     |            | 下メス<br>LOWER<br>KNIFE | オーバー針受<br>OVERLOCK NEEDLE<br>GUARD |            | 二重繰針受<br>CHAINSTITCH NEEDLE<br>GUARD |           | 針留<br>NEEDLE<br>HOLDER | 針留糸道<br>THREAD<br>GUIDE<br>(NDL HOLDER) | 針<br>NEEDLE |
|------------------------------|--------------------------|----|----------------------|------------------------|------------|-----------------------|------------------------------------|------------|--------------------------------------|-----------|------------------------|---|-------------|
|                              | NG                       | SW |                      | 角メス<br>ANGLED<br>KNIFE | 前<br>FRONT |                       | 後<br>REAR                          | 前<br>FRONT | 後<br>REAR                            |           |                        |   |             |
|                              | (15)<br>LX3216-04/435(K) | 5  |                      | 5                      | 277000     |                       | 211662                             | 277009     | 277007                               | 277004    | 277008                 | 277006                                  | 277029-92   |
| 6                            |                          | 6  |                      |                        |            |                       |                                    |            |                                      |           |                        |   |             |
| (15)<br>LX3216-42/233(K)     | 3                        | 4  | 201121A              | 210755                 | 202295     | 277007                | 277004                             | 277008     | 277006                               | 277027-92 | 275030                 | DC X 27<br># 14                         |             |
|                              | 5                        | 5  |                      |                        |            |                       |                                    |            |                                      |           |                        |   |             |
|                              | 5                        | 5  |                      |                        |            |                       |                                    |            |                                      | 277028-92 |                        |   |             |
|                              | 6                        | 6  |                      |                        |            |                       |                                    |            |                                      |           |                        |   |             |

LX5200 Series  
ゲージパーツ表 (1)

LX5200 Series  
GAUGE PARTS LIST (1)

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ<br>GAUGE |    | 針板<br>NEEDLE<br>PLATE | 主送り歯(組)<br>MAIN FEED<br>DOG ASS. |                | 主送り歯本体<br>MAIN FEED<br>DOG | 補助送り歯<br>AUX. FEED<br>DOG | 差動送り歯<br>DIFF. FEED<br>DOG | 押し<br>PRESSER<br>FOOT | 押し爪<br>PRESSER<br>FOOT FINGER | 上ルーバー     | 下ルーバー  |
|------------------------------|--------------|----|-----------------------|----------------------------------|----------------|----------------------------|---------------------------|----------------------------|-----------------------|-------------------------------|-----------|--------|
|                              | NG           | SW |                       | UPPER LOOPER                     | LOWER LOOPER   |                            |                           |                            |                       |                               |           |        |
| LX5204 - 01/ 233(K)          | -            | 3  | 277500P30             | 277300 - 16F                     | (277301 - 16F) | (277318 - 13)              | 277302 - 16F              | 201230C                    | 210370 #1             | 210371 #2                     | 277010 #2 | 277015 |
|                              |              | 4  | " 40                  |                                  |                |                            |                           |                            |                       |                               | 277010 #6 | 277015 |
|                              |              | 5  | " 50                  |                                  |                |                            |                           |                            |                       |                               | 277010 #6 | 277015 |
| LX5204 - 01/ 233(K)          | 2            | 3  | 277505P30             | 277303 - 16F                     | (277304 - 16F) | (277318 - 13)              | 277305 - 16F              | 201230C                    | 201398B               | 201310A                       | 277010 #2 | 277015 |
|                              |              | 4  | " 40                  |                                  |                |                            |                           |                            |                       |                               | 277010 #6 | 277015 |
|                              |              | 5  | " 50                  |                                  |                |                            |                           |                            |                       |                               | 277010 #2 | 277015 |
| LX5204 - 02/ 233(K)          | -            | 3  | 277504R30             | 277303 - 16F                     | (277304 - 16F) | (277318 - 13)              | 277305 - 16F              | 201230C                    | 210370 #1             | 210371 #2                     | 277010 #2 | 277015 |
|                              |              | 4  | " 40                  |                                  |                |                            |                           |                            |                       |                               | 277010 #6 | 277015 |
|                              |              | 5  | " 50                  |                                  |                |                            |                           |                            |                       |                               | 277010 #2 | 277015 |

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ<br>GAUGE |    | 上メス<br>UPPER KNIFE   |                        | 下メス<br>LOWER<br>KNIFE | 針受<br>NEEDLE GUARD |           | 針留<br>NEEDLE<br>HOLDER | 針留糸道<br>THREAD<br>GUIDE<br>(NDL HOLDER) | 針<br>NEEDLE    |         |        |        |         |                |
|------------------------------|--------------|----|----------------------|------------------------|-----------------------|--------------------|-----------|------------------------|---|----------------|---------|--------|--------|---------|----------------|
|                              | NG           | SW | 平メス<br>FLAT<br>KNIFE | 角メス<br>ANGLED<br>KNIFE |                       | 前<br>FRONT         | 後<br>REAR |                        |   |                |         |        |        |         |                |
| LX5204 - 01/ 233(K)          | -            | 3  | 201121A              | 210755                 | 202295                | 277005             | 277004    | 179830 - 92            | 275019A                                 | DC X 27<br># 9 |         |        |        |         |                |
|                              |              | 4  |                      |                        |                       |                    |           |                        |   |                | 201121A | 277005 | 277004 | 275019B | DC X 27<br># 9 |
|                              |              | 5  |                      |                        |                       |                    |           |                        |   |                | 201121A | 277005 | 277004 | 275019A | DC X 27<br># 9 |
| LX5204 - 01/ 233(K)          | 2            | 3  | 201121A              | 210755                 | 202295                | 277005             | 277004    | 179830 - 92            | 275019A                                 | DC X 27<br># 9 |         |        |        |         |                |
|                              |              | 4  |                      |                        |                       |                    |           |                        |   |                | 201121A | 277005 | 277004 | 275019B | DC X 27<br># 9 |
|                              |              | 5  |                      |                        |                       |                    |           |                        |   |                | 201121A | 277005 | 277004 | 275019A | DC X 27<br># 9 |
| LX5204 - 02/ 233(K)          | -            | 3  | 201121A              | 210755                 | 202295                | 277005             | 277004    | 179830 - 92            | 275019A                                 | DC X 27<br># 9 |         |        |        |         |                |
|                              |              | 4  |                      |                        |                       |                    |           |                        |   |                | 201121A | 277005 | 277004 | 275019B | DC X 27<br># 9 |
|                              |              | 5  |                      |                        |                       |                    |           |                        |   |                | 201121A | 277005 | 277004 | 275019A | DC X 27<br># 9 |

LX5200 Series  
ゲージパーツ表(2)

LX5200 Series  
GAUGE PARTS LIST (2)

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ<br>GAUGE |    | 針板<br>NEEDLE<br>PLATE | 主送り歯(組)<br>MAIN FEED<br>DOG ASS. |                 | 主送り歯本体<br>MAIN FEED<br>DOG | 補助送り歯<br>AUX. FEED<br>DOG | 差動送り歯<br>DIFF. FEED<br>DOG | 押工<br>PRESSER<br>FOOT | 押工爪<br>PRESSER<br>FOOT FINGER | 上ルーパー      | 下ルーパー  |
|------------------------------|--------------|----|-----------------------|----------------------------------|-----------------|----------------------------|---------------------------|----------------------------|-----------------------|-------------------------------|------------|--------|
|                              | NG           | SW |                       | UPPER<br>LOOPER                  | LOWER<br>LOOPER |                            |                           |                            |                       |                               |            |        |
| LX5214 - 03/333(K)           | 2            | 3  | 277505R30             | 277303 - 16F                     | (277304 - 16F)  | 277305 - 16F               | 277305 - 16F              | 201230C                    | 210503 #5             | 210374 #7                     | 277010A #5 | 277015 |
|                              |              | 4  | " 40                  |                                  |                 |                            |                           |                            |                       |                               |            |        |
|                              |              | 5  | " 50                  |                                  |                 |                            |                           |                            |                       |                               |            |        |
| LX5214 - 03C3/<br>333(K)     | 2            | 3  | 277505R30             | 277303 - 16F                     | (277304 - 16F)  | 277305 - 16F               | 277305 - 16F              | 201230C                    | 210503 #5             | 210374 #7                     | 277010A #5 | 277015 |
|                              |              | 4  | " 40                  |                                  |                 |                            |                           |                            |                       |                               |            |        |
|                              |              | 5  | " 50                  |                                  |                 |                            |                           |                            |                       |                               |            |        |
| LX5214 - M03/333(K)          | 2            | 3  | 277505R30             | 277303 - 16F                     | (277304 - 16F)  | 277305 - 16F               | 277305 - 16F              | 201230C                    | 210503 #5             | 210374 #7                     | 277010A #5 | 277034 |
|                              |              | 4  | " 40                  |                                  |                 |                            |                           |                            |                       |                               |            |        |
|                              |              | 5  | " 50                  |                                  |                 |                            |                           |                            |                       |                               |            |        |
| LX5214 - M03C3/<br>333(K)    | 2            | 3  | 277505R30             | 277303 - 16F                     | (277304 - 16F)  | 277305 - 16F               | 277305 - 16F              | 201230C                    | 210503 #5             | 210374 #7                     | 277010A #5 | 277034 |
|                              |              | 4  | " 40                  |                                  |                 |                            |                           |                            |                       |                               |            |        |
|                              |              | 5  | " 50                  |                                  |                 |                            |                           |                            |                       |                               |            |        |

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ<br>GAUGE |    | 上メス<br>UPPER KNIFE   |                        | 下メス<br>LOWER<br>KNIFE | 針受<br>NEEDLE GUARD |           | 針留<br>NEEDLE<br>HOLDER | 針留糸道<br>THREAD<br>GUIDE<br>(NDL HOLDER) | 針<br>NEEDLE     |
|------------------------------|--------------|----|----------------------|------------------------|-----------------------|--------------------|-----------|------------------------|---|-----------------|
|                              | NG           | SW | 平メス<br>FLAT<br>KNIFE | 角メス<br>ANGLED<br>KNIFE |                       | 前<br>FRONT         | 後<br>REAR |                        |   |                 |
| LX5214 - 03/333(K)           | 2            | 3  | 201121A              | 210755                 | 202295                | 277005             | 277004    | 277022 - 92            | 275019B                                 | DC × 27<br># 9  |
|                              |              | 4  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | DC × 27<br># 11 |
|                              |              | 5  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | "               |
| LX5214 - 03C3/<br>333(K)     | 2            | 3  | 201121A              | 210755                 | 202295                | 277005             | 277004    | 277022 - 92            | 275019B                                 | DC × 27<br># 9  |
|                              |              | 4  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | DC × 27<br># 11 |
|                              |              | 5  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | "               |
| LX5214 - M03/333(K)          | 2            | 3  | 201121A              | 210755                 | 202295                | 277005             | 277004    | 277022 - 92            | 275019B                                 | DC × 27<br># 9  |
|                              |              | 4  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | DC × 27<br># 11 |
|                              |              | 5  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | "               |
| LX5214 - M03C3/<br>333(K)    | 2            | 3  | 201121A              | 210755                 | 202295                | 277005             | 277004    | 277022 - 92            | 275019B                                 | DC × 27<br># 9  |
|                              |              | 4  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | DC × 27<br># 11 |
|                              |              | 5  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | "               |

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ |     | 針板<br>NEEDLE<br>PLATE | 主送り歯(組)      |                 | 主送り歯本体<br>MAIN FEED<br>DOG | 補助送り歯<br>AUX. FEED<br>DOG | 差動送り歯<br>DIFF. FEED<br>DOG | 押エ<br>PRESSER<br>FOOT    | 押エ爪<br>PRESSER<br>FOOT FINGER | 上ルーバー  | 下ルーバー |
|------------------------------|-----|-----|-----------------------|--------------|-----------------|----------------------------|---------------------------|----------------------------|--------------------------|-------------------------------|--------|-------|
|                              | NG  | SW  |                       | UPPER LOOPER | LOWER<br>LOOPER |                            |                           |                            |                          |                               |        |       |
| LX5205 - 12/ 223(K)          | -   | 3   | 277500P30             | 277300 - 16F | (277301 - 16F)  | (277318 - 13)              | 277302 - 16F              | 201152E                    | 277115 #10<br>277103 #11 | 277010 #2                     | 277015 |       |
|                              |     | 4   | " 40                  |              |                 |                            |                           |                            |                          |                               |        |       |
| LX5203 - 22/ 233(K)          | -   | 5   | 277504R50             | 277303A16    | (277304 - 16 )  | (277318A13)                | 277305 - 16               | 202799                     | 210371 #2<br>210372 #3   | 277014B #9                    | 277015 |       |
|                              |     | 6   | " 60                  |              |                 |                            |                           |                            |                          |                               |        |       |
| LX5204 - 32R2/<br>233L(K)    | -   | 1.5 | 277502P15             | 277315 - 16F | (277301 - 16F)  | (277319 - 13)              | 277302 - 16F              | 202799                     | 205525                   | 277010 #2                     | 277015 |       |
|                              |     | 3   | 277505R30             | 277306 - 16  | (277307 - 16 )  | (277318 - 13)              | 277308 - 16               | 277124                     | —                        | 277010A #5                    | 277015 |       |
| LX5214 - 43/ 333(K)          | 2   | 4   | " 40                  |              |                 |                            |                           |                            |                          |                               |        |       |

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ |     | 上メス                                 |                        | 下メス<br>LOWER<br>KNIFE | 針受                         |           | 針留<br>NEEDLE<br>HOLDER | 針留糸道<br>THREAD<br>GUIDE<br>(NDL HOLDER) | 針<br>NEEDLE     |
|------------------------------|-----|-----|-------------------------------------|------------------------|-----------------------|----------------------------|-----------|------------------------|---|-----------------|
|                              | NG  | SW  | 平メス<br>UPPER KNIFE<br>FLAT<br>KNIFE | 角メス<br>ANGLED<br>KNIFE |                       | 前<br>NEEDLE GUARD<br>FRONT | 後<br>REAR |                        |   |                 |
| LX5205 - 12/ 223(K)          | -   | 3   | 201121A                             | 210755                 | 202295                | 277005                     | 277004    | 179630 - 92            | 275019A                                 | DC X 27<br># 9  |
|                              |     | 4   |                                     |                        |                       |                            |           |                        |   |                 |
| LX5203 - 22/ 233(K)          | -   | 5   | 201121A                             | 210755                 | 202295                | 277005                     | 277004    | 179630 - 92            | 275019A                                 | DC X 27<br># 14 |
|                              |     | 6   |                                     |                        |                       |                            |           |                        |   |                 |
| LX5204 - 32R2/<br>233L(K)    | -   | 1.5 | 201121A                             | 210755                 | 202295                | 277005                     | 277004    | 179630 - 92            | 275019A                                 | DC X 27<br># 11 |
|                              |     | 3   | 201121A                             | 210755                 | 202295                | 277005                     | 277004    | 277022 - 92            | 275019B                                 | DC X 27<br># 11 |
| LX5214 - 43/ 333(K)          | 2   | 4   |                                     |                        |                       |                            |           |                        |   |                 |

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ |    | 針板<br>NEEDLE<br>PLATE | 主送り歯(組)     |              | 主送り歯本体<br>MAIN FEED<br>DOG | 補助送り歯<br>AUX. FEED<br>DOG | 差動送り歯<br>DIFF. FEED<br>DOG | 押し<br>PRESSER<br>FOOT | 押エ爪<br>PRESSER<br>FOOT FINGER | 上ルーバー           | 下ルーバー           |
|------------------------------|-----|----|-----------------------|-------------|--------------|----------------------------|---------------------------|----------------------------|-----------------------|-------------------------------|-----------------|-----------------|
|                              | NG  | SW |                       | UPPER KNIFE | LOWER KNIFE  |                            |                           |                            |                       |                               | UPPER<br>LOOPER | LOWER<br>LOOPER |
| LX5214-53/333(K)             | 2   | 3  | 277505R30             | 277303-16F  | (277304-16F) | (277318-13)                | 277305-16F                | 277112                     | 277159 #22            | 208651                        | 277010A #5      | 277015          |
|                              |     | 4  | " 40                  |             |              |                            |                           |                            |                       |                               |                 |                 |
|                              |     | 5  | " 50                  |             |              |                            |                           |                            |                       |                               |                 |                 |
| LX5214-53C3/<br>333(K)       | 2   | 3  | 277505R30             | 277303-16F  | (277304-16F) | (277318-13)                | 277305-16F                | 277112                     | 277159 #22            | 208651                        | 277010A #5      | 277015          |
|                              |     | 4  | " 40                  |             |              |                            |                           |                            |                       |                               |                 |                 |
|                              |     | 5  | " 50                  |             |              |                            |                           |                            |                       |                               |                 |                 |
| LX5214-M53/333(K)            | 2   | 3  | 277505R30             | 277303-16F  | (277304-16F) | (277318-13)                | 277305-16F                | 277112                     | 277159 #22            | 208651                        | 277010A #5      | 277034          |
|                              |     | 4  | " 40                  |             |              |                            |                           |                            |                       |                               |                 |                 |
|                              |     | 5  | " 50                  |             |              |                            |                           |                            |                       |                               |                 |                 |
| LX5214-M53C3/<br>333(K)      | 2   | 3  | 277505R30             | 277303-16F  | (277304-16F) | (277318-13)                | 277305-16F                | 277112                     | 277159 #22            | 208651                        | 277010A #5      | 277034          |
|                              |     | 4  | " 40                  |             |              |                            |                           |                            |                       |                               |                 |                 |
|                              |     | 5  | " 50                  |             |              |                            |                           |                            |                       |                               |                 |                 |

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ |    | 上メス                  |                        | 下メス<br>LOWER<br>KNIFE | 針室<br>NEEDLE GUARD |           | 針留<br>NEEDLE<br>HOLDER | 針留糸道<br>THREAD<br>GUIDE<br>(NDL HOLDER) | 針<br>NEEDLE  |
|------------------------------|-----|----|----------------------|------------------------|-----------------------|--------------------|-----------|------------------------|---|--------------|
|                              | NG  | SW | 平メス<br>FLAT<br>KNIFE | 角メス<br>ANGLED<br>KNIFE |                       | 前<br>FRONT         | 後<br>REAR |                        |   |              |
| LX5214-53/333(K)             | 2   | 3  | 201121A              | 210755                 | 202295                | 277005             | 277004    | 277022-92              | 275019B                                 | DC×27<br>#9  |
|                              |     | 4  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | "            |
|                              |     | 5  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | "            |
| LX5214-53C3/<br>333(K)       | 2   | 3  | 201121A              | 210755                 | 202295                | 277005             | 277004    | 277022-92              | 275019B                                 | DC×27<br>#11 |
|                              |     | 4  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | "            |
|                              |     | 5  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | "            |
| LX5214-M53/333(K)            | 2   | 3  | 201121A              | 210755                 | 202295                | 277005             | 277004    | 277022-92              | 275019B                                 | DC×27<br>#9  |
|                              |     | 4  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | "            |
|                              |     | 5  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | "            |
| LX5214-M53C3/<br>333(K)      | 2   | 3  | 201121A              | 210755                 | 202295                | 277005             | 277004    | 277022-92              | 275019B                                 | DC×27<br>#11 |
|                              |     | 4  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | "            |
|                              |     | 5  | "                    | "                      | "                     | "                  | "         | "                      | "                                       | "            |

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ                 |     | 針板<br>NEEDLE<br>PLATE | 主送り歯(組)         |                 | 主送り歯本体<br>MAIN FEED<br>DOG | 補助送り歯<br>AUX. FEED<br>DOG | 差動送り歯<br>DIFF. FEED<br>DOG | 押エ<br>PRESSER<br>FOOT | 押エ爪<br>PRESSER<br>FOOT FINGER | 上ルーバー      | 下ルーバー     |
|------------------------------|---------------------|-----|-----------------------|-----------------|-----------------|----------------------------|---------------------------|----------------------------|-----------------------|-------------------------------|------------|-----------|
|                              | NG                  | SW  |                       | UPPER<br>LOOPER | LOWER<br>LOOPER |                            |                           |                            |                       |                               |            |           |
| LX5214 - 54/443(K)           | 2                   | 3   | 277507R30             | 277351 - 16F    | (277352 - 16F)  | (277318 - 13)              | 277353 - 16F              | 277111                     | 277104 #16            | 277105 #17                    | 277011 #3  | 277015    |
|                              |                     | 4   | " 40                  |                 |                 |                            |                           |                            |                       |                               |            |           |
|                              | 2.5                 | 3.5 | 277508R35             | 277303B16F      | (277304A16F)    | (277318 - 13)              | 277305A16F                | 277114                     | 277115 #10            | 277103 #11                    | 277010 #2  | 277015    |
|                              |                     | 4.5 | " 45                  |                 |                 |                            |                           |                            |                       |                               |            |           |
|                              | LX5204 - 82/ 233(K) | -   | 3                     | 277532 - 30     | 277303B16F      | (277304A16F)               | (277318 - 13)             | 277305A16F                 | 277114                | 277115 #10                    | 277103 #11 | 277010 #2 |
| 4                            |                     |     | " 40                  |                 |                 |                            |                           |                            |                       |                               |            |           |
| 5                            |                     |     | " 50                  |                 |                 |                            |                           |                            |                       |                               |            |           |

| 形式<br>MACHINE TYPE<br>/SPEC. | ゲージ                 |     | 上メス                  |                        | 下メス<br>LOWER<br>KNIFE | 針芯         |           | 針留<br>NEEDLE<br>HOLDER | 針留糸道<br>THREAD<br>GUIDE<br>(NDL HOLDER) | 針<br>NEEDLE     |
|------------------------------|---------------------|-----|----------------------|------------------------|-----------------------|------------|-----------|------------------------|---|-----------------|
|                              | NG                  | SW  | 平メス<br>FLAT<br>KNIFE | 角メス<br>ANGLED<br>KNIFE |                       | 前<br>FRONT | 後<br>REAR |                        |   |                 |
| LX5214 - 54/443(K)           | 2                   | 3   | 201121A              | 210755                 | 202295                | 277005     | 277004    | 277022 - 92            | 275019B                                 | DC × 27<br># 11 |
|                              |                     | 4   |                      |                        |                       |            |           |                        |   |                 |
|                              | 2.5                 | 3.5 | 201121A              | 210755                 | 202295                | 277005     | 277004    | 277023 - 92            | 275019C                                 | DC × 27<br># 9  |
|                              |                     | 4.5 |                      |                        |                       |            |           |                        |   |                 |
|                              | LX5204 - 82/ 233(K) | -   | 3                    | 201121A                | 210755                | 202295     | 277005    | 277004                 | 179630 - 92                             | 275019A         |
| 4                            |                     |     |                      |                        |                       |            |           |                        |   |                 |
| 5                            |                     |     |                      |                        |                       |            |           |                        |   |                 |





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| DCI27 # 9 | 82   |          | 1206     | 53   | 7        | 4554     | 27   | 19       | 7010     | 31   | 10       | 7062      | 13   | 10       |
| DCI27 # 9 | 83   |          | 1206     | 53   | 15       | 4572     | 9    | 10       | 7010     | 31   | 33       | 7062      | 13   | 26       |
| DCI27 # 9 | 84   |          | 1227     | 33   | 21       | 4573     | 31   | 46       | 7011     | 9    | 3        | 7066      | 7    | 33       |
| DCI27 # 9 | 85   |          | 1231     | 47   | 4        | 4574     | 5    | 20       | 7012     | 37   | 8        | 7066      | 27   | 8        |
| DCI27 # 9 | 86   |          | 1231     | 51   | 40       | 4575     | 43   | 5        | 7012     | 53   | 48       | 7066      | 55   | 21       |
| DCI27 #11 | 78   |          | 1231     | 57   | 15       | 4575     | 45   | 8        | 7013     | 31   | 34       | 7077      | 7    | 21       |
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| DCI27 #11 | 84   |          | 2430     | 51   | 22       | 4803     | 41   | 21       | 7013     | 35   | 22       | 7082      | 13   | 29       |
| DCI27 #11 | 85   |          | 2905     | 51   | 23       | 4803     | 41   | 24       | 7013     | 45   | 21       | 7084      | 7    | 38       |
| DCI27 #11 | 86   |          | 2906     | 51   | 11       | 4803     | 41   | 27       | 7013     | 47   | 8        | 7099      | 53   | 38       |
| DCI27 #14 | 80   |          | 2906     | 59   | 11       | 4803     | 41   | 32       | 7013     | 47   | 22       | 7102      | 41   | 12       |
| DCI27 #14 | 81   |          | 3044     | 51   | 6        | 4803     | 41   | 8        | 7013     | 49   | 12       | 7102      | 141  | 12       |
| DCI27 #14 | 84   |          | 3044     | 59   | 6        | 4803     | 41   | 21       | 7013     | 55   | 6        | 7102      | 241  | 12       |
| DCI27 #21 | 81   |          | 3091     | 37   | 11       | 4803     | 41   | 24       | 7017     | 5    | 23       | 7110      | 31   | 40       |
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| 233-SA    | 41   | 25       | 3153     | 47   | 14       | 4803     | 41   | 32       | 7017     | 13   | 8        | 7114      | 19   | 20       |
| 233-SA    | 41   | 25       | 3153     | 55   | 12       | 4803     | 41   | 8        | 7017     | 13   | 12       | 7119      | 17   | 29       |
| 293A      | 41   | 28       | 4009-HC  | 11   | 13       | 4803     | 41   | 21       | 7017     | 13   | 14       | 7120      | 17   | 34       |
| 293A      | 41   | 28       | 4012     | 41   | 23       | 4803     | 41   | 24       | 7017     | 27   | 13       | 7120      | 17   | 39       |
| 293A      | 41   | 28       | 4012     | 41   | 28       | 4803     | 41   | 27       | 7018     | 5    | 28       | 7150      | 17   | 13       |
| 293B      | 41   | 29       | 4012     | 41   | 31       | 4803     | 41   | 32       | 7018     | 7    | 13       | 7150      | 21   | 21       |
| 293B      | 41   | 29       | 4012     | 41   | 23       | 4805     | 31   | 15       | 7018     | 7    | 39       | 7160      | 53   | 9        |
| 293B      | 41   | 29       | 4012     | 41   | 26       | 4805     | 35   | 7        | 7018     | 7    | 46       | 7161      | 29   | 27       |
| 293C      | 41   | 30       | 4012     | 41   | 31       | 4805     | 41   | 18       | 7018     | 29   | 38       | 7163      | 13   | 17       |
| 293C      | 41   | 30       | 4012     | 41   | 23       | 4805     | 41   | 37       | 7019     | 5    | 30       | 7164      | 53   | 43       |
| 293C      | 41   | 30       | 4012     | 41   | 26       | 4805     | 41   | 18       | 7019     | 5    | 34       | 7165      | 19   | 14       |
| 380A      | 41   | 6        | 4012     | 41   | 31       | 4805     | 41   | 37       | 7019     | 7    | 27       | 7165      | 19   | 35       |
| 380A      | 41   | 6        | 4014     | 41   | 20       | 4805     | 41   | 18       | 7019     | 9    | 7        | 7166      | 49   | 18       |
| 380A      | 41   | 6        | 4014     | 41   | 20       | 4805     | 41   | 37       | 7019     | 15   | 6        | 7167      | 27   | 8        |
| 381-SA    | 41   | 9        | 4014     | 41   | 20       | 4806     | 53   | 11       | 7019     | 15   | 12       | 7168      | 23   | 17       |
| 381-SA    | 41   | 9        | 4021     | 41   | 17       | 4806     | 53   | 25       | 7019     | 19   | 4        | 7168      | 25   | 28       |
| 381-SA    | 41   | 9        | 4021     | 41   | 36       | 4806     | 53   | 40       | 7019     | 19   | 7        | 7170      | 11   | 12       |
| 382-SA    | 41   | 11       | 4021     | 41   | 17       | 4808     | 45   | 10       | 7019     | 19   | 8        | 7170      | 19   | 2        |
| 382-SA    | 41   | 11       | 4021     | 41   | 36       | 4808     | 45   | 14       | 7019     | 19   | 16       | 7170      | 19   | 22       |
| 382-SA    | 41   | 11       | 4021     | 41   | 17       | 4818     | 45   | 6        | 7019     | 19   | 24       | 7171      | 35   | 33       |
| 383-SA    | 41   | 19       | 4021     | 41   | 36       | 4821     | 7    | 43       | 7019     | 19   | 27       | 7172      | 7    | 23       |
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| 383-SA    | 41   | 19       | 4022     | 41   | 14       | 5029     | 53   | 35       | 7019     | 19   | 31       | 7174      | 21   | 11       |
| 384       | 41   | 22       | 4022     | 41   | 14       | 5030     | 47   | 6        | 7019     | 27   | 2        | 7174      | 23   | 11       |
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| 384       | 41   | 22       | 4109     | 45   | 17       | 5030     | 51   | 35       | 7019     | 33   | 33       | 7176      | 5    | 11       |
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| 274537    | 39   | 3   | 277004    | 80   |     | 277118     | 79   |     | 277505R40 | 85   |     |
| 274538    | 39   | 8   | 277004    | 81   |     | 277118     | 80   |     | 277505R50 | 83   |     |
| 274539    | 39   | 1   | 277004    | 82   |     | 277119     | 80   |     | 277505R50 | 85   |     |
| 274540    | 39   | 9   | 277004    | 83   |     | 277120     | 81   |     | 277507R30 | 86   |     |
| 274541    | 37   | 31  | 277004    | 84   |     | 277121     | 81   |     | 277507R40 | 86   |     |
| 274542-01 | 37   | 23  | 277004    | 85   |     | 277122     | 81   |     | 277507R50 | 86   |     |
| 274543    | 37   | 24  | 277004    | 86   |     | 277124     | 84   |     | 277508R35 | 86   |     |
| 275004    | 15   | 1   | 277005    | 82   |     | 277126     | 47   | 3   | 277508R45 | 86   |     |
| 275005    | 15   | 5   | 277005    | 83   |     | 277126     | 51   | 39  | 277513P40 | 78   |     |
| 275006    | 15   | 7   | 277005    | 84   |     | 277126     | 57   | 14  | 277513P50 | 78   |     |
| 275007    | 15   | 9   | 277005    | 85   |     | 277159     | 85   |     | 277513R40 | 79   |     |
| 275008    | 15   | 10  | 277005    | 86   |     | 277159     | 86   |     | 277513R50 | 79   |     |
| 275010    | 15   | 13  | 277006    | 78   |     | 277300-16F | 82   |     | 277514P30 | 78   |     |
| 275011    | 13   | 15  | 277006    | 79   |     | 277300-16F | 84   |     | 277514P40 | 78   |     |
| 275012    | 13   | 16  | 277006    | 80   |     | 277301-16F | 82   |     | 277514R30 | 79   |     |
| 275013    | 13   | 20  | 277006    | 81   |     | 277301-16F | 84   |     | 277514R40 | 79   |     |
| 275013A   | 13   | 19  | 277007    | 78   |     | 277302-16F | 82   |     | 277515P30 | 78   |     |
| 275015    | 13   | 22  | 277007    | 79   |     | 277302-16F | 84   |     | 277515R30 | 79   |     |
| 275016    | 13   | 24  | 277007    | 80   |     | 277303-16F | 82   |     | 277516R50 | 80   |     |
| 275017    | 13   | 25  | 277007    | 81   |     | 277303-16F | 83   |     | 277516R60 | 80   |     |
| 275018    | 13   | 27  | 277008    | 78   |     | 277303-16F | 85   |     | 277517R40 | 80   |     |
| 275018A   | 13   | 28  | 277008    | 79   |     | 277303A16  | 84   |     | 277517R50 | 80   |     |
| 275018A   | 17   | 33  | 277008    | 80   |     | 277303B16F | 86   |     | 277520R50 | 81   |     |
| 275019A   | 82   |     | 277008    | 81   |     | 277304-16  | 84   |     | 277520R60 | 81   |     |
| 275019A   | 84   |     | 277009    | 81   |     | 277304-16F | 82   |     | 277521R40 | 81   |     |
| 275019A   | 86   |     | 277010    | 78   |     | 277304-16F | 83   |     | 277521R50 | 81   |     |
| 275019B   | 17   | 38  | 277010    | 79   |     | 277304-16F | 85   |     | 277524T50 | 81   |     |
| 275019B   | 82   |     | 277010    | 80   |     | 277304A16F | 86   |     | 277524T60 | 81   |     |
| 275019B   | 83   |     | 277010    | 82   |     | 277305-16  | 84   |     | 277532-30 | 86   |     |
| 275019B   | 84   |     | 277010    | 84   |     | 277305-16F | 82   |     | 277532-40 | 86   |     |
| 275019B   | 85   |     | 277010    | 86   |     | 277305-16F | 83   |     | 277532-50 | 86   |     |
| 275019B   | 86   |     | 277010A   | 80   |     | 277305-16F | 85   |     | 300248    | 33   | 37  |
| 275019C   | 17   | 42  | 277010A   | 81   |     | 277305A16F | 86   |     | 300248    | 47   | 36  |
| 275019C   | 86   |     | 277010A   | 83   |     | 277306-16  | 84   |     | 303067    | 21   | 12  |
| 275021    | 13   | 1   | 277010A   | 84   |     | 277307-16  | 84   |     | 303067    | 23   | 12  |
| 275022    | 13   | 7   | 277010A   | 85   |     | 277308-16  | 84   |     | 303067    | 25   | 10  |
| 275024    | 13   | 3   | 277010B   | 82   |     | 277315-16F | 84   |     | 303312A   | 51   | 30  |
| 275026    | 13   | 5   | 277011    | 81   |     | 277318-13  | 78   |     | 303313    | 51   | 31  |
| 275027    | 13   | 9   | 277011    | 86   |     | 277318-13  | 79   |     | 303448    | 29   | 39  |
| 275028    | 13   | 13  | 277014    | 81   |     | 277318-13  | 80   |     | 303448    | 37   | 22  |
| 275029    | 13   | 11  | 277014A   | 78   |     | 277318-13  | 81   |     | 303448    | 37   | 27  |
| 275030    | 17   | 28  | 277014A   | 79   |     | 277318-13  | 82   |     | 308036    | 33   | 11  |
| 275030    | 78   |     | 277014A   | 80   |     | 277318-13  | 83   |     |           |      |     |
| 275030    | 79   |     | 277014B   | 80   |     | 277318-13  | 84   |     |           |      |     |
| 275030    | 81   |     | 277014B   | 81   |     | 277318-13  | 85   |     |           |      |     |
| 275030A   | 49   | 24  | 277014B   | 84   |     | 277318-13  | 86   |     |           |      |     |
| 275030A   | 81   |     | 277015    | 78   |     | 277318A13  | 84   |     |           |      |     |
| 275031    | 27   | 1   | 277015    | 79   |     | 277319-13  | 84   |     |           |      |     |
| 275032    | 27   | 3   | 277015    | 80   |     | 277323-13  | 78   |     |           |      |     |
| 275033    | 27   | 5   | 277015    | 81   |     | 277323-16  | 79   |     |           |      |     |
| 275034    | 27   | 11  | 277015    | 82   |     | 277324-13  | 78   |     |           |      |     |
| 275035    | 27   | 12  | 277015    | 83   |     | 277324-16  | 79   |     |           |      |     |
| 275036    | 27   | 14  | 277015    | 84   |     | 277325-13  | 78   |     |           |      |     |
| 275037    | 27   | 20  | 277015    | 85   |     | 277325-16  | 79   |     |           |      |     |
| 275038    | 27   | 21  | 277015    | 86   |     | 277326-13  | 78   |     |           |      |     |
| 275039    | 27   | 16  | 277018    | 78   |     | 277326-16  | 79   |     |           |      |     |
| 275047    | 15   | 2   | 277018    | 79   |     | 277327-16  | 80   |     |           |      |     |
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| 275058    | 15   | 11  | 277018    | 81   |     | 277329-16  | 80   |     |           |      |     |
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| 275510    | 55   | 20  | 277022-02 | 82   |     | 277331-16  | 81   |     |           |      |     |
| 275511    | 55   | 23  | 277022-02 | 83   |     | 277332-16  | 81   |     |           |      |     |
| 275514-01 | 53   | 1   | 277022-02 | 84   |     | 277333-16  | 81   |     |           |      |     |
| 275515    | 53   | 2   | 277022-02 | 85   |     | 277334-16  | 81   |     |           |      |     |
| 275516    | 53   | 8   | 277022-02 | 86   |     | 277335-16  | 81   |     |           |      |     |
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| 275526-SB | 5    | 33  | 277028-02 | 81   |     | 277500P40  | 84   |     |           |      |     |
| 275540    | 21   | 13  | 277029-02 | 81   |     | 277500P50  | 82   |     |           |      |     |
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| 275542-01 | 55   | 19  | 277034    | 85   |     | 277504R30  | 82   |     |           |      |     |
| 278002-UA | 43   | 7   | 277103    | 84   |     | 277504R40  | 82   |     |           |      |     |
| 278002-UA | 45   | 19  | 277103    | 86   |     | 277504R50  | 82   |     |           |      |     |
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| 278003-UA | 45   | 20  | 277105    | 86   |     |            |      |     |           |      |     |
| 278004    | 43   | 10  | 277108    | 49   | 14  |            |      |     |           |      |     |
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