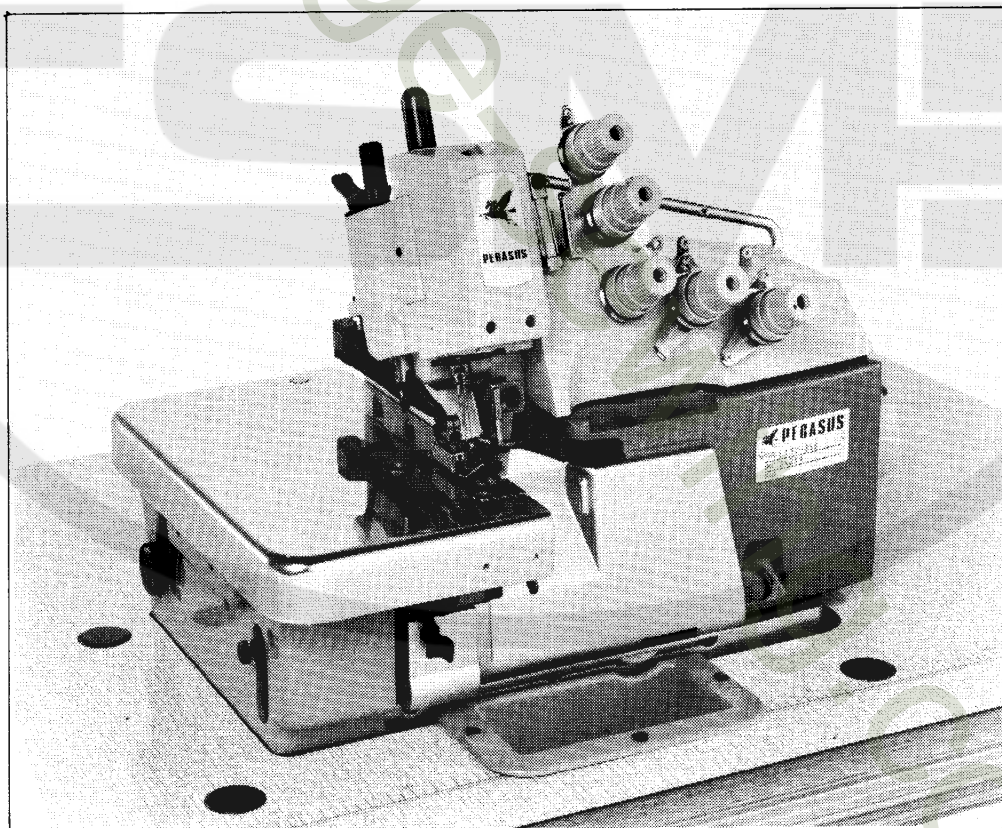


**PARTS CATALOG**

Cat. No.8721  $\Delta$  February, 1990

# **L100 SERIES**

**MODELS: L132. L152.**



**PEGASUS<sup>®</sup>**

[www.collegesewing.com](http://www.collegesewing.com)



## はじめに

このパーツカタログは、L100シリーズミシンの構成部品を次の要領で編集しています。

### 機構別収録(2~51頁)

部品図解及び部品表を機構別に収録しています。

注1. 部品名称で「/」以降は、当該部品の補助説明です。

例1. ロッド/シタルーパー

従来の固有名詞の一部(従来の名称:シタルーパーロッド)

例2. ネジ/C8

ネジの呼び径・ピッチ(当社のネジ分類表示方法にもとづく)

注2. 図解の枠内は表記の専用部品、またはセット部品を示します。

注3. 表中部品番号が「××××××」と表示されているのは、ゲージパーツです。

### ゲージパーツ系列構成図(52~87頁)・ゲージパーツ表(88~94頁)

#### 専用部品表(95頁)

これらの部品は、特定の形式またはゲージにのみ使用されている部品で、系列構成図は52~87頁に、ゲージパーツ表は88~94頁に、専用部品表は95頁に一括して記載しています。

#### 部品番号インデックス(97~100頁)

97頁~100頁には、部品番号インデックスを付し、部品番号のみで、その図解、名称などが容易に引き出せます。

#### 部品のご注文

部品をご注文の際は、必ず部品番号を明示して下さい。このパーツカタログは1985年8月現在製造中のマシンをもとに作成しています。

なお、部品番号、部品形状等が、予告なしに変更されることがありますので、あらかじめご承知おき下さい。

## INTRODUCTION

This parts catalog has been arranged in the following manner.

### ARRANGEMENT BY MECHANISM (pages 2-51)

Each mechanism is arranged on facing pages, the first page containing the illustrations and the second page containing the data of the individual parts.

The machine type numbers in the illustrations indicate which machines the parts are used on.

Note 1: The words after the slash / and in brackets ( ) in the part name are specifications and auxiliary explanations of the parts. EXAMPLE: BRACKET/BINDER

### GAUGE PARTS CONSTRUCTION CHARTS/GAUGE PARTS LISTS

Gauge parts are used in some machine types and sewing gauges only. Pages 52~87 contain the gauge parts construction charts in order to know the illustrations and the combinations of the parts, and pages 88~94 contain the gauge parts lists to obtain the data at a glance. In addition, page 95 contains the specific parts for L152 machines.

### PART NUMBER INDEX (pages 97-100)

A part number index is attached to the back of this catalog for convenience.

### ORDERING PARTS

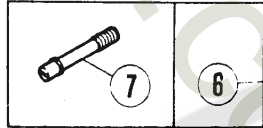
When placing orders for parts from this catalog, use ONLY THE PART NUMBER.

### APPLICATION OF THIS CATALOG

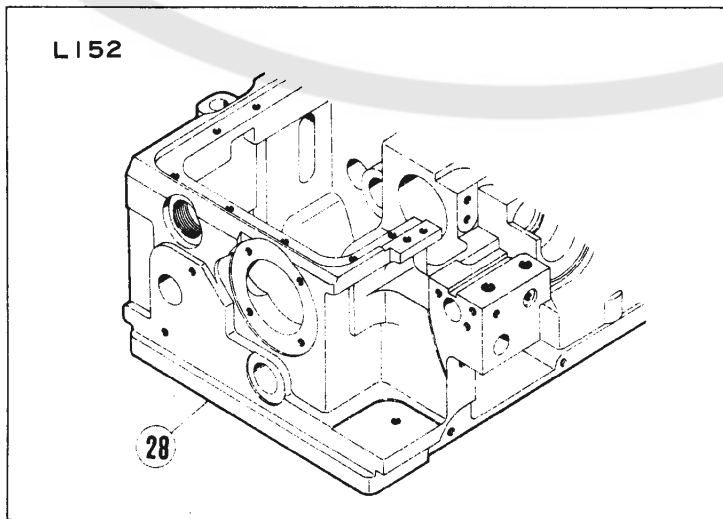
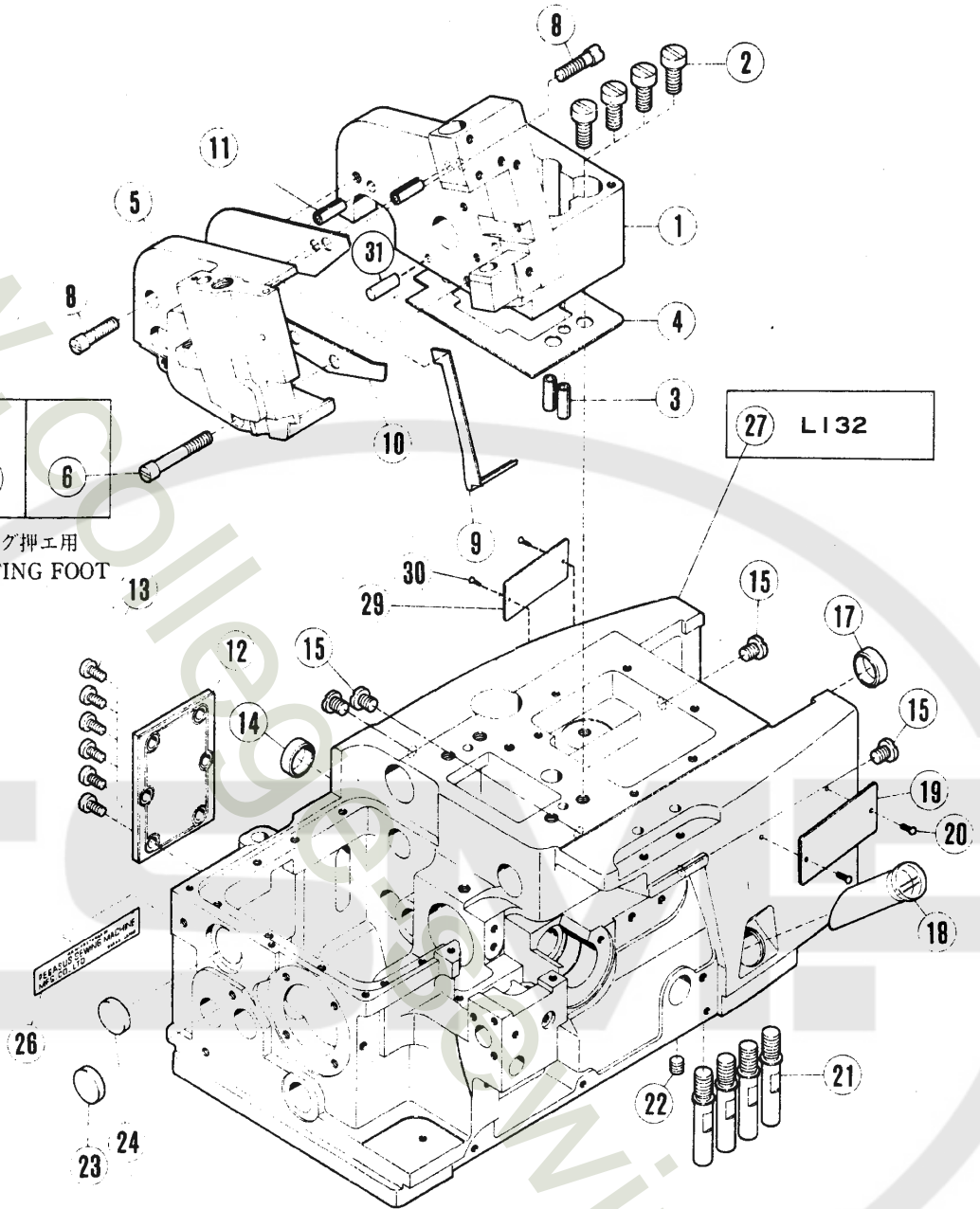
This catalog covers the machines manufactured in August, 1985 and is applicable to your machine subject to change without notice.

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⑦ フローティング押エ用  
FOR FLOATING FOOT

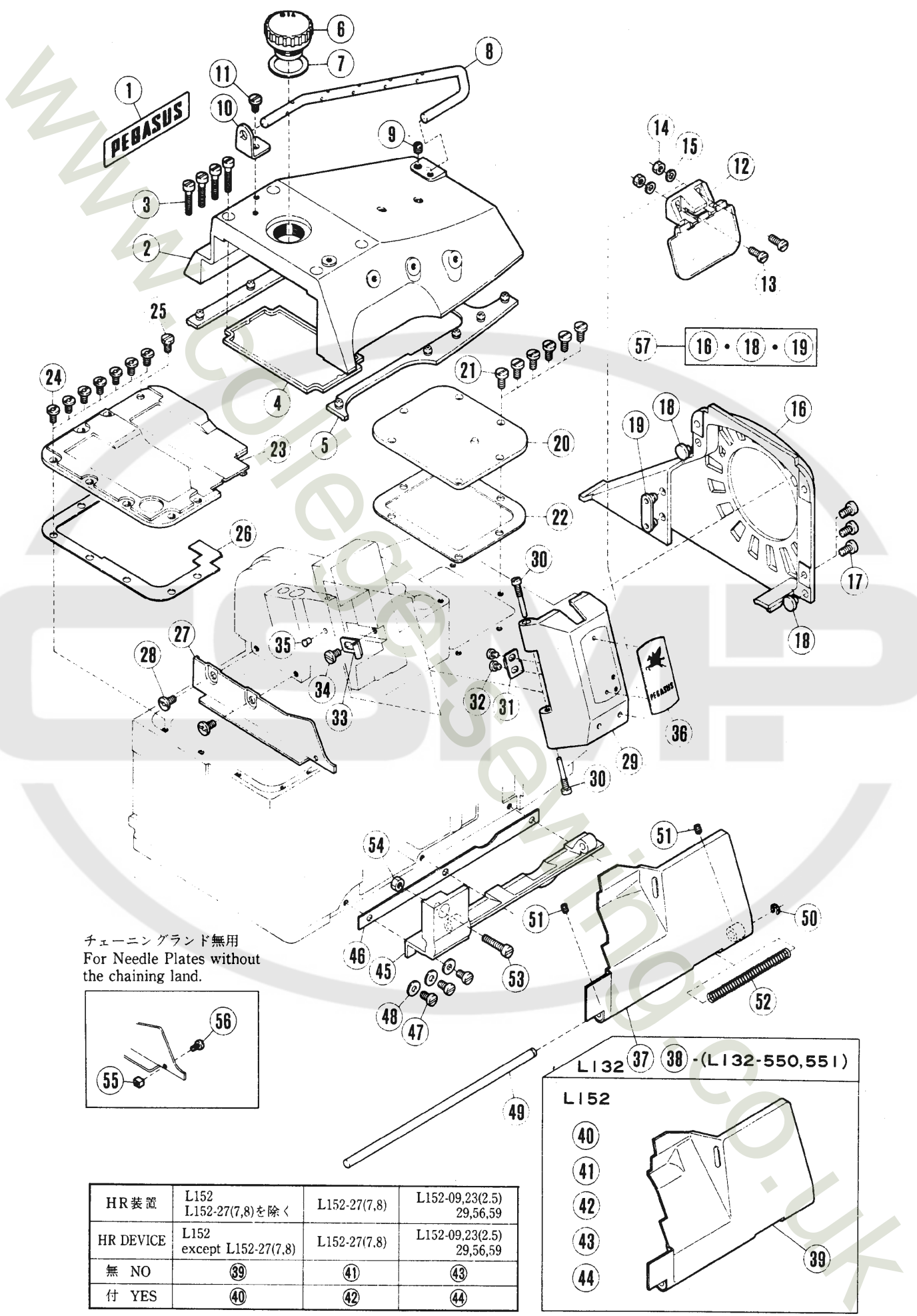


# アーム・ベッド機構

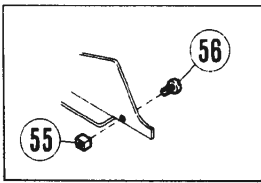
# MACHINE BED FRAME

REF. NO.	PART NO.	JPN NAME	NAME	QTY.	Also used for:			
					L	E	F	R
1	208602-HD	アーム(A)	MACHINE ARM (RIGHT)	1	-	-	-	-
2	5078	ヒラネジ/C11	SCREW	4	*	*	*	*
3	201002	スプリングピン	PIN	2	L	E56	F	R
4	204251	ガスケット	GASKET	1	L	-	F	-
5	208603-HD	アーム(B)	MACHINE ARM (LEFT)	1	-	-	-	-
6	5237	ヒラネジ/C8	SCREW	1	*	*	*	*
7	5552	ナットネジ/C8	SCREW	1	*	*	*	*
8	5163	ヒラネジ/C8	SCREW	2	*	*	*	*
9	208434	オイルシールド	OIL SHIELD	1	L	-	F	-
10	208169A	ガスケット	GASKET	1	L	-	F	-
11	201002	スプリングピン	PIN	2	L	E56	F	R
12	210005	カバープレート	COVER PLATE	1	L	E	F	-
13	5459	ヒラネジ/C5	SCREW	6	*	*	*	*
14	210003	ピン	PLUG	1	L	E	F	-
15	5332	ヒラネジ/C10	SCREW	4	*	*	*	*
17	204829	ピン	PLUG	1	L	E	F	-
18	204003	オイルゲージ	OIL SIGHT GAUGE	1	L	-	F	-
19	212279	タイププレート	TYPE PLATE	1	-	-	-	-
20	210679	ピン	PIN	2	L	L	-	R
21	208669	ナットネジ	SCREW	4	-	-	-	-
22	2022	ナットネジ/C10	SCREW	1	*	*	*	*
23	210003	ピン	PLUG	1	L	E	F	-
24	240162	ピン	PLUG	1	*	*	*	*
26	202526	ネームプレート	NAME PLATE	1	L	E	F	R
27	208917-FD	ベッド	MACHINE BED	1	-	-	-	-
28	208918-FD	ベッド	MACHINE BED	1	-	-	-	-
29	230047	キバンイタ	MACHINE SERIAL NUMBER PLATE	1	-	-	-	-
30	210679	ピン	PIN	2	L	-	-	-
31	240190	ピン	PIN	1	L	-	-	-

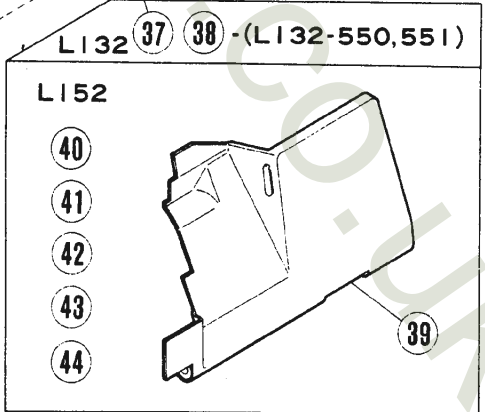
Mark 記号	意味	Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)	
-	Not used. 使用されていません。	
L	L32, L52.	
L3N	L32-355, 359, 555, 559.	
E	E32, E52, E56.	
STR	E32, E52.	
OVR	E52, E56.	
F	F32, F52.	
R	R53, R57.	



チェーニングランド無用  
For Needle Plates without  
the chaining land.



HR 装置	L152 L152-27(7,8)を除く	L152-27(7,8)	L152-09,23(2,5) 29,56,59
HR DEVICE	L152 except L152-27(7,8)	L152-27(7,8)	L152-09,23(2,5) 29,56,59
無 NO	(39)	(41)	(43)
付 YES	(40)	(42)	(44)



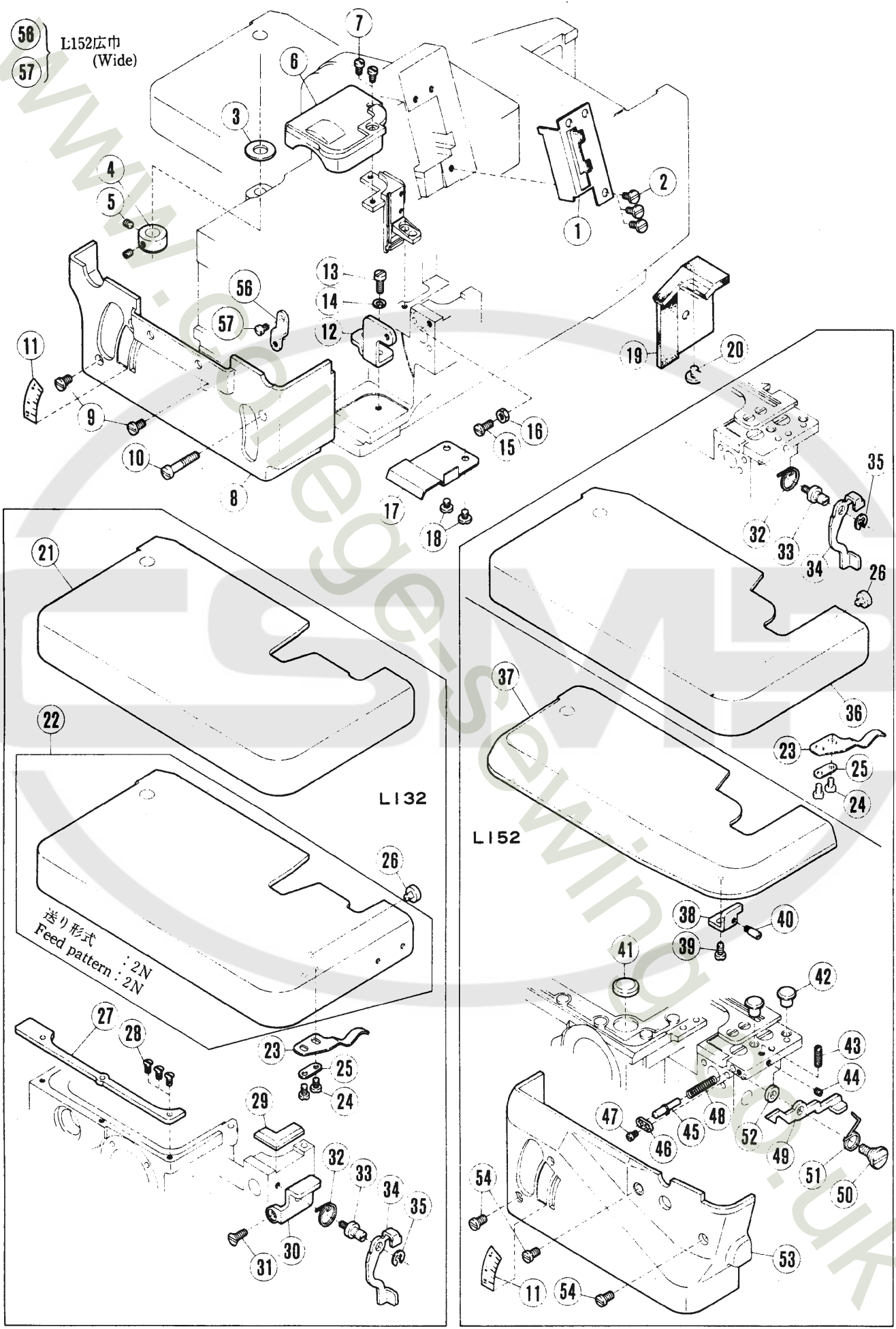
( ) = ゲージ  
Gauge

# カバー機構(1)

# COVER(1)

REF. NO.	PART NO.	メシヨク	NAME	QT.	Also used for: 共通使用機種			
					L	E	F	R
1	210525	メイハシ	NAME PLATE	1	-	E	-	-
2	208792-HD	ウツカハシ	TOP COVER	1	-	-	-	-
3	5095	ヒラネシ	SCREW	4	*	*	*	*
4	208481	0リング	O RING	1	L	-	F	-
5	208682	ホウシシヨク	CUSHION RUBBER	1	-	-	-	-
6	206457	オイルマト	OIL SIGHT WINDOW	1	L	-	F	-
7	206682	カステツ	GASKET	1	L	-	F	-
8	208791	イトミチホウ	THREAD GUIDE BAR	1	-	-	-	-
9	5060	トメネシ	SCREW	1	*	*	*	*
10	210037	フウケツ/イトミチホウ	BRACKET	1	-	E	-	-
11	4009-1	ヒラネシ	SCREW	1	*	*	*	*
12	208747	アイカハシ	EYE GUARD COMPLETE	1	L	STR	F52	R53
13	1175-3	ヒラネシ	SCREW	2	*	*	*	*
14	3091	ロツカクナツ	NUT	2	*	*	*	*
15	137906	ワシカ	WASHER	2	L	E	F32	R57
16	208963-FD	ベルトカバー	BELT GUARD	1	-	-	-	-
17	5117	ヒラネシ	SCREW	3	*	*	*	*
18	208684-FA	ホウシシヨク	CUSHION RUBBER	2	-	-	-	-
19	208683-FA	ホウシシヨク	CUSHION RUBBER	1	-	-	-	-
20	208341	ウツカクナツ	BED COVER PLATE (RIGHT)	1	L	-	F	-
21	5117	ヒラネシ	SCREW	6	*	*	*	*
22	208342	カステツ	GASKET	1	L	-	F	-
23	208919	ウツカクナツ	BEDPLATE	1	L	-	F	-
24	4009-1	ヒラネシ	SCREW	7	*	*	*	*
25	5482	ロツカクナツ	SCREW	1	*	*	*	*
26	208921	カステツ	GASKET	1	L	-	F	-
27	204848A	ゴロヨク	FABRIC GUARD	1	L	-	F	-
28	4009-1	ヒラネシ	SCREW	2	*	*	*	*
29	209170-HD	ハリホウ	NEEDLE BAR COVER	1	-	-	F	-
30	202653	ピンツキネシ	PIN	2	L	-	F	R53
31	202689	イソハシ	FLAT SPRING	1	L	-	F	R53
32	1234	ヒラネシ	SCREW	2	*	*	*	*
33	204223	イソハシ	FLAT SPRING	1	L	-	F	-
34	4009-1	ヒラネシ	SCREW	1	*	*	*	*
35	198192	ホウシシヨク	CUSHION RUBBER	1	L	STR	F	R53
36	208724	メイハシ	NAME PLATE	1	L	-	F	R53
37	208924	フイカハシ	FRONT COVER	1	-	-	-	-
38	209187	フイカハシ	FRONT COVER	1	-	-	-	-
39	208926	フイカハシ	FRONT COVER	1	-	-	-	-
40	208982	フイカハシ	FRONT COVER	1	-	-	-	-
41	208984	フイカハシ	FRONT COVER	1	-	-	-	-
42	208986	フイカハシ	FRONT COVER	1	-	-	-	-
43	208988	フイカハシ	FRONT COVER	1	-	-	-	-
44	208990	フイカハシ	FRONT COVER	1	-	-	-	-
45	208928	ヒシ	HINGE	1	-	-	F	-
46	210047	カステツ	GASKET	1	-	E	F	-
47	1202	ヒラネシ	SCREW	3	*	*	*	*
48	137906	ワシカ	WASHER	3	L	E	F32	R57
49	208009	アイコクピン	PIN	1	L	E	F	-
50	200555	トメ	RETAINING RING	1	L	E	F	R53
51	5292	トメネシ	SCREW	2	*	*	*	*
52	208010	アツシクハシ	SPRING	1	L	-	F	-
53	5095	ヒラネシ	SCREW	1	*	*	*	*
54	5137	ロツカクナツ	NUT	1	*	*	*	*
55	204681	ゴロヨク	SPACER	1	L	-	F52	-
56	2922	ヒラネシ	SCREW	1	*	*	*	*
57	209374-FD	ベルトカバー	BELT GUARD COMPLETE	1	-	-	-	-

See page 3 for the meanings of the contents in the list.  
表内容の意味は、3頁をご参照ください。





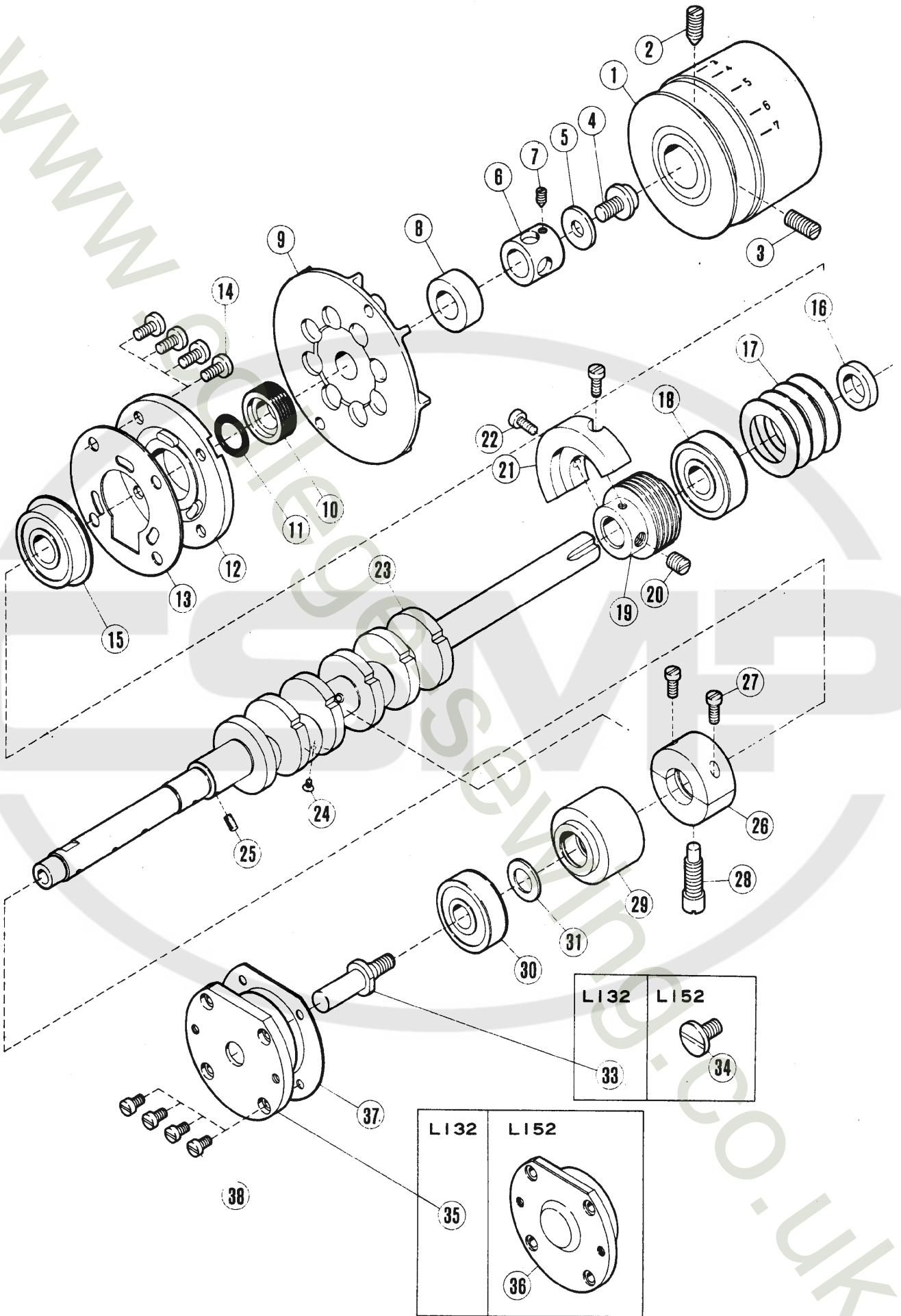
# カバー機構(2)

# COVER(2)

REF. NO.	PART NO.	メキシコ	NAME	QT.	Also used for: 共通使用機種			
					L	E	F	R
1	208430	メンイタ	FACE PLATE	1	L	-	F	R53
2	4009-1	ヒラネジ/C5	SCREW	3	*	*	*	*
3	202576	ワッシャー	WASHER	1	L	-	F	R57
4	201139	カラー	COLLAR	1	L	-	F	R
5	1457	トメネジ/C5	SCREW	2	*	*	*	*
6	208945	ネクリエキセンカバー	FEED ECCENTRIC COVER	1	L	-	F	-
7	5328	ヒラネジ/C4	SCREW	2	*	*	*	*
8	204865A-FA	ヨコカバー/ヒロハハヨウ	SIDE COVER	1	L	-	F	-
9	5091	ヒラネジ/C5	SCREW	2	*	*	*	*
10	5182	ヒラネジ/C5	SCREW	1	*	*	*	*
11	208950	ヒヨクシハシ	INDICATION PLATE	1	-	-	F	-
12	204868	トメイタ	SPACER	1	L	-	F	-
13	2902	ヒラネジ/C5	SCREW	1	*	*	*	*
14	202286	ハネワッシャー	WASHER	1	L	E	F	R57
15	5441	ヒラネジ/C5	SCREW	1	*	*	*	*
16	3044	ロツカグナツ/C5	NUT	1	*	*	*	*
17	210007	ネクリタツイカバー	FEED BAR COVER	1	L	E	-	-
18	2905	ヒラネジ/C5	SCREW	2	*	*	*	*
19	208604	オイルシールド(ミキ)	OIL SHIELD COMPLETE	1	L	-	F	-
20	5147	ヒラネジ/C5	SCREW	1	*	*	*	*
21	209145	クロスプレート(クミ)	CLOTH PLATE COMPLETE	1	-	-	-	-
22	209081	クロスプレート(クミ)	CLOTH PLATE COMPLETE	1	-	-	-	-
23	204218	イタハシ	FLAT SPRING	1	L	-	F	-
24	1216	ヒラネジ/C4	SCREW	2	*	*	*	*
25	200162A	ワッシャー	WASHER	1	L	-	F	R
26	208482	ホウシシヤム	CUSHION RUBBER	1	L	-	F	-
27	204242	ホウシシヤム	CUSHION RUBBER	1	L32	-	F32	-
28	5022	ワラネジ/C3	SCREW	3	*	*	*	*
29	204243	ホウシシヤム	CUSHION RUBBER	1	L32	-	F32	-
30	208741	ストッパ	STOPPER	1	L32	-	F32	-
31	1732	ワラネジ/C5	SCREW	1	*	*	*	*
32	208740	ネジリハシ	SPRING	1	L	-	F	-
33	208738	ヒョウツキネジ	SCREW	1	L	-	F	-
34	208737	カイハイレハ	LEVER	1	L	-	F	-
35	201629	トメワ	RETAINING RING	1	L	-	F	-
36	208612	クロスプレート(クミ)/ヒロハハヨウ	CLOTH PLATE COMPLETE	1	L52	-	F52	-
37	208611	クロスプレート(クミ)/ヒロハハヨウ	CLOTH PLATE COMPLETE	1	L52	-	F52	-
38	204744	ブラケット	BRACKET	1	L52	-	F52	-
39	1202	ヒラネジ/C4	SCREW	1	*	*	*	*
40	204743	ヒョウツキネジ	PIN	1	L52	-	F52	-
41	204827	ホウシシヤム(ヒタリ)	CUSHION RUBBER (LEFT)	1	L52	-	F52	-
42	204749	ホウシシヤム(ミキ)	CUSHION RUBBER (RIGHT)	2	L52	-	F52	-
43	1435	トメネジ/C5	SCREW	1	*	*	*	*
44	1459	トメネジ/C4	SCREW	1	*	*	*	*
45	204746	ツマツキピン	PIN	1	L52	-	F52	-
46	204747	トメイタ	GUIDE	1	L52	-	F52	-
47	5053	ヒラネジ/C4	SCREW	1	*	*	*	*
48	204748	アツシツハシ	SPRING	1	L52	-	F52	-
49	204742	ラツチ	LATCH	1	L52	-	F52	-
50	5362	ツマツキネジ/C5	SCREW	1	*	*	*	*
51	204745	ネジリハシ	SPRING	1	L52	-	F52	-
52	208245	ワッシャー	WASHER	1	L52	E	F	-
53	204857A-FA	ヨコカバー/ヒロハハヨウ	SIDE COVER	1	L52	-	F52	-
54	5091	ヒラネジ/C5	SCREW	3	*	*	*	*
56	204867	トメイタ	SPACER	1	L52	-	F52	-
57	5113	ヒラネジ/C5	SCREW	1	*	*	*	*

See page 3 for the meanings of the contents in the list.  
表内容の意味は、3頁をご参照ください。

WWW

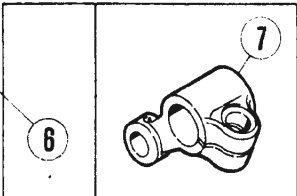
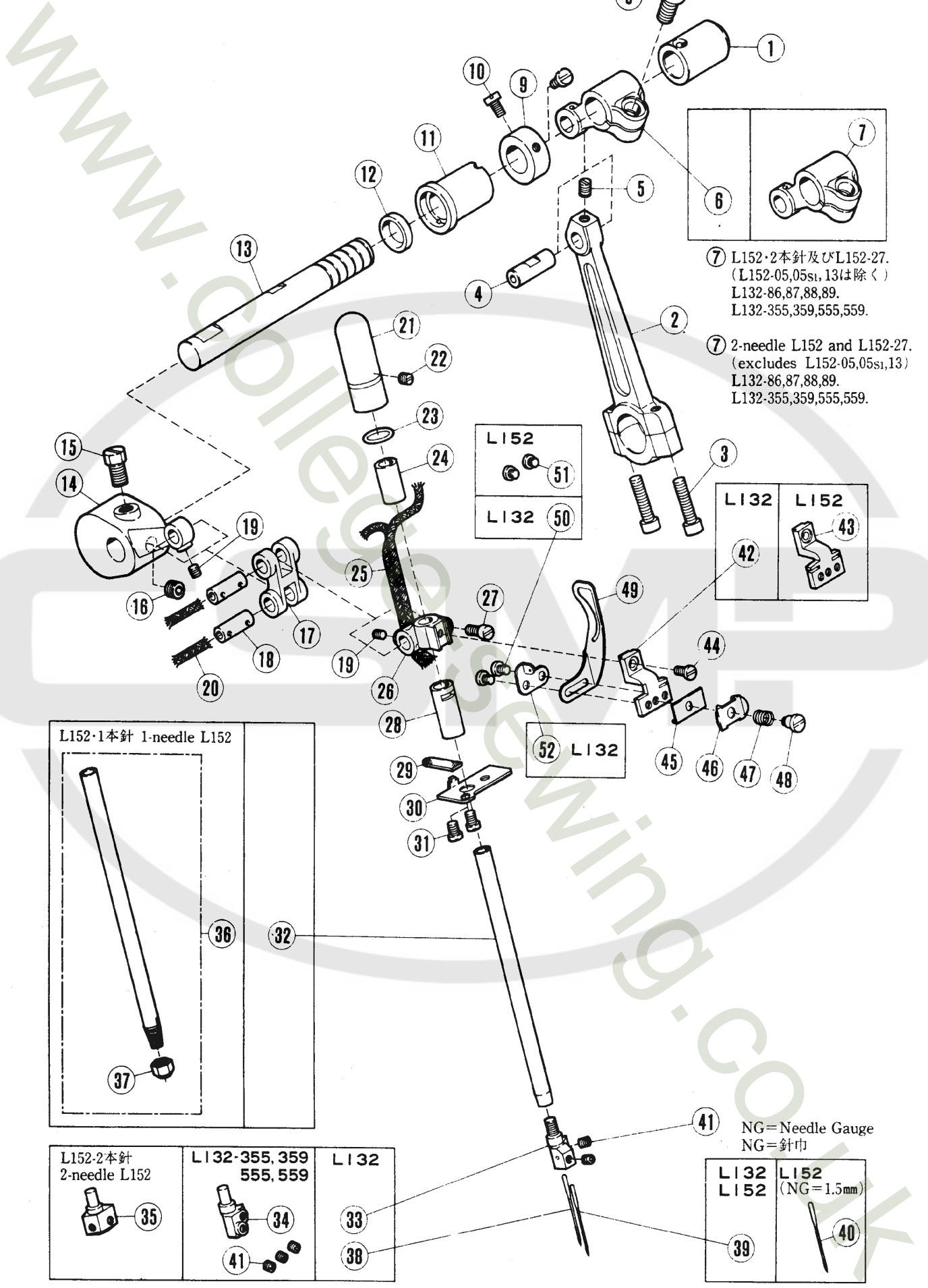


# 主軸機構

# CRANKSHAFT MECHANISM

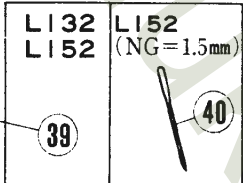
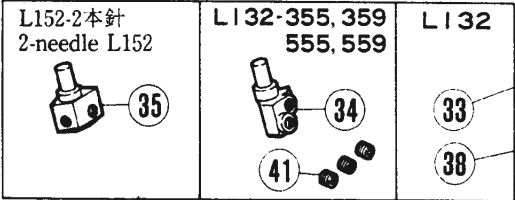
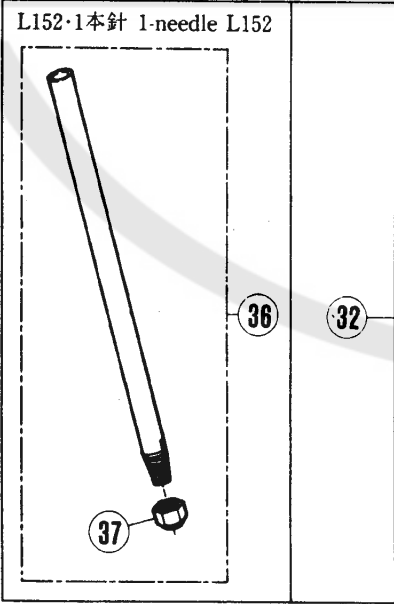
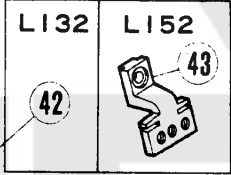
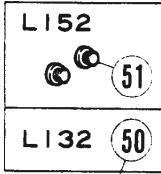
REF. PART NO. NO. 7 <sup>th</sup> ハ <sup>nd</sup> メイ <sup>su</sup> 30	NAME	Also used for: 共通使用機種					
		QT.	L	E	F	R	
1 208685-HD	プーリー	PULLEY	1	-	-	-	-
2 5080	トメネジ/C9	SCREW	1	*	*	*	*
3 5081	トメネジ/C9	SCREW	1	*	*	*	*
4 5549	ヒラネジ/C9	SCREW	1	*	*	*	*
5 204023	ワッシャー	WASHER	1	L	-	F	-
6 204026	カラ	COLLAR	1	L	-	F	-
7 5267	トメネジ/C4	SCREW	1	*	*	*	*
8 208690	スパワー	SPACER	1	-	-	-	-
9 208934	ファン	FAN	1	-	-	-	-
10 208476	オイルシール	OIL SEAL COLLAR	1	L	-	F	-
11 208272	Oリング	O RING	1	L	-	F	R
12 208477	プレート	PLATE	1	L	-	F	-
13 204022	ガスケット	GASKET	1	L	-	F	-
14 5117	ヒラネジ/C5	SCREW	4	*	*	*	*
15 204020A	ボールベアリング(8)	BALL BEARING	1	L	-	F	-
16 204019A	スペーサー	SPACER	1	L	-	F	-
17 204018	ワッシャー	WASHER	4	L	-	F	-
18 201523A	ボールベアリング	BEARING	1	L	-	F	-
19 204186	ワーム	WORM	1	L	-	-	-
20 2022	トメネジ/C10	SCREW	1	*	*	*	*
21 208689	バランスウイト	BLANCEWEIGHT	1	-	-	-	-
22 1175-2	ヒラネジ/C4	SCREW	2	*	*	*	*
23 208951	クランクシャフト	CRANKSHAFT	1	-	-	-	-
24 5304	クランクシャフト	SCREW	1	*	*	*	*
25 207358	オイルフェルト	OIL FELT	1	L	-	-	R57
26 204016	ブッシング(中心)	BUSHING (CENTER)	1	L	-	F	-
27 1170-1	ヒラネジ/C4	SCREW	2	*	*	*	*
28 5240	ヒラネジ/C10	SCREW	1	*	*	*	*
29 204014	ブッシング(大径)	BUSHING (LARGE)	1	L	-	-	-
30 204010	ボールベアリング	BALL BEARING	1	L	E	F	-
31 204789	ワッシャー	THRUST WASHER	1	L	E32	F	-
33 204873	クランクシャフト延長部	CRANKSHAFT EXTENSION	1	L32	E32	F32	-
34 5361	ヒラネジ/C8	SCREW	1	*	*	*	*
35 204881	ハウジング	HOUSING	1	L32	E32	F32	-
36 204737	ハウジング	HOUSING	1	L52	OVR	F52	-
37 204319	ガスケット	GASKET	1	L	E	F	-
38 5328	ヒラネジ/C4	SCREW	4	*	*	*	*

Mark 記号	意味	Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)	
-	Not used. 使用されていません。	
L	L32, L52.	
L3N	L32-355, 359, 555, 559.	
E	E32, E52, E56.	
STR	E32, E52.	
OVR	E52, E56.	
F	F32, F52.	
R	R53, R57.	



⑦ L152・2本針及びL152-27.  
(L152-05,05st,13は除く)  
L132-86,87,88,89.  
L132-355,359,555,559.

⑦ 2-needle L152 and L152-27.  
(excludes L152-05,05st,13)  
L132-86,87,88,89.  
L132-355,359,555,559.



④① NG=Needle Gauge  
NG=針巾

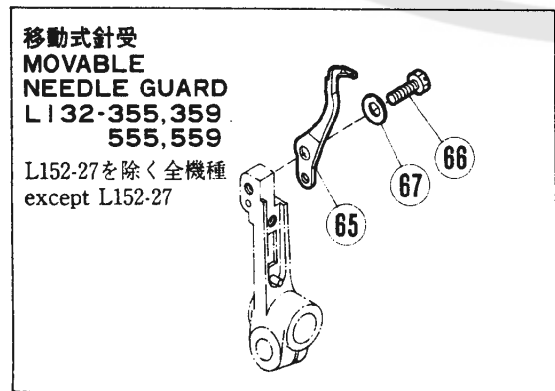
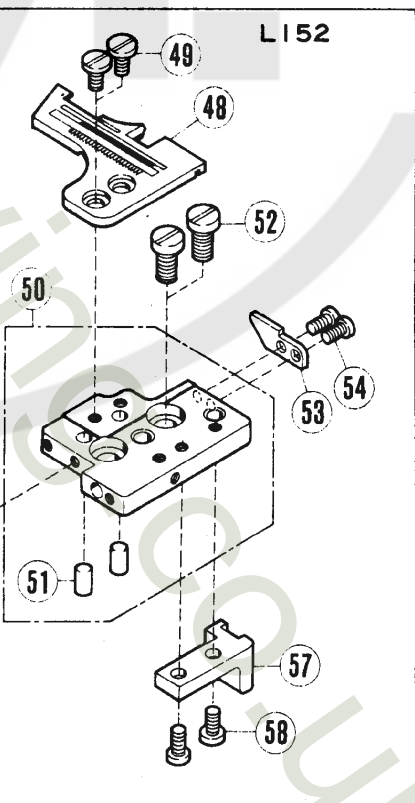
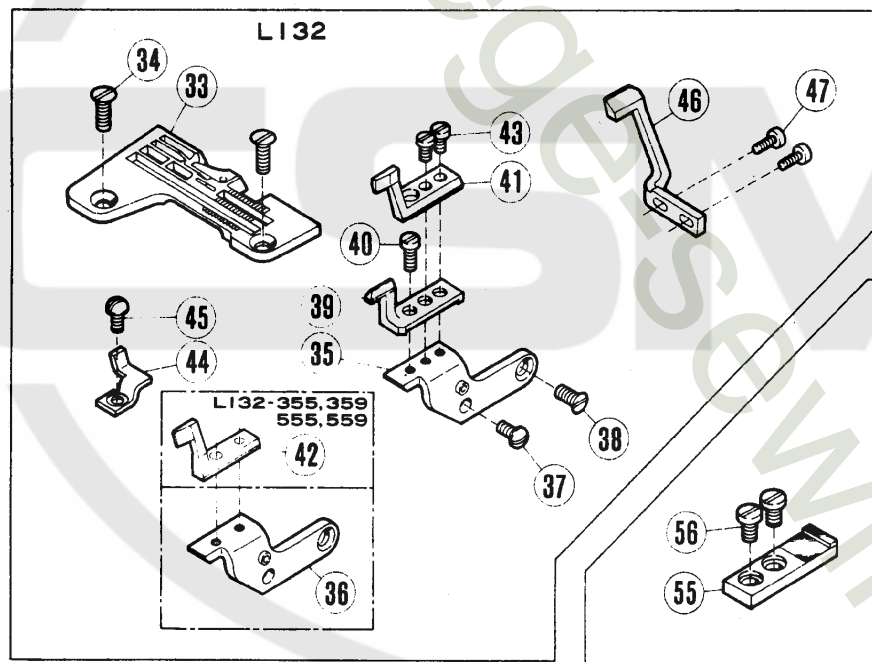
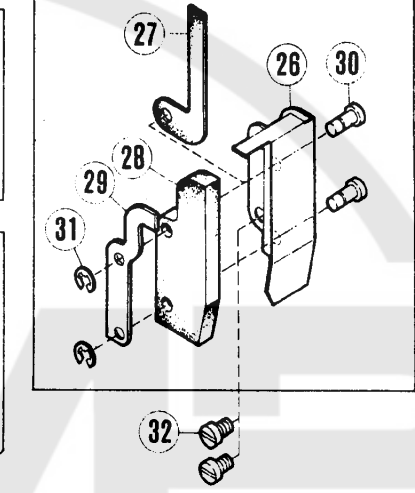
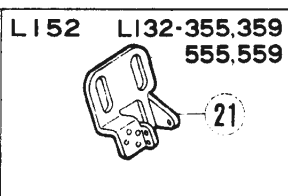
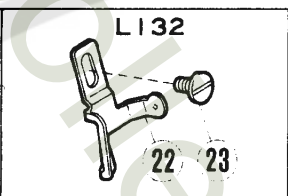
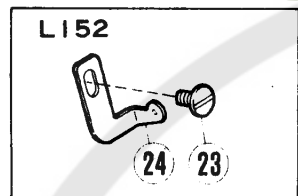
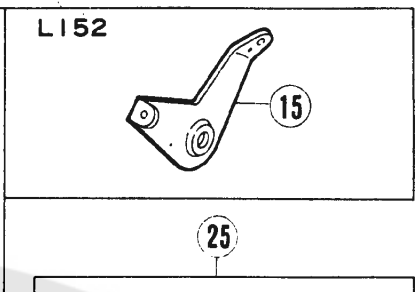
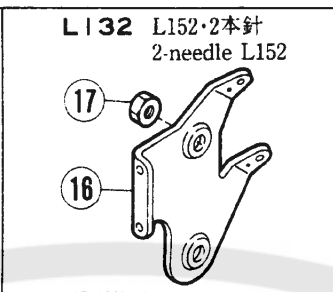
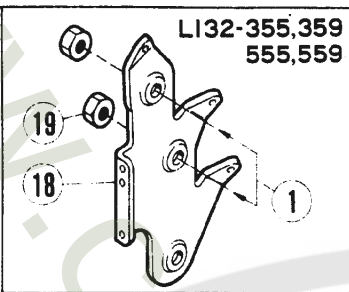
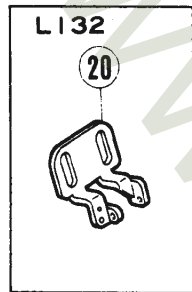
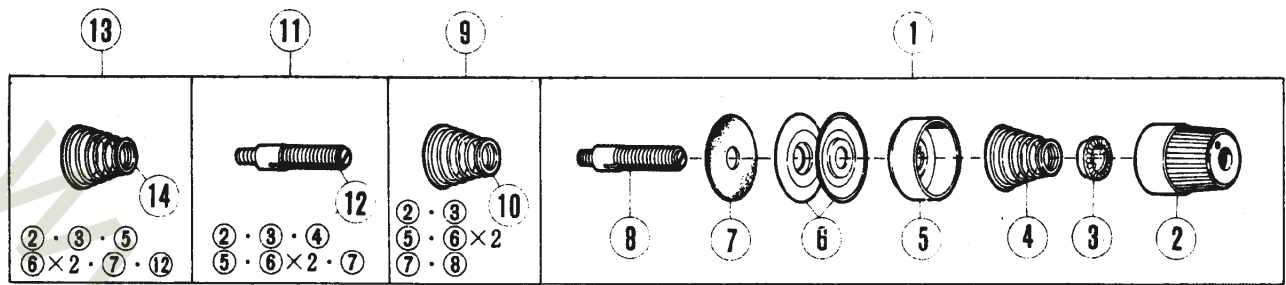
# 針棒機構(1)

# NEEDLE DRIVE MECHANISM(1)

REF. NO.	PART NO.	メーカ	NAME	QT.	Also used for: 共通使用機種			
					L	E	F	R
1	208249	ﾌﾞｯｼﾞ(ﾐｷﾞ)	BUSHING (RIGHT)	1	L	-	F	-
2	204029	ｺﾝﾈｸｼｮﾝ	CONNECTION	1	L	-	-	-
3	5233	ﾋﾗﾈｼﾞ/Ｃ7	SCREW	2	*	*	*	*
4	205495	ﾊﾞｲｺﾞｳﾋﾟﾝ	PIN	1	L	-	F	R
5	5234	ﾄﾓﾈｼﾞ/Ｃ7	SCREW	1	*	*	*	*
6	2013608	ｸﾗﾝｸ(ｳｼﾞ)	CRANK (REAR)	1	L	-	F	R53
7	2014418	ｸﾗﾝｸ(ｳﾝﾋﾞ)	CRANK (REAR)	1	L	-	F	R53
8	5381	ﾋﾗﾈｼﾞ/Ｃ10	SCREW	1	*	*	*	*
9	201117	ｶﾗｰ	THRUST WASHER	1	L	-	F	R
10	5328	ﾋﾗﾈｼﾞ/Ｃ4	SCREW	2	*	*	*	*
11	208248	ﾌﾞｯｼﾞ(ﾋﾀﾞﾘ)	BUSHING (LEFT)	1	L	-	F	-
12	208250	ｵｲﾙｼｰﾙ	OIL SEAL	1	L	-	F	-
13	208247	ｼﾌﾄ	SHAFT	1	L	-	F	-
14	208424	ｸﾗﾝｸ/ﾌﾚｱ	CRANK (FRONT)	1	L	-	F	R53
15	2022-4	ﾛｯｸｽｸﾚｯ/Ｃ10	SCREW	1	*	*	*	*
16	5312	ﾄﾓﾈｼﾞ/Ｃ10	SCREW	1	*	*	*	*
17	208425	ﾘﾝｸ	LINK	1	L	-	F	R53
18	200654	ﾊﾞｲｺﾞｳﾋﾟﾝ	PIN	2	L	-	F	R53
19	5292	ﾄﾓﾈｼﾞ/Ｃ3	SCREW	2	*	*	*	*
20	202176	ｵｲﾙｷｯﾁ	OIL WICK	2	L	E32	F	R53
21	208621	ｷｯﾌﾟ	CAP	1	L	-	F	R53
22	1457	ﾄﾓﾈｼﾞ/Ｃ5	SCREW	1	*	*	*	*
23	200030	ｵﾘﾝｸ	O RING	1	L	-	F	R53
24	204625A	ﾌﾞｯｼﾞ(ｳﾍﾞ)	BUSHING (UPPER)	1	L	-	F	R53
25	212186	ｵｲﾙｷｯﾁ	OIL WICK	1	L	E32	F	R57
26	208427	ﾈｰﾄﾞﾊﾞｰｸﾗﾝﾌﾟ	NEEDLE BAR CLAMP	1	L	-	F	R53
27	1170-3	ﾋﾗﾈｼﾞ/Ｃ4	SCREW	1	*	*	*	*
28	204627A	ﾌﾞｯｼﾞ(ｼﾀﾞ)	BUSHING (LOWER)	1	L	-	F	R53
29	208617	ﾌｪﾙﾄ	OIL FELT	1	L	-	F	R53
30	208616	ﾄﾞｽﾄｼｰﾙ	DUST SHIELD	1	L	-	F	-
31	5053	ﾋﾗﾈｼﾞ/Ｃ4	SCREW	2	*	*	*	*
32	208903	ｼﾌﾄ/ﾈｰﾄﾞﾊﾞｰ	NEEDLE BAR	1	L	-	F	R53
33	XXXXXX	ﾈｰﾄﾞﾊﾞｰ	NEEDLE HOLDER	1				
34	XXXXXX	ﾈｰﾄﾞﾊﾞｰ	NEEDLE HOLDER	1				
35	XXXXXX	ﾈｰﾄﾞﾊﾞｰ	NEEDLE HOLDER	1				
36	204623	ﾈｰﾄﾞﾊﾞｰ(ﾌﾞﾚｯ)	NEEDLE BAR COMPLETE	1	L	-	F52	R53
37	3119	ﾈｯﾄ	NUT	1	*	*	*	*
38	DCX27	ﾈｰﾄﾞ	NEEDLE	1	L	STR	-	-
39	DCX27	ﾈｰﾄﾞ	NEEDLE	1	L	STR	-	-
40	DCX3	ﾈｰﾄﾞ	NEEDLE	2	-	-	-	R53
41	5292	ﾄﾓﾈｼﾞ/Ｃ3	SCREW	2	*	*	*	*
42	204706	ﾘﾃｰﾅｰ	RETAINER BRACKET	1	L32	-	F32	-
43	202705A	ﾘﾃｰﾅｰ	RETAINER BRACKET	1	L52	-	F52	R53
44	5359	ﾋﾗﾈｼﾞ/Ｃ3	SCREW	1	*	*	*	*
45	202495	ｶﾞｲﾄﾞ	GUIDE	1	L	-	F	R53
46	200041	ｶﾞｲﾄﾞ	GUIDE	1	L	-	F	R53
47	209068	ｽﾌﾟﾘﾝｸﾞ	SPRING	1	L	-	F	-
48	9070-2	ｽｸﾚｯ/45	SCREW	1	*	*	*	*
49	202706A	ﾀｲﾌﾟ	TAKEUP	1	L	-	F	R53
50	1186	ﾋﾗﾈｼﾞ/Ｃ3	SCREW	2	*	*	*	*
51	5299	ﾋﾗﾈｼﾞ/Ｃ3	SCREW	2	*	*	*	*
52	204707	ｽﾚｯﾄﾞｶﾞｲﾄﾞ	THREAD GUIDE	1	L32	-	F32	-

XXXXXXは、88~94頁参照  
See pages 88~94 for XXXXXX.

Mark 記号	意味	Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)	
-	Not used. 使用されていません。	
L	L32, L52.	
L3N	L32-355, 359, 555, 559.	
E	E32, E52, E56.	
STR	E32, E52.	
OVR	E52, E56.	
F	F32, F52.	
R	R53, R57.	



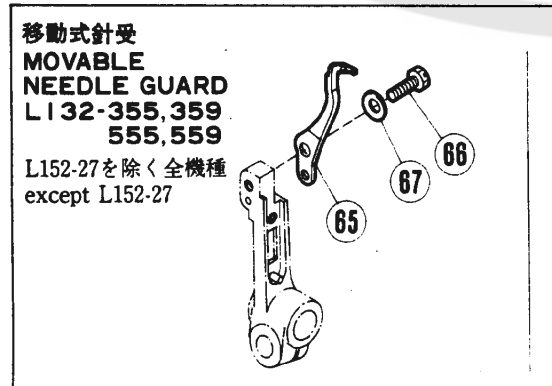
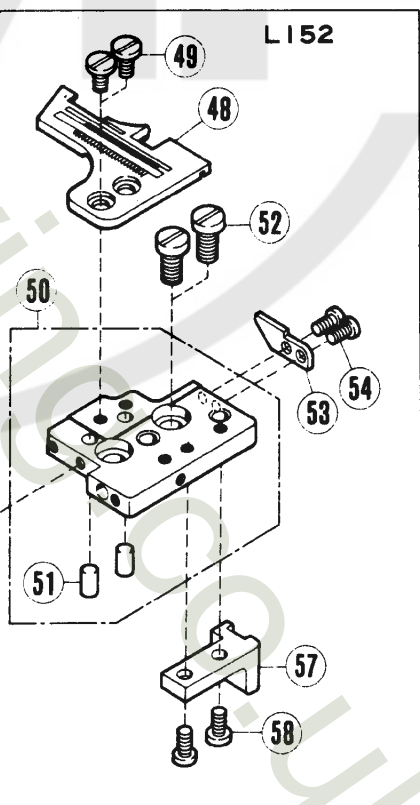
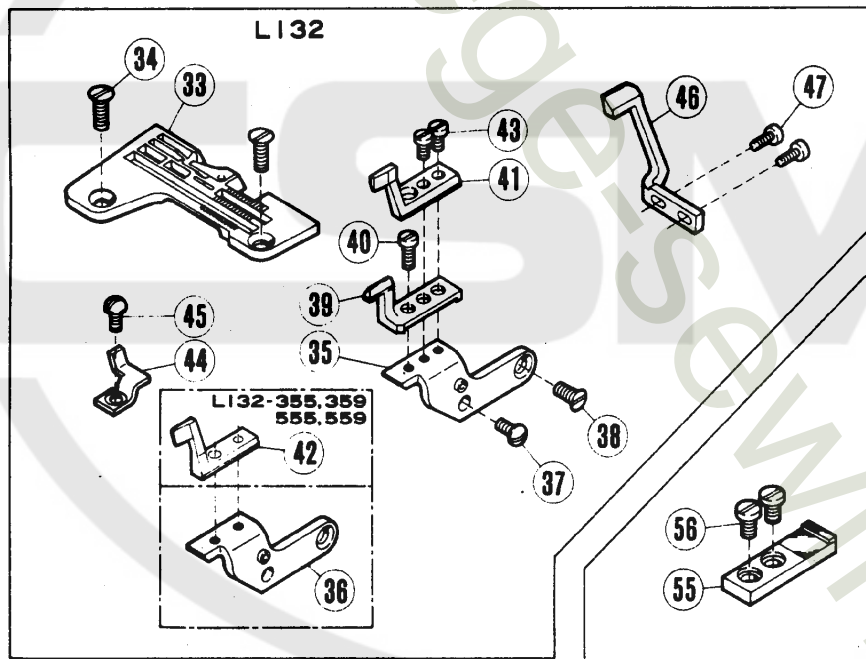
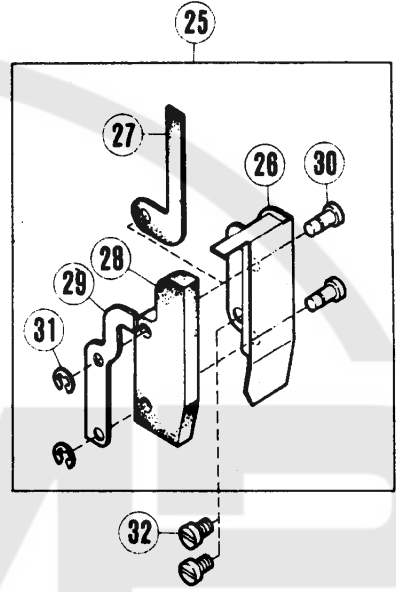
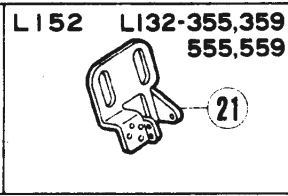
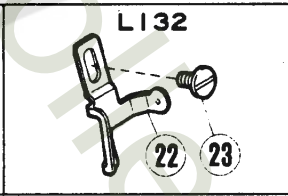
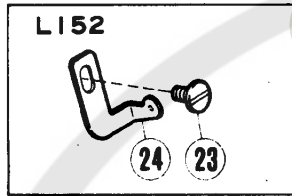
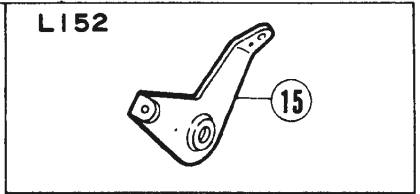
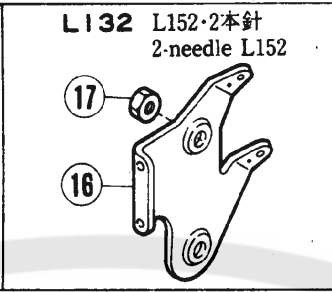
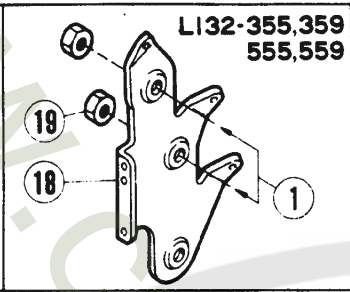
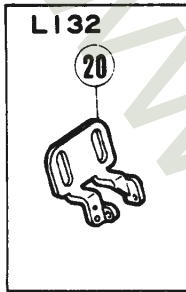
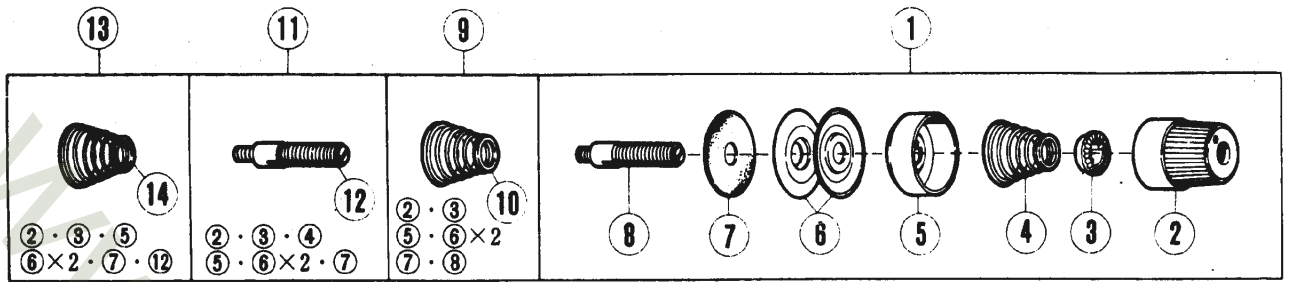
①	Qt.	⑨	Qt.	⑪	Qt.	⑬	Qt.
L152 2-needle	2	L132 4-thread	1	L132 chain-stitch	1	L152 L152 of	1
2本針 L152		4本糸 L132		二重環		2本糸 2-thread	
L132 5-thread	1			L152 L152 of	1		
5本糸 L132				3本糸 3-thread			
L132-355,359,555,559	2						

# 針棒機構(2)

# NEEDLE DRIVE MECHANISM(2)

REF. NO.	PART NO.	メキシコ	NAME	QT.	Also used for: 共通使用機種			
					L	E	F	R
1	209174	イトチヨウシ(クミ)(キヨウ)	THREAD TENSION COMPLETE	1	L	-	F	-
2	208447	ツマミ	POST NUT	1	L	E	F	R57
3	208448	ラチエツト	SPRING BUSHING	1	L	E	F	R57
4	201037	アツシユクハツネ(キヨウ)	TENSION SPRING (HEAVY)	1	L	E56	F	R57
5	208450	ウケツマ	CAP	1	L	E	F	R57
6	210319	チヨウシツマ	DISC	2	L	E32	F	-
7	208449	フエルト	FELT	1	L	E32	F	R57
8	5143A	チヨウシホウ(クミ)	STUD	1	*	*	*	*
9	209175	イトチヨウシ(クミ)(シヤク)	THREAD TENSION COMPLETE	1	L	-	F	-
10	201068	アツシユクハツネ(シヤク)	TENSION SPRING (LIGHT)	1	L	E	F	R57
11	210529	イトチヨウシ(クミ)(キヨウ)	THREAD TENSION COMPLETE	1	L	E56	F	-
12	5082A	チヨウシホウ	SCREW STUD	1	*	*	*	*
13	210530	イトチヨウシ(クミ)(チク)	THREAD TENSION COMPLETE	1	L	E	F	-
14	201066	アツシユクハツネ(チク)	TENSION SPRING (MEDIUM)	1	L	E	F	R57
15	208794	イトチヨウシツマ	THREAD TENSION GUIDE	1	-	-	-	-
16	208793	イトチヨウシツマ(2ホコハツリ)	THREAD TENSION GUIDE/2-NDL	1	-	-	-	-
17	5137	ロツカクナツト/C5	NUT	1	*	*	*	*
18	209161	イトチヨウシツマ	TENSION GUIDE	1	L3N	-	-	-
19	5137	ロツカクナツト/C5	NUT	2	*	*	*	*
20	208778	イトミチ(A)/ハリイト	NEEDLE THREAD GUIDE	1	L32	-	F32	-
21	208777	イトミチ(A)/ハリイト	NEEDLE THREAD GUIDE	1	L52	-	F52	R53
22	208399	イトミチ(B)/ハリイト	NEEDLE THREAD GUIDE	1	L32	-	F32	-
23	4009-1	ヒラネツマ/C5	SCREW	1	*	*	*	*
24	208400	イトミチ(B)/ハリイト	NEEDLE THREAD GUIDE	1	L52	-	F52	-
25	208568	ハリホウリンクカバー-クミ	NEEDLE BAR LINK COVER COMPLETE	1	L	-	F	R53
26	208560	ハリホウリンクカバー	NEEDLE BAR LINK COVER	1	L	-	F	R53
27	208561	キクツフエルト	OIL FELT	1	L	-	F	R53
28	208562	キクツフエルト	OIL FELT	1	L	-	F	R53
29	208563	トマイク	OIL FELT PLATE	1	L	-	F	R53
30	208713	ツマツキピン	PIN	2	L	-	F	R53
31	200555	トメク	RETAINING RING	2	L	E	F	R53
32	5113	ヒラネツマ/C5	SCREW	2	*	*	*	*

Mark 記号	意味	Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)	
-	Not used. 使用されていません。	
L	L32, L52.	
L3N	L32-355, 359, 555, 559.	
E	E32, E52, E56.	
STR	E32, E52.	
OVR	E52, E56.	
F	F32, F52.	
R	R53, R57.	



①	Qt.
L152 2-needle 2本針 L152	2
L132 5-thread 5本糸 L132	1
L132-355,359,555,559	2

⑨	Qt.
L132 4-thread 4本糸 L132	1

⑪	Qt.
L132 chain- stitch 二重環	1
L152 L152 of 3本糸 3-thread	1

⑬	Qt.
L152 L152 of 2本糸 2-thread	1



# 針棒機構(3)

# NEEDLE DRIVE MECHANISM(3)

REF. PART NO. NO. 7 <sup>th</sup> 11 <sup>th</sup> 12 <sup>th</sup> 13 <sup>th</sup>	NAME	Also used for: 共通使用機種			
		QT.	L	E	F R
33 XXXXXX	ハリイタ	1			
34 1732-HC	ネジ/C5	2	*	*	* *
35 204783	ブラケット/ハリウケ	1	L32	-	F32 -
36 209160	ブラケット/ハリウケ	1	L3N	-	- -
37 5227	ネジ/C3	1	*	*	* *
38 5107	ネジ/C5	1	*	*	* *
39 204781	ハリウケ(ウシロ)	1	L32	-	F32 -
40 5012	ネジ/C3	1	*	*	* *
41 204782	ハリウケ(マエ)	1	L32	-	F32 -
42 209159	ハリウケ(マエ)	1	L3N	-	- -
43 5020	ネジ/C3	2	*	*	* *
44 XXXXXX	ハリウケ(マエ)	1			
45 5227	ネジ/C3	1	*	*	* *
46 XXXXXX	ハリウケ(ウシロ)	1			
47 5492	ネジ/C1	2	*	*	* *
48 XXXXXX	ハリイタ	1			
49 4007-1-HC	ネジ/C5	2	*	*	* *
50 204750	ブラケット/ハリイタ	1	L52	-	F52 -
51 204630	ピン	2	L52	-	F52 -
52 5357	ネジ/C9	2	*	*	* *
53 204631	キー	1	L52	-	F52 -
54 5142	ネジ/C4	2	*	*	* *
55 200735	ハリイタウケ	1	L52	-	F52 -
56 5091	ネジ/C5	2	*	*	* *
*57 204762	ブラケット/ベースガイド	1	L52	-	F52 -
*58 5091	ネジ/C5	2	*	*	* *
59 204636	ブラケット/ハリウケ	1	L52	-	F52 -
60 1175-3	ネジ/C4	2	*	*	* *
61 XXXXXX	ハリウケ(マエ)	1			
62 1206	ネジ/C4	1	*	*	* *
63 XXXXXX	ハリウケ(ウシロ)	1			
64 1206	ネジ/C4	1	*	*	* *
65 209007	移動式ハリウケ	1	L	-	F -
66 5501	ネジ/C4	1	*	*	* *
67 210930	ワッシャー	1	L	STR	F -

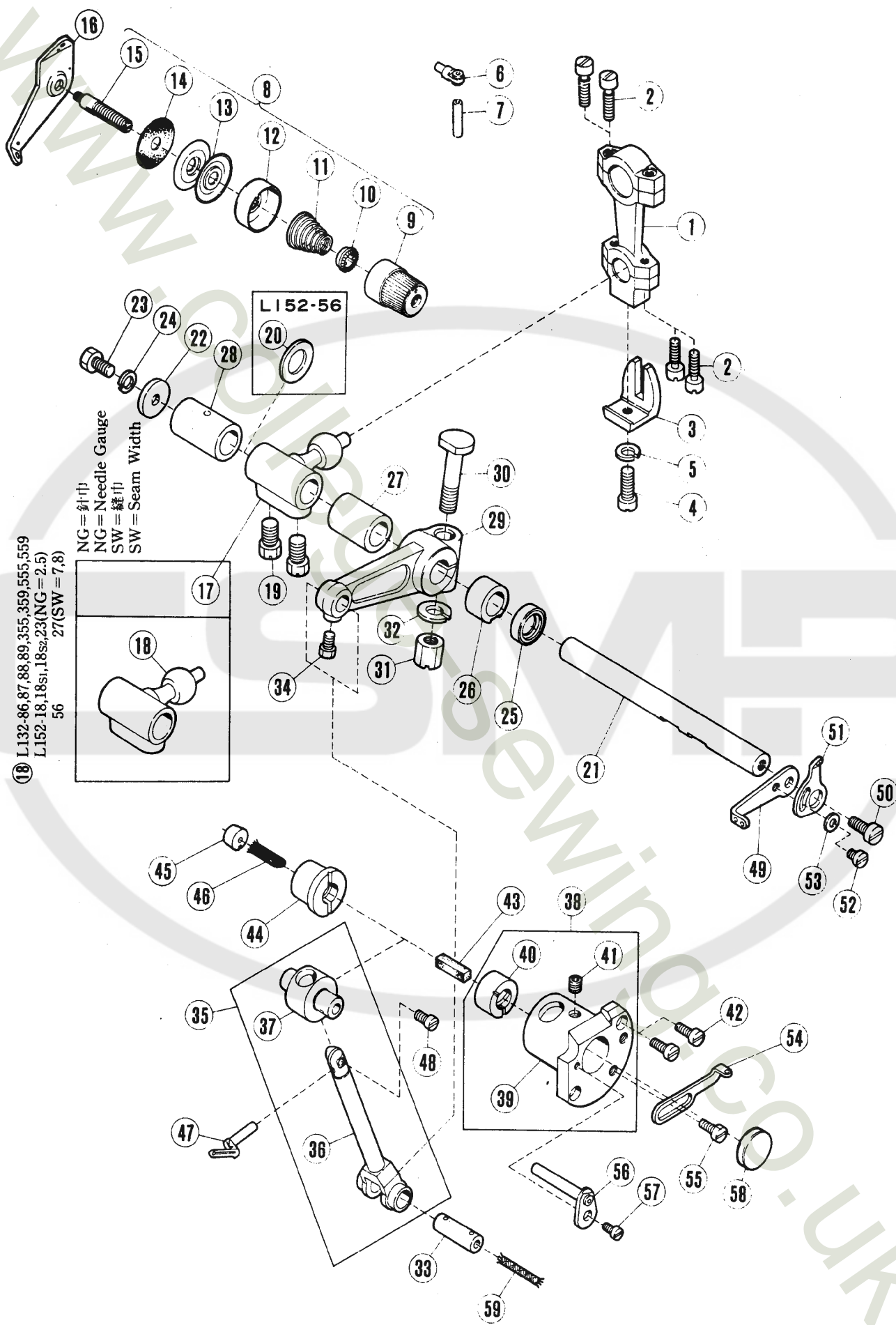
XXXXXXは、88~94頁参照

See pages 88~94 for XXXXXX.

\* : L152-01, 01s1, 02, 17, 17s1, 25用

\* : For L152-01, 01s1, 02, 17, 17s1, 25

Mark 記号	意味 Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)
-	Not used. 使用されていません。
L	L32, L52.
L3N	L32-355, 359, 555, 559.
E	E32, E52, E56.
STR	E32, E52.
OVR	E52, E56.
F	F32, F52.
R	R53, R57.



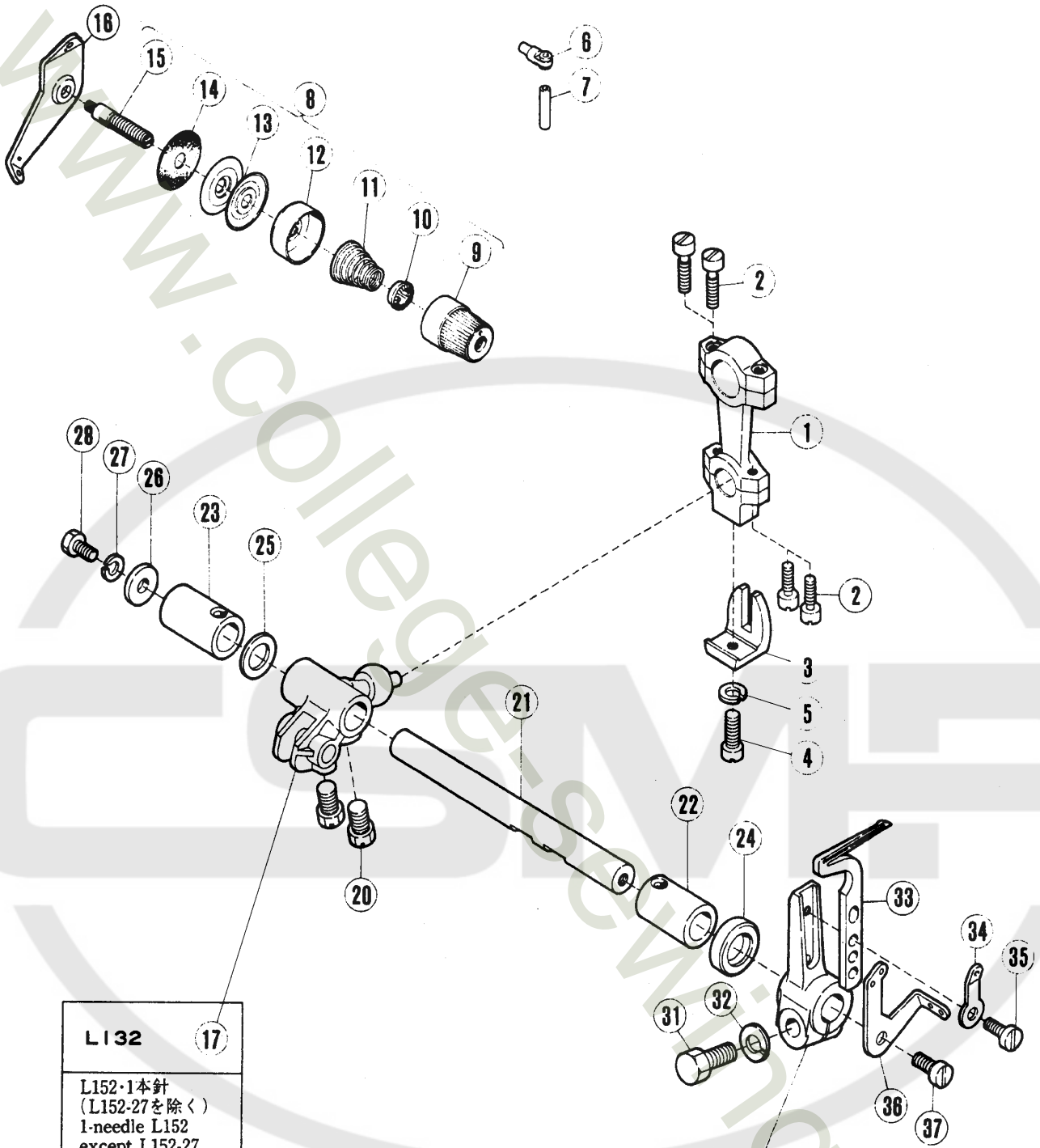
上ルーパー機構

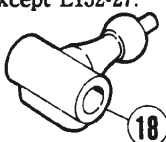
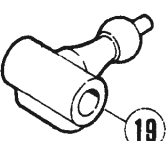
UPPER LOOPER DRIVE MECHANISM

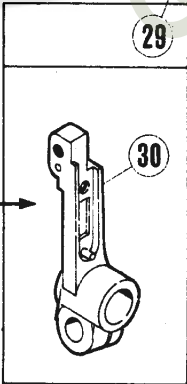
REF. NO.	PART NO.	メキシコ	NAME	QT.	Also used for: 共通使用機種			
					L	E	F	R
1	208346	ロツト	CONNECTION	1	L	-	F	-
2	5376	ヒラネシヤ/C4	SCREW	4	*	*	*	*
3	201074A	フレツト	GUIDE/CONNECTION	1	L	-	F	R
4	5546	ヒラネシヤ/C5	SCREW	1	*	*	*	*
5	202286	ハハネヤカカネ	WASHER	1	L	E	F	R57
6	201439A	イトミチ	EYELET	1	-	E	-	-
7	201072A	ハ・イフ	PIPE	1	L	-	F	-
8	210531	イトチヨウ(クミ)(シヤク)	THREAD TENSION COMPLETE	1	L	E	F	-
9	208447	ツマミ	POST NUT	1	L	E	F	R57
10	208448	ラチツト	SPRING BUSHING	1	L	E	F	R57
11	201068	アツシユクハハネ(シヤク)	TENSION SPRING (LIGHT)	1	L	E	F	R57
12	208450	ウケサツラ	CAP	1	L	E	F	R57
13	210319	チヨウシサツラ	DISC	2	L	E32	F	-
14	208449	フェルト	FELT	1	L	E32	F	R57
15	5082A	チヨウシホウ	SCREW STUD	1	*	*	*	*
16	208795	イトチヨウシツイ	THREAD TENSION GUIDE	1	-	-	-	-
17	204048A	クランク(ウシロ)	CRANK (REAR)	1	L	-	F	-
18	204788	クランク/2ホソハカリ	CRANK/2-NEEDLE	1	L52	-	F52	-
19	2022-4	ロツカクネシヤ/C10	SCREW	2	*	*	*	*
20	240102	ヤカカネ	THRUST WASHER	1	L	E32	F	-
21	210281	シャフト	SHAFT	1	L	E32	F	-
22	204107	ヤカカネ	THRUST WASHER	1	L	E	F	-
23	2193	ロツカクネシヤ/C5	SCREW	1	*	*	*	*
24	202286	ハハネヤカカネ	WASHER	1	L	E	F	R57
25	204052A	オイルシール	OIL SEAL	1	L	E	F	-
26	208292	フツツシ(マエ)	BUSHING (FRONT)	1	L	-	F	-
27	210297	フツツシ	BUSHING	1	L32	E32	F32	-
28	208429	フツツシ(ウシロ)	BUSHING (REAR)	1	L	-	F	-
29	204055B	クランク(マエ)	CRANK (FRONT)	1	L	-	F	-
30	5239	ヒラネシヤ/C10	SCREW	1	*	*	*	*
31	5266	ロツカクナツ/C10	NUT	1	*	*	*	*
32	202045	ハハネヤカカネ	WASHER	1	L	E	F	-
33	208258	アイコウピン	PIN	1	L	-	F	-
34	5084	ロツカクネシヤ/C5	SCREW	1	*	*	*	*
35	208976	ウケル-ハ-ツイ(クミ)	UPPER LOOPER HOLDER COMPLETE	1	L	-	-	-
36	208974	ウケル-ハ-ツイ	UPPER LOOPER HOLDER	1	L	-	-	-
37	210107	ウケル-ハ- アシイ	GUIDE/UPPER LOOPER HOLDER	1	L	E	F	-
38	209250	ハウジング(クミ)	HOUSING ASSEMBLY	1	L	-	F	-
39	208937	ハウジング	HOUSING	1	L	-	F	-
40	210109	フツツシ(マエ)	BUSHING (FRONT)	1	L	E	F	-
41	5408	トメネシヤ/C3	SCREW	1	*	*	*	*
42	1175-2	ヒラネシヤ/C4	SCREW	2	*	*	*	*
43	204274	オイルフェルト	OIL FELT	1	L	E	F	-
44	208938	フツツシ(ウシロ)	BUSHING (REAR)	1	L	-	F	-
45	208592	キャップ	CAP	1	L	-	F	-
46	202175	オイル Wick	OIL WICK	1	L	E	F	R57
47	XXXXXX	ウケル-ハ-	UPPER LOOPER	1	-	-	-	-
48	1998-2	ヒラネシヤ/C4	SCREW	1	*	*	*	*
49	208445	イトクリ/ウケル-ハ-	THREAD TAKEUP/UPPER LOOPER	1	L	-	F	-
50	2902	ヒラネシヤ/C5	SCREW	1	*	*	*	*
51	204902	補助イイトクリ	AUXILIARY TAKEUP	1	L	-	F	-
52	2921	ヒラネシヤ/C3	SCREW	1	*	*	*	*
53	202875	ヤカカネ	WASHER	1	L	E32	F	R57
54	204905	イトミチ(シタ)/ウケル-ハ-	THREAD GUIDE (LOWER)	1	L	-	F	-
55	2905	ヒラネシヤ/C5	SCREW	1	*	*	*	*
56	204903	ハ・イフ(シタ)	THREAD PIPE (LOWER)	1	L52	-	F52	-
57	5012	ヒラネシヤ/C3	SCREW	1	*	*	*	*
58	208173	キャップ	CAP	1	L	E	F	-
59	202175	オイル Wick	OIL WICK	1	L	E	F	R57

XXXXXXは、88~94頁参照  
See pages 88~94 for XXXXXX.

See page 3 for the meanings of the contents in the list.  
表内容の意味は、3頁をご参照ください。



L132	17
L152-1本針 (L152-27を除く) 1-needle L152 except L152-27.	
L152-2本針 L152-27 2-needle L152.	



移動式針受  
FOR MOVABLE  
NEEDLE GUARD

下ルーパー機構

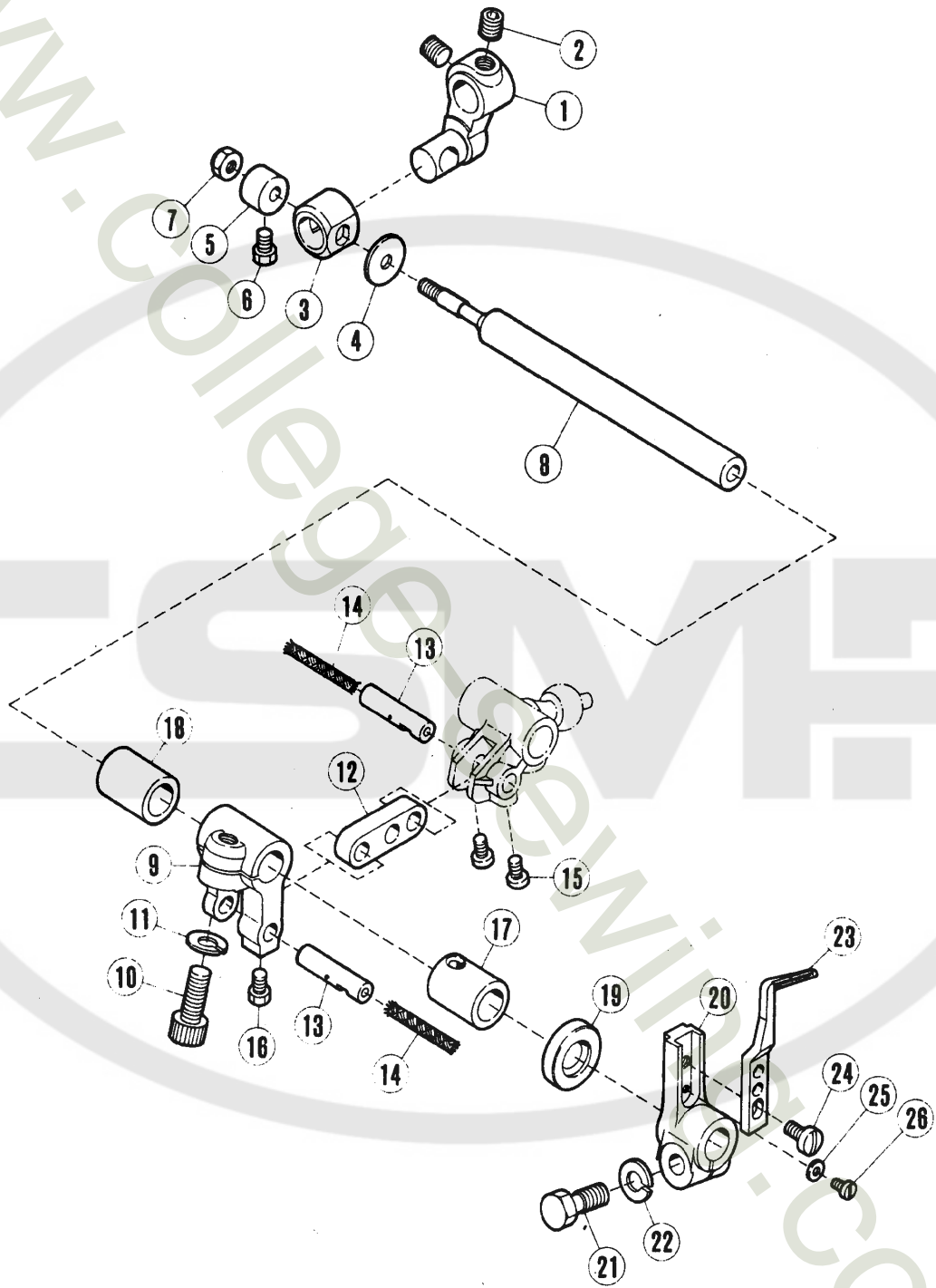
LOWER LOOPER DRIVE MECHANISM

REF. NO.	PART NO.	NAME	QTY.	Also used for:			
				L	E	F	R
1	208346	CONNECTION	1	L	-	F	-
2	5376	SCREW	4	*	*	*	*
3	201074A	GUIDE/CONNECTION	1	L	-	F	R
4	5546	SCREW	1	*	*	*	*
5	202286	WASHER	1	L	E	F	R57
6	201439A	EYELET	1	-	E	-	-
7	201072A	PIPE	1	L	-	F	-
8	210530	THREAD TENSION COMPLETE	1	L	E	F	-
9	208447	POST NUT	1	L	E	F	R57
10	208448	SPRING BUSHING	1	L	E	F	R57
11	201086	TENSION SPRING (MEDIUM)	1	L	E	F	R57
12	208450	CAP	1	L	E	F	R57
13	210319	DISC	2	L	E32	F	-
14	208449	FELT	1	L	E32	F	R57
15	5082A	SCREW STUD	1	*	*	*	*
16	208795	THREAD TENSION GUIDE	1	-	-	-	-
17	208192	CRANK	1	L32	-	F32	-
18	204787	CRANK	1	L52	-	F52	-
19	204788	CRANK/2-NEEDLE	1	L52	-	F52	-
20	2022-4	SCREW	2	*	*	*	*
21	210281	SHAFT	1	L	E32	F	-
22	210124	BUSHING (FRONT)	1	L	E	F	-
23	210125	BUSHING (REAR)	1	L	E	F	R
24	210585	OIL SEAL	1	L32	E32	F32	-
25	204789	THRUST WASHER	1	L	E32	F	-
26	204107	THRUST WASHER	1	L	E	F	-
27	202286	WASHER	1	L	E	F	R57
28	2193	SCREW	1	*	*	*	*
29	204664	LOWER LOOPER LEVER	1	L	-	-	-
30	209007	LOWER LOOPER LEVER	1	L	-	F	-
31	5284	SCREW	1	*	*	*	*
32	204293	WASHER	1	L32	E32	F32	R57
33	XXXXXX	LOWER LOOPER	1				
*34	210353	THREAD GUIDE (LEFT)	1	-	STR	F	-
35	1175-3	SCREW	1	*	*	*	*
36	204901	TAKEUP/LOWER LOOPER	1	L	-	F	-
37	2902	SCREW	1	*	*	*	*

\* : L132-18S1, 18S2は除く  
 \* : Except for L132-18S1, 18S2

Mark 記号	意味	Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)	
-	Not used. 使用されていません。	
L	L32, L52.	
L3N	L32-355, 359, 555, 559.	
E	E32, E52, E56.	
STR	E32, E52.	
OVR	E52, E56.	
F	F32, F52.	
R	R53, R57.	

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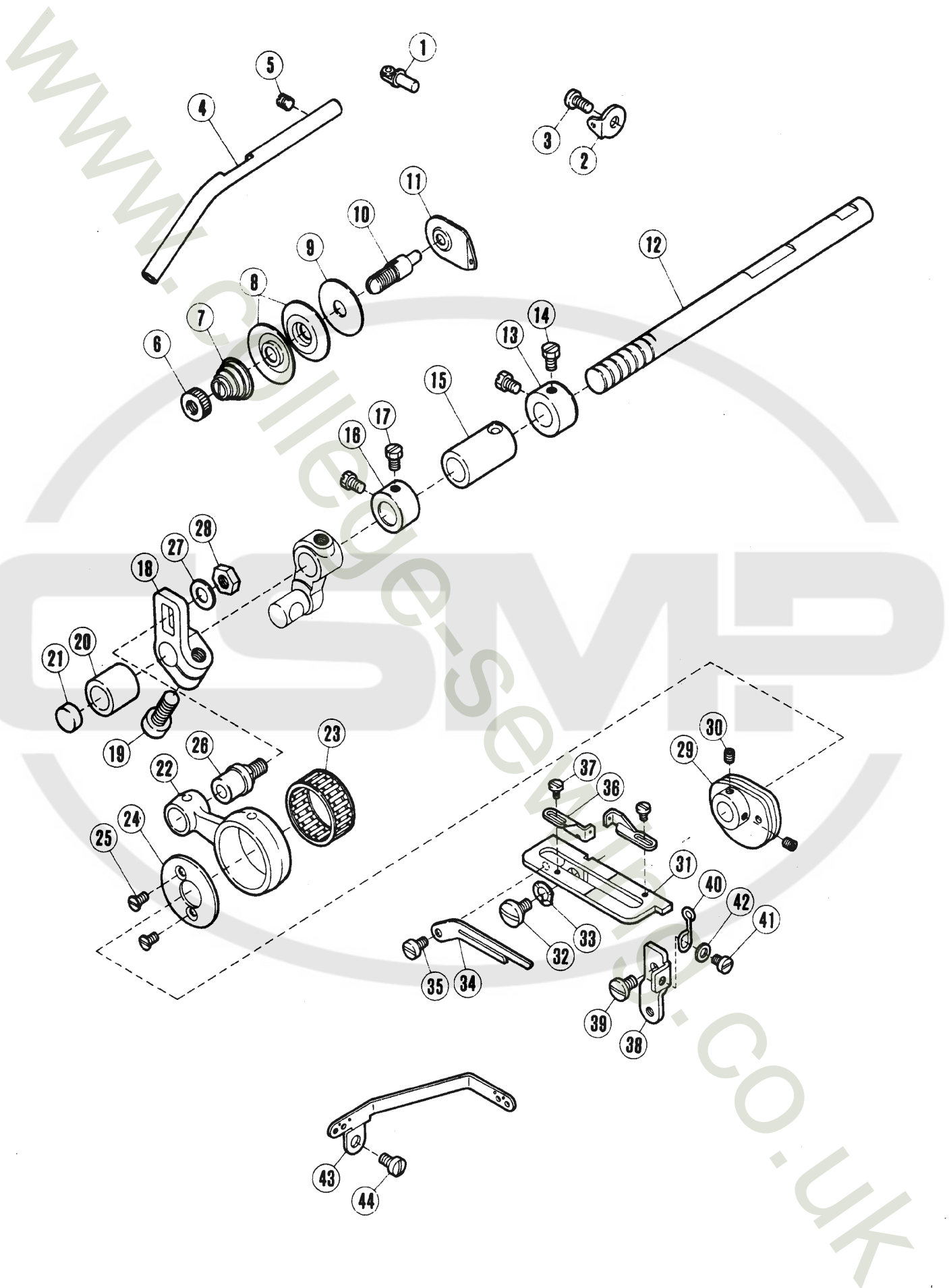
# 二重環ルーパー機構(1)

# CHAINSTITCH LOOPER DRIVE MECHANISM(1)

REF. PART NO. NO. 7" ハ" シ	メソコ	NAME	Also used for: 共通使用機種				
			QT.	L	E	F	R
1 210288	レバー/ルーパー回避	LEVER/LOOPER AVOID	1	-	E32	F32	-
2 5461	トメネジ/C5	SCREW	2	*	*	*	*
3 210289	カクコマ/ルーパー回避	BLOCK	1	-	E32	F32	-
4 208028	ワッシャー	WASHER	1	L32	E32	F32	-
5 208029	カラー	COLLAR	1	L32	E32	F32	-
6 5084	ロツカクネジ/C5	SCREW	1	*	*	*	*
7 4802	ロツカクナット/M4	NUT	1	*	*	*	*
8 208196	シャフト/ルーパードライブ	SHAFT/LOOPER DRIVE	1	L32	E32	F32	-
9 210294	クランク/ルーパードライブ	CRANK/LOOPER DRIVE	1	L32	E32	F32	-
10 5457	ヒラネジ/C9	SCREW	1	*	*	*	*
11 204293	ワッシャー	WASHER	1	L32	E32	F32	R57
12 208194	リンク/ルーパードライブ	LINK/LOOPER DRIVE	1	L32	E32	F32	-
13 208195	ペイコウピン	PIN	2	L32	E32	F32	-
14 202176	オイルワック	OIL WICK	2	L	E32	F	R57
15 5328	ヒラネジ/C4	SCREW	2	*	*	*	*
16 5084	ロツカクネジ/C5	SCREW	1	*	*	*	*
17 210296	ワッシャー	RUSHING	1	L32	E32	F32	-
18 210297	ワッシャー	BUSHING	1	L32	E32	F32	-
19 210586	オイルシール	OIL SEAL	1	L32	E32	F32	-
20 204093	ニシヤク カン ルーパーダイヤ	LOOPER LEVER	1	L32	-	-	-
21 5284	ロツカクネジ/C7	SCREW	1	*	*	*	*
22 204293	ワッシャー	WASHER	1	L32	E32	F32	R57
23 XXXXXX	ルーパー	LOOPER	1				
24 1189	ヒラネジ/C4	SCREW	1	*	*	*	*
25 204172	チヨウセツカネ	REGULATOR	1	L32	-	F32	-
26 2922	ヒラネジ/C1	SCREW	1	*	*	*	*

XXXXXXXXは、88~94頁参照  
See pages 88~94 for XXXXXX.

Mark 記号	意味	Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)	
-	Not used. 使用されていません。	
L	L32, L52.	
L3N	L32-355, 359, 555, 559.	
E	E32, E52, E56.	
STR	E32, E52.	
OVR	E52, E56.	
F	F32, F52.	
R	R53, R57.	



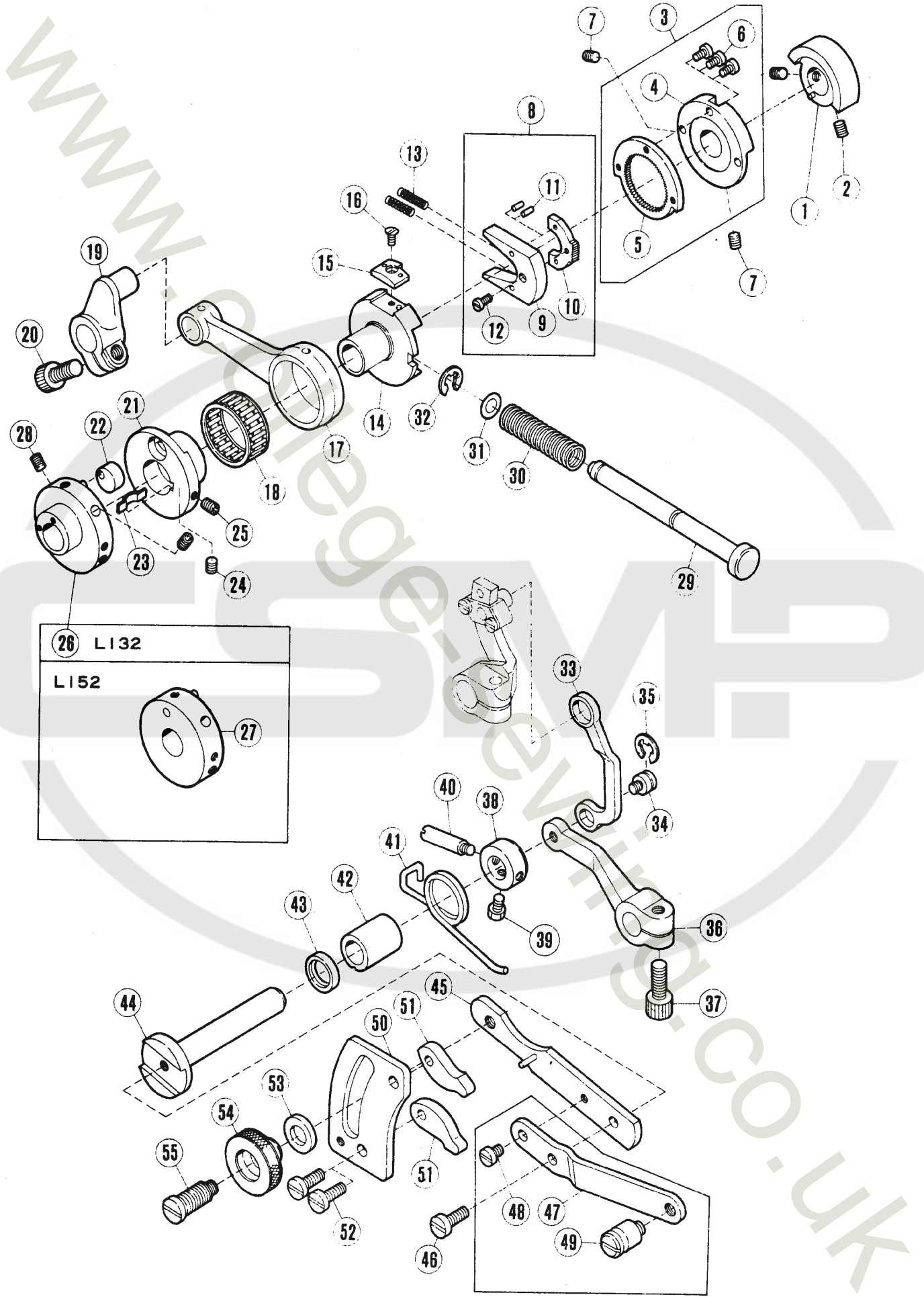


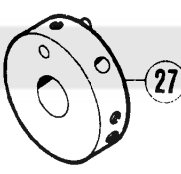
# 二重環ルーパ-機構(2)

# CHAINSTITCH LOOPER DRIVE MECHANISM(2)

REF. NO.	PART NO.	メ-イシヨク	NAME	QT.	Also used for: 共通使用機種			
					L	E	F	K
1	201048A	イトミチ	EYELET	1	L	-	F	R57
2	167079	イトミチ	EYELET	1	L32	STR	F32	R57
3	5091	ヒラネシ/CS	SCREW	1	*	*	*	*
4	204099	ハ°イ7°/イトミチ	THREAD PIPE	1	L32	-	F32	-
5	1457	トメネシ/CS	SCREW	1	*	*	*	*
6	3056	チヨクシナツト	NUT	1	*	*	*	*
7	167077	アツシ1クハ°	TENSION SPRING	1	L32	E32	F32	-
8	210319	チヨクシガラ	DISC	2	L	E32	F	-
9	208449	フェルト	FELT	1	L	E32	F	R57
10	167072	チヨクシホウ	POST	1	L32	E32	F32	-
11	202849	イトチヨクシガイ	TENSION GUIDE	1	L	E32	F	R57
12	208939	シャフト/セツコ	SHAFT/LOOPER AVOID	1	-	-	F32	-
13	201056	ガラ-	THRUST COLLAR	1	L	E32	F	R57
14	5084	ロツカクネシ/CS	SCREW	2	*	*	*	*
15	210291	アツシ1	RUSHING	1	-	E32	F32	-
16	210293	ガラ-	COLLAR	1	-	E32	F32	-
17	5084	ロツカクネシ/CS	SCREW	2	*	*	*	*
18	210287	クランク/ルーパ-セツコ	CRANK/LOOPER AVOID	1	-	E32	F32	-
19	5457	ヒラネシ/CS	SCREW	1	*	*	*	*
20	210292	アツシ1	RUSHING	1	L32	E32	F32	-
21	205089	ピソ	PLUG	1	L32	E32	F32	-
22	210284	ロツカクネシ/ルーパ-セツコ	CONNECTION/LOOPER AVOID	1	-	E32	-	-
23	205015	ニ-トルハ°アリンク	NEEDLE BEARING	1	-	E32	-	-
24	210283	ガラ-	COLLAR	1	-	E32	F32	-
25	5259	アラネシ/CS	SCREW	2	*	*	*	*
26	210285	ピン	PIN	1	-	E32	F32	-
27	202433	ワッシャ	WASHER	1	L32	E32	F32	-
28	5455	ロツカクネシ/CS	NUT	1	*	*	*	*
29	204095A	イトツリ/ルーパ-	THREAD TAKEUP/LOOPER	1	L32	-	F32	-
30	5292	トメネシ/CS	SCREW	2	*	*	*	*
31	210304	ルーパ-イトツリガイ	LOOPER THREAD GUIDE BRACKET	1	-	E32	F32	-
32	5494	ワッシャ	WASHER	1	*	*	*	*
33	210307	ナミイタワッシャ	WASHER	1	-	E56	-	-
34	210302	イトツリアンナイ	GUIDE/LOOPER THREAD TAKEUP	1	-	E32	F32	-
35	1216	ヒラネシ/CS	SCREW	1	*	*	*	*
36	210303	イトミチ/ルーパ-イトツリ	EYELET/LOOPER THREAD TAKEUP	2	-	E32	F32	-
37	5077	ヒラネシ/CS	SCREW	2	*	*	*	*
38	208923	ストッパ-	STOPPER	1	-	-	F32	-
39	5453	ヒラネシ/CS	SCREW	1	*	*	*	*
40	210306	ヒンガイクハ°	SPRING	1	-	E32	F32	-
41	1234	ヒラネシ/CS	SCREW	1	*	*	*	*
42	137906	ワッシャ	WASHER	1	L	E	F32	R57
43	208362	イトミチ/ルーパ-	THREAD GUIDE	1	L32	-	F32	-
44	5113	ヒラネシ/CS	SCREW	1	*	*	*	*

Mark 記号	意味	Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)	
-	Not used. 使用されていません。	
L	L32, L52.	
L3N	L32-355, 359, 555, 559.	
E	E32, E52, E56.	
STR	E32, E52.	
OVR	E52, E56.	
F	F32, F52.	
R	R53, R57.	



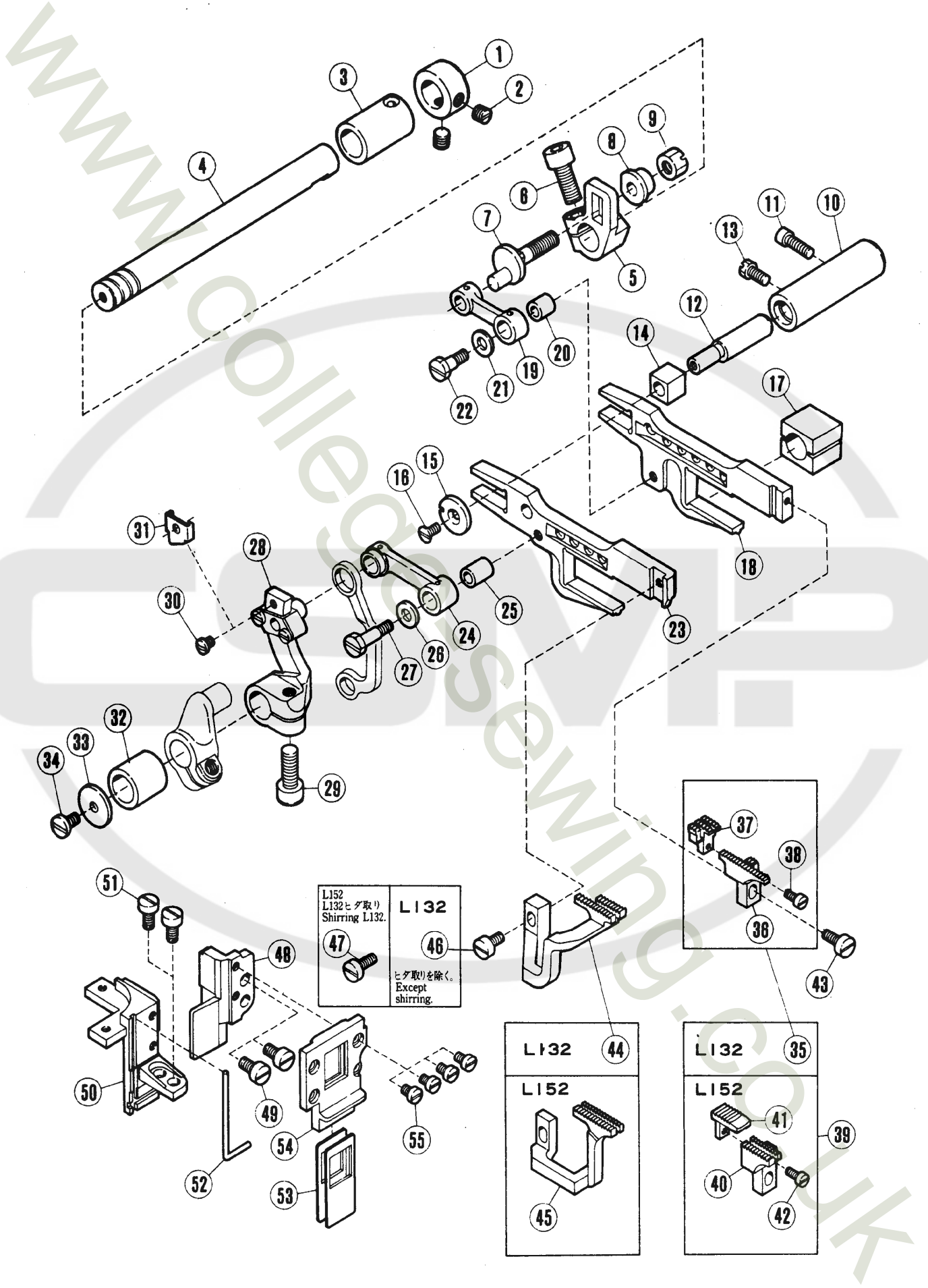
26	L132
L152	
	

送り機構(1)

FEED MECHANISM(1)

REF. NO.	PART NO.	メキシコ	NAME	Also used for: 共通使用機種				
				QT.	L	E	F	R
1	208680	ハラコ入ウイト	BALANCEWEIGHT	1	-	-	-	-
2	5461	トメネシ/C5	SCREW	2	*	*	*	*
3	210136	オクリチヨウセツラチエツトホイ(クミ)	RATCHET WHEEL COMPLETE	1	-	E	F	-
4	211807	フアラカツ	BRACKET	1	-	E	F	-
5	211806	ホイール	WHEEL	1	-	E	F	-
6	5157	ヒラネシ/C3	SCREW	3	*	*	*	*
7	5461	トメネシ/C5	SCREW	2	*	*	*	*
8	208411	ラチエツト(クミ)	RATCHET COMPLETE	1	L	E	F	-
9	208413	フアラカツ	BRACKET	1	L	E	F	-
10	208412	ラチエツト	RATCHET	1	L	E	F	-
11	208463	スワリングピン	PIN	2	L	-	-	-
12	5336	ヒラネシ/C1	SCREW	1	*	*	*	*
13	208415	アツシロクハハネ	SPRING	2	L	E	F	-
14	211802	エキセン/オクリチヨウセツ	ECCENTRIC/FEED REGULATING	1	-	E	F	-
15	211804	ストッパ	STOPPER	1	-	E	F	-
16	5437	チラネシ/C3	SCREW	1	*	*	*	*
17	210140	ロツト/オクリ	CONNECTION/FEED DRIVE	1	-	E	-	-
18	204084	ニートルハアリソク	NEEDLE BEARING	1	L	E	-	-
19	210141	クラック/オクリ	CRANK/FEED DRIVE	1	-	E	F	-
20	5457	ヒラネシ/C9	SCREW	1	*	*	*	*
21	210127	エキセン/オクリ	FEED ECCENTRIC	1	-	E	F32	-
22	210129	エキセンアツナイ	GUIDE/FEED ECCENTRIC	1	-	E	F	-
23	210130	イダハハネ	SPRING	1	-	E	F	-
24	5292	トメネシ/C3	SCREW	1	*	*	*	*
25	5427	トメネシ/C3	SCREW	1	*	*	*	*
26	210282A	エキセン/ルーバハセツコ	LOOPER AVOID ECCENTRIC	1	-	E32	F	-
27	210128A	エキセンアツナイ	FEED ECCENTRIC RETAINER	1	-	OVR	F	-
28	5461	トメネシ/C5	SCREW	2	*	*	*	*
29	204304	フツツヒボタン	PUSH BUTTON	1	-	OVR	F	-
30	208421	アツシロクハハネ	SPRING	1	L	-	F	-
31	208949	オリソク	O RIGN	1	-	-	-	-
32	202522	トメワ	RING	1	L	E	F	R57
33	210161	リンク/サトウチヨウセツ	LINK/DIFF. FEED REGULATING	1	-	E	F	-
34	5316	クワンツキネシ/C5	SCREW	1	*	*	*	*
35	202522	トメワ	RING	1	L	E	F	R57
36	210162	ルハハネ/サトウチヨウセツ(ミキ)	RIGHT LEVER/DIFF. FEED REG.	1	-	E	F	-
37	5457	ヒラネシ/C9	SCREW	1	*	*	*	*
38	204754A	カラ	THRUST COLLAR	1	L	E	F	-
39	5084	ロツカクネシ/C5	SCREW	1	*	*	*	*
40	204757	ヒソツキネシ	LATCH SCREW	1	L	E	F	-
41	204756	ネシ/リハハネ	SPRING	1	L	E	F	-
42	210164	フツツシ	BUSHING	1	L	E	F	-
43	204052A	オイルシール	OIL SEAL	1	L	E	F	-
44	204752	シャフト/サトウチヨウセツ	SHAFT/DIFF. FEED REGULATING	1	L	-	F	-
45	204755	ルハハネ(ヒタリ)/サトウチヨウセツ	LEVER (LEFT)/DIFF. FEED REG.	1	L	-	F	-
46	5118	ヒラネシ/C5	SCREW	1	*	*	*	*
47	204883	ホシヨイダ	LEVER	1	L	-	F	-
48	1216	ヒラネシ/C4	SCREW	1	*	*	*	*
50	204142B	アツナイイダ	GUIDE PLATE	1	L	-	F	-
51	204143A	チヨウセツハン	LIFT GUIDE	2	L	-	F	-
52	5118	ヒラネシ/C5	SCREW	2	*	*	*	*
53	202868	ワシカネ	WASHER	1	L	-	F	R
54	204870	ナツ	NUT	1	L	-	F	-
55	5321A	クワンツキネシ/ワ	SCREW	1	*	*	*	*

See page 3 for the meanings of the contents in the list.  
表内容の意味は、3頁をご参照ください。



L152 L132ヒタ取り Shirring L132.	L132
47	46
	ヒタ取りを除く。 Except shirring.

L132	44
L152	45

L132	35
L152	39

送り機構(2)

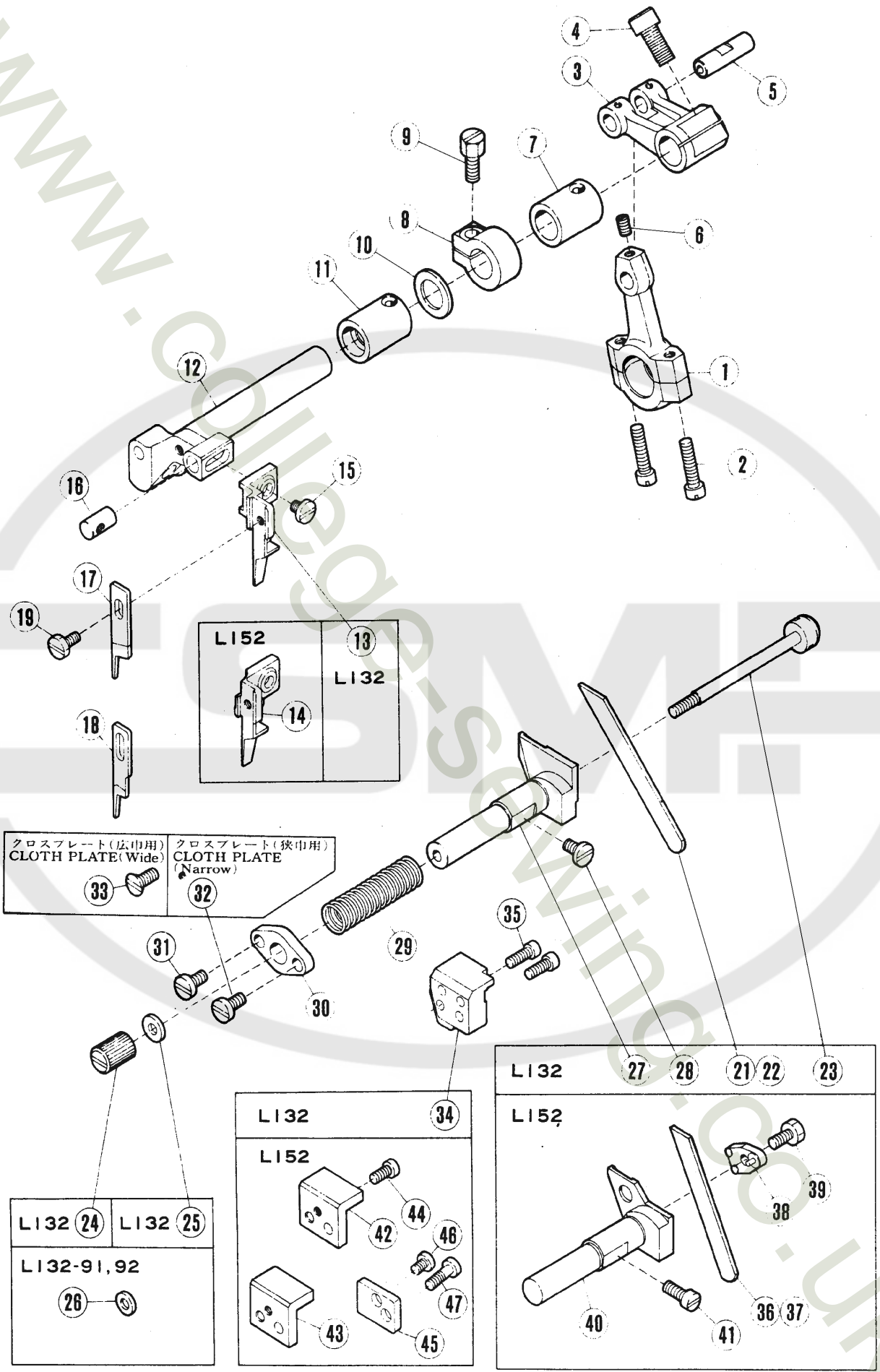
FEED MECHANISM(2)

REF. PART NO. NO. 7 <sup>th</sup> 11 <sup>th</sup> 13 <sup>th</sup>	メカ名	NAME	QT.	Also used for: 共通使用機種				
				L	E	F	R	
1	201635	カラー	COLLAR	1	-	E	F	-
2	5060	トネジメ/C8	SCREW	2	*	*	*	*
3	210102	7 <sup>th</sup> ツシ	BUSHING	1	-	E	F	-
4	208902	シフト/オクリ	FEED SHAFT	1	-	-	F	-
5	210144	クランク/シフトオクリ	CRANK/MAIN FEED	1	-	E	F	-
6	5457	ヒラネジ/C9	SCREW	1	*	*	*	*
7	210145	イキピン	PIN	1	-	E	F	-
8	210146	ワッシャー	WASHER	1	-	E	F	-
9	5455	ロツカクナツ/C8	NUT	1	*	*	*	*
10	204129A	シフト/オクリ2 <sup>nd</sup> イアンタイ	BUSHING/FEED BAR GUIDE	1	L	E	F	-
11	2133-1	ヒラネジ/C5	SCREW	1	*	*	*	*
12	204128A	イキピン	PIN	1	L	E	F	-
13	5084	ロツカクネジ/C5	SCREW	1	*	*	*	*
14	205857	カゴマ/オクリ2 <sup>nd</sup> イアンタイ	BLOCK/FEED BAR GUIDE	1	-	-	-	R
15	204439A	ワッシャー	WASHER	1	L	E	F	-
16	5317	ネジ/C3	SCREW	1	*	*	*	*
17	204810	カゴマ/オクリ2 <sup>nd</sup> イアンタイ	BLOCK/FEED BAR LIFT	1	L	-	-	-
18	208930	シフトオクリ	MAIN FEED BAR	1	-	-	F	-
19	210147	リンク/シフトオクリクランク	LINK/MAIN FEED	1	-	E	F	-
20	210148	7 <sup>th</sup> ツシ	BUSHING	1	-	E	F	-
21	204115	ワッシャー	THRUST WASHER	1	L	E	F	-
22	5489	ロツカクネジ/C5	SCREW	1	*	*	*	*
23	208931	サトウオクリ2 <sup>nd</sup> イアンタイ	DIFF. FEED BAR	1	-	-	F	-
24	210153	リンク/サトウオクリ	LINK/DIFF. FEED	1	-	E	F	-
25	204114	7 <sup>th</sup> ツシ/サトウオクリ2 <sup>nd</sup> イアンタイ	BUSHING	1	L	E	F	-
26	204115	ワッシャー	WASHER	1	L52	E	F	-
27	5231	ロツカクネジ/C5	SCREW	1	*	*	*	*
28	210152	クランク(クミ)/サトウオクリ	CRANK COMPLETE/DIFF. FEED	1	-	E	F	-
29	5457	ヒラネジ/C9	SCREW	1	*	*	*	*
30	5346	ヒラネジ/C3	SCREW	1	*	*	*	*
31	208953	アキカネ	STOPPER	1	-	E56	-	-
32	210143	7 <sup>th</sup> ツシ	BUSHING	1	-	E	-	-
33	210100	ワッシャー	WASHER	1	-	E	F	-
34	4009-1	ヒラネジ/C5	SCREW	1	*	*	*	*
35	XXXXXX	シフトオクリハム(クミ)	MAIN FEED DOG COMPLETE	1				
36	XXXXXX	シフトオクリハム	MAIN FEED DOG	1				
37	XXXXXX	補助オクリハム	AUX. FEED DOG	1				
38	2922	ヒラネジ/C1	SCREW	1	*	*	*	*
39	XXXXXX	シフトオクリハム(クミ)	MAIN FEED DOG COMPLETE	1				
40	XXXXXX	シフトオクリハム	MAIN FEED DOG	1				
41	XXXXXX	補助オクリハム	AUX. FEED DOG	1				
42	2922	ヒラネジ/C1	SCREW	1	*	*	*	*
43	1175-2	ヒラネジ/C4	SCREW	1	*	*	*	*
44	XXXXXX	サトウオクリハム	DIFF. FEED DOG	1				
45	XXXXXX	サトウオクリハム	DIFF. FEED DOG	1				
46	1175-3	ヒラネジ/C4	SCREW	1	*	*	*	*
47	1189	ヒラネジ/C4	SCREW	1	*	*	*	*
48	208108	オクリ2 <sup>nd</sup> イアンタイ(ミキ)	FEED BAR GUIDE (RIGHT)	1	L	-	F	-
49	5205	ヒラネジ/C5	SCREW	2	*	*	*	*
50	208952	オクリ2 <sup>nd</sup> イアンタイ(ヒダリ)	FEED BAR GUIDE (LEFT)	1	L	-	F	-
51	5205	ヒラネジ/C5	SCREW	2	*	*	*	*
52	208169	オリング	O RING	1	L	E	F	-
53	208109	アブレーション/オクリ2 <sup>nd</sup> イアンタイ	OIL SHIELD/FEED BAR GUIDE	2	L	-	F	-
54	208625	アブレーションイアンタイ	INSERT PLATE	1	L	-	F	-
55	5346	ヒラネジ/C3	SCREW	4	*	*	*	*

XXXXXXは、88~94頁参照  
See pages 88~94 for XXXXXX.

See page 3 for the meanings of the contents in the list.  
表内容の意味は、3頁をご参照ください。

WWW



④⑤ ④⑥ ④⑦ HR装置ナシ用  
Without HR Device

④② 総縫巾 6 mm 以下に使う。  
④③ " 7 mm 以上 "

④② Total seam widths 6 mm or less.  
④③ Total seam widths 7 mm or more.

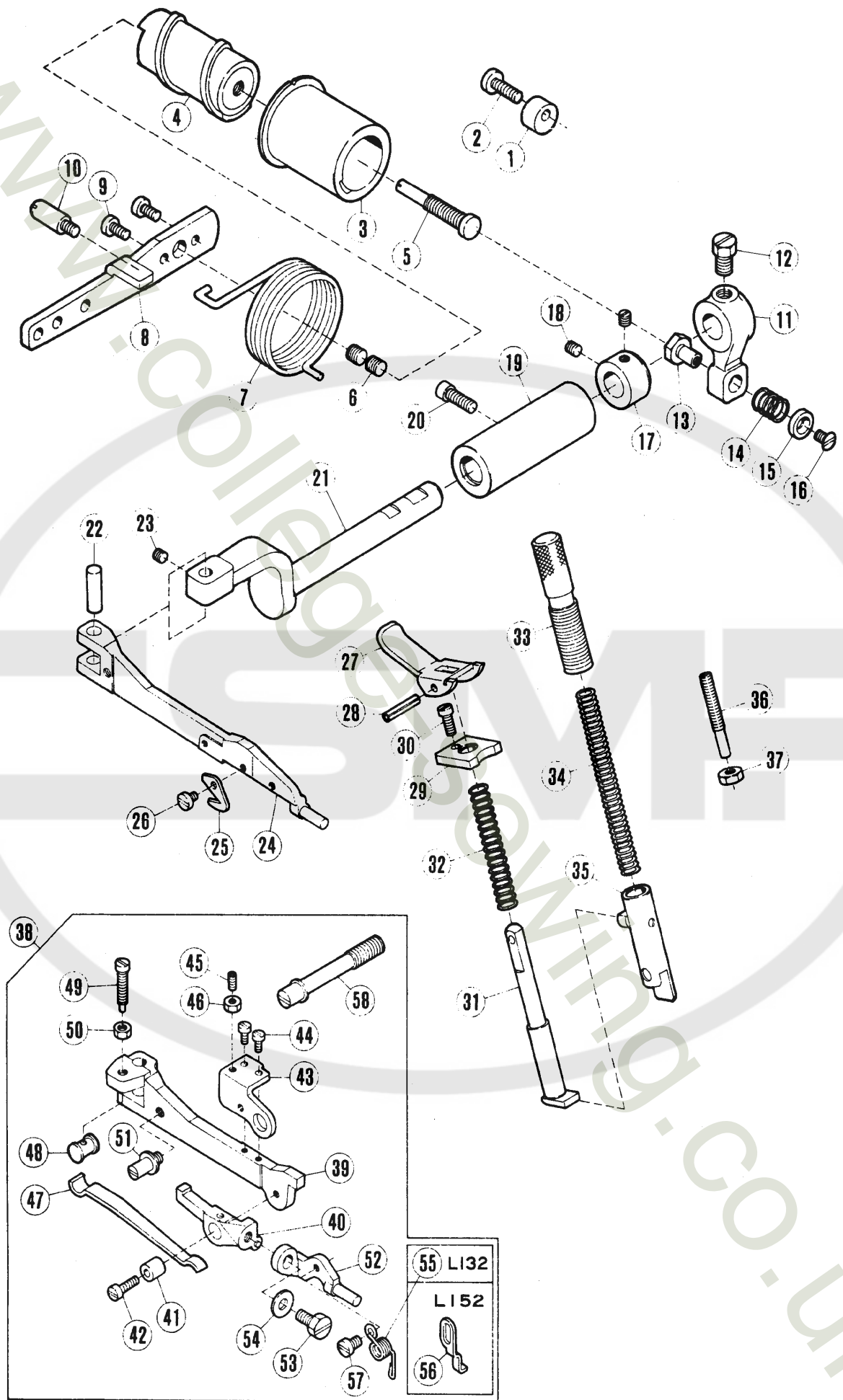
# 上・下メス機構

# KNIFE MECHANISM

REF. NO.	PART NO.	NAME	QT.	Also used for: 共通使用機種			
				L	E	F	R
1	204145A	接続/上メス駆動	1	L	-	F	-
2	5233	ねじ/C7	2	*	*	*	*
3	204147	クランク/上メス	1	L	-	F	-
4	5381	ねじ/C10	1	*	*	*	*
5	204146	ピン	1	L	STR	F	-
6	1458	ねじ/C5	1	*	*	*	*
7	210067	ワッシャー(右)	1	L	E	F	-
8	206181B	カラー	1	L	-	F	-
9	5001	ねじ/C7	1	*	*	*	*
10	206235	ワッシャー	1	L	-	F	-
11	204149	ワッシャー(左)	1	L	-	F	-
12	208893	上メスレバー	1	-	-	F	-
13	210315B	上メスクランプ	1	-	E32	F32	-
14	210173A	上メスクランプ	1	-	OVR	F52	-
15	5118	ねじ/C5	2	*	*	*	*
16	208579	ピン	1	-	E	F32	-
17	201121A	上メス/広	1	L	-	F	R
18	202527A	上メス/狭	1	L	-	F	R57
19	5038	ねじ/C4	1	*	*	*	*
21	204161	下メス	1	L32	-	F32	-
22	204351	下メス/チヨウコウ	1	L32	-	F32	-
23	204162	下メス トメ ピン	1	L32	-	F32	-
24	5260	ナット/C5	1	*	*	*	*
25	200098	ワッシャー	1	L	-	F	R57
26	209173	ワッシャー	1	L	-	-	-
27	208404	下メスホルダー	1	L32	-	F32	-
28	4009-1	ねじ/C5	1	*	*	*	*
29	204158	スプリング	1	L	-	F	-
30	204159	シール	1	L	-	F	-
31	5117	ねじ/C5	1	*	*	*	*
32	5117	ねじ/C5	1	*	*	*	*
33	1732	ねじ/C5	1	*	*	*	*
34	208652	ブラケット	1	-	-	F32	-
35	1170	ねじ/C4	2	*	*	*	*
36	202295	下メス/厚	1	L52	-	F52	R57
37	201127	下メス/薄	1	L52	-	F52	R57
38	210184	下メス クランプ	1	L52	E	F52	-
39	2193	ねじ/C5	1	*	*	*	*
40	208851	下メスホルダー	1	L52	-	F52	-
41	5002	ねじ/C5	1	*	*	*	*
42	204160A	ガイド	1	L	-	F	-
43	208096	下メスホルダー	1	L	-	F	-
44	1175-2	ねじ/C4	1	*	*	*	*
45	204646	スペーサープレート	1	L	-	F	-
46	1216	ねじ/C4	1	*	*	*	*
47	5010	ねじ/C4	1	*	*	*	*

XXXXXXは、88~94頁参照  
See pages 88~94 for XXXXXX.

Mark 記号	意味	Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)	
-	Not used. 使用されていません。	
L	L32, L52.	
L3N	L32-355, 359, 555, 559.	
E	E32, E52, E56.	
STR	E32, E52.	
OVR	E52, E56.	
F	F32, F52.	
R	R53, R57.	





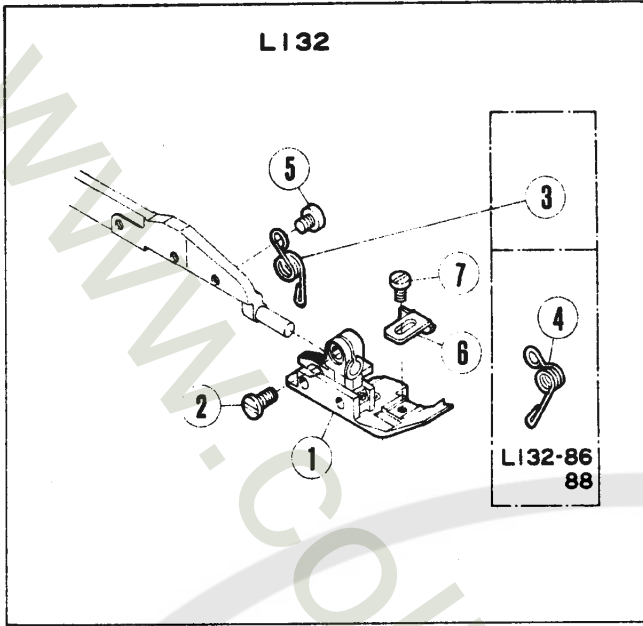
押工機構(1)

PRESSER FOOT MECHANISM(1)

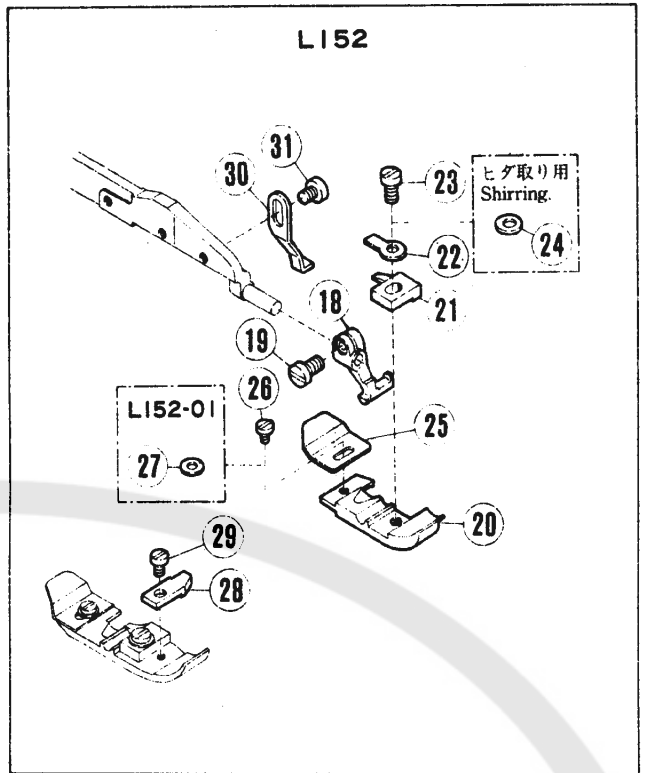
REF. NO.	PART NO.	NAME	QT.	Also used for:			
				共通使用機種			
				L	E	F	R
1	202683	フヨウセツキ	1	L	E56	F	R
2	5118	ヒラネシム/CS	1	*	*	*	*
3	204930	フツツシユ/アシアケムアツナイ	1	L	-	F	-
4	204929	アシアケムアツナイ	1	L	-	F	-
5	208316	ヒョウツキネシム	1	L	-	F	-
6	2913-2	トメネシム/CS10	2	*	*	*	*
7	204178	ネシムリハムネ	1	L	-	F	-
8	204177B	レハムネ/アシアケム	1	L	-	F	-
9	1202	ヒラネシム/CS4	2	*	*	*	*
10	5232	ヒョウツキネシム/CS	1	*	*	*	*
11	208313	レハムネ/オサエタムイシムツ	1	L	-	F	-
12	2022-4	オツカクネシム/CS10	1	*	*	*	*
13	208314	タムツキヒョウ	1	L	-	F	-
14	208315	アツシユクハムネ	1	L	-	F	-
15	202757A	ワカカネ	1	L	-	F	R
16	5317	ワラネシム/CS3	1	*	*	*	*
17	201056	カラ-	1	L	E32	F	R57
18	1457	トメネシム/CS	2	*	*	*	*
19	208535	フツツシユ/オサエタムイシムツ	1	L	-	F	-
20	2133-1	ヒラネシム/CS	1	*	*	*	*
21	208534	シムツ/オサエタムイ	1	L	-	F	-
22	208549	ハイコクヒョウ	1	L	-	F	-
23	5167	トメネシム/CS	1	*	*	*	*
24	208954	オサエタムイ	1	-	-	F	-
25	202451	チエインカツター	1	-	E	F	R
26	2921	ヒラネシム/CS3	1	*	*	*	*
27	208598	チアケム	1	L	STR	F	R53
28	202647A	スワリンクヒョウ	1	L	STR	F	R53
29	208599	アツナイイタ	1	L	STR	F	R53
30	5029	ヒラネシム/CS3	1	*	*	*	*
31	202645	シムツ/チアケム	1	L	STR	F	R53
32	201395	アツシユクハムネ	1	L	STR	F	R53
33	208774	チヨウセツキ	1	L	STR	F	-
34	208773	アツシユクハムネ	1	L	-	F	R53
35	208537	オサエタムイ(クミ)	1	L	STR	F	-
36	5271	ヒョウツキネシム/CS	1	*	*	*	*
37	3044	ロツカクナツト/CS	1	*	*	*	*
38	209307	プローチンクオサエタムイ(クミ)	1	-	-	-	-
39	209308	オサエタムイ	1	-	-	-	-
40	209309	レハムネ	1	-	-	-	-
41	211511	フツツシユ	1	-	-	-	-
42	5003	ヒラネシム/CS3	1	*	*	*	*
43	209311	レハムネ-タムキ	1	-	-	-	-
44	2922	ヒラネシム/CS1	2	*	*	*	*
45	5427	トメネシム/CS3	1	*	*	*	*
46	5409	ロツカクナツト	1	*	*	*	*
47	211514	イタハムネ	1	-	-	-	-
48	209312	ハムネアツナイ	1	-	-	-	-
49	5538	ヒョウツキネシム	1	*	*	*	*
50	3091	ロツカクナツト/CS4	1	*	*	*	*
51	209313	タムツキネシム	1	-	-	-	-
52	211516	フマケツト	1	-	-	-	-
53	2193	ロツカクネシム/CS	1	*	*	*	*
54	201185	ワカカネ	1	L	E	F	R57
55	211517	ネシムリハムネ	1	-	-	-	-
56	209314	ストツハ-	1	-	-	-	-
57	2921	ヒラネシム/CS3	1	*	*	*	*
58	5552	タムツキネシム	1	*	*	*	*

See page 3 for the meanings of the contents in the list.  
表内容の意味は、3頁をご参照ください。

L132

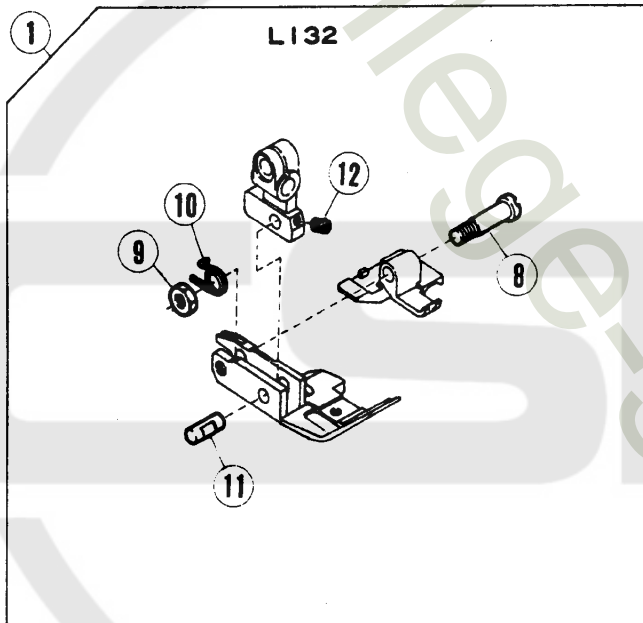


L152

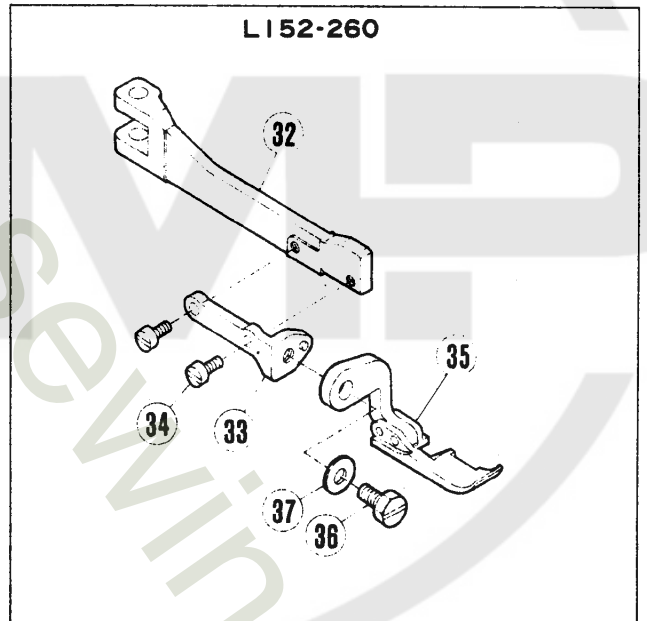


1

L132

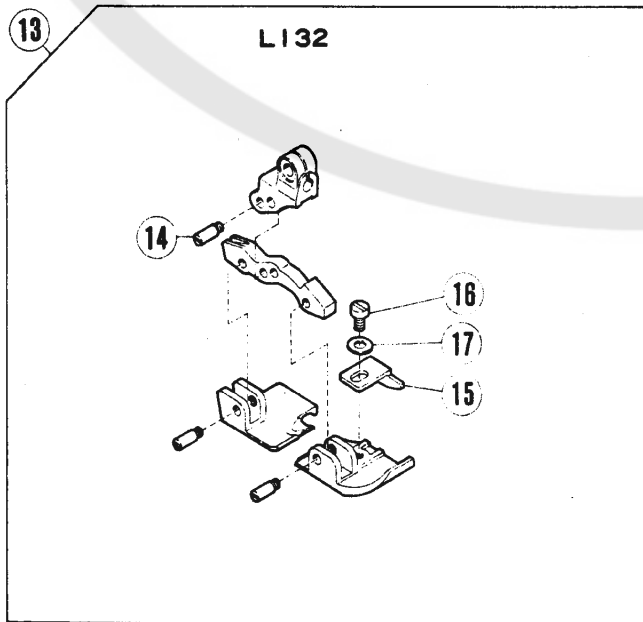


L152-260



13

L132



# 押工機構(2)

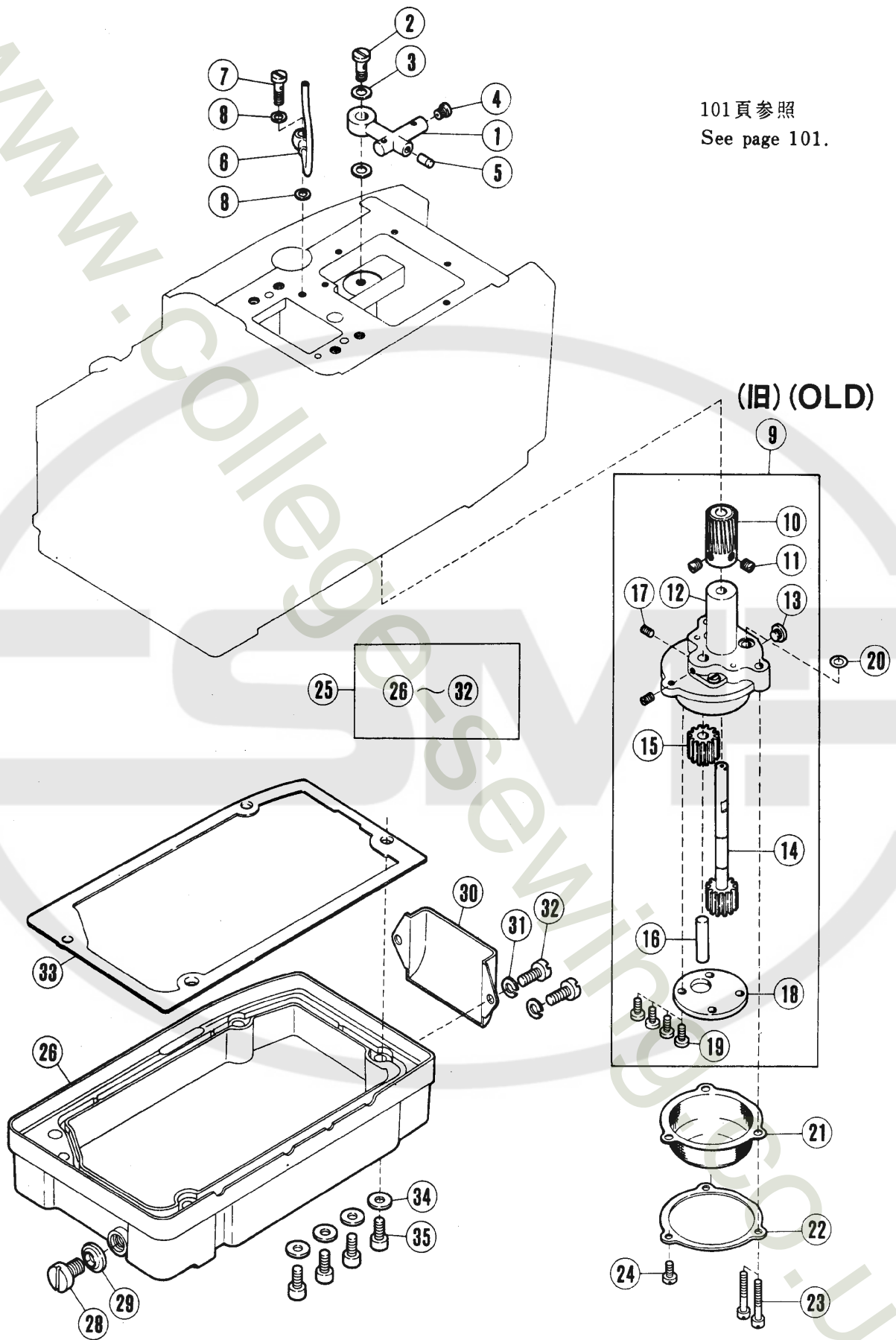
# PRESSER FOOT MECHANISM(2)

REF. PART NO. NO. 7" パ"ン	メシヨウ	NAME	QT.	Also used for: 共通使用機種			
				L	E	F	R
1	XXXXXX	オガイ(クミ)	1				
2	5328	ヒラネジ"/C4	1	*	*	*	*
3	210341	ネジリハハネ	1	-	E32	F32	-
4	208960	ネジリハハネ	1	-	-	-	-
5	2921	ヒラネジ"/C3	1	*	*	*	*
6	XXXXXX	ホシヨオガイ	1				
7	5030	ヒラネジ"/C1	1	*	*	*	*
8	208528	ピ"ンツキネジ"	1	L32	E32	F32	-
9	5409	ワツカクナツト	1	*	*	*	*
10	208913	ネジリハハネ	1	L32	E32	F32	-
11	208527	パイコウピ"ン	1	L32	E32	F32	-
12	5223	トメネジ"/C1	1	*	*	*	*
13	XXXXXX	オガイ(クミ)/チ"ニムヨウ	1				
14	208958	ピ"ンツキネジ"	3	L	-	F	-
15	204683	ホシヨオガイ	1	L32	E32	F32	-
16	5157	ヒラネジ"/C3	1	*	*	*	*
17	202875	ワカカネ	1	L	E32	F	R57
18	208525B	ワラケツト/オガイ	1	L52	OVR	F52	-
19	5328	ヒラネジ"/C4	1	*	*	*	*
20	XXXXXX	オガイ	1				
21	XXXXXX	ツメ	1				
22	201156	オガイリツケイタ	1	L52	OVR	F52	R
23	5089	ヒラネジ"	1	*	*	*	*
24	202588	ワカカネ	1	L	-	F52	R57
25	XXXXXX	ホシヨイタ	1				
26	5030	ヒラネジ"/C1	1	*	*	*	*
27	210585	ワカカネ	1	L	OVR	F52	R
28	XXXXXX	ホシヨイタ	1				
29	1231	ヒラネジ"/C1	1	*	*	*	*
30	208547	ストツハ"	1	L52	-	-	-
31	2921	ヒラネジ"/C3	1	*	*	*	*
32	209232	オガイタ"イ	1	-	-	-	-
33	209230	ワラケツト	1	-	-	-	-
34	1196	ヒラネジ"/C3	2	*	*	*	*
35	209226	オガイ (クミ)	1	-	-	-	-
36	2193	ワツカクネジ"/C5	1	*	*	*	*
37	201185	ワカカネ	1	L	E	F	R57

XXXXXXは、88~94頁参照  
See pages 88~94 for XXXXXX.

Mark 記号	意味 Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)
-	Not used. 使用されていません。
L	L32, L52.
L3N	L32-355, 359, 555, 559.
E	E32, E52, E56.
STR	E32, E52.
OVR	E52, E56.
F	F32, F52.
R	R53, R57.

101頁参照  
See page 101.

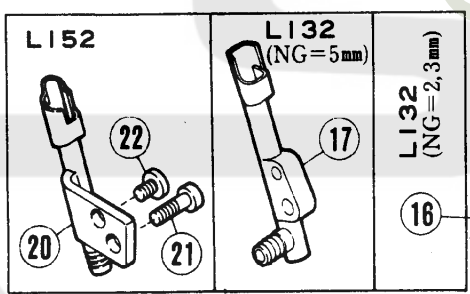
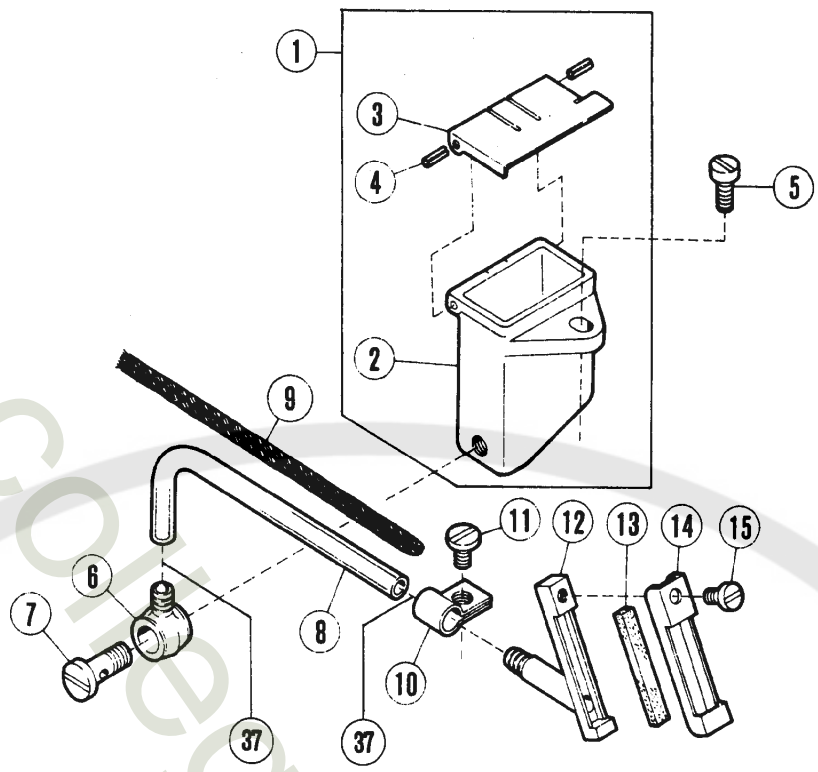
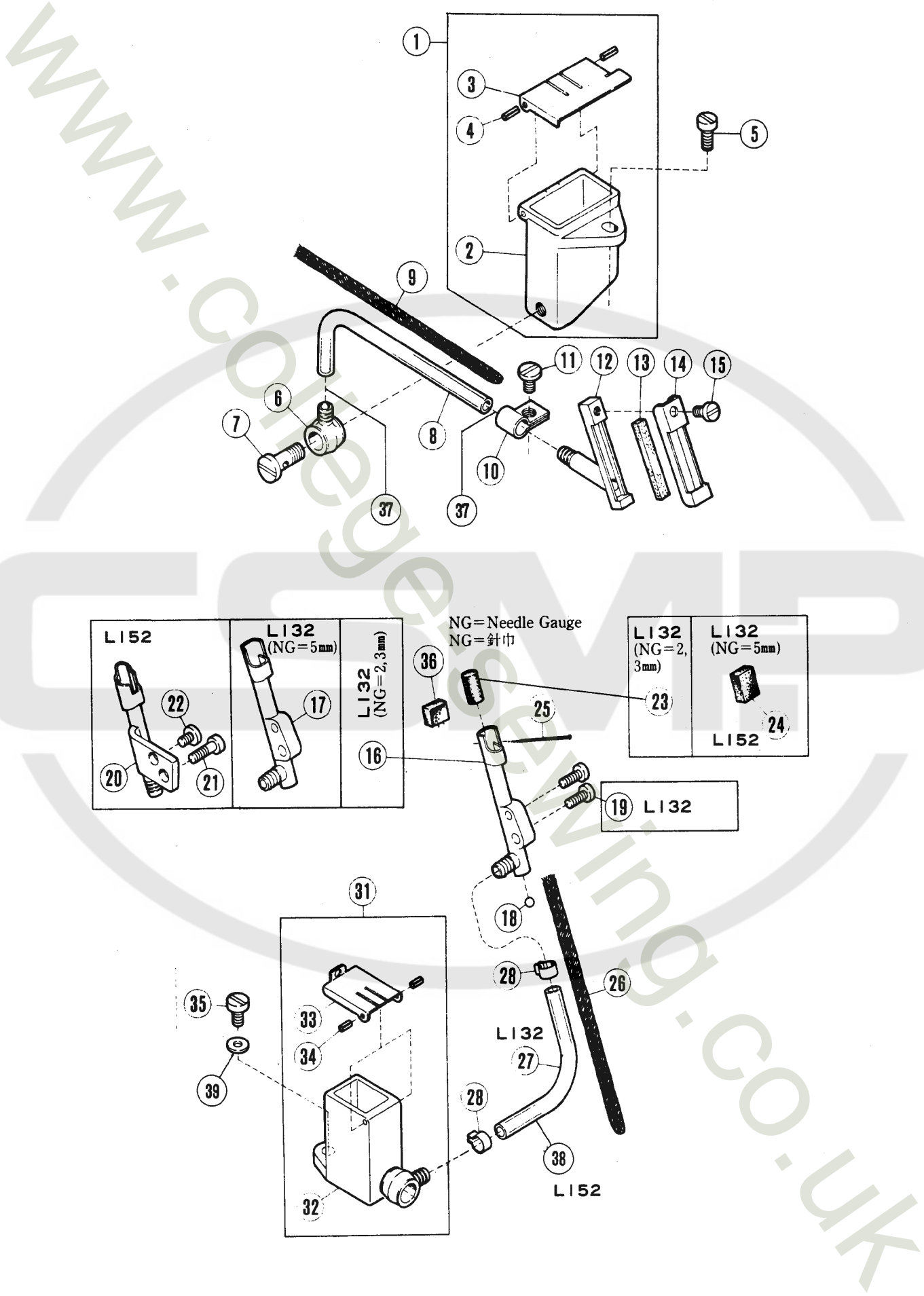


## 給油機構

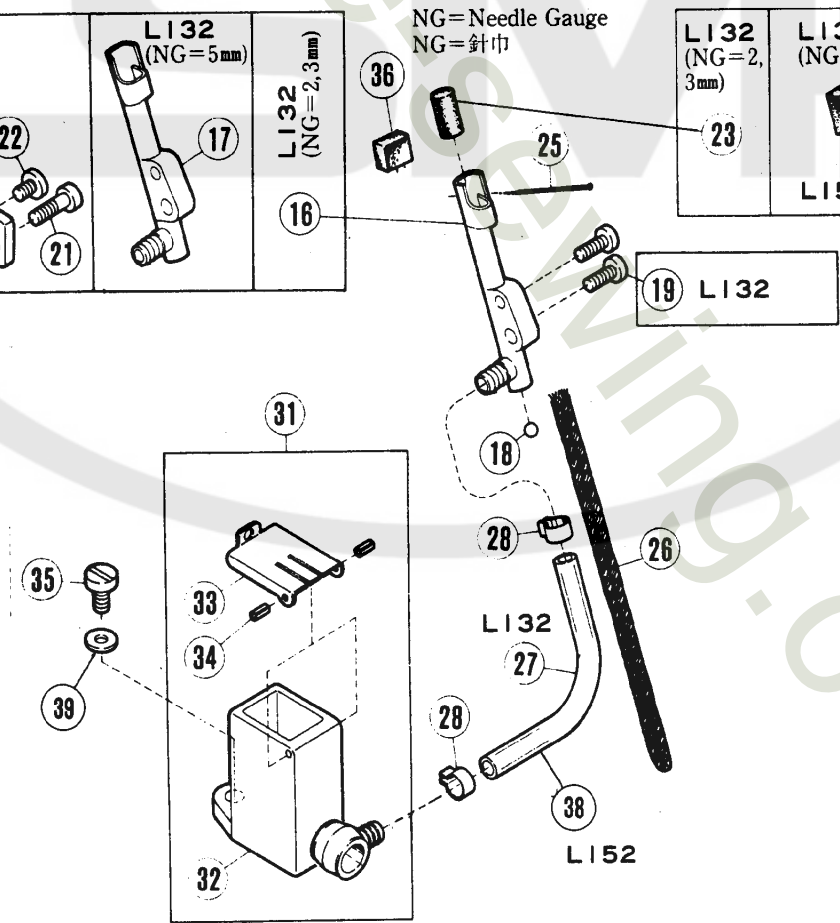
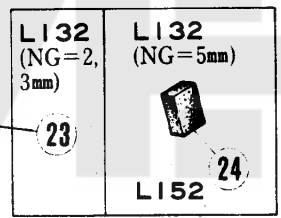
## LUBRICATING MECHANISM

REF. PART NO. NO.	7" ハン	メシヨウ	NAME	QT.	Also used for: 共通使用機種			
					L	E	F	R
1	204193	アワラ ハイフンキ	DISTRIBUTOR	1	L	-	-	-
2	200152	ツキテネシ	OIL SPLASH SCREW	1	L	E	-	R
3	200138	カスケツト	WASHER	2	L	E	-	-
4	201323	フニクテネシ	SCREW	1	L	-	-	R57
5	202903	ピソ	PLUG	1	L	-	-	R57
6	204194	フニ カン (クミ)	OIL SPLASH PIPE COMPLETE	1	L	-	-	-
7	201758	ツキテネシ	OIL SPLASH SCREW	1	L	-	-	R57
8	201759	カスケツト	WASHER	2	L	-	-	R57
9	204593	キヤホソフ (クミ)	GEAR PUMP COMPLETE	1	L	-	-	-
10	204187	ウオーム ホイル	WORM WHEEL	1	L	-	-	-
11	5060	トメネシ/C8	SCREW	2	*	*	*	*
12	204180	ケーシヨク (クミ)	CASING COMPLETE	1	L	-	-	-
13	5145	ヒラネシ/C10	SCREW	1	*	*	*	*
14	208687	キヤ(A)	PUMP GEAR (RIGHT)	1	L	E	F	-
15	201295	キヤ(B)	PUMP GEAR (LEFT)	1	L	E	-	R
16	204184	シヤク(B)	PUMP GEAR SHAFT	1	L	E	-	-
17	1458	トメネシ/C5	SCREW	2	*	*	*	*
18	201293A	ソライタ	PLATE	1	L	E	-	R
19	5117	ヒラネシ/C5	SCREW	4	*	*	*	*
20	204185	オオリング	O RING	1	L	E	F	-
21	201338	フィルター (クミ)	FILTER COMPLETE	1	L	-	-	R
22	201341	トリツケイタ	FRAME/FILTER	1	L	-	-	R
23	5095	ヒラネシ/C5	SCREW	2	*	*	*	*
24	5117	ヒラネシ/C5	SCREW	1	*	*	*	*
25	209153	オイルハソ (クミ)	OIL RESERVOIR COMPLETE	1	-	-	-	-
26	208961	オイルハソ	OIL RESERVOIR	1	-	-	-	-
28	51386	ヒラネシ/H11	SCREW	1	*	*	*	*
29	202287A	ワカカネ	WASHER	1	L	E	F	R
30	209150	カセ アソナイ	AIR GUIDE	1	-	-	-	R
31	202286	ワカカネ	WASHER	2	L	E	F	R
32	5441	ヒラネシ/C5	SCREW	2	*	*	*	*
33	208962A	ホウシヨク	CUSHION RUBBER	1	-	-	-	-
34	208670	ワカカネ	WASHER	4	-	-	-	-
35	5534	ヒラネシ/C8	SCREW	4	*	*	*	*

Mark 記号	意味 Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)
-	Not used. 使用されていません。
L	L32, L52.
L3N	L32-355, 359, 555, 559.
E	E32, E52, E56.
STR	E32, E52.
OVR	E52, E56.
F	F32, F52.
R	R53, R57.



NG=Needle Gauge  
NG=針巾

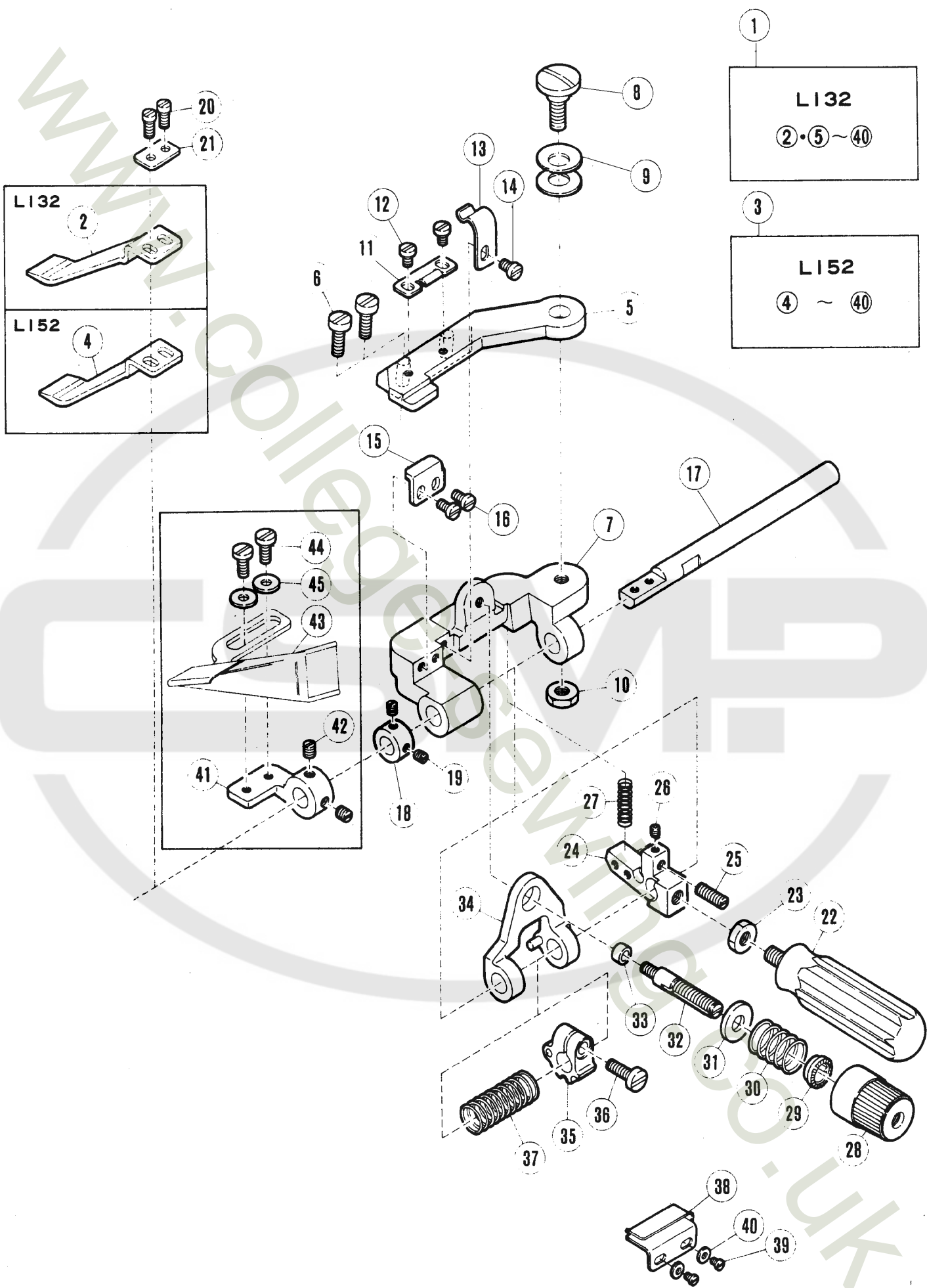


# H・R装置

# H.R. DEVICE

REF. NO.	PART NO.	JPN PART NO.	NAME	QTY.	Also used for: 共通使用機種			
					L	E	F	R
1	208940	シリコンタンク(ウイ)(クミ)	SILICONE OIL RESERVOIR COMPL.	1	-	-	-	-
2	208941-ME	シリコンタンク(ウイ)	SILICONE OIL RESERVOIR	1	-	-	-	-
3	208942	フタ	CAP	1	-	-	-	-
4	206781	スプリングピン	COVER PIN	2	-	-	-	-
5	2902	ヒラネジ/C5	SCREW	1	*	*	*	*
6	200136	ツキマテ	OIL SPLASH JOINT	1	L	E	-	R
7	200152	ツキマテネジ	OIL SPLASH SCREW	1	L	E	-	R
8	200134B	オイルチューブ (4X6X120)	OIL TUBE	1	-	-	-	R57
9	202176	キュウユヒモ	OIL WICK	1	L	E	-	-
10	206671	トメ板	SET PLATE	1	-	-	-	-
11	4009-1	ヒラネジ/C5	SCREW	1	*	*	*	*
12	208796-ME	ハライキチーク	THREAD LUBRICATOR	1	-	-	-	-
13	209297	フェルト	FELT	1	-	-	-	-
14	208797	イトアゲナイ	THREAD GUIDE	1	-	-	-	-
15	1202	ヒラネジ/C4	SCREW	1	*	*	*	*
16	208655	ハリライキヤクキ (2,3)	NEEDLE COOLER(2,3)	1	-	-	-	-
17	208656	ハリライキヤクキ (5)	NEEDLE COOLER(5)	1	-	-	-	-
18	210214	ピン	PLUG	1	-	E	-	-
19	1175-3	ヒラネジ/C4	SCREW	2	*	*	*	*
20	204651	ハリライキヤクキ	NEEDLE COOLER	1	L52	-	-	-
21	5010	ヒラネジ/C4	SCREW	1	*	*	*	*
22	1216	ヒラネジ/C4	SCREW	1	*	*	*	*
23	204465	オイルフェルト	OIL FELT	1	L32	-	-	-
24	204466	オイルフェルト	OIL FELT	1	L32	E32	-	-
25	210766	ピン	PIN	1	L	E	-	R
26	202176	キュウユヒモ	OIL WICK	1	L	E	-	-
27	206657	チューブ (4X6X50)	OIL TUBE	1	-	-	-	-
28	200155	クランプ	CLAMP	2	L	E	-	R57
31	209411-91	シリコンタンク(ウイ)(クミ)	SILICONE OIL RESERVOIR COMPL.	1	L	-	-	-
32	209412-91	シリコンタンク(ウイ)	SILICONE RESERVOIR (LOWER)	1	-	-	-	-
33	204862	フタ	CAP COVER	1	-	-	-	-
34	206781	スプリングピン	COVER PIN	2	-	-	-	-
35	5345	ヒラネジ/C5	SCREW	1	*	*	*	*
36	240178	キュウユヒモ	OIL FELT	1	L	E	-	-
37	200155	クランプ	CLAMP	1	L	E	-	-
38	204921	チューブ	OIL TUBE	1	-	-	-	-
39	201185	ワッシャー	WASHER	1	-	-	-	-

Mark 記号	意味	Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)	
-	Not used. 使用されていません。	
L	L32, L52.	
L3N	L32-355, 359, 555, 559.	
E	E32, E52, E56.	
STR	E32, E52.	
OVR	E52, E56.	
F	F32, F52.	
R	R53, R57.	





# シャーリングアタッチメント

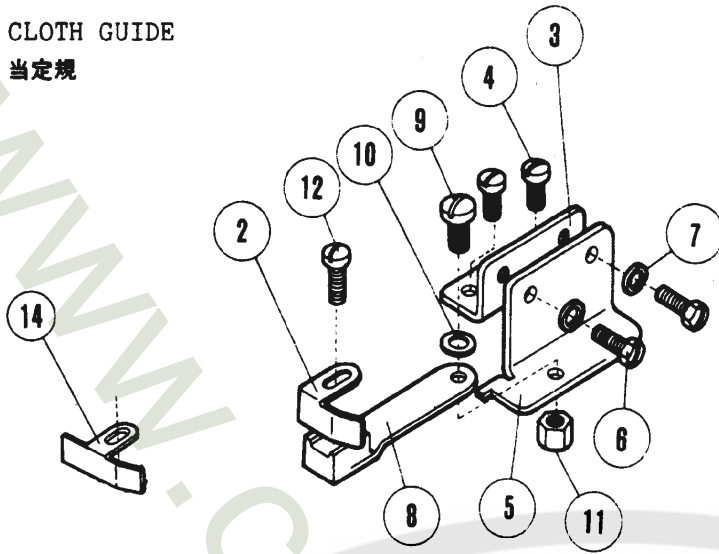
# SHIRRING ATTACHMENT

REF. NO.	PART NO. ﾌﾞﾗｲﾄﾞ ﾏﾞﾗﾝﾄﾞ ﾏｲﾌﾟ	NAME	Also used for: 共通使用機種				
			QT.	L	E	F	R
1	208658	ｼﾞｱｰﾘﾝｸﾞ ﾏﾀｯﾁﾒﾝﾄ (ﾾｯﾌﾟ)	1	L32	-	-	-
2	210953	ﾌﾞﾗｲﾄﾞ	1	L32	E32	-	-
3	208659	ｼﾞｱｰﾘﾝｸﾞ ﾏﾀｯﾁﾒﾝﾄ (ﾾｯﾌﾟ)	1	L52	-	-	-
4	210954	ﾌﾞﾗｲﾄﾞ	1	L52	OVR	-	-
5	208660	ﾌﾞﾗｯｹｯﾄ	1	L	-	-	-
6	5152	ﾋﾟﾗﾝｽ/ C5	1	*	*	*	*
7	210936	ﾌﾞﾗｯｹｯﾄ	1	L	E	-	-
8	5513	ﾀﾞﾝﾌﾟﾝｸﾞ ﾏｲﾌﾟ/ C8	1	*	*	*	*
9	204889	ｽﾌﾟﾘﾝｸﾞ ﾜｯｼﾞｱ	1	L	E	-	-
10	5104	ﾛｯｸ ﾜｯｼﾞｱ/ C3	1	*	*	*	*
11	210947	ﾌﾗｯﾄ ﾏﾞﾗﾝｽ	1	L	E	-	-
12	1206	ﾋﾟﾗﾝｽ/ C4	2	*	*	*	*
13	210946	ﾌﾗｯﾄ ﾏﾞﾗﾝｽ	1	L	E	-	-
14	1206	ﾋﾟﾗﾝｽ/ C4	1	*	*	*	*
15	210945	ｽﾄｯﾊﾟｰ	1	L	E	-	-
16	5328	ﾋﾟﾗﾝｽ/ C4	1	*	*	*	*
17	210937	ｼﾌﾄ	1	L	E	-	-
18	206225	ｶﾞｰ	1	L	E	-	-
19	1457-1	ﾄﾞﾚｯｼﾝｸﾞ/ C5	2	*	*	*	*
20	5029	ﾋﾟﾗﾝｽ/ C3	2	*	*	*	*
21	210955	ﾜｯｼﾞｱ	1	L	E	-	-
22	210948	ﾚﾊﾞｰ	1	L	E	-	-
23	5104	ﾛｯｸ ﾜｯｼﾞｱ/ C3	1	*	*	*	*
24	211614	ﾌﾞﾗｯｹｯﾄ	1	L	E	-	-
25	1435	ﾄﾞﾚｯｼﾝｸﾞ/ C5	1	*	*	*	*
26	5292	ﾄﾞﾚｯｼﾝｸﾞ/ C3	1	*	*	*	*
27	210952	ｽﾌﾟﾘﾝｸﾞ	1	L	E	-	-
28	208447	ﾌﾟｽﾄ ﻧｯﾄ	1	L	E	F	R57
29	208448	ｽﾌﾟﾘﾝｸﾞ ﾋﾞｯｼﾝｸﾞ	1	L	E	F	R57
30	210940	ｽﾌﾟﾘﾝｸﾞ	1	L	E	-	-
31	204991	ﾜｯｼﾞｱ	1	L	E	-	-
32	5082A	ｽｸﾚｯ ﺗﾞﾗ	1	*	*	*	*
33	210944	ﾜｯｼﾞｱ	1	L	E	-	-
34	211613	ｶﾞｲﾄﾞ	1	L	E	-	-
35	210938	ﾗｯﾁ	1	L	E	-	-
36	5118	ﾋﾟﾗﾝｽ/ C5	1	*	*	*	*
37	210939	ｽﾌﾟﾘﾝｸﾞ	1	L	E	-	-
38	205091	ｽ/ ﾏﾞﾗﾝｽ ﾏﾞﾗﾝ	1	L	-	F	-
39	1216	ﾋﾟﾗﾝｽ/ C4	2	*	*	*	*
40	137906	ﾜｯｼﾞｱ	2	L	E	F32	R57
41	210962	ﾋﾞﾝﾀﾞ ﾋﾞｯｸﾞ	1	L	E	-	-
42	5210	ﾄﾞﾚｯｼﾝｸﾞ/ C7	2	*	*	*	*
43		ﾋﾞﾝﾀﾞ	1	L	-	-	-
44	1202	ﾋﾟﾗﾝｽ/ C4	2	*	*	*	*
45	167066	ﾜｯｼﾞｱ	2	L	E	F	R57

Mark 記号	意味	Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)	
-	Not used. 使用されていません。	
L	L32, L52.	
L3N	L32-355, 359, 555, 559.	
E	E32, E52, E56.	
STR	E32, E52.	
OVR	E52, E56.	
F	F32, F52.	
R	R53, R57.	

CLOTH GUIDE

当定規



1

L132

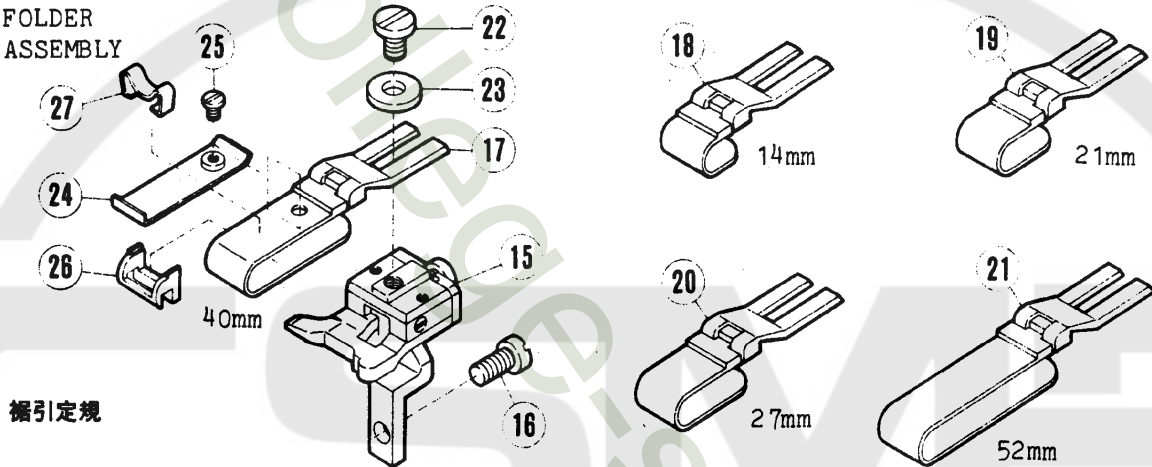
2 ~ 12

13

L152

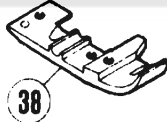
3 ~ 12 • 14

FOLDER ASSEMBLY

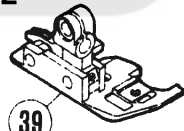


裾引定規

L152



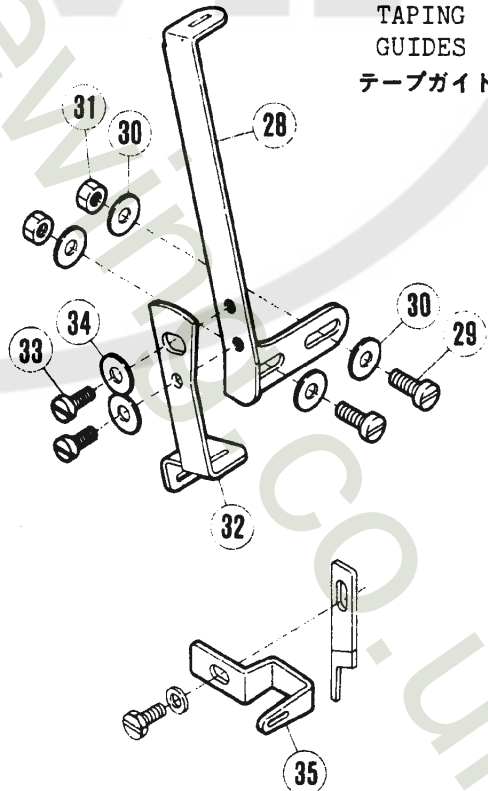
L132



TAPING FOOT  
テープ入押エ



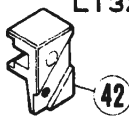
TAPING GUIDES  
テープガイド



L152

L132

43



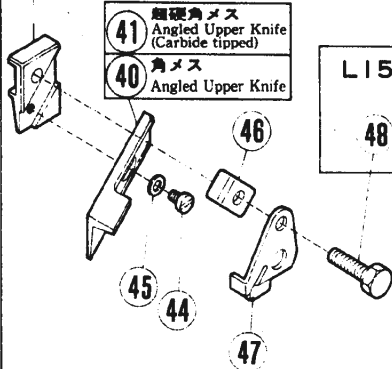
ANGLED UPPER KNIFE  
角メス

41 超硬角メス  
Angled Upper Knife  
(Carbide tipped)  
40 角メス  
Angled Upper Knife

L152

L132

48

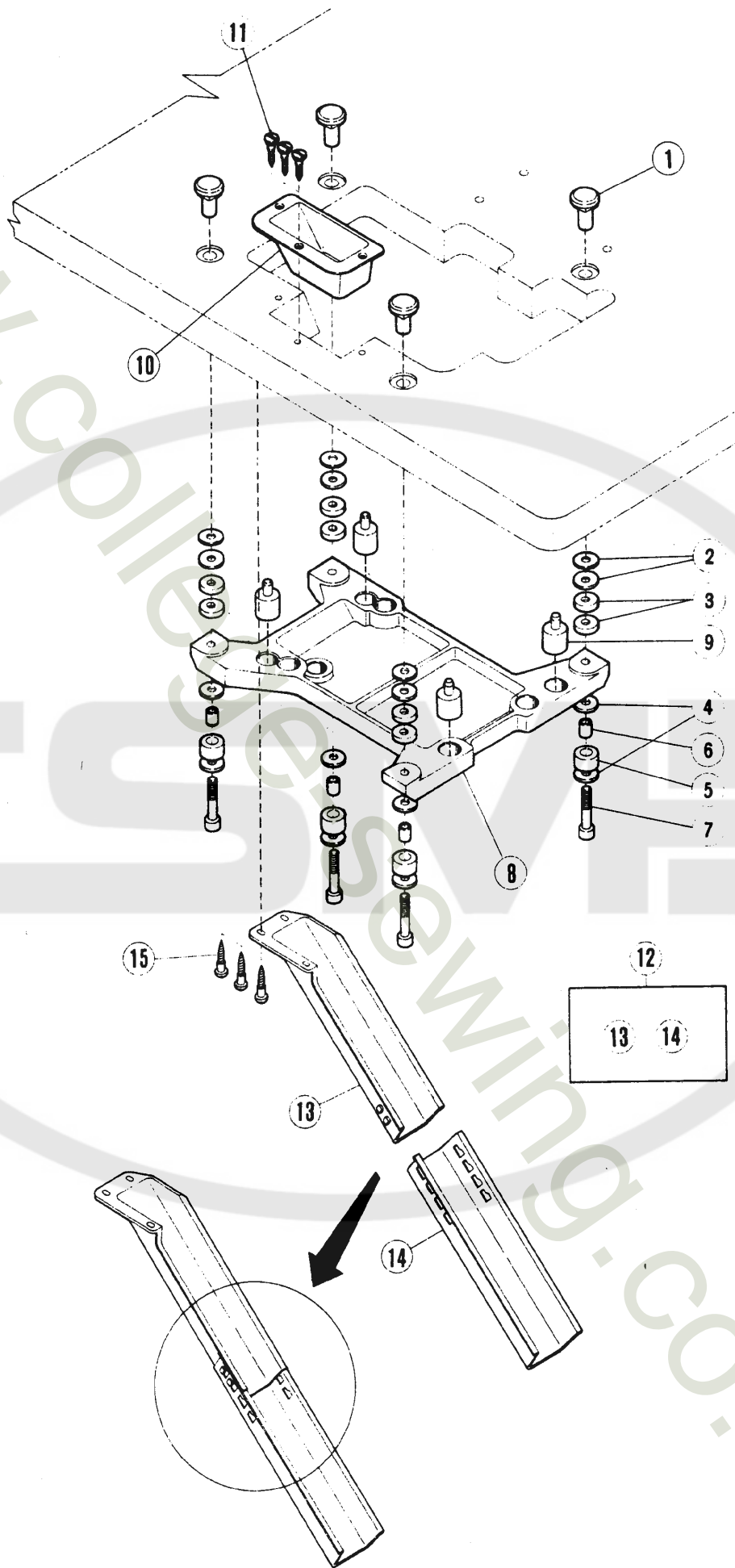


# アタッチメント

# ATTACHMENTS

REF. PART NO. NO. 7" ハ" ヲ	メイヨク	NAME	Also used for: 共通使用機種					
			QT.	L	E	F	R	
1	204449	アテシヨウキ"クイ(クエ)	EDGE GUIDE COMPLETE	1	L32	-	-	-
2	201233A	アテシヨウキ"	EDGE GUIDE	1	L52	E32	F52	R
3	204451	7"ラケツト	BRACKET	1	L	-	-	-
4	5117	ヒラネシ"/C5	SCREW	2	*	*	*	*
5	204452	アテシヨウキ"クイ(A)	BRACKET EXTENSION	1	L	-	-	-
6	2193	ロツカクネシ"/C5	SCREW	2	*	*	*	*
7	202286	ワッシャ"カ"	WASHER	2	L	E	F	R57
8	201485	アテシヨウキ"(5)	HOLDER/EDGE GUIDE	1	L	-	F	R
9	5184	クワツキネシ"/C5	SCREW	1	*	*	*	*
10	201191	ワッシャ"	WASHER	1	L	E	F	R57
11	3044	ロツカクナツト/C5	NUT	1	*	*	*	*
12	1202	ヒラネシ"/L4	SCREW	1	*	*	*	*
13	204896	アテシヨウキ"(クエ)	EDGE GUIDE COMPLETE	1	L52	-	-	-
14	204667	アテシヨウキ"	EDGE GUIDE	1	L52	OVR	F52	-
15	204760A	シヨウキクイ(クエ)	WELT GUIDE HOLDER	1	L52	-	F52	-
16	1175-2	ヒラネシ"/C4	SCREW	1	*	*	*	*
17	201211B	シヨウキ"ハネ/40MM	FOLDER/40MM	1	L52	OVR	F52	R
18	205457	シヨウキ"ハネ/14MM	FOLDER/14MM	1	L52	-	F52	R
19	205678	シヨウキ"ハネ/21MM	FOLDER/21MM	1	L52	OVR	F52	R
20	205679	シヨウキ"ハネ/27MM	FOLDER/27MM	1	L52	OVR	F52	R
21	205456	シヨウキ"ハネ/52MM	FOLDER/52MM	1	L52	OVR	F52	R
22	2905	ヒラネシ"/C5	SCREW	1	*	*	*	*
23	201185	ワッシャ"	WASHER	1	L	E	F	R57
24	205835	ネシヨハネ	FOLDER AUXILIARY	1	L52	-	F52	R
25	5299	ヒラネシ"/C3	SCREW	1	*	*	*	*
26	303312A	ハネコ"マ"	FOLDER REGULATOR	1	L52	OVR	F52	R
27	303313	イタハ"	FLAT SPRING	1	L	OVR	F	R
28	208915	テープアンナイ(ウエ)	TAPE GUIDE (UPPER)	1	L	-	F	R53
29	1175-3	ヒラネシ"/C4	SCREW	2	*	*	*	*
30	137906	ワッシャ"	WASHER	4	L	E	F32	R57
31	3091	ロツカクナツト/C4	NUT	2	*	*	*	*
32	208916	テープアンナイ(シタ)	TAPE GUIDE (LOWER)	1	L	-	F	R53
33	1216	ヒラネシ"/C4	SCREW	2	*	*	*	*
34	137906	ワッシャ"	WASHER	2	L	E	F32	R57
35	205319	テープワハキ	TAPE TAKEUP	1	L	-	F	R53
36	208735	テープアンナイ	TAPE GUIDE/TAPING FOOT	1	L	-	F	-
37	1333	ヒラネシ"/C1	SCREW	1	*	*	*	*
38	208730	テープイロオケ	TAPING FOOT	1	L52	-	F52	-
39	303688	テープイロオケ	TAPING FOOT	1	L32	-	F32	-
40	211662	ウケ"カ"メ"ス	ANGLED UPPER KNIFE	1	-	-	-	-
41	211771	ウケ"カ"メ"ス(チヨウ"コ"ウ"カ"メ"ス)	ANGLED UPPER KNIFE (CARBIDE)	1	-	-	-	-
42	210757	ウケ"カ"メ"ス"キ"	ANGLED UPPER KNIFE CLAMP	1	-	-	-	-
43	210756	ウケ"カ"メ"ス"キ"	ANGLED UPPER KNIFE CLAMP	1	-	-	-	-
44	1227	ヒラネシ"/C3	SCREW	1	*	*	*	*
45	300248	ワッシャ"	WASHER	1	-	-	-	-
46	210758	ウケ"カ"メ"ス"キ"	ANGLED UPPER KNIFE GIB	1	-	-	-	-
47	210759	ウケ"カ"メ"ス"キ"	ANGLED UPPER KNIFE PLATE	1	-	-	-	-
48	5504	ロツカクネシ"/C5	SCREW	1	*	*	*	*
49	5503	ロツカクネシ"/C5	SCREW	1	*	*	*	*

Mark 記号	意味	Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)	
-	Not used. 使用されていません。	
L	L32, L52.	
L3N	L32-355, 359, 555, 559.	
E	E32, E52, E56.	
STR	E32, E52.	
OVR	E52, E56.	
F	F32, F52.	
R	R53, R57.	

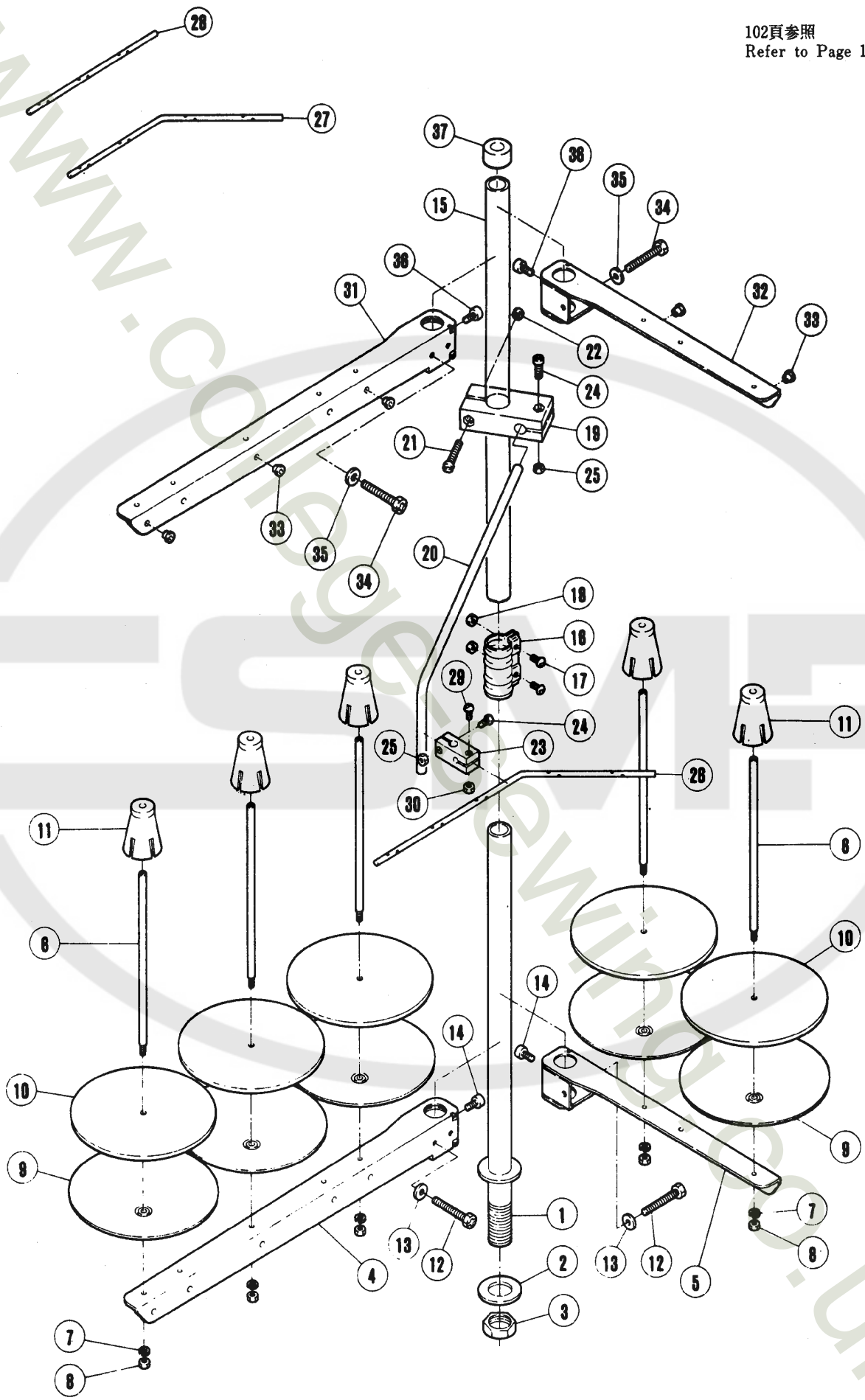


# 半沈床式据付付属品

# SEMI-SUBMERGED INSTALLATION PARTS

REF. PART NO. NO. 7" H" シ	メイコ	NAME	QT.	Also used for: 共通使用機種			
				L	E	F	R
1	206336	ナット	4	L	E	F	R
2	206337	ワッシャー	8	L	E	F	R
3	205467	スペーサー(3"イ)	8	L	E	F	R
4	206337	ワッシャー	4	L	E	F	R
5	205764	ホウシヨクム	4	L	E	F	R
6	205765	ライナー	4	L	E	F	R
7	4513	ホルト/M3	4	*	*	*	*
8	205466	マシンレスト板	1	L	E	F	R
9	205473	ホウシヨクム	4	L	E	F	R
10	205470-JA	キリクスクケC	1	L	E	F	R
11	4904	クラシム	3	*	*	*	*
12	9050	キリクスクケA.3(クE)	1	*	*	*	*
13	205468-JA	キリクスクケA	1	L	E	F	R
14	205469-JA	キリクスクケB	1	L	E	F	R
15	4905	クラシム	3	*	*	*	*

Mark 記号	意味	Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)	
-	Not used. 使用されていません。	
L	L32, L52.	
L3N	L32-355, 359, 555, 559.	
E	E32, E52, E56.	
STR	E32, E52.	
OVR	E52, E56.	
F	F32, F52.	
R	R53, R57.	

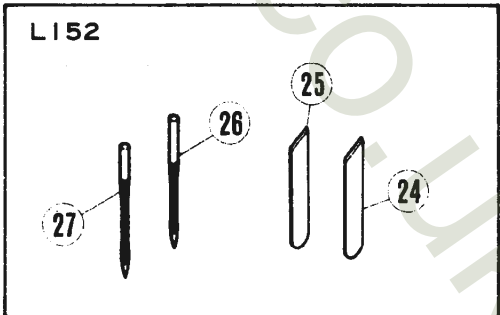
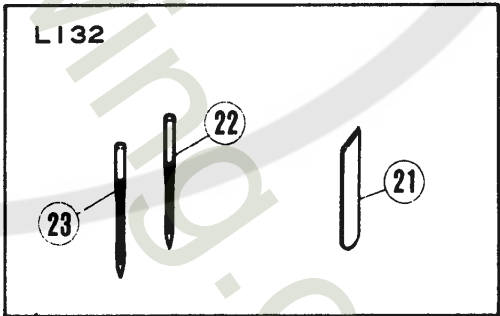
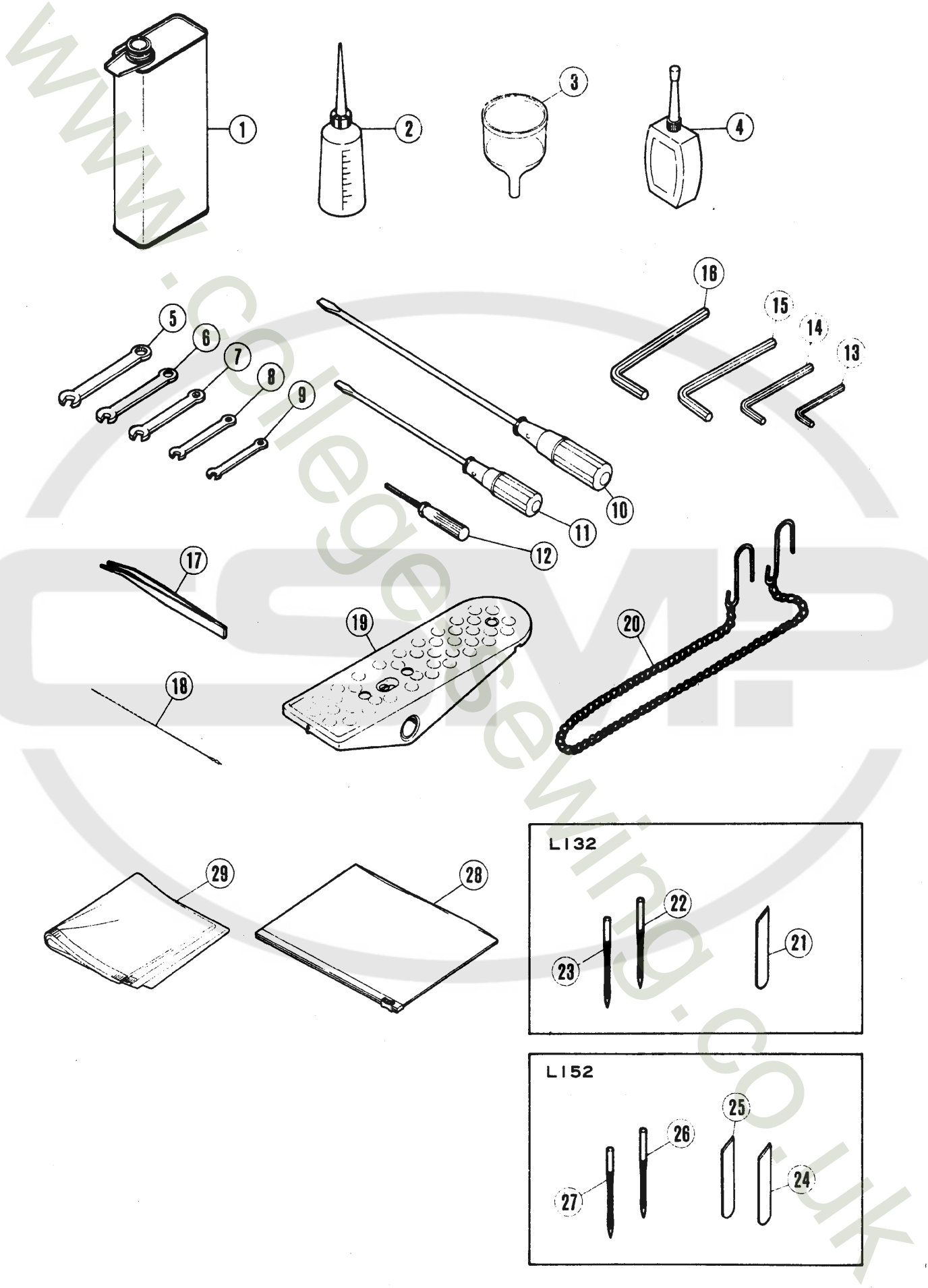


## 糸立台 (旧)

103頁参照  
Refer to Page 103.

## (OLD) THREAD STAND

REF. NO.	PART NO. ブ バ ン	メイショウ	NAME	SPOOLS: 3 4 5		
				3	4	5
	486C91	糸立(組)(3本立)	Thread stand assembly (3-spools)	1		
	486B91	" " (4本立)	" " " (4-spools)		1	
	486A91	" " (5本立)	" " " (5-spools)			1
1	503-JA	スタンド棒(下)	Thread stand rod (lower)	1	1	1
2	509	座金	Washer	1	1	1
3	5476	六角ナット	Nut	1	1	1
4	505-JA	ブラケット(3本立)	Bracket	1		1
5	505AJA	" (2本立)	Bracket		2	1
6	380A	糸立棒	Spool pin	3	4	5
7	201252	バネ座金	Spring washer	3	4	5
8	4803	六角ナット	Nut	3	4	5
9	381-JA	糸立受皿	Spool tray	3	4	5
10	507	ウレタン	Seat	3	4	5
11	382-JA	ユレ止め	Spool retaining fig	3	4	5
12	7102	六角ネジ	Screw	1	2	2
13	512	座金	Washer	1	2	2
14	4022	平ネジ	Screw	1	2	2
15	502-JA	スタンド棒(上)	Thread stand rod (upper)	1	1	1
16	504-JA	ジョイント	Joint	1	1	1
17	4021	平ネジ	Screw	2	2	2
18	4805	六角ナット	Nut	2	2	2
19	383-JA	ブラケット	Bracket	1	1	1
20	384	糸道棒腕	Thread guide bar	1	1	1
21	4014	六角ネジ	Screw	1	1	1
22	4803	六角ナット	Nut	1	1	1
23	233-JA	ホルダー	Holder	1	1	1
24	4012	平ネジ	Screw	2	2	2
25	4803	六角ナット	Nut	2	2	2
26	293A	" (5本立)	Thread guide bar (5-spools)			1
27	293B	" (4本立)	Thread guide bar (4-spools)		1	
28	293C	" (3本立)	Thread guide bar (3-spools)	1		
29	4012	平ネジ	Screw	1	1	1
30	4803	六角ナット	Nut	1	1	1
31	505-JA	ブラケット(3本立)	Bracket	1		1
32	505AJA	ブラケット(2本立)	Bracket		2	1
33	506	糸目孔	Thread eyelet	3	4	5
34	7102	六角ネジ	Screw	1	2	2
35	512	座金	Washer	1	2	2
36	4022	平ネジ	Screw	1	2	2
37	386	キャップ	Cap	1	1	1



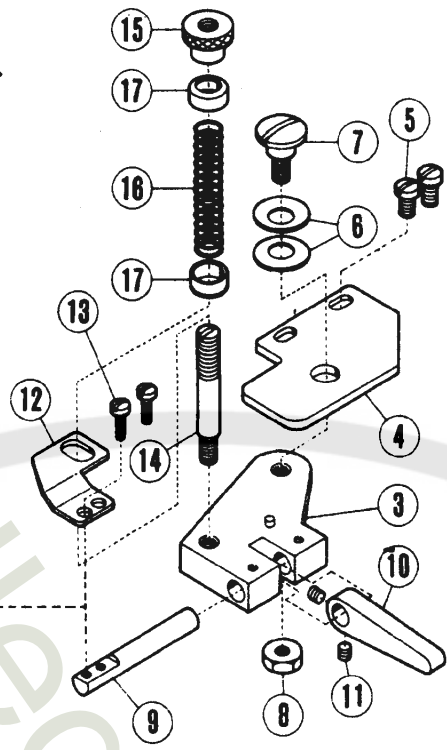
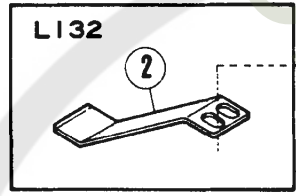
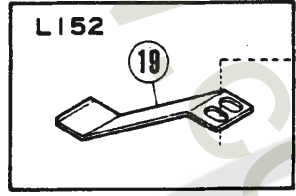


付属品

ACCESSORIES

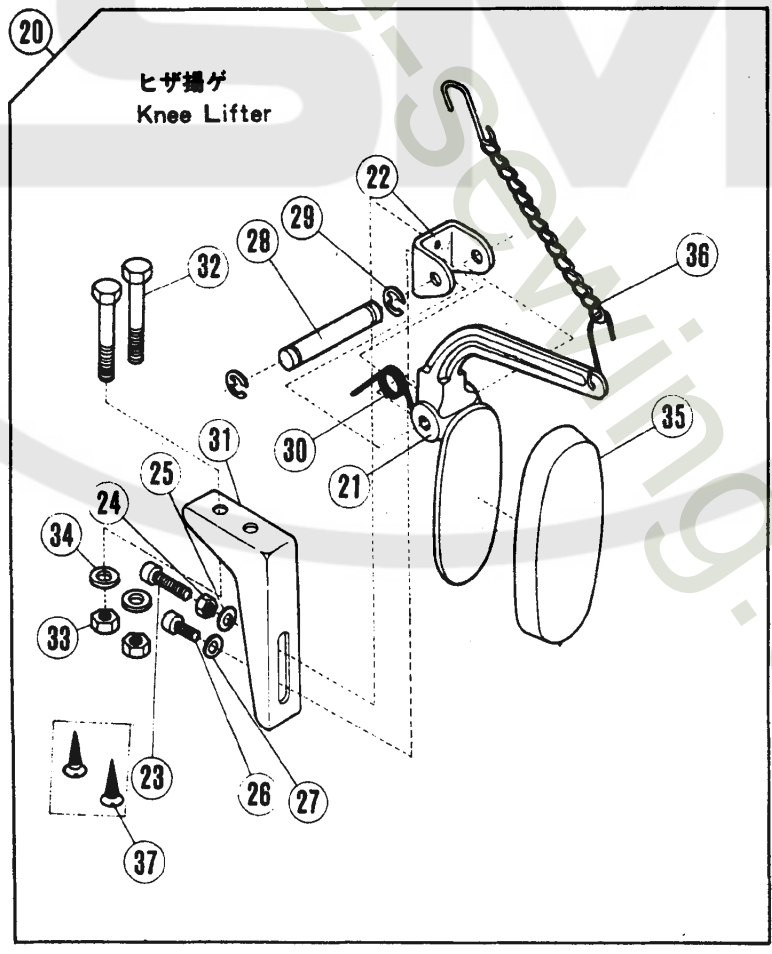
REF. PART NO. NO. 7" 11" 3	NAME	QT.
1 452	アブラシブ/750CC	OIL CONTAINER
2 132	アブラシブ/150CC	OILER
3 484	漏斗	FUNNEL
4 178	シリコンオイル/50CC	CONTAINER/SILICONE OIL
5 266	レンチ/9.5MM	WRENCH/9.5MM
6 285	レンチ/8MM	WRENCH/8MM
7 284	レンチ/7MM	WRENCH/7MM
8 283	レンチ/6MM	WRENCH/6MM
9 391	レンチ/5MM	WRENCH/5MM
10 127	ドライバー(大)	SCREWDRIVER (LARGE)
11 128	ドライバー(中)	SCREWDRIVER (MEDIUM)
12 179	ヘキサゴンレンチ/1.56MM	ALLEN WRENCH
13 322	ヘキサゴンキー/2.38MM	ALLEN KEY/2.38MM 3/32"
14 182	ヘキサゴンキー/3.17MM	ALLEN KEY/3.17MM
15 200	ヘキサゴンキー/4.76MM	ALLEN KEY/4.76MM
16 272	ヘキサゴンキー/6.0MM	ALLEN KEY/6.0MM
17 131	ピンセット	TWEEZERS
18 153	糸入れ	THREADING WIRE
19 478	踏み	TREADLE
20 392	チェーン	CHAIN
21 204101	下刃	LOWER KNIFE
22 DCX1	針	NEEDLE
23 04x13	針	NEEDLE
24 201127	下刃/薄	LOWER KNIFE/THIN
25 202295	下刃/厚	LOWER KNIFE/THICK
26 DCX1	針	NEEDLE
27 DCX3	針	NEEDLE
28 482	アクセサリーボックス	ACCESSORY BOX
29 909	カバー	DUST COVER

シャーリングアタッチメント  
Shirring attachment



- ①  
L132  
② ~ ⑱

- ⑱  
L152  
⑱・③ ~ ⑱

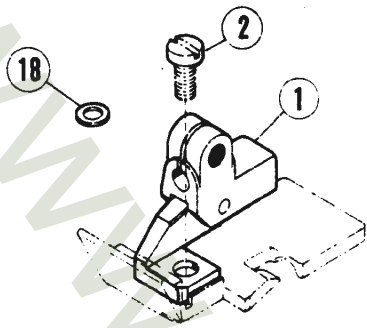


# アタッチメント(特別注文品)

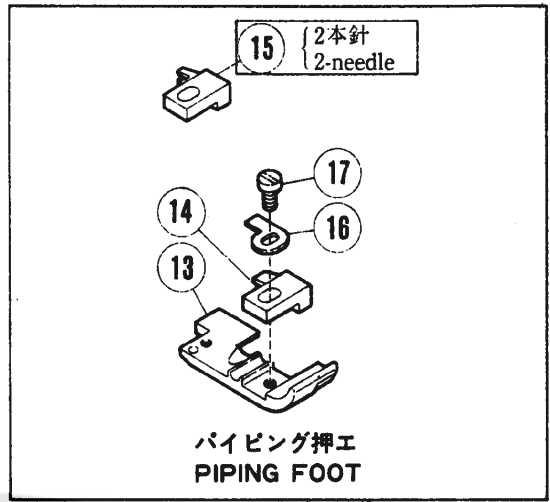
# ATTACHMENTS(OPTION)

REF. PART NO. NO. 7" パ" ヅ	メイシヨク	NAME	QT.	Also used for: 共通使用機種				
				L	E	F	R	
1	204897	ヒタトリソウチ(クミ)/イキリス	SHIRRING ATTACHMENT	1	L32	-	-	-
2	204885	7"レート"	SHIRRING BLADE	1	L32	-	-	-
3	204886	トマタ	BASE	1	L	-	-	-
4	204887	7"ラケツト	BRACKET	1	L	-	-	-
5	5117	ヒラネシ" / C5	SCREW	2	*	*	*	*
6	204888	ワシハ"ネ	SPRING WASHER	2	L	E	-	-
7	5380	タ"ンツキネシ" / C8	STUD	1	*	*	*	*
8	5104	ロツカクナツト / C8	NUT	1	*	*	*	*
9	204889	シ"ク / ヒタトリソウチ オサエ	SHAFT / SHIRRING BLADE	1	L	-	-	-
10	204890	ヒタトリソウチ オサエ	HAND LIFT LEVER	1	L	-	-	-
11	1459	トメネシ" / C4	SCREW	2	*	*	*	*
12	204891	チヨウセツイダ	BLADE GUIDE	1	L	-	-	-
13	1175-2	ヒラネシ" / C4	SCREW	2	*	*	*	*
14	204892	チヨウセツホ"ク	POST	1	L	-	-	-
15	204893	マ"ルナツト	THUMB NUT	1	L	-	-	-
16	204894	アツシ"クハ"ネ	SPRING	1	L	-	-	-
17	204895	ウケツ"ラ	SPRING CUP	2	L	-	-	-
18	204898	ヒタトリソウチ(クミ)/イキリス	SHIRRING ATTACHMENT	1	L52	-	-	-
19	204966	7"レート"	SHIRRING BLADE	1	L52	-	-	-
20	192	ヒツ"アケ" (クミ)	KNEE CONTROLLER ASSEMBLY	1	*	*	*	*
21	193	ヒツ"アケ"	KNEE CONTROLLER	1	*	*	*	*
22	194	ヒンシ"	HINGE	1	*	*	*	*
23	5183	ヒラネシ" / C5	SCREW	1	*	*	*	*
24	3044	ロツカクナツト / C5	NUT	1	*	*	*	*
25	137142	ワ"カ"ネ	WASHER	1	L	-	-	R
26	5118	ヒラネシ" / C5	SCREW	1	*	*	*	*
27	137142	ワ"カ"ネ	WASHER	1	L	-	-	R
28	195	タ"ンツキヒ"ン	PIN	1	*	*	*	*
29	202522	トメ"ク	RING	2	L	E	F	R57
30	196	ネシ"リハ"ネ	SPRING	1	*	*	*	*
31	197	7"ラケツト	BRACKET	1	*	*	*	*
32	5347	ロツカクネシ" / M5	BOLT	2	*	*	*	*
33	5348	ロツカクナツト / M5	NUT	2	*	*	*	*
34	204585	ワ"カ"ネ	WASHER	2	L	-	-	-
35	198	ア"テ"ク"ム	RUBBER PAD	1	*	*	*	*
36	199	ク"リ	CHAIN	1	*	*	*	*
37	4910	モ"ク"ネシ"	SCREW	2	*	*	*	*

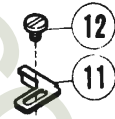
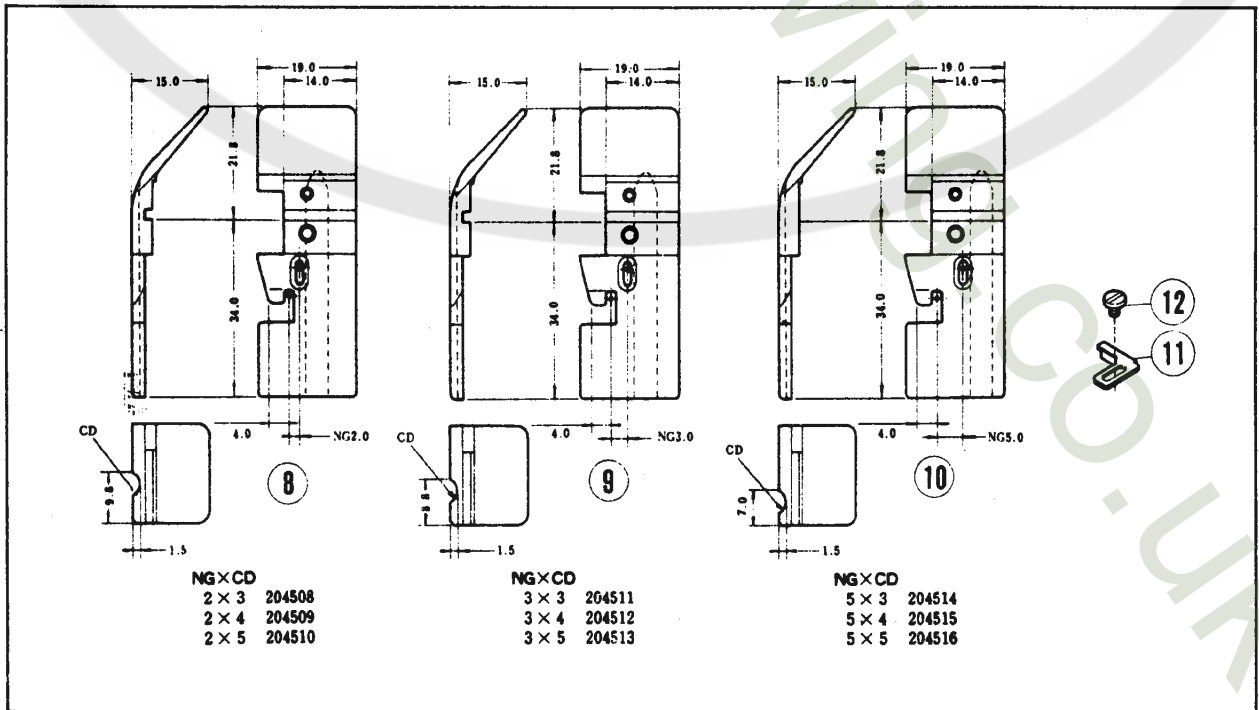
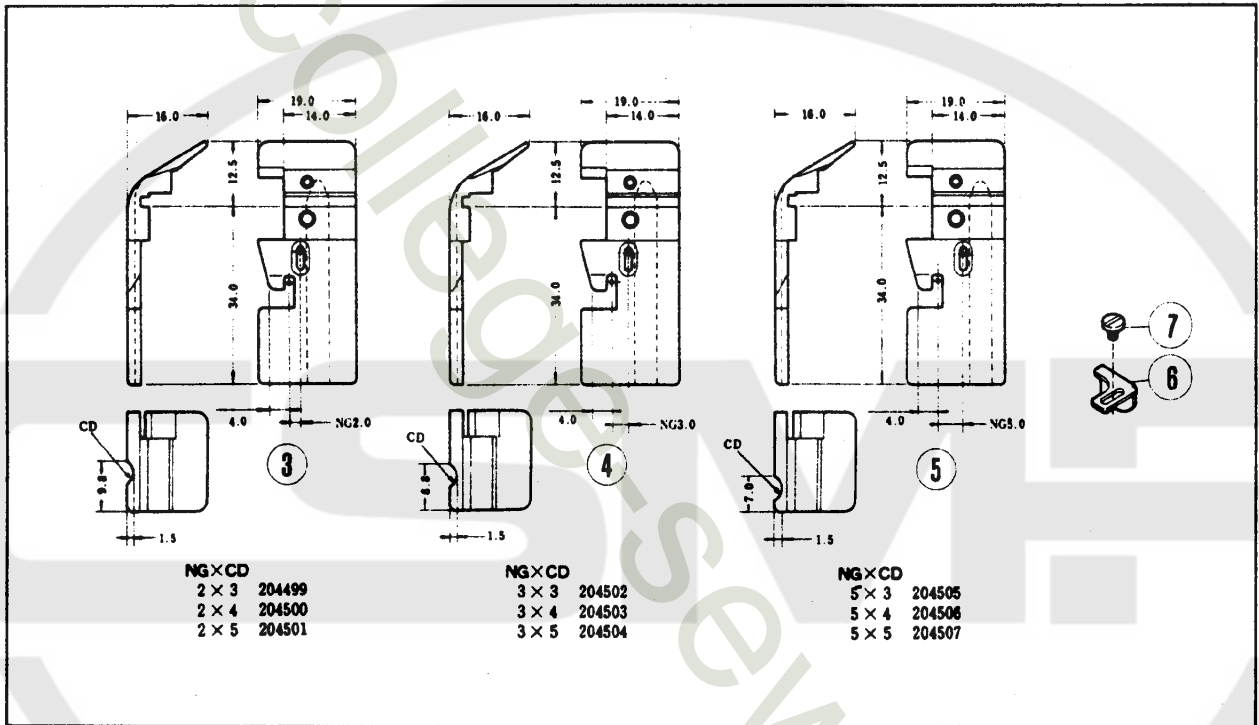
Mark 記号	意味 Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)
-	Not used. 使用されていません。
L	L32, L52.
L3N	L32-355, 359, 555, 559.
E	E32, E52, E56.
STR	E32, E52.
OVR	E52, E56.
F	F32, F52.
R	R53, R57.



NG=Needle Gauge  
 CD=Cord Diameter  
 NG=針巾  
 CD=コード径



パイピング押エ  
 PIPING FOOT



パイピング押エ・その他

PIPING FEET/OTHERS

REF. NO.	PART NO.	メカ名	NAME	QT.	Also used for: 共通使用機種			
					L	E	F	R
1	208554	ブラケット	BRACKET	1	L32	-	F32	-
2	2921	ヒラネジ/C3	SCREW	1	*	*	*	*
3	204499	パイピング脚/2X3	PIPING FOOT/2X3MM	1	L32	-	F32	-
3	204500	パイピング脚/2X4	PIPING FOOT/2X4MM	1	-	-	-	-
3	204501	パイピング脚/2X5	PIPING FOOT/2X5MM	1	-	-	-	-
4	204502	パイピング脚/3X3	PIPING FOOT/3X3MM	1	L32	-	F32	-
4	204503	パイピング脚/3X4	PIPING FOOT/3X4MM	1	-	-	-	-
4	204504	パイピング脚/3X5	PIPING FOOT/3X5MM	1	-	-	-	-
5	204505	パイピング脚/5X3	PIPING FOOT/5X3MM	1	L32	-	F32	-
5	204506	パイピング脚/5X4	PIPING FOOT/5X4MM	1	-	-	-	-
5	204507	パイピング脚/5X5	PIPING FOOT/5X5MM	1	-	-	-	-
6	204460	ホシヨ オキ	PRESSER FOOT FABRIC GUARD	1	-	-	-	-
7	5077	ヒラネジ/C1	SCREW	1	*	*	*	*
8	204508	パイピング脚/2X3	PIPING FOOT/2X3MM	1	L32	-	F32	-
8	204509	パイピング脚/2X4	PIPING FOOT/2X4MM	1	-	-	-	-
8	204510	パイピング脚/2X5	PIPING FOOT/2X5MM	1	-	-	-	-
9	204511	パイピング脚/3X3	PIPING FOOT/3X3MM	1	L32	-	F32	-
9	204512	パイピング脚/3X4	PIPING FOOT/3X4MM	1	-	-	-	-
9	204513	パイピング脚/3X5	PIPING FOOT/3X5MM	1	-	-	-	-
10	204514	パイピング脚/5X3	PIPING FOOT/5X3MM	1	L32	-	F32	-
10	204515	パイピング脚/5X4	PIPING FOOT/5X4MM	1	-	-	-	-
10	204516	パイピング脚/5X5	PIPING FOOT/5X5MM	1	-	-	-	-
11	204173A	ホシヨ オキ	PRESSER FOOT FABRIC GUARD	1	-	-	-	-
12	5077	ヒラネジ/C1	SCREW	1	*	*	*	*
12	5077	ヒラネジ/C1	SCREW	1	*	*	*	*
13	211873-TA	パイピング脚	PIPING FOOT	1	-	-	-	-
14	211874	フィンガ	FINGER	1	-	-	-	-
15	211875	フィンガ (2本用)	FINGER	1	-	-	-	-
16	211876	パイピング脚	SET PLATE	1	-	-	-	-
17	5089	ヒラネジ/C3	SCREW	1	*	*	*	*
18	202875	ワッシャー	WASHER	1	L32	-	F32	-

Mark 記号	意味	Meanings
*	Screws, Nuts, 汎用部品(ネジ、ナット等)	
-	Not used. 使用されていません。	
L	L32, L52.	
L3N	L32, 355, 359, 555, 559.	
E	E32, E52, E56.	
STR	E32, E52.	
OVR	E52, E56.	
F	F32, F52.	
R	R53, R57.	

ゲージパーツ系列構成図

送り形式：2N(2列巾狭)

L132-05(-06), -07(-08), -36(-37)  
-38(-39), -40(-41), -550

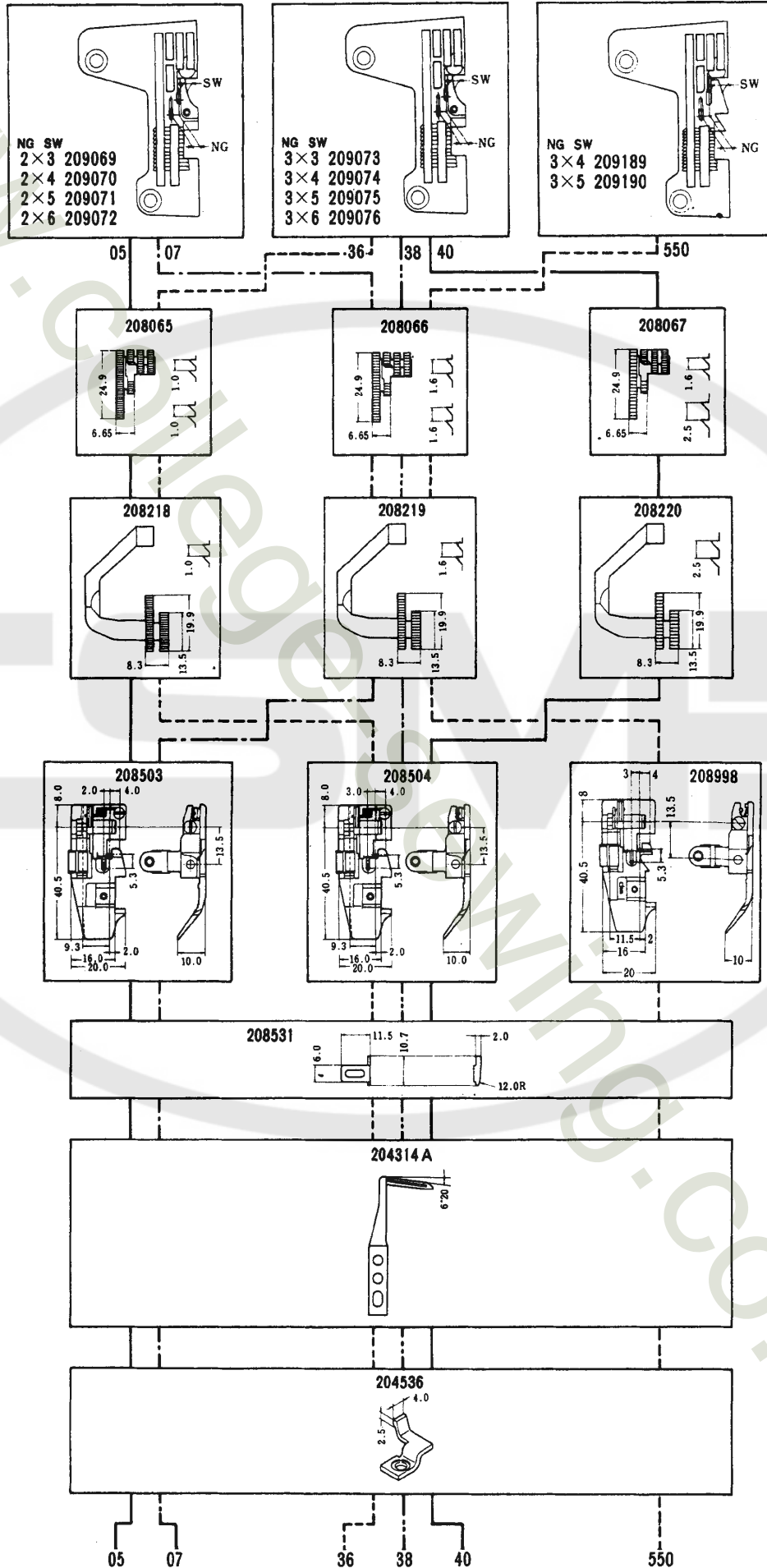
GAUGE PARTS  
CONSTRUCTION CHART

Feed pattern : 2N(2-row narrow)

●同じ形式のL132とL32(例：L132-38とL32-38)は、針板と二重環針の針受(後)を除き、全く同じゲージパーツを使っています。

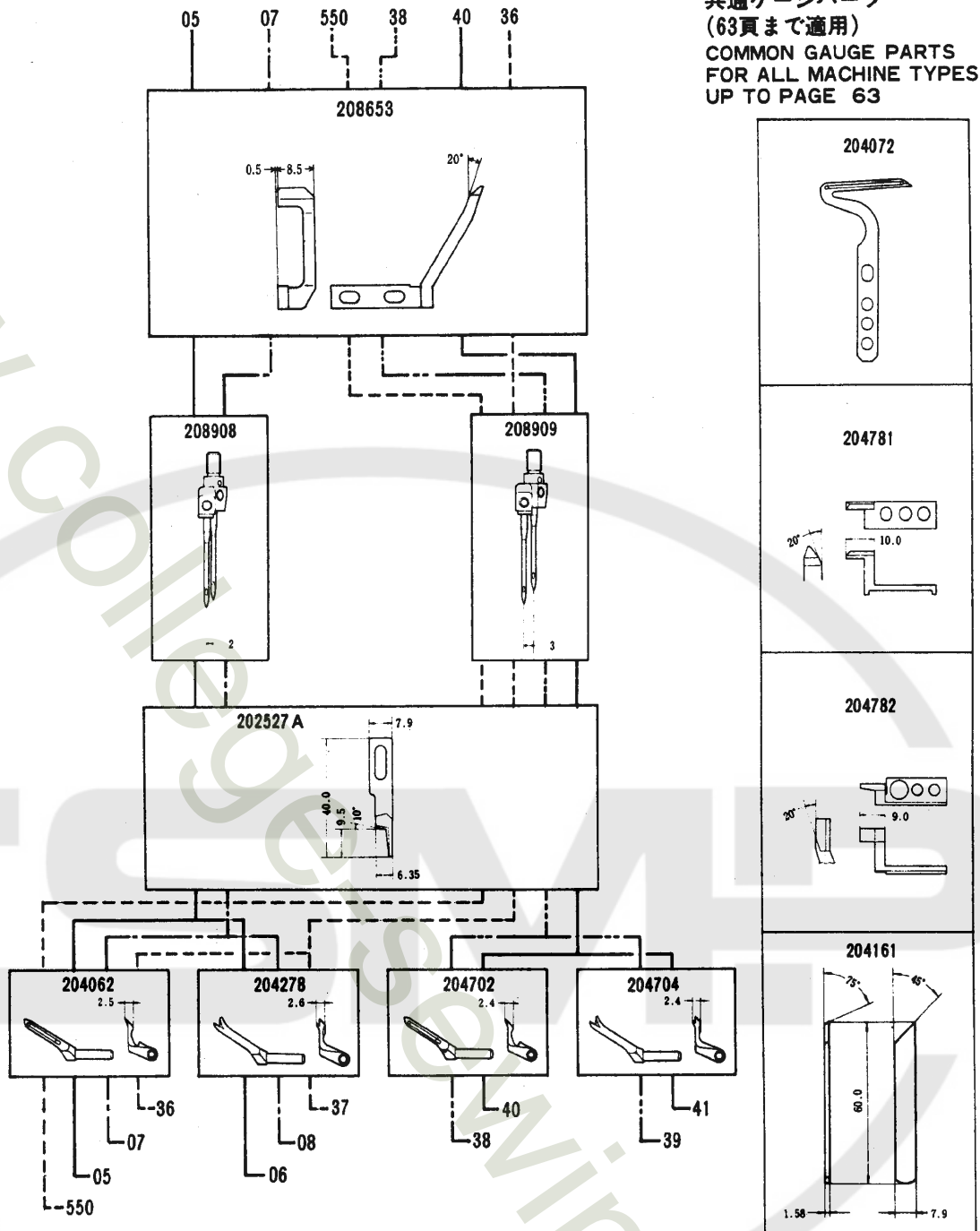
●L132 and L32 machines of the same type number (Example: L132-38 and L32-38) have the same gauge parts except Needle Plate and Needle Guard (Rear) for the chainstitch needle.

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76	58
77	58
78	60
79	60
80	60
81	60
86	54
87	54
88	58
89	58
91	58
92	58
355	64
359	64
550	52
551	62
555	64
559	64



NG = 針巾  
SW = 縫巾  
NG = Needle Gauge  
SW = Seam Width

共通ゲージパーツ  
(63頁まで適用)  
COMMON GAUGE PARTS  
FOR ALL MACHINE TYPES  
UP TO PAGE 63



L I 32-05 (L I 32-06)	2	3, 4, 5, 6	0.6~2	P.P生地、トリコット、その他薄物の小廻り用 P.Pカッターシャツ、トリコットシャツ、ブラウス	Fine tooth pitch makes this ideal for seaming on permapress fabrics, nylon linings etc.	
L I 32-36 (L I 32-37)	3	3, 4, 5, 6	0.6~2			
L I 32-07 (L I 32-08)	2	3, 4, 5, 6	0.6~2	一般布帛、ニット、タオル地、その他中厚物の小廻り用	For general seaming on woven or knit fabrics such as slacks, pajamas, shirts, sweatpants etc.	
L I 32-38 (L I 32-39)	3	3, 4, 5, 6	0.6~2	事務服、ジャンパー、ニットシャツ、パジャマ、子供服		
L I 32-40 (L I 32-41)	3	3, 4, 5, 6	0.6~2	太番手ニット、カーテン生地、その他厚物の小廻り用 極厚セーター、絨襦、シートカバー、厚手のガウン	For seaming on heavyweight materials.	
L I 32-550	3	4, 5	0.7~2	ポケット縁テープ取り 男・婦人服	Fitted with a binding attachment to insert a tape inside seam. Ensures high quality results.	

ゲージパーツ系列構成図

送り形式：2W(2列巾広)

L132-01(-02), -03(-04), -30(-32), -31(-33),  
-34(-35), -70(-71), -72(-73), -86(-87)

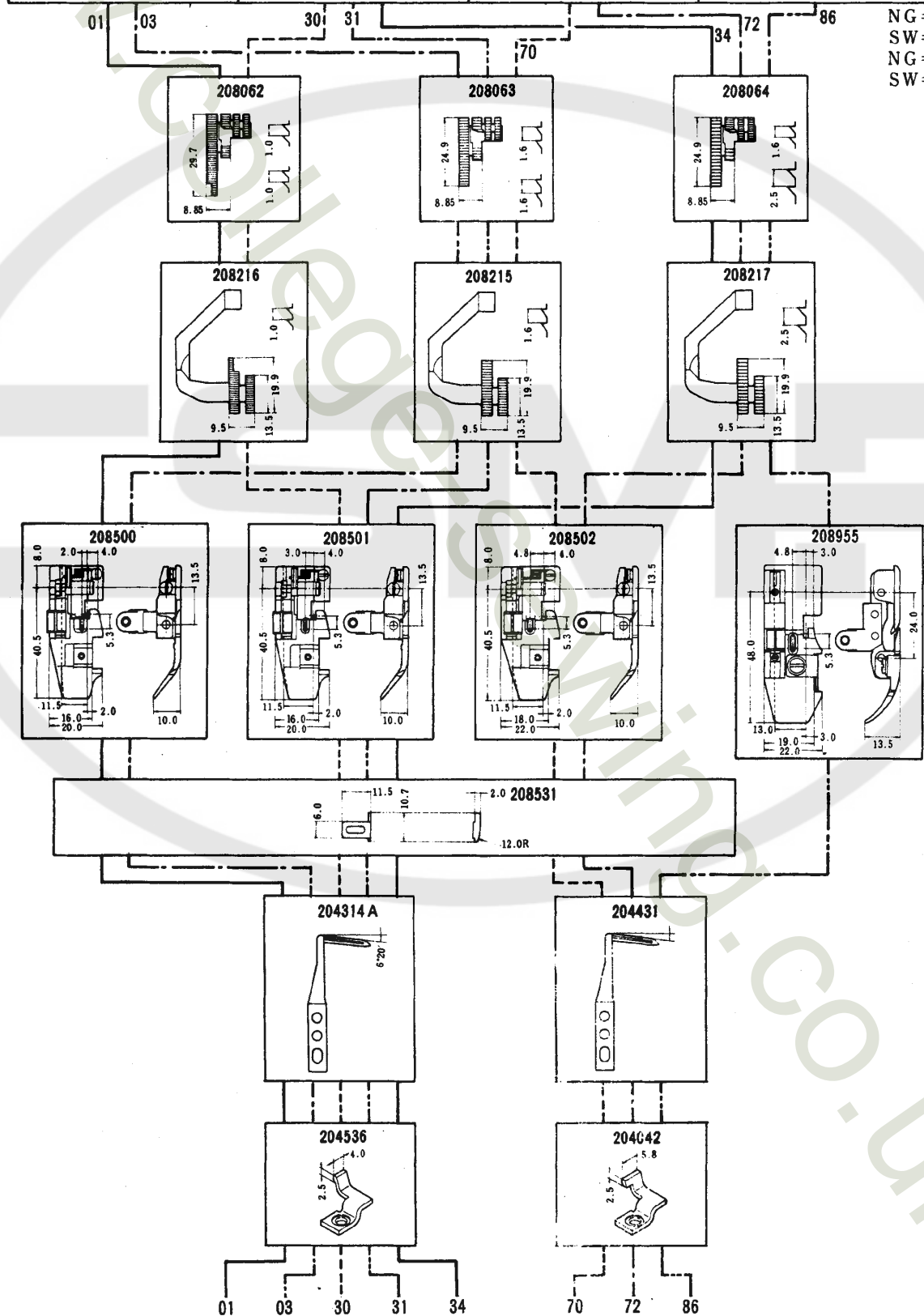
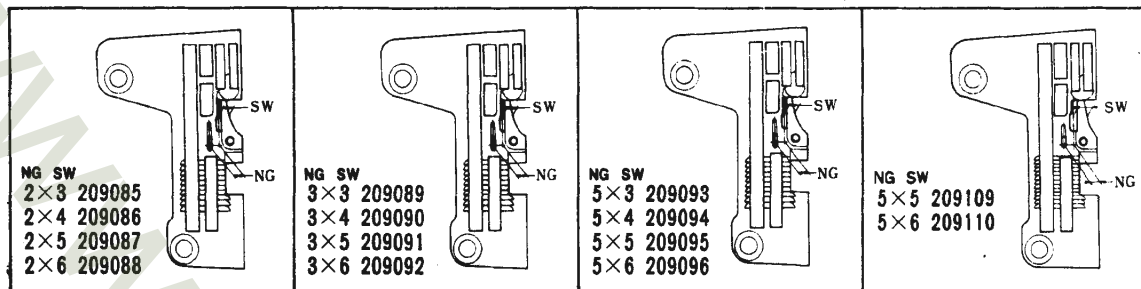
GAUGE PARTS  
CONSTRUCTION CHART

Feed pattern : 2W(2-row wide)

●同じ形式のL132とL32(例：L132-38とL32-38)は、針板と二重環針の針受(後)を除き、全く同じゲージパーツを使っています。

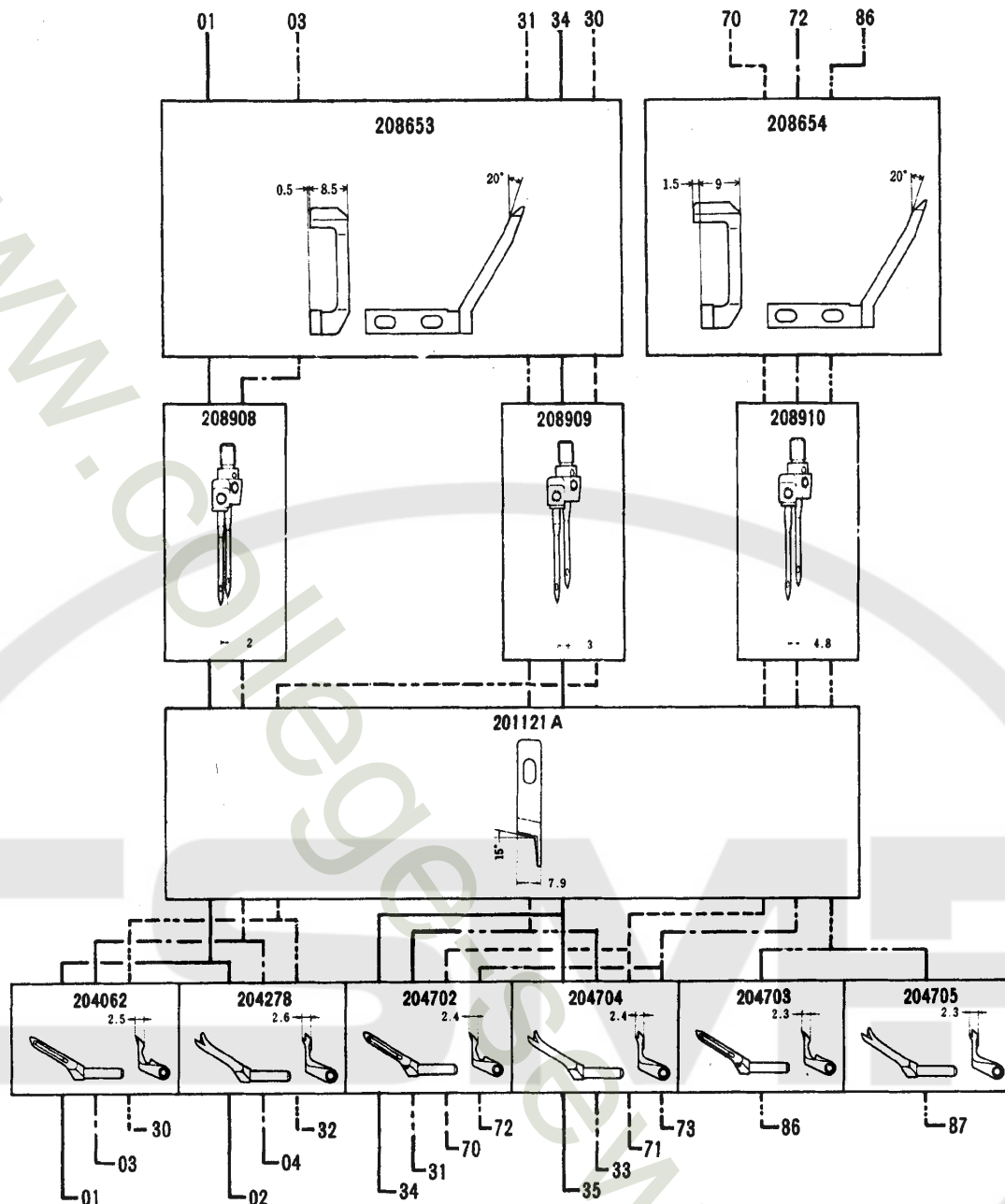
●L132 and L32 machines of the same type number (Example: L132-38 and L32-38) have the same gauge parts except Needle Plate and Needle Guard (Rear) for the chainstitch needle.

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81	60
86	54
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89	58
91	58
92	58
355	64
359	64
550	52
551	62
555	64
559	64



NG = 針巾  
SW = 縫巾  
NG = Needle Gauge  
SW = Seam Width





L132-01 (L132-02)	2	3, 4, 5, 6	0.6~2	P.P生地、トリコット、その他薄物の地縫 P.Pカッターシャツ、トリコットシャツ、ブラウス	Fine tooth pitch makes this ideal for seaming on permapress fabrics, nylon linings etc.
L132-30 (L132-32)	3	3, 4, 5, 6	0.6~2		
L132-03 (L132-04)	2	3, 4, 5, 6	0.6~2	一般布帛、ニット、タオル地、その他中厚物の地縫 事務服、ジャンパー、ニットシャツ、パジャマ、子供服	For general seaming on woven or knit fabrics such as slacks, pajamas, shirts, sweatpants etc.
L132-31 (L132-33)	3	3, 4, 5, 6	0.6~2		
L132-70 (L132-71)	5	3, 4, 5, 6	0.6~2		
L132-34 (L132-35)	3	3, 4, 5, 6	0.6~2	太番手ニット、カーテン生地、その他厚物の地縫 極厚セーター、絹帳、シートカバー、厚手のガウン	For seaming on heavyweight materials.
L132-72 (L132-73)	5	3, 4, 5, 6	0.6~2		
L132-86 (L132-87)	5	5, 6	0.6~2	デニム、カーテン生地、その他極厚物の地縫 Gパン、絹帳	Fitted with caterpillar foot for trouble-free seaming on jeans, workwear etc.

ゲージパーツ系列構成図

送り形式：3W(3列巾広)

L132-09(-10), -11(-12), -13(-14),  
-42(-43), -44(-45), -46(-47)

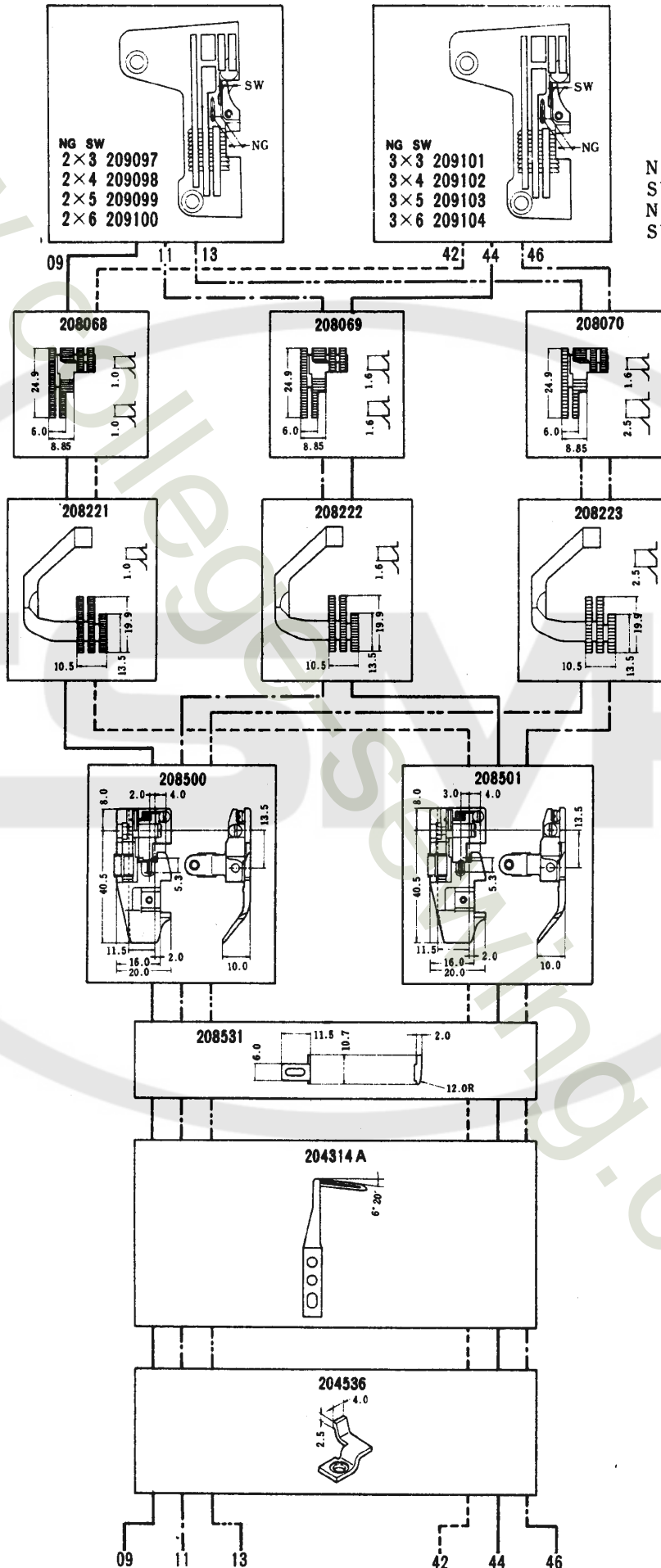
GAUGE PARTS  
CONSTRUCTION CHART

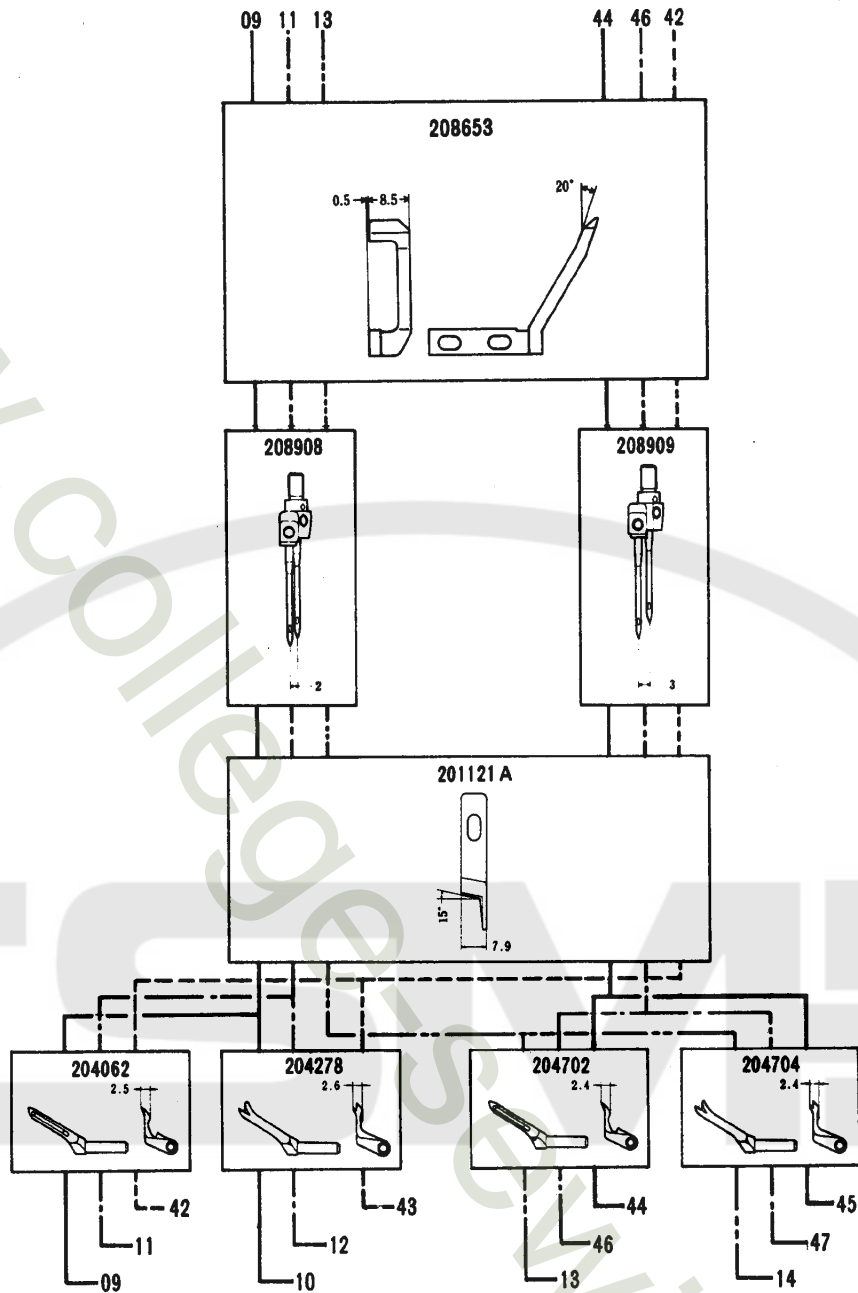
Feed pattern : 3W(3-row wide)







●同じ形式のL132とL32(例：L132-38とL32-38)は、針板と二重環針の針受(後)を除き、全く同じゲージパーツを使っています。

●L132 and L32 machines of the same type number (Example: L132-38 and L32-38) have the same gauge parts except Needle Plate and Needle Guard (Rear) for the chainstitch needle.

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01	54
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70	54
71	54
72	54
73	54
74	58
75	58
76	58
77	58
78	60
79	60
80	60
81	60
86	54
87	54
88	58
89	58
91	58
92	58
355	64
359	64
550	52
551	62
555	64
559	64





					
L132-09 (L132-10)	2	3, 4, 5, 6	0.6~2	P.P生地、トリコット、その他薄物の地縫 P.Pカッターシャツ、トリコットシャツ、ブラウス	Fine tooth pitch makes this ideal for seaming on permapress fabrics, nylon linings etc.
L132-42 (L132-43)	3	3, 4, 5, 6	0.6~2		
L132-11 (L132-12)	2	3, 4, 5, 6	0.6~2	一般布帛、ニット、タオル地、その他厚物の地縫 事務服、ジャンパー、ニットシャツ、パジャマ、子供服	For general seaming on woven or knit fabrics such as slacks, pajamas, shirts, sweatpants etc.
L132-44 (L132-45)	3	3, 4, 5, 6	0.6~2		
L132-13 (L132-14)	2	3, 4, 5, 6	0.6~2	太番手ニット、カーテン生地、その他厚物の地縫 種厚セーター、縮帳、シートカバー、厚手のガウン	For seaming on heavyweight materials.
L132-46 (L132-47)	3	3, 4, 5, 6	0.6~2		

ゲージパーツ系列構成図

送り形式：3W(3列巾広)

L132-74(-75), -76(-77),  
-88(-89), -91(-92)

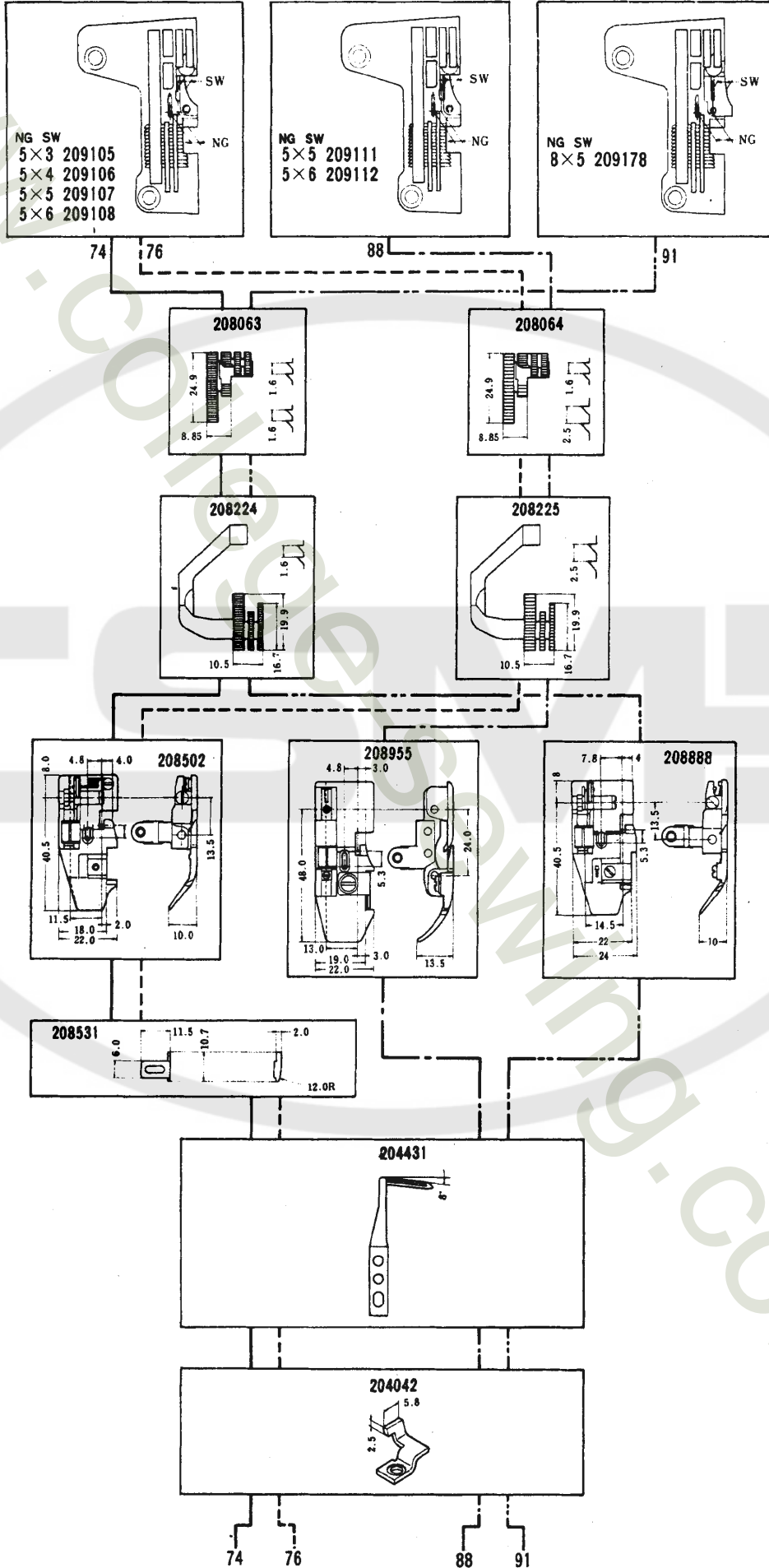
GAUGE PARTS  
CONSTRUCTION CHART

Feed pattern : 3W(3-row wide)

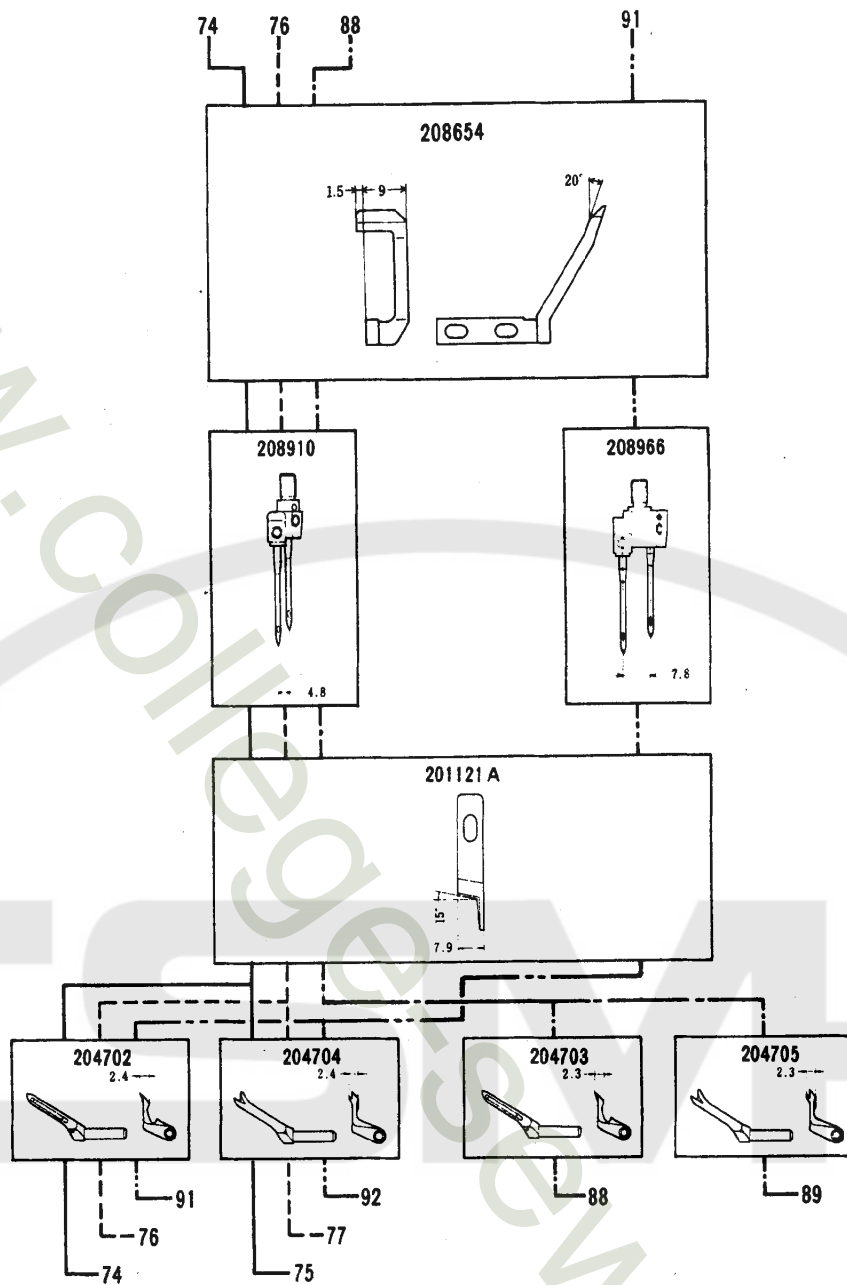
●同じ形式のL132とL32(例：L132-38とL32-38)は、針板と二重環針の針受(後)を除き、全く同じゲージパーツを使っています。







●L132 and L32 machines of the same type number (Example: L132-38 and L32-38) have the same gauge parts except Needle Plate and Needle Guard (Rear) for the chainstitch needle.

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10	56	56
11	56	56
12	56	56
13	56	56
14	56	56
15	60	60
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17	60	60
18	60	60
30	54	54
31	54	54
32	54	54
33	54	54
34	54	54
35	54	54
36	52	52
37	52	52
38	52	52
39	52	52
40	52	52
41	52	52
42	56	56
43	56	56
44	56	56
45	56	56
46	56	56
47	56	56
48	60	60
49	60	60
50	60	60
51	60	60
70	54	54
71	54	54
72	54	54
73	54	54
74	58	58
75	58	58
76	58	58
77	58	58
78	60	60
79	60	60
80	60	60
81	60	60
86	54	54
87	54	54
88	58	58
89	58	58
91	58	58
92	58	58
355	64	64
359	64	64
550	52	52
551	62	62
555	64	64
559	64	64



NG=針巾  
SW=縫巾  
NG=Needle Gauge  
SW=Seam Width

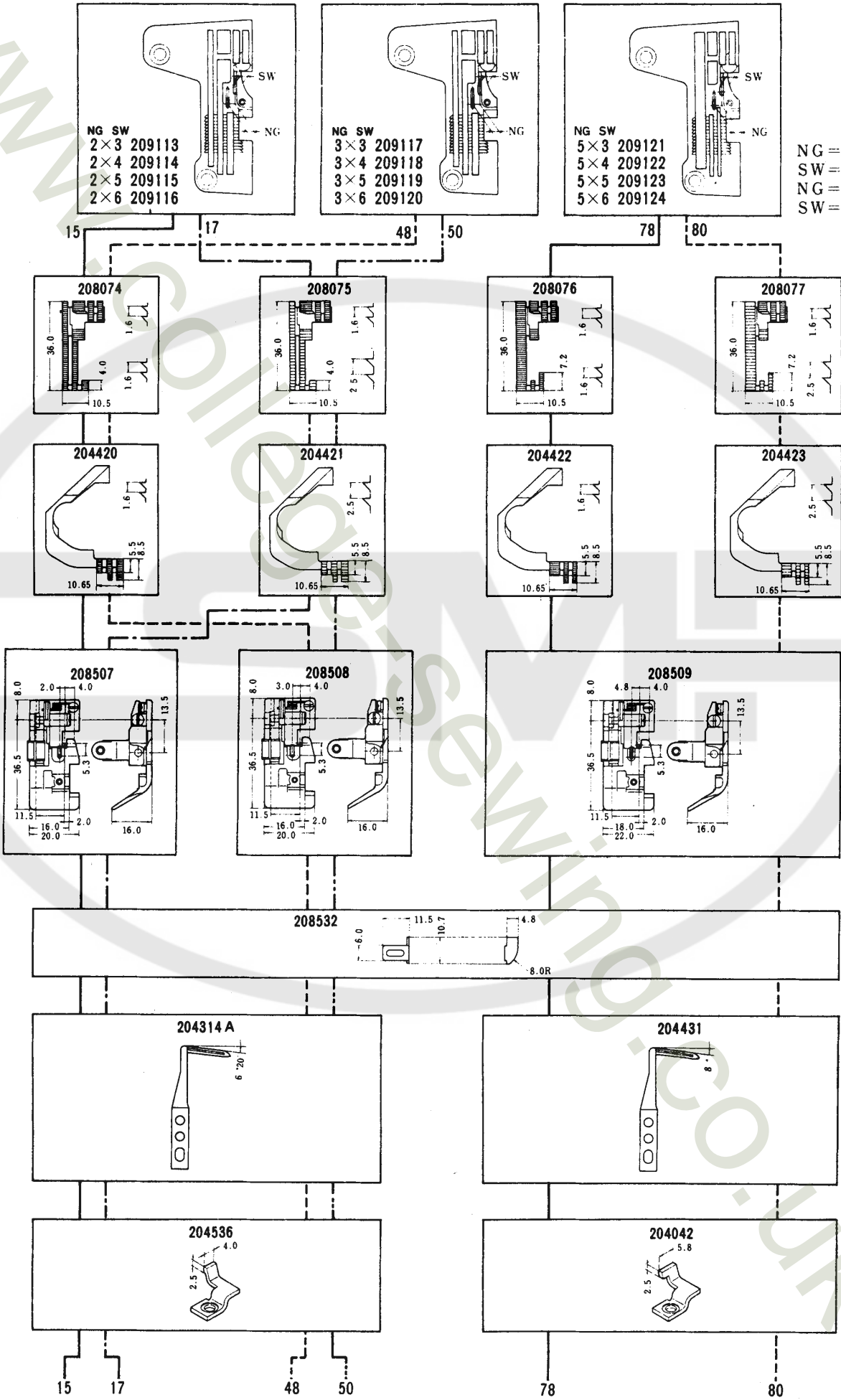


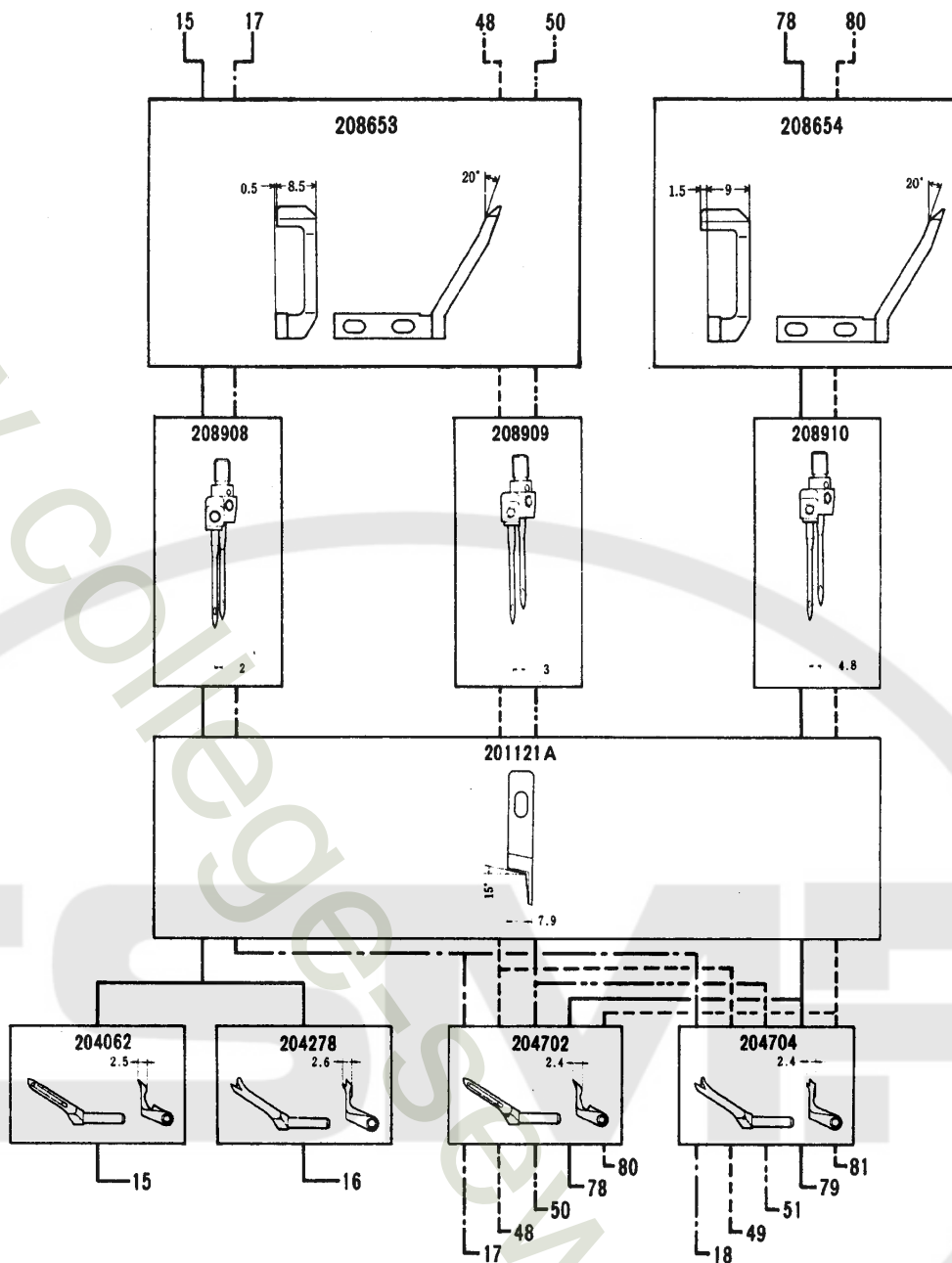
					
L132-74 (L132-75)	5	3, 4, 5, 6	0.6~2	一般布帛、ニット、タオル地、その他厚物の地縫 事務服、ジャンパー、ニットシャツ、パジャマ、子供服	For general seaming on woven or knit fabrics such as slacks, pajamas, shirts, sweatpants etc.
L132-76 (L132-77)	5	3, 4, 5, 6	0.6~2	太番手ニット、カーテン生地、その他厚物の地縫 極厚セーター、絨帳、シートカバー、厚手のガウン	For seaming on heavyweight materials.
L132-88 (L132-89)	5	5, 6	0.6~2	デニム、カーテン生地、その他厚物の地縫 Gパン、絨帳	Fitted with caterpillar foot for trouble-free seaming on jeans, workwear etc.
L132-91 (L132-92)	8	5	0.6~2	ジョーゼット等の薄物及び一般布帛の地縫 ブラウス、ワンピース、コート	Extra wide needle gauge. Seaming on light to medium woven or knit fabrics such as blouse.

●同じ形式のL132とL32(例:L132-38とL32-38)は、針板と二重環針の針受け後方を除き、全く同じゲージパーツを使っています。

●L132 and L32 machines of the same type number (Example: L132-38 and L32-38) have the same gauge parts except Needle Plate and Needle Guard (Rear) for the chainstitch needle.

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77	58
78	60
79	60
80	60
81	60
86	54
87	54
88	58
89	58
91	58
92	58
355	64
359	64
550	52
551	62
555	64
559	64





L132-15 (L132-16)	2	3,4,5,6	1~3		
L132-48 (L132-49)	3	3,4,5,6	1~3	一般布帛、トリコット、その他薄物から中厚物迄のヒダ取り用 婦人服、子供服、ネグリジェ、エプロン、カーテン	For intermittent shirring on light to medium weight materials such as negligee, curtains etc.
L132-78 (L132-79)	5	3,4,5,6	1~3		
L132-17 (L132-18)	2	3,4,5,6	1~3		
L132-50 (L132-51)	3	3,4,5,6	1~3	厚手の布帛、カーテン生地、その他厚物のヒダ取り用 絨毯、シートカバー、厚手のガウン	For intermittent shirring on heavy weight materials such as curtains, bed spreaders, gowns etc.
L132-80 (L132-81)	5	3,4,5,6	1~3		

ゲージパーツ系列構成図

送り形式：2W(2列巾広)

L132-551

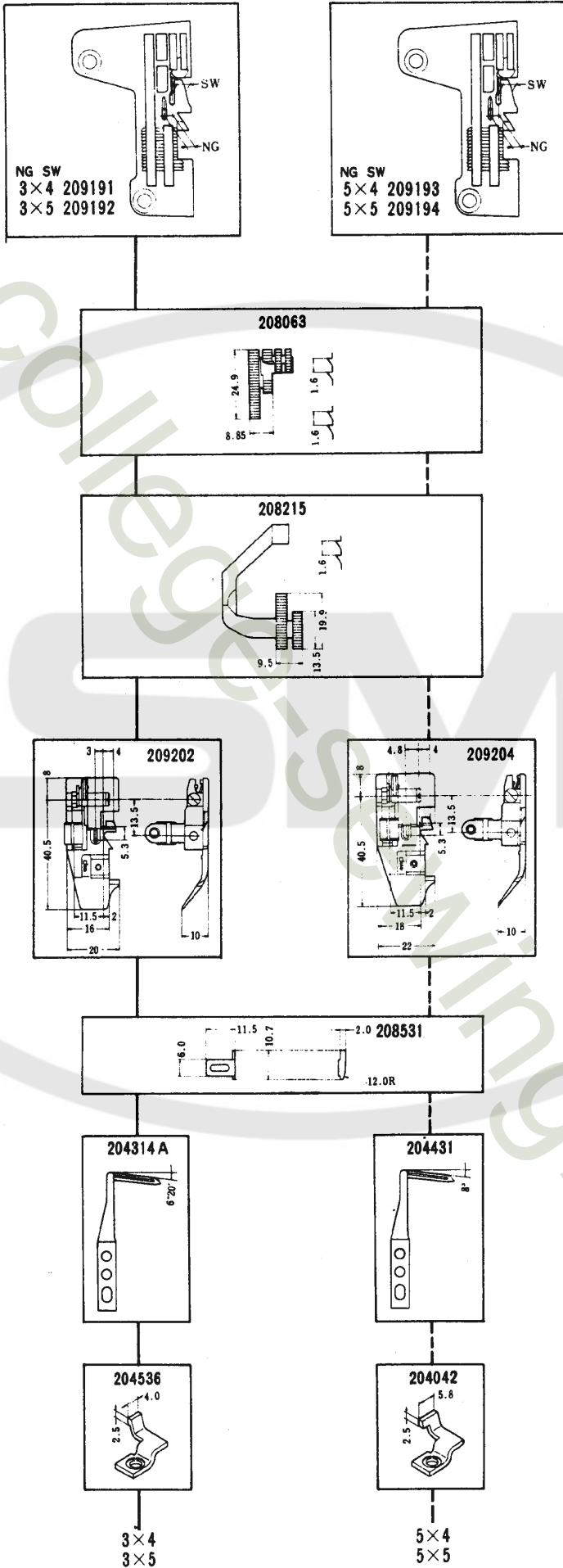
GAUGE PARTS CONSTRUCTION CHART

Feed pattern : 2W(2-row wide)

●同じ形式のL132とL32(例：L132-38とL32-38)は、針板と二重環針の針受け(後)を除き、全く同じゲージパーツを使っています。

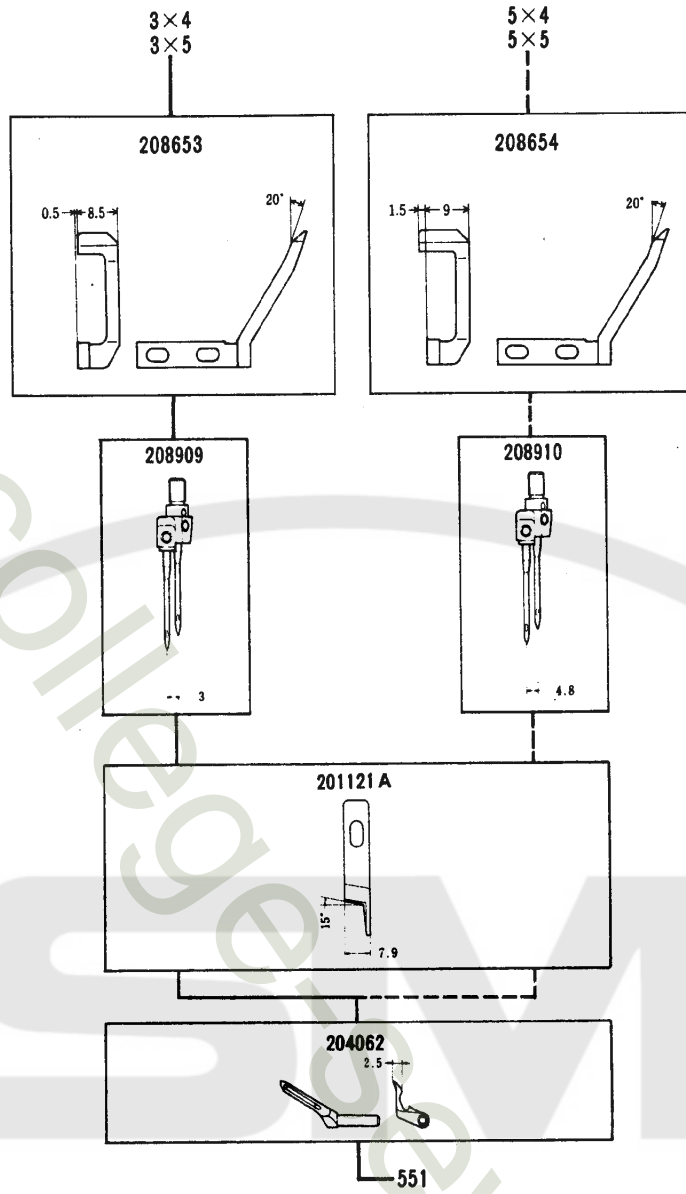
●L132 and L32 machines of the same type number (Example: L132-38 and L32-38) have the same gauge parts except Needle Plate and Needle Guard (Rear) for the chainstitch needle.

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51	60
70	54
71	54
72	54
73	54
74	58
75	58
76	58
77	58
78	60
79	60
80	60
81	60
86	54
87	54
88	58
89	58
91	58
92	58
355	64
359	64
550	52
551	62
555	64
559	64



NG = 針巾  
 SW = 縫巾  
 NG = Needle Gauge  
 SW = Seam Width





L132-551	3 5	4,5	0.7~2	ポケット縁テープ取り 男・婦人服	Fitted with a binding attachment to insert a tape inside seam. Ensures high quality results.

送り形式：2N(2列巾狭)  
2W(2列巾広)

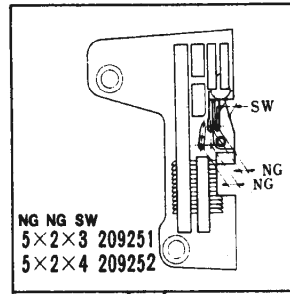
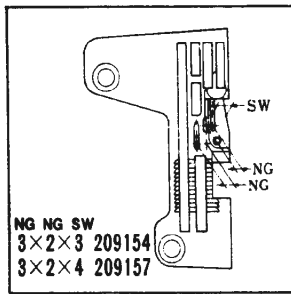
# L132-355, 359, 555, 559

Feed pattern : 2N(2-row narrow)  
2W(2-row wide)

● 同一形式のL132とL32(例：L132-38とL32-38)は、針板と二重環針の針受(後)を除き、全く同じゲージパーツを使っています。

● L132 and L32 machines of the same type number (Example: L132-38 and L32-38) have the same gauge parts except Needle Plate and Needle Guard (Rear) for the chainstitch needle.

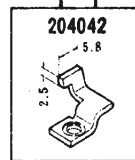
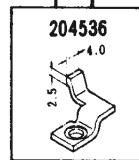
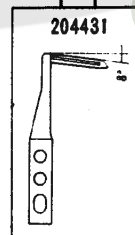
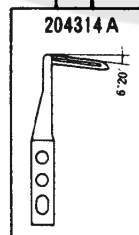
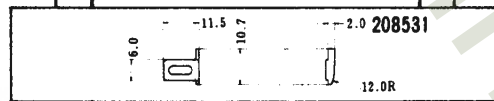
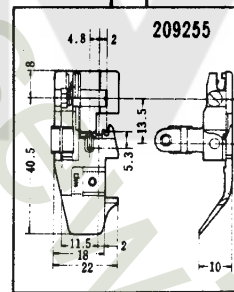
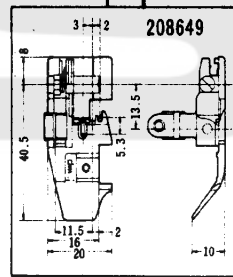
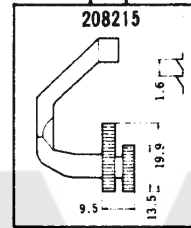
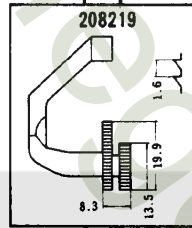
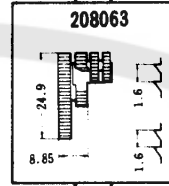
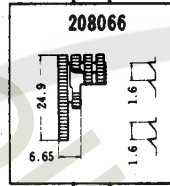
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73	54
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75	58
76	58
77	58
78	60
79	60
80	60
81	60
86	54
87	54
88	58
89	58
91	58
92	58
355	64
359	64
550	52
551	62
555	64
559	64



NG = 針巾  
SW = 縫巾  
NG = Needle Gauge  
SW = Seam Width

355 359

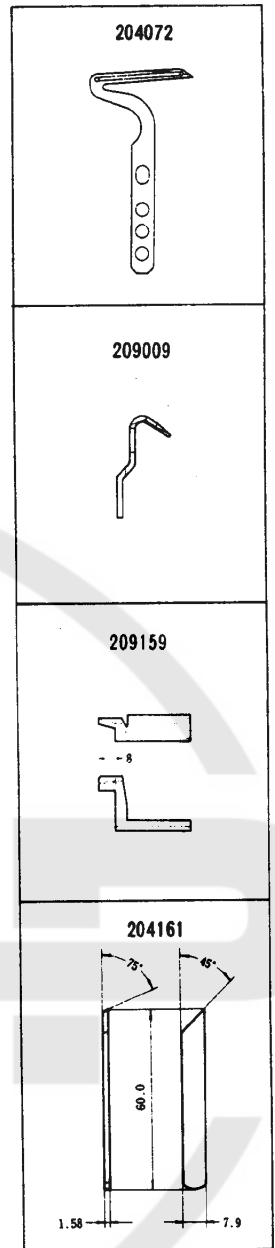
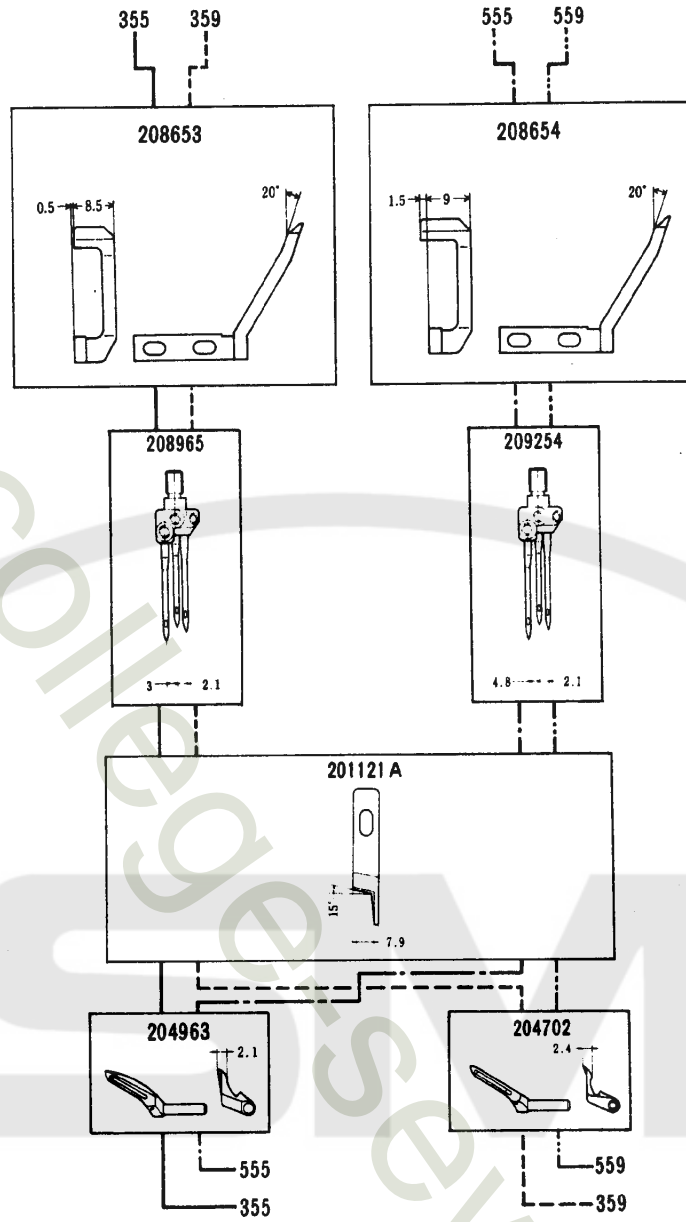
555 559









355 359

555 559

共通ゲージパーツ  
COMMON GAUGE PARTS



					
L132-355	3×2	3,4	0.6~2	極厚物から中厚物でかがり幅の広さとより強い縫目用 ジョーゼットのブラウス、婦人服	Versatile high speed machines. Five different stitch types make them especially suitable for short run, high fashion locations. Two further stitch types (503, 515) can be obtained merely by changing the upper looper.
L132-359	3×2	3,4	0.6~2		
L132-555	5×2	3,4	0.6~2		
L132-559	5×2	3,4	0.6~2		

ゲージパーツ系列構成図

送り形式：2列  
 チェーニングランド：なし

●同じ形式のL152とL52(例：L152-01とL52-01)は、全く同じゲージパーツを使っています。

L152-01,01s1,02

GAUGE PARTS  
 CONSTRUCTION CHART

Feed pattern : 2-row  
 Chaining land : no

●L152 and L52 machines of the same type number (Example: L152-01 and L52-01) have completely the same gauge parts.

204072 201121A

204991 { L152-18s1  
 L152-18s2

全機種共通ゲージパーツ  
 (87頁まで適用)  
 COMMON GAUGE PARTS  
 FOR ALL MACHINE TYPES  
 UP TO PAGE 87

SW

2 209298  
 3 209299  
 4 205773  
 5 209300

SW

2 202616  
 3 202617  
 4 202618  
 5 204913

02 01 01s1

204729 A

204674

NG = 針巾  
 SW = 縫巾  
 NG = Needle Gauge  
 SW = Seam Width

標準パーツ  
 = Standard parts

特別注文品  
 = Optional parts

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13	78
15	76
16s2	74
17	70
17s1	70
18	84
18s1	84
18s2	84
23	78
24	72
25	76
26	70
27	70
28	70
29	82
31	70
34	78
37	82
51	80
52	80
53	72
54	68
55	86
56	80
57	72
59	80
260	74

204730-BF

204977-BF

201152E

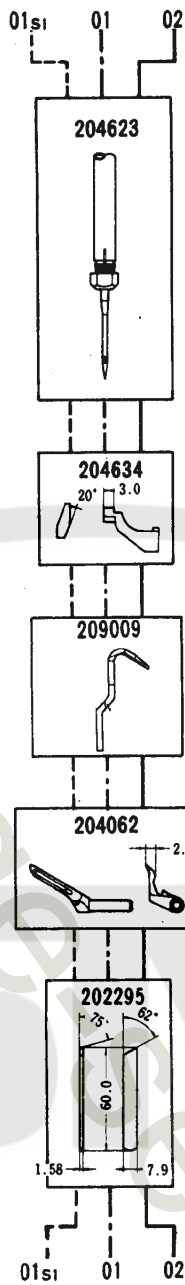
201473B







201155C

201224B

210584

01s1 01 02



					
L152-01	2,3,4,5	505	0.6~2	薄生地、中厚生地の襟引及び地縫 一般メリヤス肌着：U首シャツ、ランニング、 ショーツ	Three thread blindstitch hemming on U-necked undershirts athletic shirts, mens and womens briefs etc.
L152-01s1	2,3,4,5	505	1~3		
L152-02	2,3,4,5	504	0.6~2	薄生地、中厚生地の地縫 メリヤス肌着、婦人子供服	For sleeve, side and shoulder closing operations on light to medium weight materials such as un- derwear and ladies' and children's outerwear.

送り形式：2列  
 チェーニングランド：付

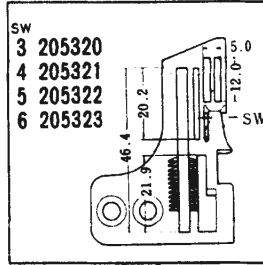
# L152-03, 54

Feed pattern : 2-row  
 Chaining land : yes

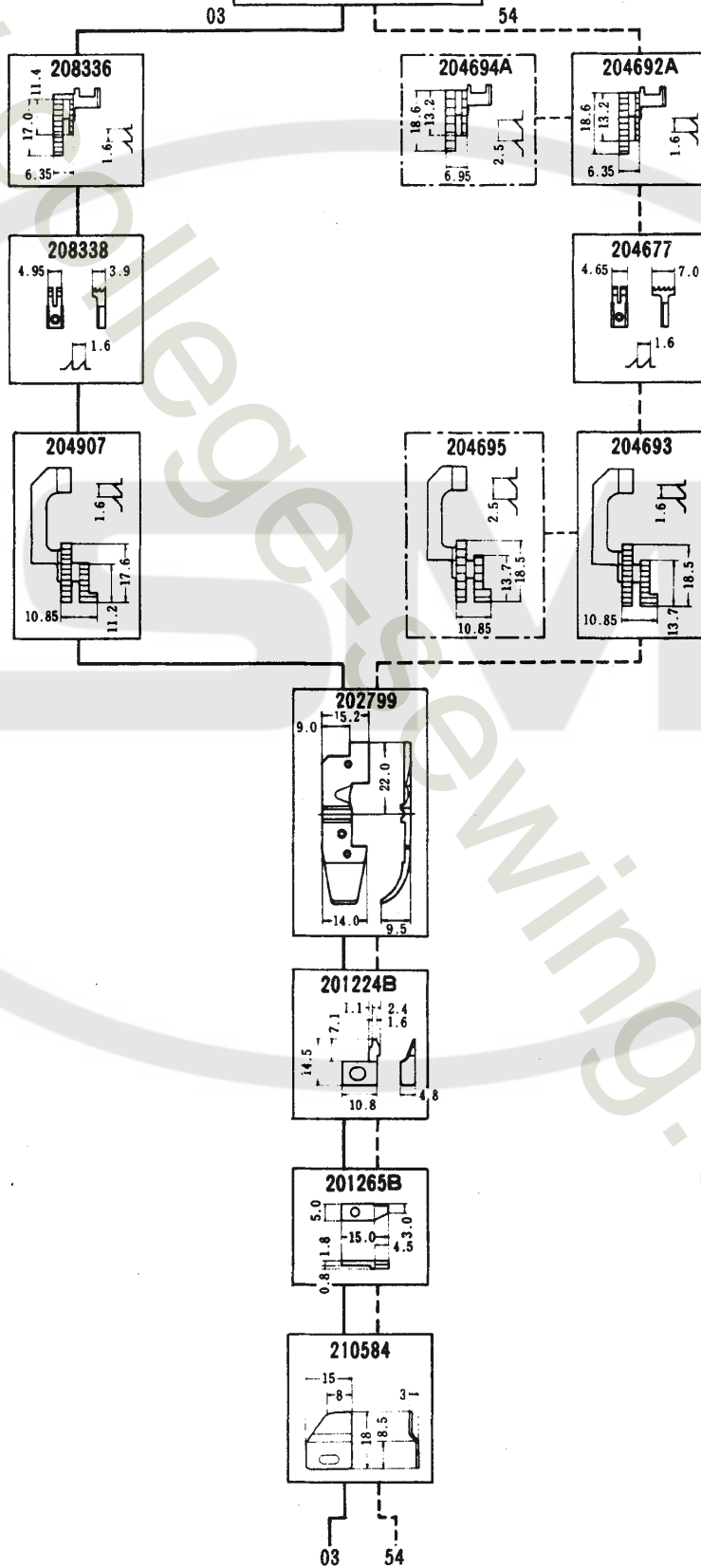
●同じ形式のL152とL52(例：L152-01とL52-01)は、全く同じゲージパーツを使っています。

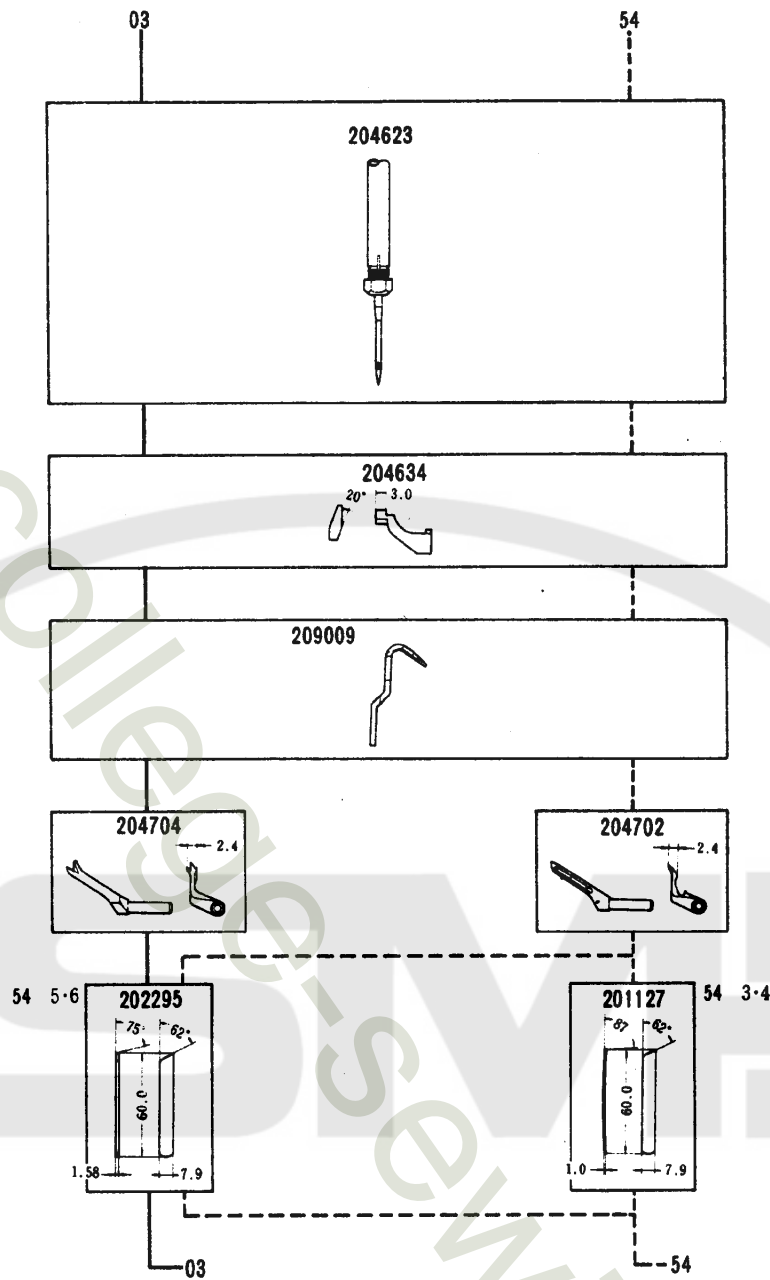
●L152 and L52 machines of the same type number (Example: L152-01 and L52-01) have completely the same gauge parts.

L152-	PAGE
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15	76
16s2	74
17	70
17s1	70
18	84
18s1	84
18s2	84
23	78
24	72
25	76
26	70
27	70
28	70
29	82
31	70
34	78
37	82
51	80
52	80
53	72
54	68
55	86
56	80
57	72
59	80
260	74



NG = 針巾  
 SW = 縫巾  
 NG = Needle Gauge  
 SW = Seam Width





L152-03	3, 4, 5, 6	503	0.6~1.3	中厚生地のサージング 学生服、ズボン、ジャケット	General serging operations on slacks, jackets working wear etc.
L152-54	3, 4, 5, 6	504	0.6~2	薄生地、中厚生地の地縫 婦人子供服、スポーツウェア	For sleeve, side and shoulder closing operations on light to medium weight materials such as underwear and ladies' and children's outerwear.

ゲージパーツ系列構成図

送り形式：3列  
チェーニングランド：なし

L152-17, 17s1, 26, 27, 28, 31

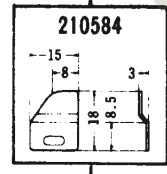
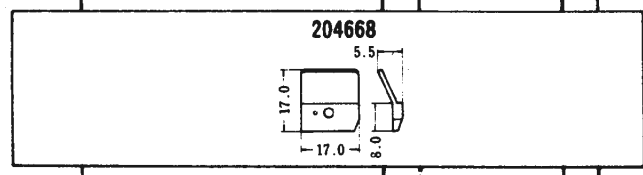
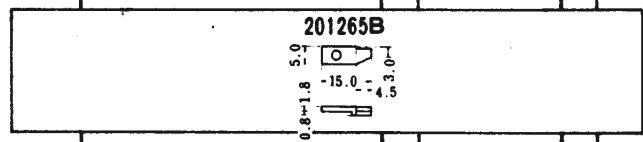
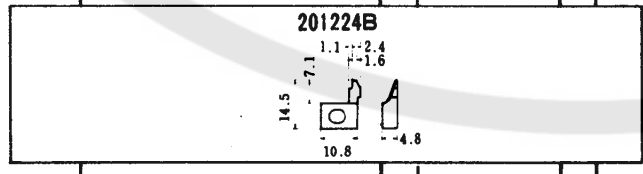
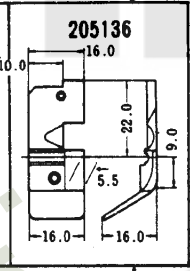
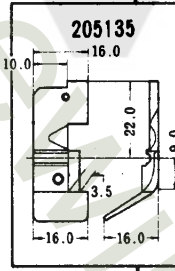
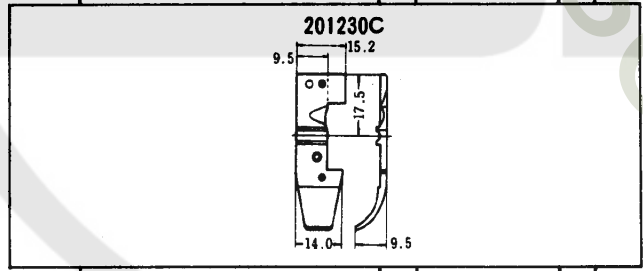
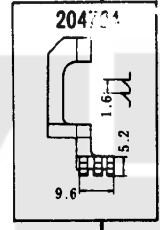
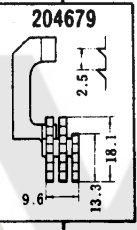
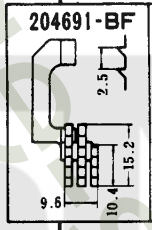
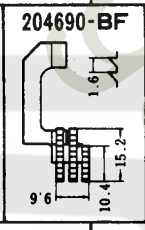
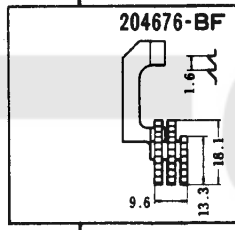
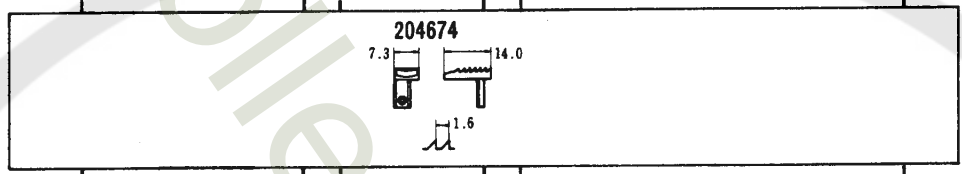
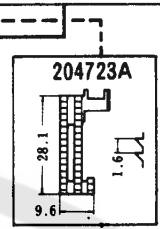
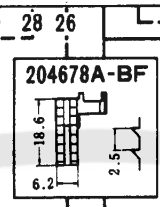
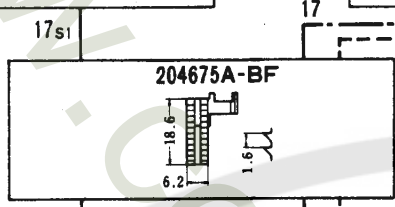
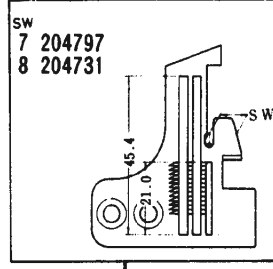
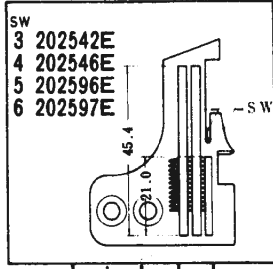
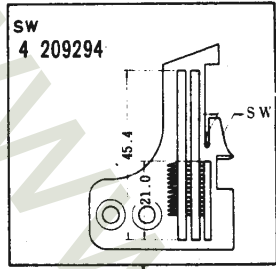
GAUGE PARTS CONSTRUCTION CHART

Feed pattern : 3-row  
Chaining land : no

●同じ形式のL152とL52(例：L152-01とL52-01)は、全く同じゲージパーツを使っています。

●L152 and L52 machines of the same type number (Example: L152-01 and L52-01) have completely the same gauge parts.

L152-	PAGE
01	66
01s1	66
02	66
03	68
05	76
05s1	76
09	82
11	82
12	78
13	78
15	76
16s2	74
17	70
17s1	70
18	84
18s1	84
18s2	84
23	78
24	72
25	76
26	70
27	70
28	70
29	82
31	70
34	78
37	82
51	80
52	80
53	72
54	68
55	86
56	80
57	72
59	80
260	74



NG = 針巾  
SW = 縫巾  
NG = Needle Gauge  
SW = Seam Width

17s1

17

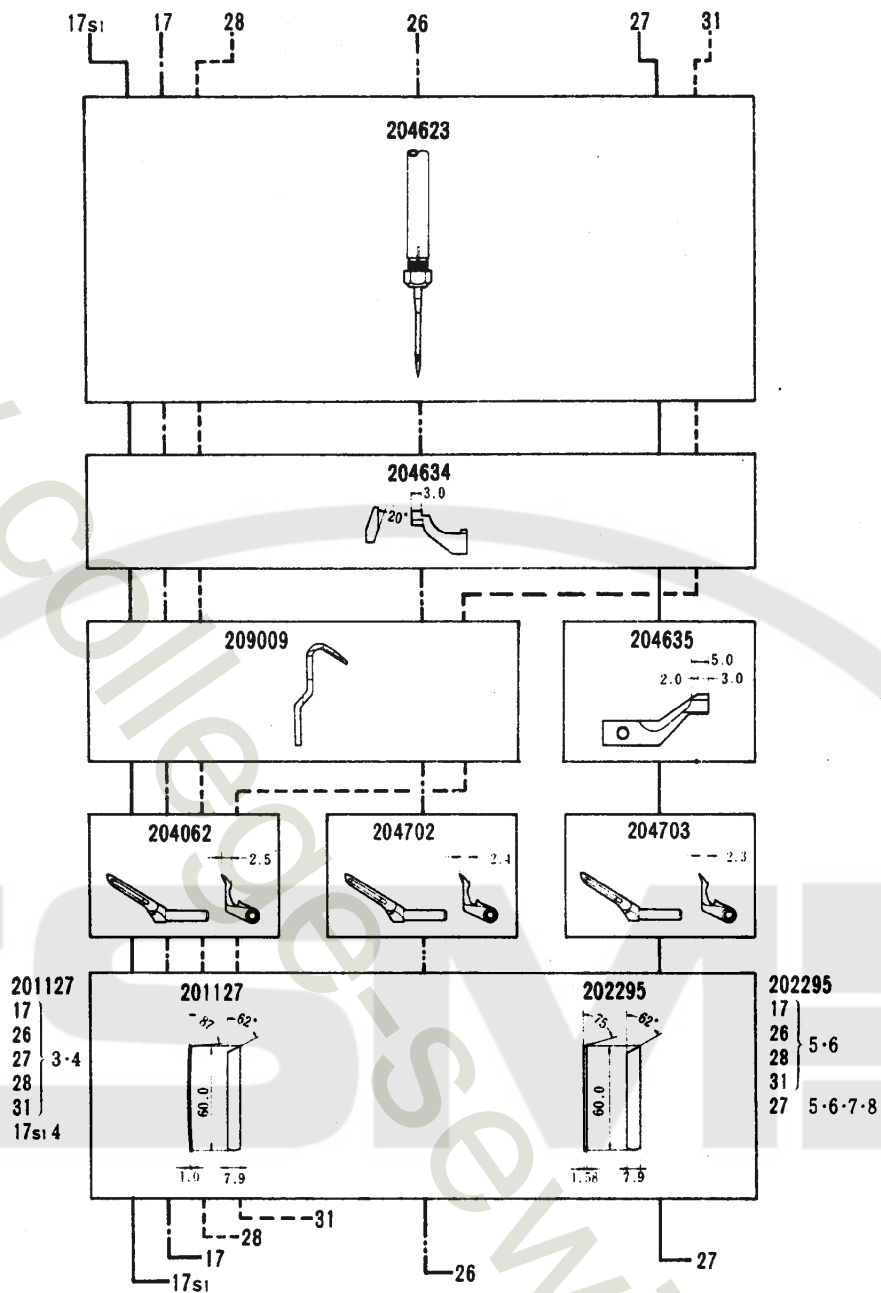
28

26

27

31





L152-17	3,4,5,6	504	0.6~2	薄生地、中厚生地の地縫 メリヤス肌着、婦人子供服	For sleeve, side and shoulder closing operations on light to medium weight materials such as underwear and ladies' and children's outerwear.
L152-17s1	4	504	0.6~2	ジョーゼット等の薄生地の脇縫及び捨縫 ブラウス、ワンピース	For sleeve, side and shoulder closing operations on fine materials such as georgette.
L152-26	3,4,5,6	504	1~3	厚生地(毛織物)の地縫 セーター、カーディガン	Specially designed for seaming bulky knit materials such as sweaters, cardigans etc.
L152-27	3,4,5,6 7,8	504	0.6~2	デニム、極厚生地の地縫 Gパン、緞帳	Seaming or serging on extra heavy weight materials such as jeans.
L152-28	3,4,5,6	504	1~3	中厚生地の地縫 セーター、カーディガン、ガードル、水着	For sleeve, side and shoulder closing operations on light to medium weight materials such as underwear and ladies' and children's outerwear.
L152-31	3,4,5,6	504	1~3	薄生地、中厚生地のヒダ取り用 婦人子供服、ネグリジェ、エプロン、カーテン	Single needle overedges for intermittent shirring on light to medium weight materials such as negligee, curtains etc.

ゲージパーツ系列構成図

送り形式：3列  
チェーニングランド：付

L152-24, 53, 57

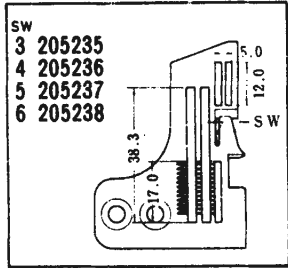
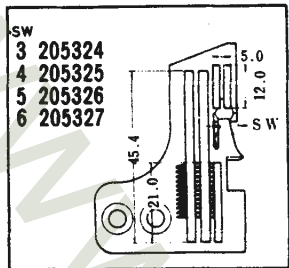
GAUGE PARTS CONSTRUCTION CHART

Feed pattern : 3-row  
Chaining land : yes

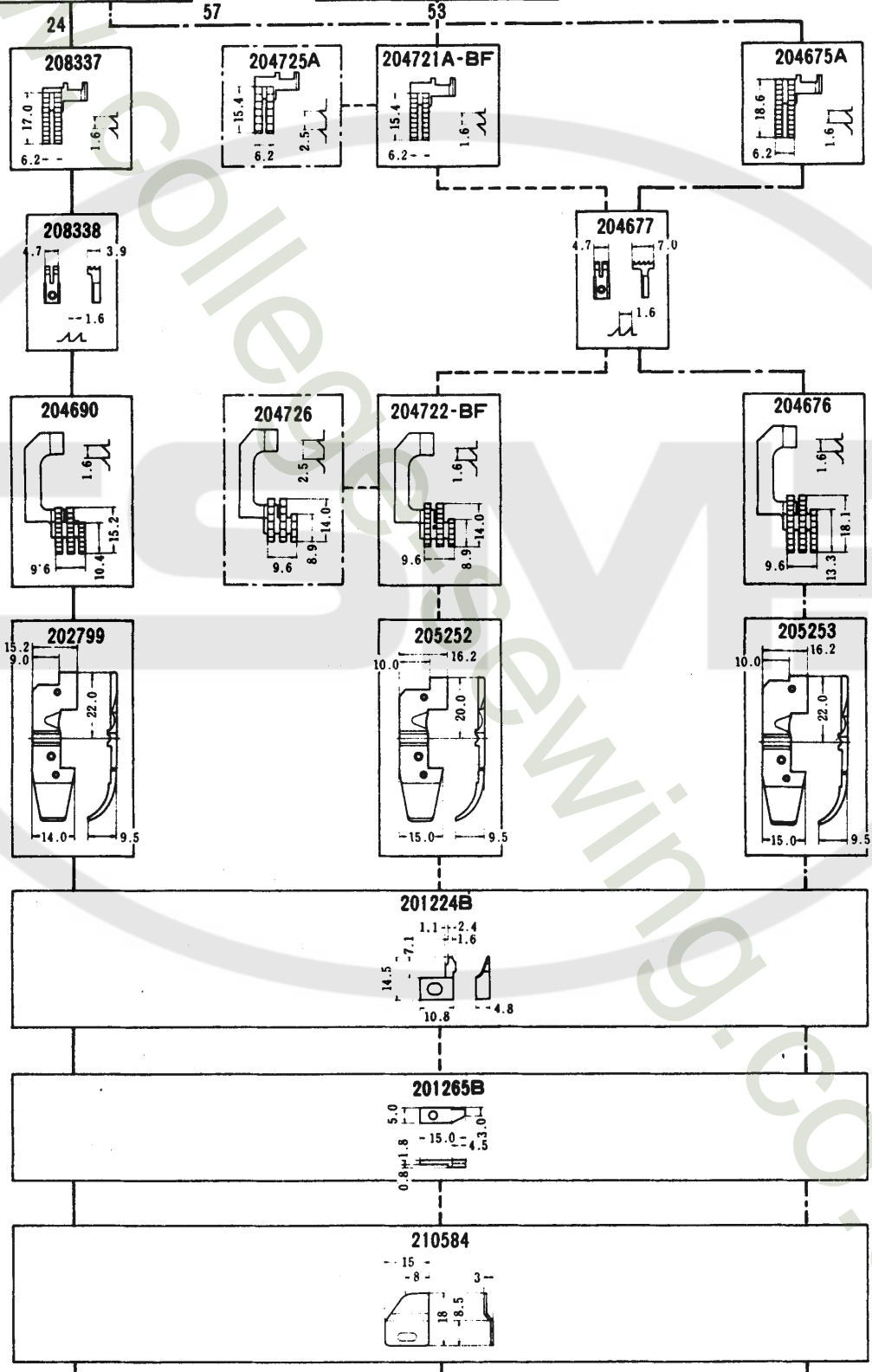
●同じ形式のL152とL52(例：L152-01とL52-01)は、全く同じゲージパーツを使っています。

●L152 and L52 machines of the same type number (Example: L152-01 and L52-01) have completely the same gauge parts.

L152-	PAGE
01	66
01 <sub>s1</sub>	66
02	66
03	68
05	76
05 <sub>s1</sub>	76
09	82
11	82
12	78
13	78
15	76
16 <sub>s2</sub>	74
17	70
17 <sub>s1</sub>	70
18	84
18 <sub>s1</sub>	84
18 <sub>s2</sub>	84
23	78
24	72
25	76
26	70
27	70
28	70
29	82
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37	82
51	80
52	80
53	72
54	68
55	86
56	80
57	72
59	80
260	74



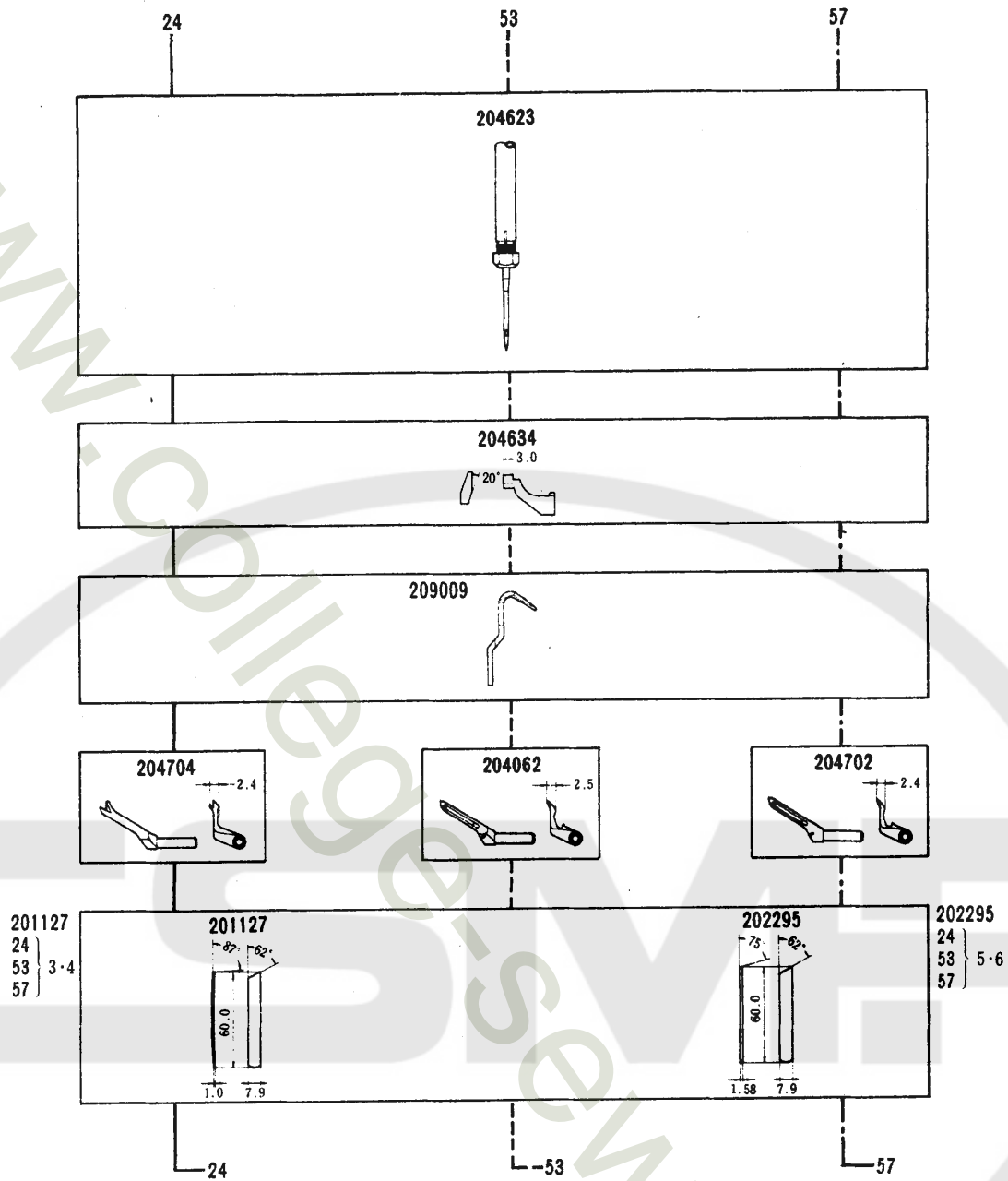
NG = 針巾  
SW = 縫巾  
NG = Needle Gauge  
SW = Seam Width









24

53

57



					
L152-24	3, 4, 5, 6	503	0.6~1.3	中厚生地のサージング 学生服、ズボン、ジャケット	General serging operations on slacks, jackets working wear etc.
L152-53	3, 4, 5, 6	504	0.6~2	薄生地、中厚生地之地縫 下着、セーター、ドレス	For sleeve, side and shoulder closing operations on light to medium weight materials such as underwear and ladies' and children's outerwear.
L152-57	3, 4, 5, 6	504	0.6~2	中厚生地之地縫 ベッドカバー、椅子カバー	Seaming on medium heavy materials such as bed spreaders, chair covers etc.

ゲージパーツ系列構成図

送り形式：2列、1列  
 チェーニングランド：なし

●同じ形式のL152とL52(例：L152-01とL52-01)には、全く同じゲージパーツを使っています。

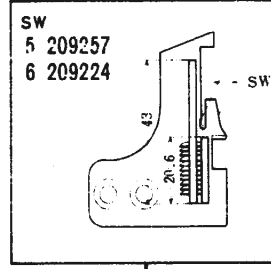
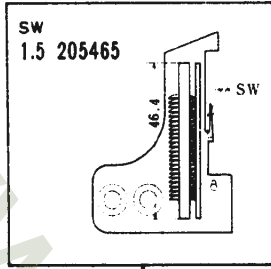
L152-16s2, 260

GAUGE PARTS CONSTRUCTION CHART

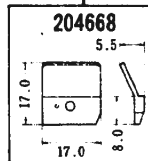
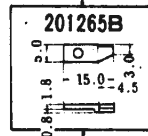
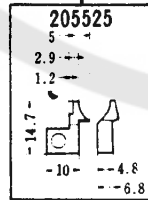
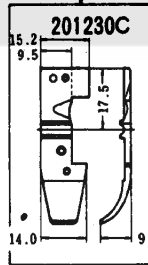
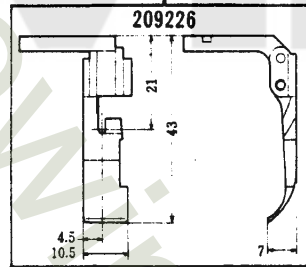
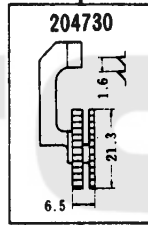
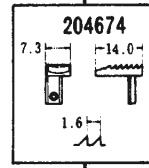
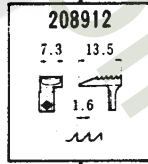
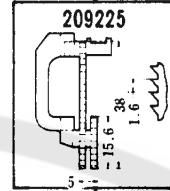
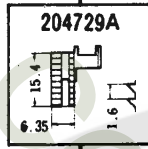
Feed pattern : 2-row, 1-row  
 Chaining land : no

●L152 and L52 machines of the same type number (Example: L152-01 and L52-01) have completely the same gauge parts.

L152-	PAGE	ページ
01	66	
01s1	66	
02	66	
03	68	
05	76	
05s1	76	
09	82	
11	82	
12	78	
13	78	
15	76	
16s2	74	
17	70	
17s1	70	
18	84	
18s1	84	
18s2	84	
23	78	
24	72	
25	76	
26	70	
27	70	
28	70	
29	82	
31	70	
34	78	
37	82	
51	80	
52	80	
53	72	
54	68	
55	86	
56	80	
57	72	
59	80	
260	74	

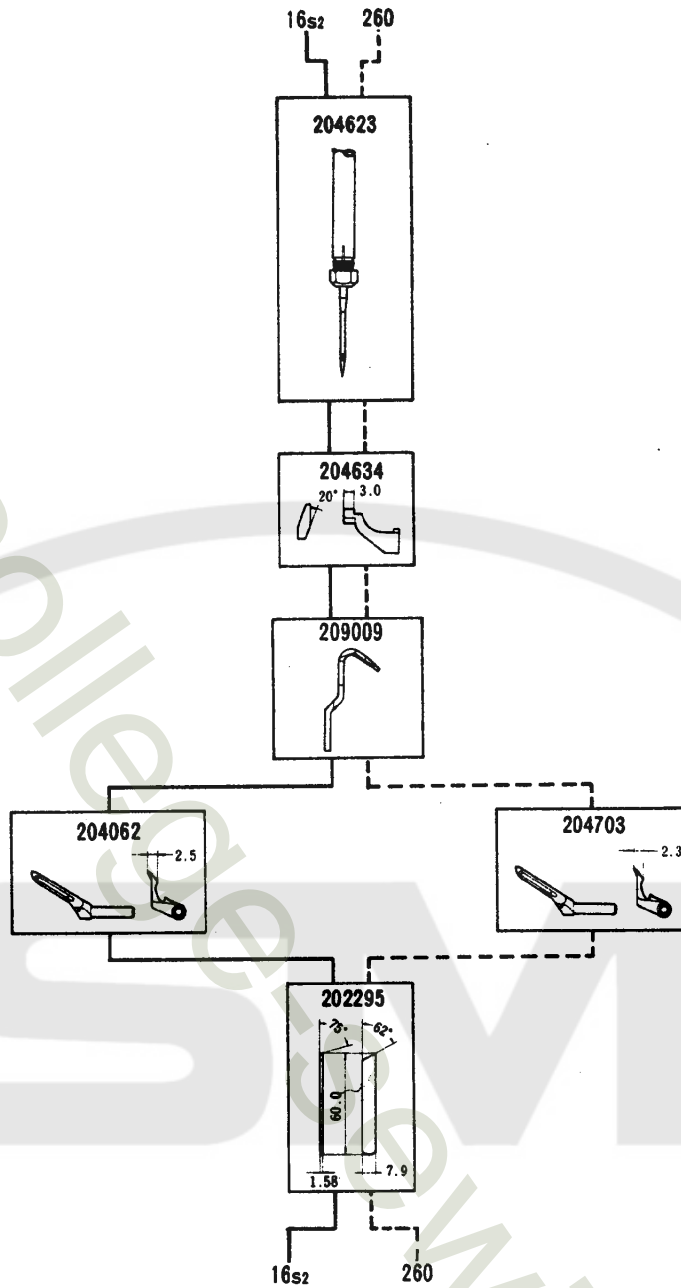


NG = 針巾  
 SW = 縫巾  
 NG = Needle Gauge  
 SW = Seam Width



16s2

260



L152-16s2	1.5	504	0.6~2	卷爪付押エを装備した薄生地の下巻縫 ワンピース、ブラウス等婦人服の袖口及びカー テン、ハンカチ、ネッカチーフ	Three thread overedger for turndown hemming on lightweight materials such as handkerchiefs, cur- tains etc.
L152-260	5,6	504		ジッパー付用 Gパン	Attaching zipper.

ゲージパーツ系列構成図

L152-05, 05s1, 15, 25

GAUGE PARTS CONSTRUCTION CHART

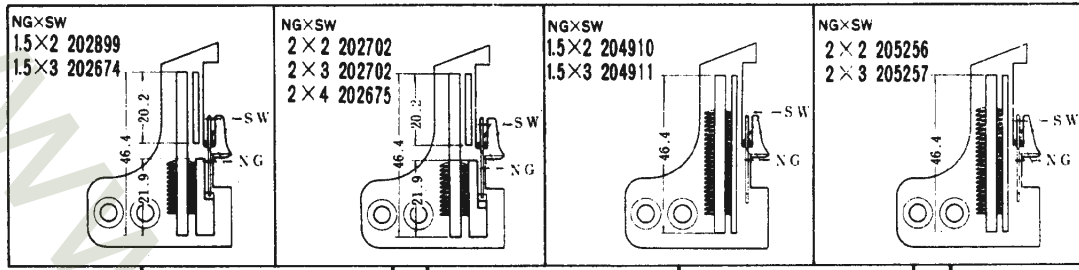
送り形式：2列  
チェーンングランド：なし

Feed pattern : 2-row  
Chaining land : no

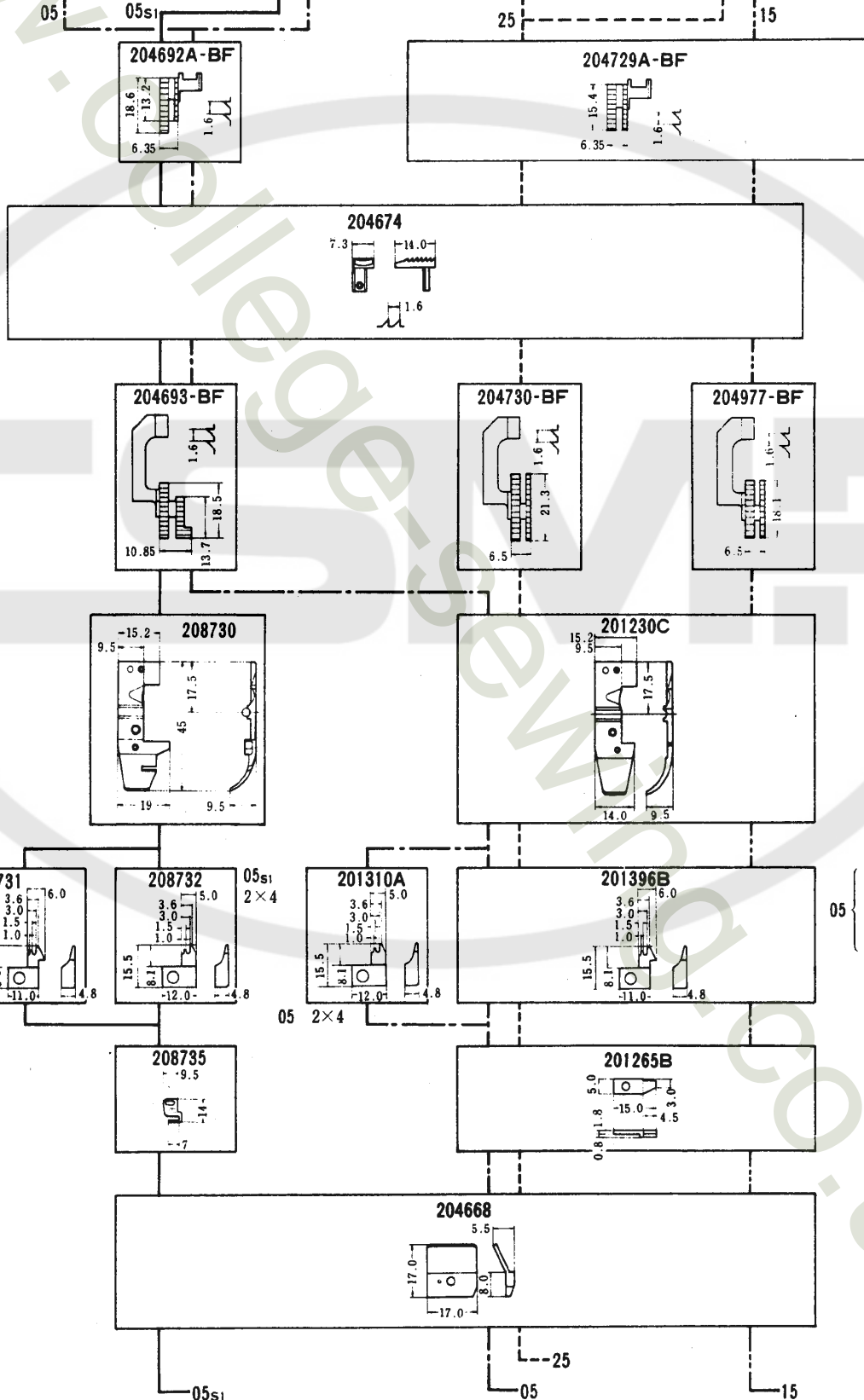
●同じ形式のL152とL52(例：L152-01とL52-01)は、全く同じゲージパーツを使っています。

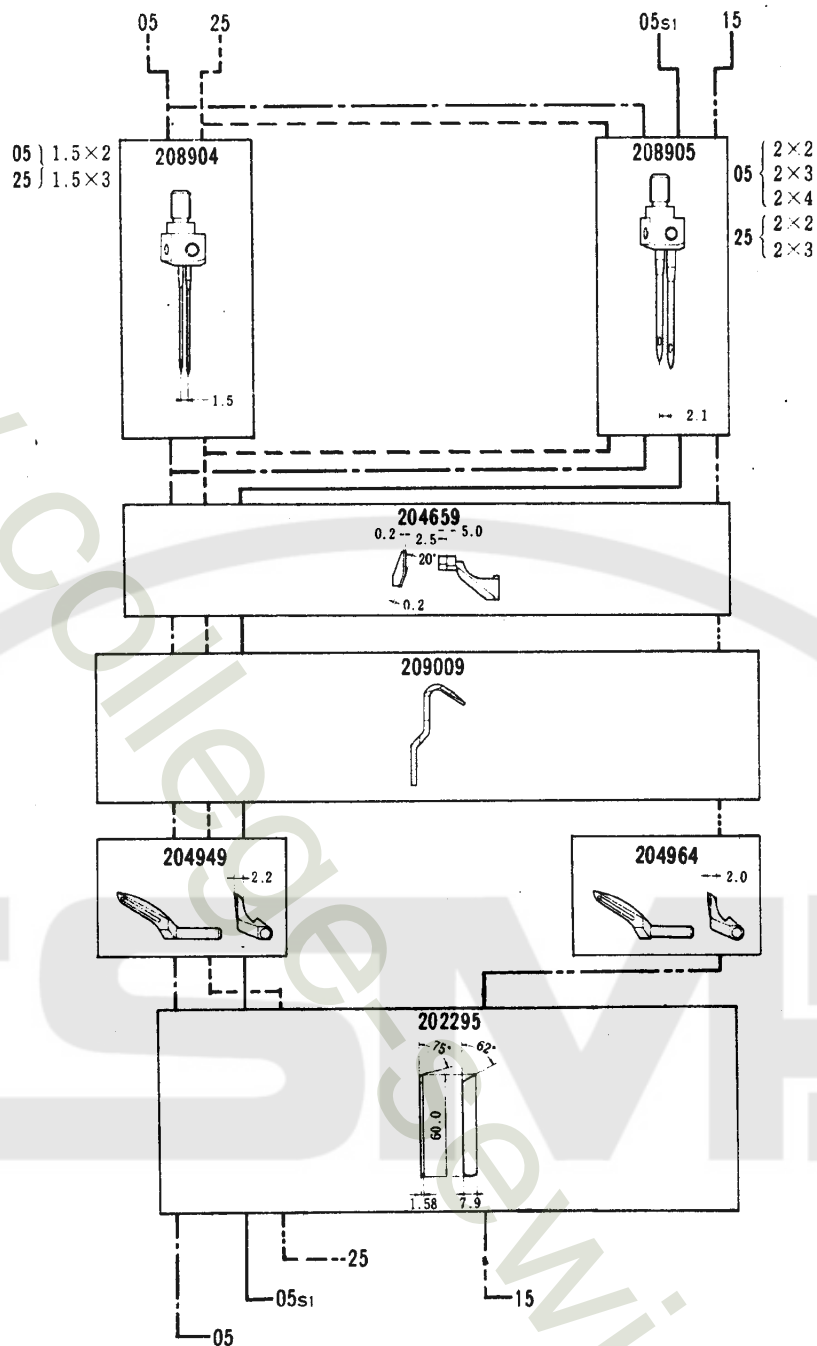
●L152 and L32 machines of the same type number (Example: L152-01 and L52-01) have completely the same gauge parts.

L152-	PAGE
01	66
01s1	66
02	66
03	68
05	76
05s1	76
09	82
11	82
12	78
13	78
15	76
16s2	74
17	70
17s1	70
18	84
18s1	84
18s2	84
23	78
24	72
25	76
26	70
27	70
28	70
29	82
31	70
34	78
37	82
51	80
52	80
53	72
54	68
55	86
56	80
57	72
59	80
260	74



NG = 針巾  
SW = 縫巾  
NG = Needle Gauge  
SW = Seam Width





L152-05	1.5 2	2,3 2,3,4	514	0.6~2	薄生地、中厚生地の地縫 メリヤス肌着、婦人子供服、カジュアルウェア		Two needle machines for closing and attaching sleeves and side closing on light to medium weight materials.
L152-05s1	2	2,3,4					
L152-15	2	2,3	514	1~3	中厚生地の地縫 セーター、カーディガン		Specially designed for seaming bulky knit materials such as sweaters, cardigans etc.
L152-25	1.5 2	2,3	514	0.6~2	薄生地、中厚生地の地縫 メリヤス肌着、セーター、カーディガン		Two needle machines for closing and attaching sleeves and side closing on light to medium weight materials.

ゲージパーツ系列構成図

送り形式：3列  
 チェーニングランド：なし

L152-12, 13, 23, 34

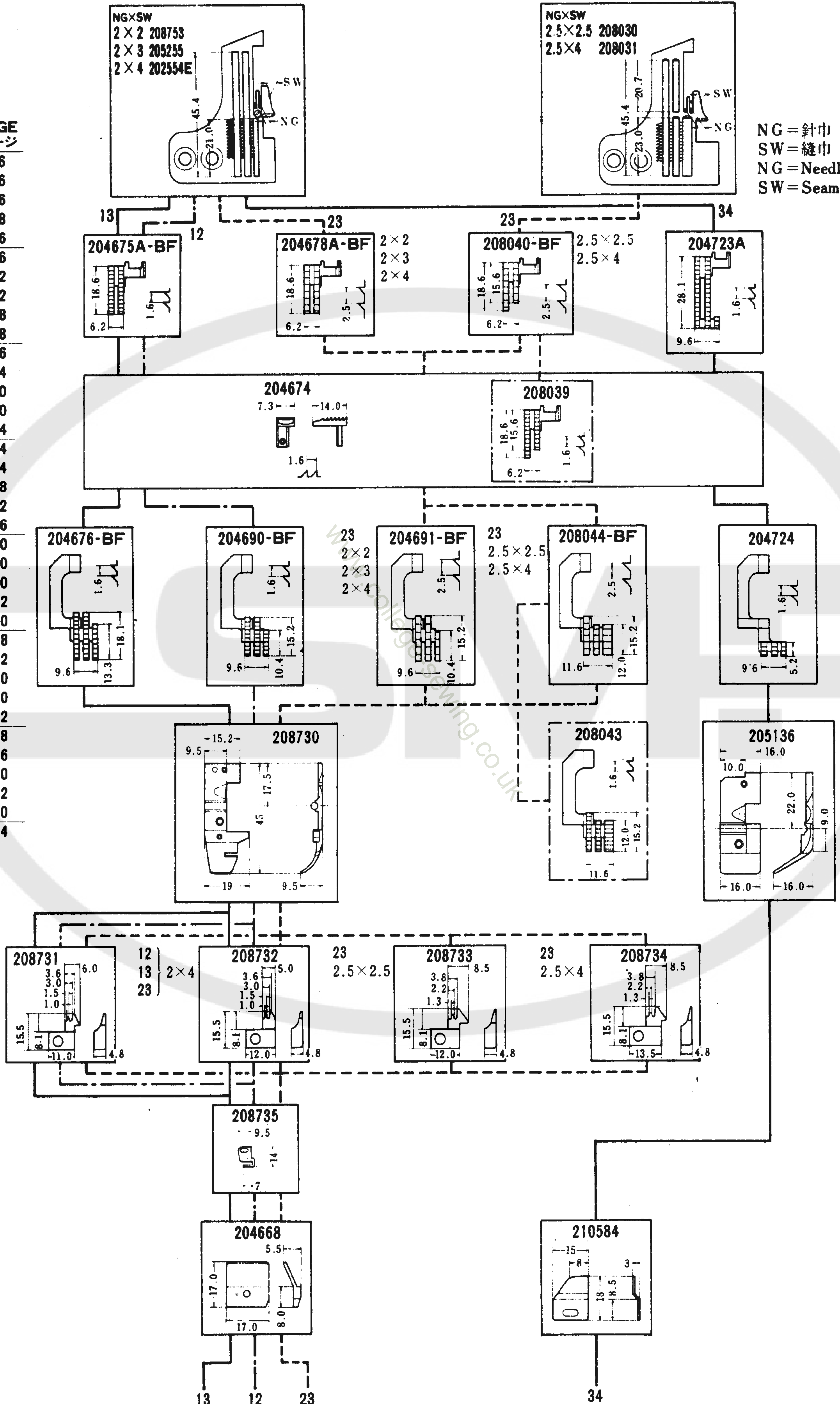
GAUGE PARTS CONSTRUCTION CHART

Feed pattern : 3-row  
 Chaining land : no

●同じ形式のL152とL52(例：L152-01とL52-01)は、全く同じゲージパーツを使っています。

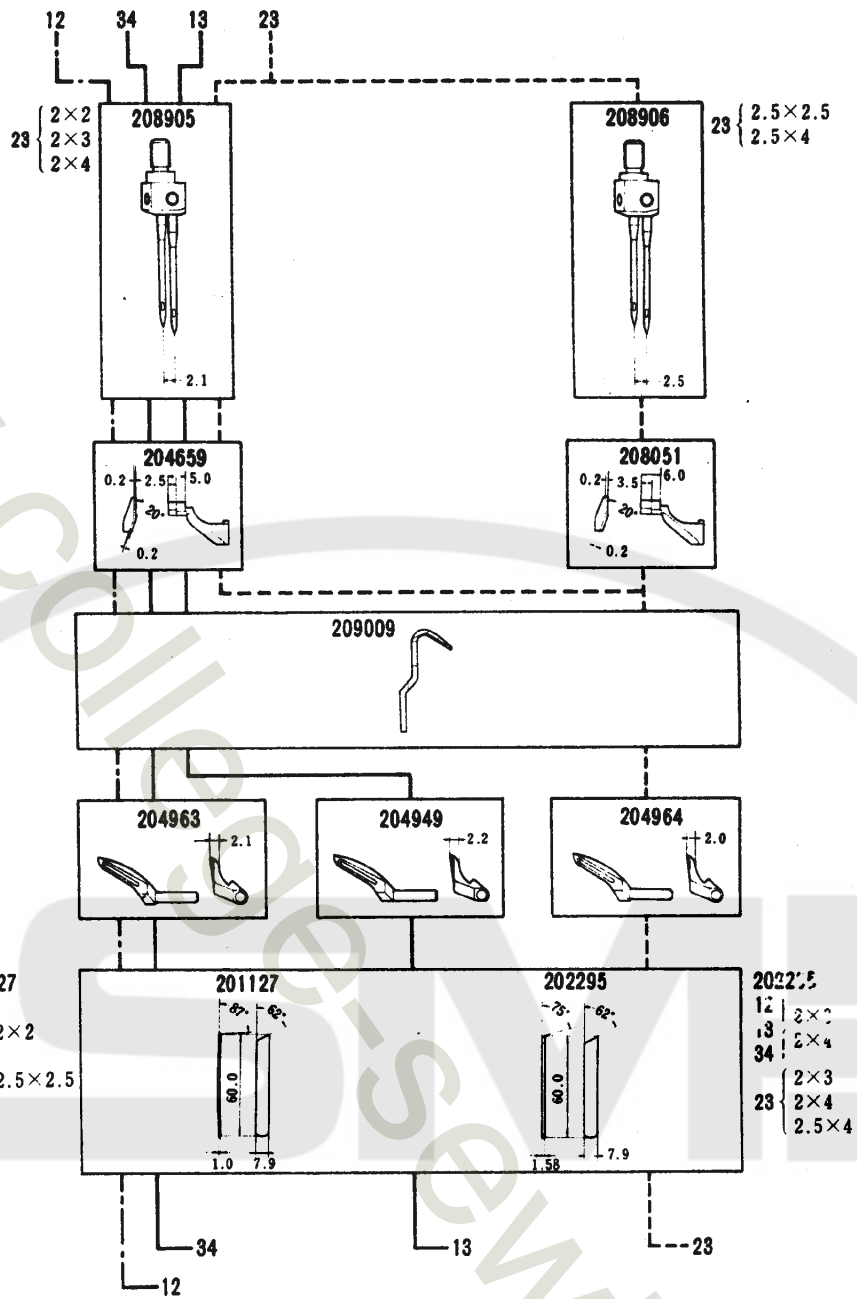
●L152 and L52 machines of the same type number (Example: L152-01 and L52-01) have completely the same gauge parts.

L152-	PAGE
01	66
01s1	66
02	66
03	68
05	76
05s1	76
09	82
11	82
12	78
13	78
15	76
16s2	74
17	70
17s1	70
18	84
18s1	84
18s2	84
23	78
24	72
25	76
26	70
27	70
28	70
29	82
31	70
34	78
37	82
51	80
52	80
53	72
54	68
55	86
56	80
57	72
59	80
260	74



NG = 針巾  
 SW = 縫巾  
 NG = Needle Gauge  
 SW = Seam Width





L152-12	2	2, 3, 4	514	1~3	薄生地、中厚生地の地縫 メリヤス肌着、婦人服、カジュアルウェア	Specially designed for seaming bulky knit materials such as sweaters, cardigans etc.	
L152-13	2	2, 3, 4	514	0.6~2	中厚生地の地縫 セーター、カーディガン、ガードル、水着	Two needle machines for closing and attaching sleeves and side closing on light to medium weight materials.	
L152-23	2	2, 3, 4	514	1~3	厚生地(毛織物)の地縫用 セーター、カーディガン	Specially designed for seaming bulky knit materials such as sweaters, cardigans etc.	
	2.5	2.5, 4					
L152-34	2	2, 3, 4	514	1~3	薄生地、中厚生地のヒダ取り 婦人子供服、ネグリジェ、エプロン、カーテン	Two needle overedges for intermittent shirring on light to medium weight materials such as negligee, curtains etc.	

ゲージパーツ系列構成図

送り形式：3列  
チェーンングランド：付

L152-51, 52, 56, 59

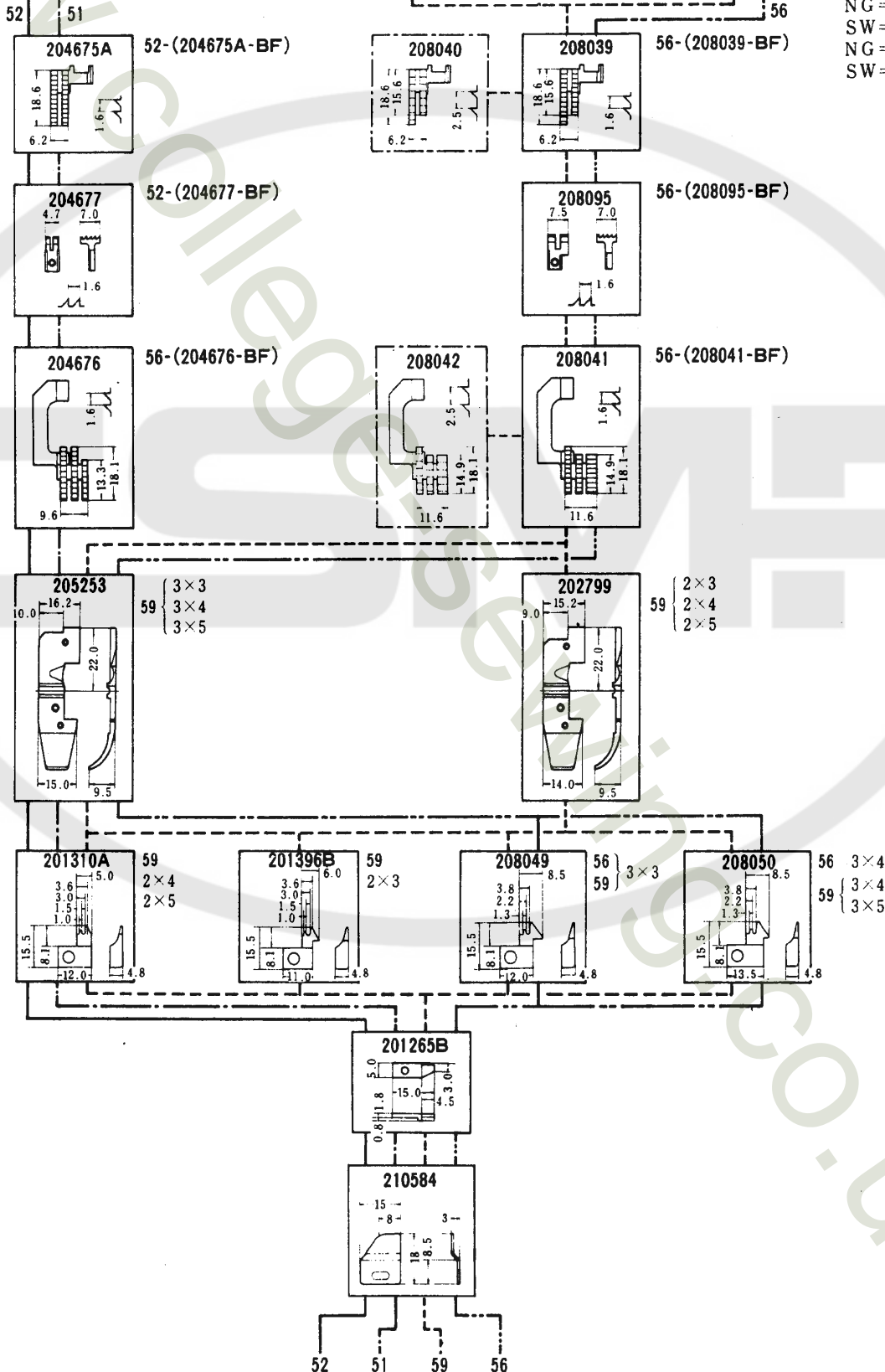
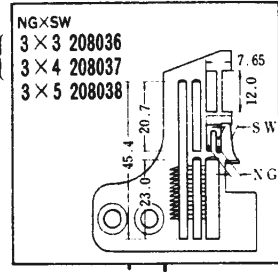
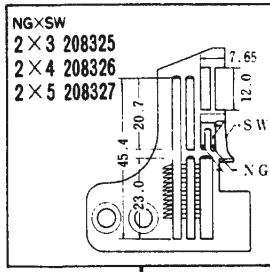
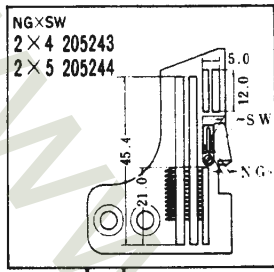
GAUGE PARTS  
CONSTRUCTION CHART

Feed pattern : 3-row  
Chaining land : yes

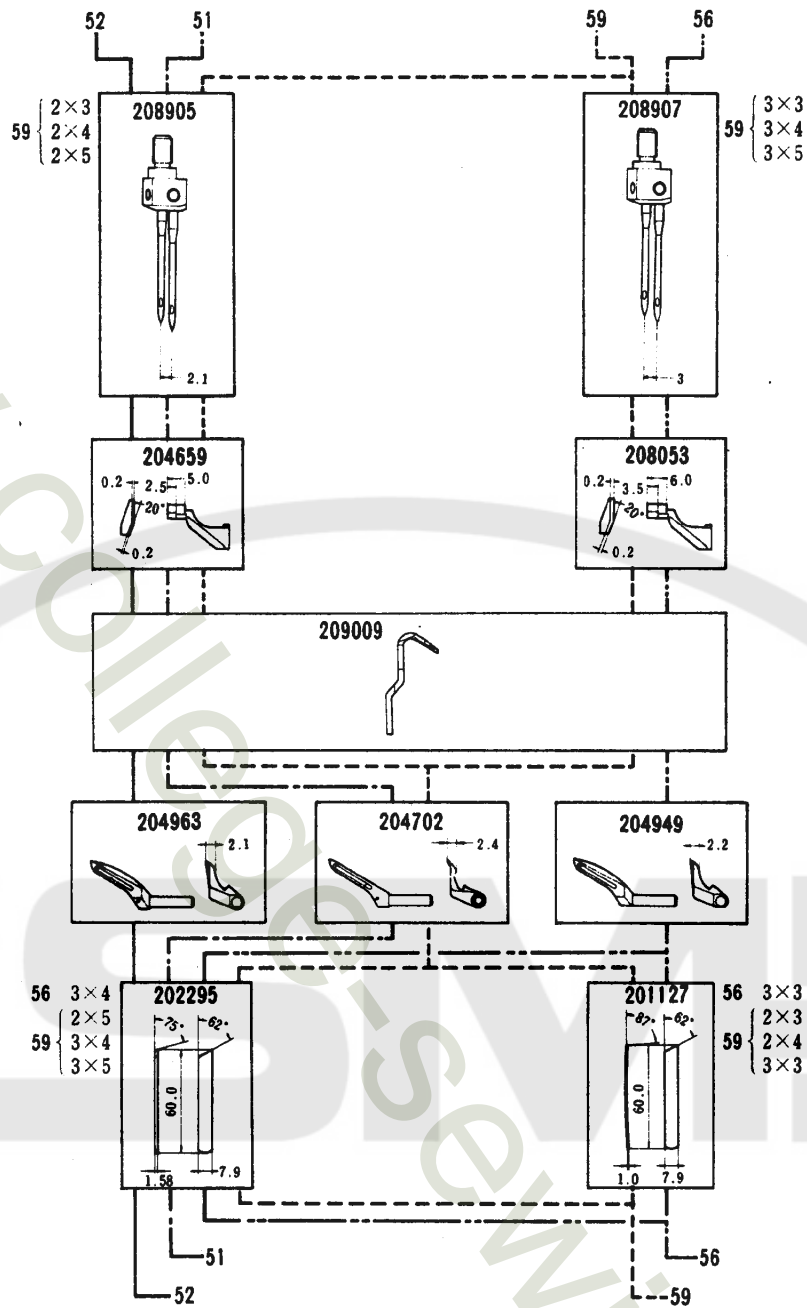
●同じ形式のL152とL52(例：L152-01とL52-01)は、全く同じゲージパーツを使っています。

●L152 and L52 machines of the same type number (Example: L152-01 and L52-01) have completely the same gauge parts.

L152-ページ	PAGE
01	66
01s1	66
02	66
03	68
05	76
05s1	76
09	82
11	82
12	78
13	78
15	76
16s2	74
17	70
17s1	70
18	84
18s1	84
18s2	84
23	78
24	72
25	76
26	70
27	70
28	70
29	82
31	70
34	78
37	82
51	80
52	80
53	72
54	68
55	86
56	80
57	72
59	80
260	74



NG = 針巾  
SW = 縫巾  
NG = Needle Gauge  
SW = Seam Width



L152-51	2	4,5	512	0.6~2	薄生地、中厚生地の地縫 水着、パジャマ、作業服、婦人子供服、事務服、 カッターシャツ	Closing and attaching sleeves and side closing on dress shirts.	
L152-52	2	4,5	514	0.6~2	薄生地、中厚生地の地縫 セーター、水着、スリーマー	Two needle machines for closing and attaching sleeves and side closing on light to medium weight materials.	
L152-56	3	3,4	514	0.6~2	薄生地、中厚生地の地縫 ネグリジェ、メリヤス肌着、パジャマ		
L152-59	2 3	3,4,5	512	0.6~2	薄生地、中厚生地の地縫 水着、ガードル、セーター、カッターシャツ	Closing and attaching sleeves and side closing on dress shirts.	

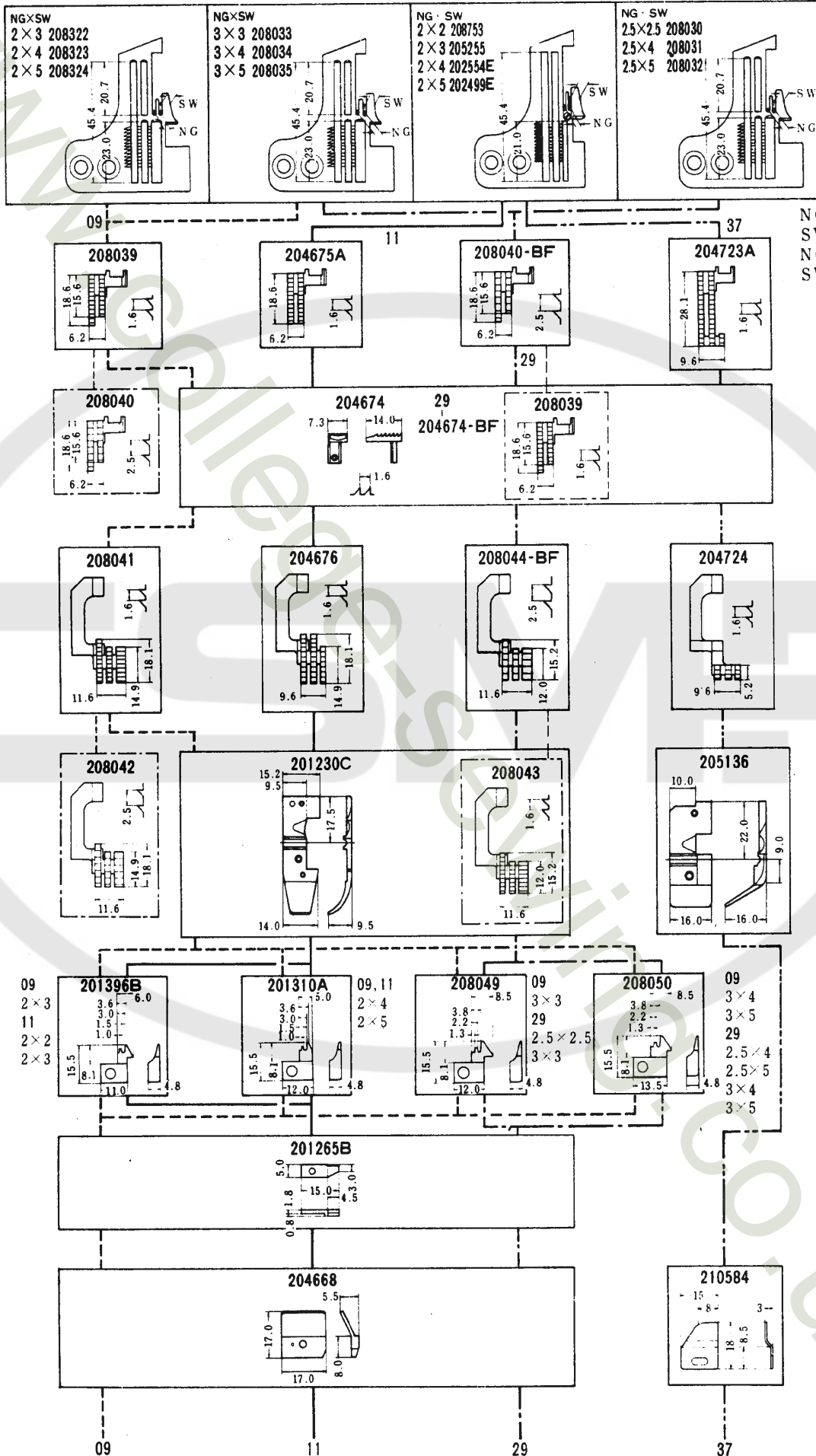
送り形式：3列  
チェーニングランド：なし

Feed pattern：3-row  
Chaining land：no

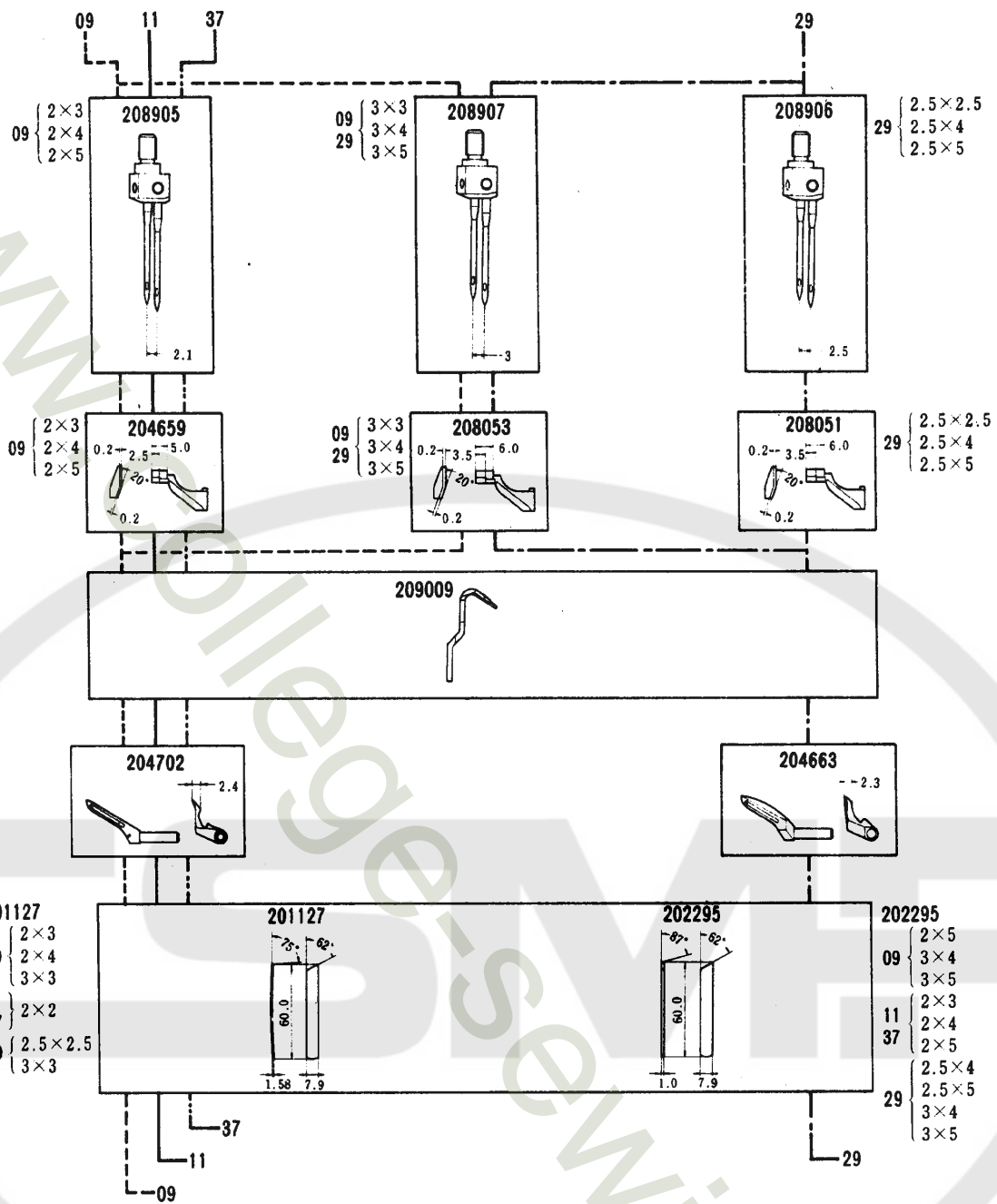
●同じ形式のL152とL52(例：L152-01とL52-01)は、全く同じゲージパーツを使っています。

●L152 and L52 machines of the same type number (Example: L152-01 and L52-01) have completely the same gauge parts.

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13	78
15	76
16 <sub>S2</sub>	74
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17 <sub>S1</sub>	70
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18 <sub>S1</sub>	84
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27	70
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29	82
31	70
34	78
37	82
51	80
52	80
53	72
54	68
55	86
56	80
57	72
59	80
260	74



NG = 針中  
SW = 縫巾  
NG = Needle Gauge  
SW = Seam Width



L152-09	2 3	3, 4, 5	512	0.6~2	薄生地、中厚生地の地縫 カッターシャツ、ブラウス、ワンピース	Closing and attaching sleeves and side closing on dress shirts.
L152-11	2	2, 3, 4, 5	512	0.6~2	薄生地、中厚生地の地縫 水着、作業服、セーター、婦人子供服、カッターシャツ	
L152-29	2.5 3	2.5, 4, 5 3, 4, 5	512	0.6~2	厚生地(毛織物)の地縫 セーター、カーディガン	Specially designed for seaming bulky knit and woven materials such as sweaters, work wear etc.
L152-37	2	2, 3, 4, 5	512	1~3	薄生地、中厚生地のヒダ取り 婦人子供服、ネグリジェ、エプロン、カーテン	Mock safety stitch overedgers for intermittent shirring on light to medium weight materials such as negligee, curtain etc.

送り形式：3列  
 チェーニングランド：なし

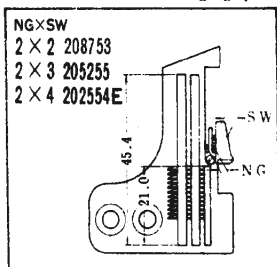
# L152-18, 18s1, 18s2

Feed pattern : 3-row  
 Chaining land : no

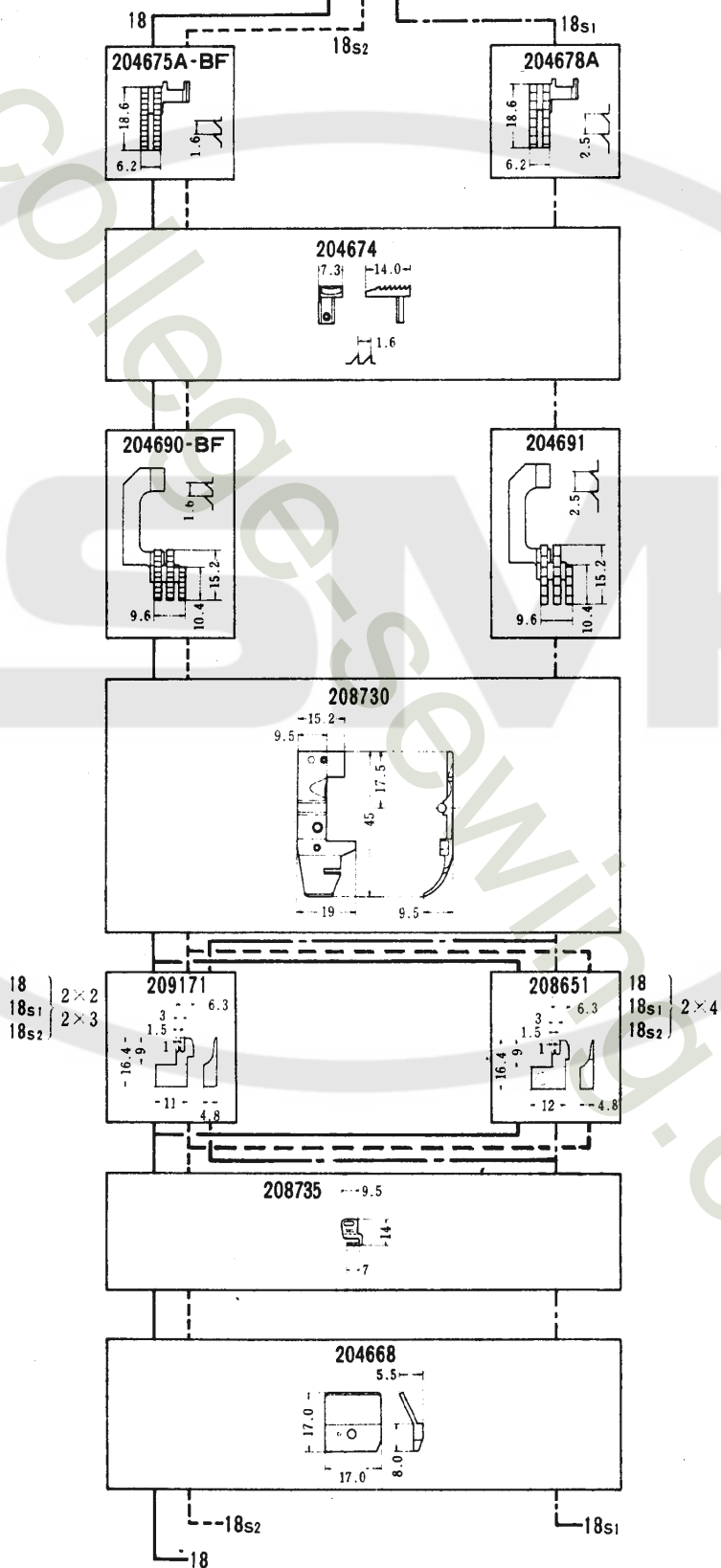
●同じ形式のL152とL52(例：L152-01とL52-01)は、全く同じゲージパーツを使っています。

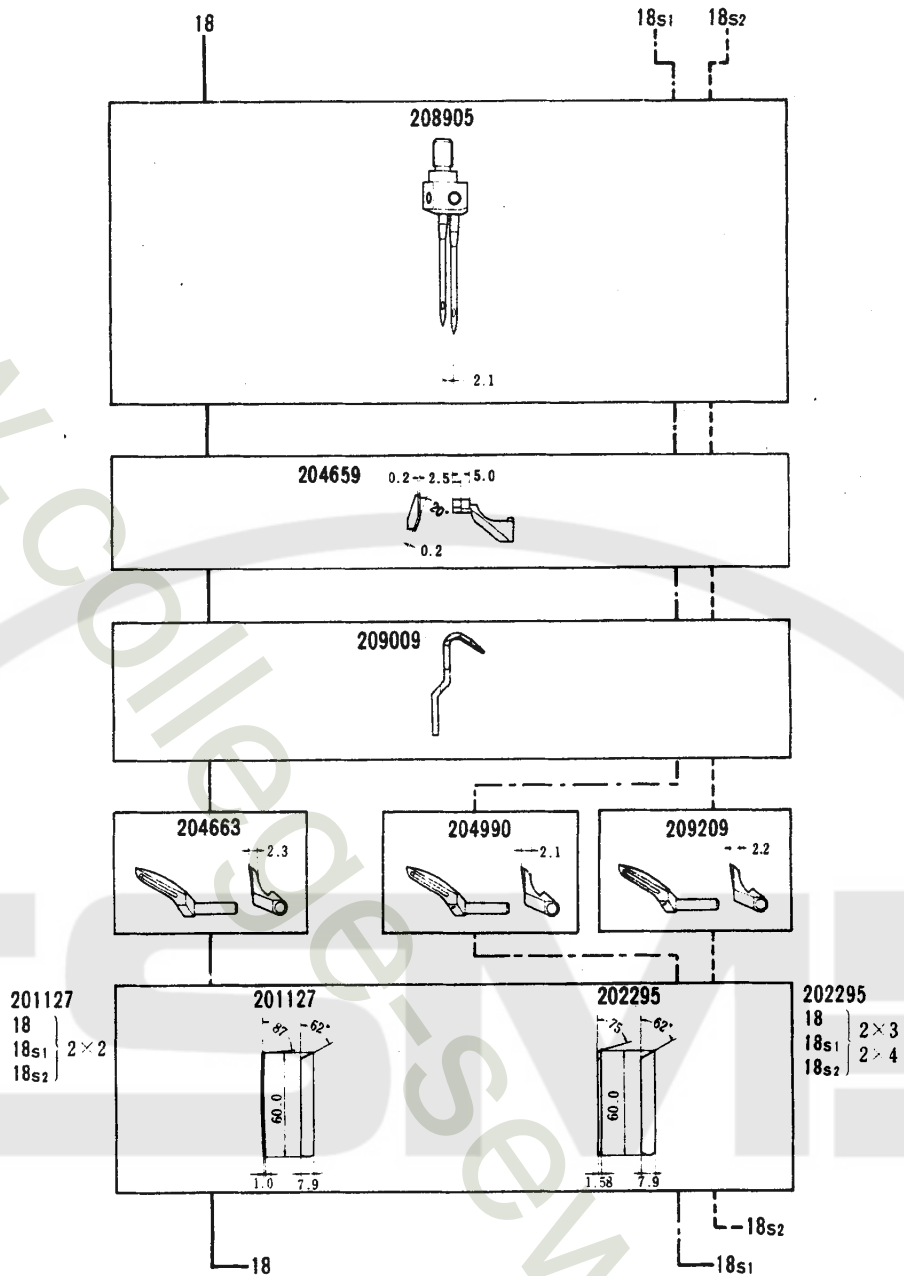
●L152 and L52 machines of the same type number (Example: L152-01 and L52-01) have completely the same gauge parts.








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17	70
17s1	70
18	84
18s1	84
18s2	84
23	78
24	72
25	76
26	70
27	70
28	70
29	82
31	70
34	78
37	82
51	80
52	80
53	72
54	68
55	86
56	80
57	72
59	80
260	74



NG = 針巾  
 SW = 縫巾  
 NG = Needle Gauge  
 SW = Seam Width





						
L152-18	2	2, 3, 4	514	1~3	中厚生地の地縫及び捨縫 セーター、カーディガン、ガードル、水着	Two needle machines for closing and attaching sleeves and side closing on light to medium weight materials.
L152-18s1	2	2, 3, 4	514	1~3	厚生地(毛織物)の地縫 セーター、カーディガン	Specially designed for seaming bulky knit materials such as sweaters, cardigans etc.
L152-18s2	2	2, 3, 4	514	1~3		

ゲージパーツ系列構成図

送り形式：2列  
チェーンングランド：付

●同じ形式のL152とL52(例：L152-01とL52-01)は、全く同じゲージパーツを使っています。

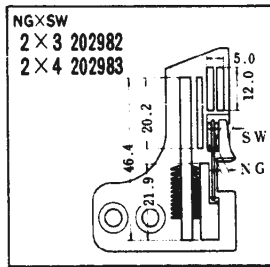
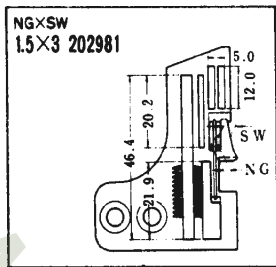
L152-55

GAUGE PARTS CONSTRUCTION CHART

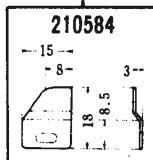
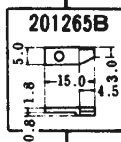
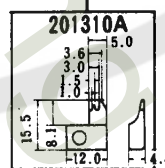
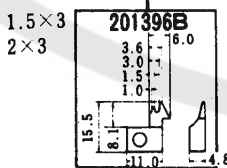
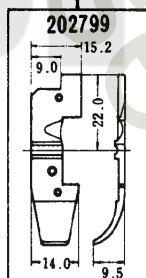
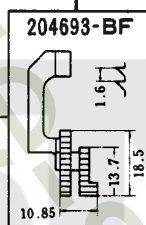
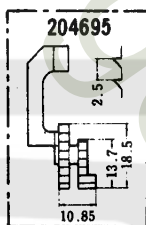
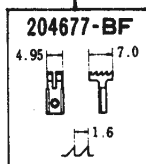
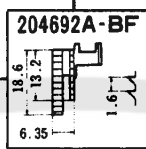
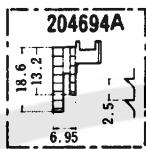
Feed pattern : 2-row  
Chaining land : yes

●L152 and L52 machines of the same type number (Example: L152-01 and L52-01) have completely the same gauge parts.

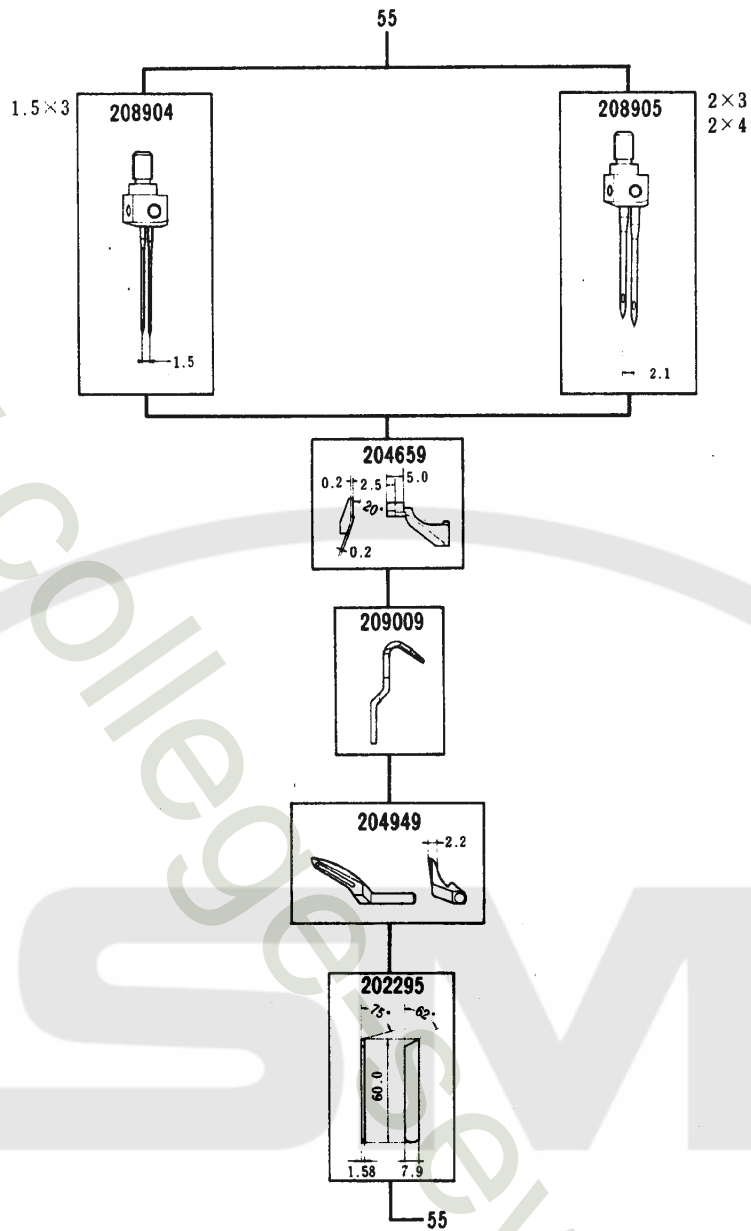
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18s1	84
18s2	84
23	78
24	72
25	76
26	70
27	70
28	70
29	82
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37	82
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56	80
57	72
59	80
260	74










NG = 針巾  
SW = 縫巾  
NG = Needle Gauge  
SW = Seam Width







						
L152-55	1.5 2	3 3,4	514	0.6~2	薄生地、中厚生地の地縫 メリヤス肌着：U首シャツ、ランニング、スリーマ	Two needle machines for closing and attaching sleeves and side closing on light to medium weight materials.

- 同じ形式のL132とL32(例: L132-38とL32-38)は、針板と二重環針の針受(後)を除き、全く同じゲージパーツを使っています。
- L132 and L32 machines of the same type number (Example:L132-38 and L32-38) have the same gauge parts except Needle Plate and Needle Guard(Rear) for the chainstitch needle.

## L132ゲージパーツ表

## L132 GAUGE PARTS LIST

MACHINE TYPE	GAUGE NG SM PLATE	NEEDLE PLATE	MAIN FEED DOG COMP.	DIFF. COMP.	FEED DOG COMP.	PRESSER FAB. GRD COMP.	FOOT COMP.	UPPER SPREADER LOOPER	UPPER SPREADER LOOPER	401 LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE HOLDER	UPPER KNIFE	NEEDLE SIZE
機種名	ゲージ NG SM	針板 NG SM	送り歯 (前)	送り歯 (後)	送り歯 (後)	押針 (前)	押針 (後)	上送り	上送り	401送り	針先	針後	針ホルダ	上刃	針番
L132-01	2	3	209085	208062	208216	208500	208531	204052	204278	204314A	204536	208653	208908	201121A	#11
L132-02	2	4	209086	"	"	"	"	"	"	"	"	"	"	"	"
L132-03	2	5	209087	"	"	"	"	"	"	"	"	"	"	"	"
L132-04	2	6	209088	"	"	"	"	"	"	"	"	"	"	"	"
L132-05	2	3	209085	208063	208215	208500	208531	204052	204278	204314A	204536	208653	208908	201121A	#11
L132-06	2	4	209086	"	"	"	"	"	"	"	"	"	"	"	"
L132-07	2	5	209087	"	"	"	"	"	"	"	"	"	"	"	"
L132-08	2	6	209088	"	"	"	"	"	"	"	"	"	"	"	"
L132-09	2	3	209069	208066	208219	208503	208531	204052	204278	204314A	204536	208653	208908	202527A	#11
L132-10	2	4	209070	"	"	"	"	"	"	"	"	"	"	"	"
L132-11	2	5	209071	"	"	"	"	"	"	"	"	"	"	"	"
L132-12	2	6	209072	"	"	"	"	"	"	"	"	"	"	"	"
L132-13	2	3	209097	208068	208221	208500	208531	204052	204278	204314A	204536	208653	208908	201121A	#11
L132-14	2	4	209098	"	"	"	"	"	"	"	"	"	"	"	"
L132-15	2	5	209099	"	"	"	"	"	"	"	"	"	"	"	"
L132-16	2	6	209100	"	"	"	"	"	"	"	"	"	"	"	"
L132-17	2	3	209097	208070	208223	208500	208531	204702	204704	204314A	204536	208653	208908	201121A	#16
L132-18	2	4	209098	"	"	"	"	"	"	"	"	"	"	"	"
L132-19	2	5	209099	"	"	"	"	"	"	"	"	"	"	"	"
L132-20	2	6	209100	"	"	"	"	"	"	"	"	"	"	"	"
L132-21	2	3	209113	208074	204420	208507	208532	204052	204278	204314A	204536	208653	208908	201121A	#11
L132-22	2	4	209114	"	"	"	"	"	"	"	"	"	"	"	"
L132-23	2	5	209115	"	"	"	"	"	"	"	"	"	"	"	"
L132-24	2	6	209116	"	"	"	"	"	"	"	"	"	"	"	"
L132-25	2	3	209113	208075	204421	208507	208532	204702	204704	204314A	204536	208653	208908	201121A	#16
L132-26	2	4	209114	"	"	"	"	"	"	"	"	"	"	"	"
L132-27	2	5	209115	"	"	"	"	"	"	"	"	"	"	"	"
L132-28	2	6	209116	"	"	"	"	"	"	"	"	"	"	"	"
L132-29	3	3	209089	208062	208216	208501	208531	204052	204278	204314A	204536	208653	208909	201121A	#11
L132-30	3	4	209090	"	"	"	"	"	"	"	"	"	"	"	"
L132-31	3	5	209091	"	"	"	"	"	"	"	"	"	"	"	"
L132-32	3	6	209092	"	"	"	"	"	"	"	"	"	"	"	"
L132-33	3	3	209089	208063	208215	208501	208531	204702	204704	204314A	204536	208653	208909	201121A	#14
L132-34	3	4	209090	"	"	"	"	"	"	"	"	"	"	"	"
L132-35	3	5	209091	"	"	"	"	"	"	"	"	"	"	"	"
L132-36	3	6	209092	"	"	"	"	"	"	"	"	"	"	"	"
L132-37	3	3	209089	208064	208217	208501	208531	204702	204704	204314A	204536	208653	208909	201121A	#16
L132-38	3	4	209090	"	"	"	"	"	"	"	"	"	"	"	"
L132-39	3	5	209091	"	"	"	"	"	"	"	"	"	"	"	"
L132-40	3	6	209092	"	"	"	"	"	"	"	"	"	"	"	"

**共通ゲージパーツ**  
 204782 オーバーロック針受(前)  
 204781 " (後)  
 204072 下ルーパー  
 204161 下メス

**COMMON GAUGE PARTS**  
 Overlock needle guard (front)  
 Overlock needle guard (rear)  
 Lower looper  
 Lower knife.

L132ゲージパーツ表

L132 GAUGE PARTS LIST

MACHINE TYPE	GAUGE NG SH	NEEDLE PLATE	MAIN FEED DOG COMP.	DIFF. FEED COMP.	PRESSER COMP.	FOOT FAB.GRD	UPPER LOOPER	UPPER SPREADER	401 LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE HOLDER	UPPER KNIFE	NEEDLE SIZE
機種名	ゲージ	針	送り	送り	押	足	上	上	401	針	ガード	針	針	針
L132-36	3	209073	208065	208218	208504	208531	204052	204278	204314A	204536	208653	208909	202527A	#11
L132-37	3	209074	"	"	"	"	#2	"	"	"	"	"	"	"
L132-38	3	209075	"	"	"	"	"	"	"	"	"	"	"	"
L132-39	3	209076	208066	208219	208504	208531	204702	204704	204314A	204536	208653	208909	202527A	#14
L132-40	3	209073	208067	208220	208504	208531	#4	"	"	"	"	"	"	"
L132-41	3	209074	"	"	"	"	"	"	"	"	"	"	"	"
L132-42	3	209075	"	"	"	"	"	"	"	"	"	"	"	"
L132-43	3	209076	208068	208221	208501	208531	204052	204278	204314A	204536	208653	208909	201121A	#11
L132-44	3	209101	"	"	"	"	#2	"	"	"	"	"	"	"
L132-45	3	209102	"	"	"	"	"	"	"	"	"	"	"	"
L132-46	3	209103	"	"	"	"	"	"	"	"	"	"	"	"
L132-47	3	209104	208069	208222	208501	208531	204702	204704	204314A	204536	208653	208909	201121A	#14
L132-48	3	209101	"	"	"	"	#4	"	"	"	"	"	"	"
L132-49	3	209102	"	"	"	"	"	"	"	"	"	"	"	"
L132-50	3	209103	"	"	"	"	"	"	"	"	"	"	"	"
L132-51	3	209104	208070	208223	208501	208531	204702	204704	204314A	204536	208653	208909	201121A	#16
L132-52	3	209101	"	"	"	"	#4	"	"	"	"	"	"	"
L132-53	3	209102	"	"	"	"	"	"	"	"	"	"	"	"
L132-54	3	209103	208074	204420	208508	208532	204702	204704	204314A	204536	208653	208909	201121A	#14
L132-55	3	209117	"	"	"	"	#4	"	"	"	"	"	"	"
L132-56	3	209118	"	"	"	"	"	"	"	"	"	"	"	"
L132-57	3	209119	"	"	"	"	"	"	"	"	"	"	"	"
L132-58	3	209120	"	"	"	"	"	"	"	"	"	"	"	"
L132-59	3	209121	208075	204421	208508	208532	204702	204704	204314A	204536	208653	208909	201121A	#16
L132-60	3	209117	"	"	"	"	#4	"	"	"	"	"	"	"
L132-61	3	209118	"	"	"	"	"	"	"	"	"	"	"	"
L132-62	3	209119	"	"	"	"	"	"	"	"	"	"	"	"
L132-63	3	209120	"	"	"	"	"	"	"	"	"	"	"	"
L132-64	3	209121	208066	208219	208998	208531	204062	-----	204314A	204536	208653	208909	202527A	#11
L132-65	3	209190	"	"	"	"	#2	-----	"	"	"	"	"	"
L132-66	3	209191	208063	208215	209202	208531	204062	-----	204314A	204536	208653	208909	201121A	#11
L132-67	3	209192	"	"	"	"	"	-----	"	"	"	"	"	"
L132-68	3	209193	"	"	"	"	#2	-----	"	"	"	"	"	"
L132-69	3	209194	"	"	"	"	"	-----	204431	204042	208654	208910	"	"
L132-70	3	209093	208063	208215	208502	208531	204702	204704	204431	204042	208654	208910	201121A	#14
L132-71	3	209094	"	"	"	"	#4	"	"	"	"	"	"	"
L132-72	3	209095	"	"	"	"	"	"	"	"	"	"	"	"
L132-73	3	209096	208064	208217	208502	208531	204702	204704	204431	204042	208654	208910	201121A	#16
L132-74	3	209093	"	"	"	"	#4	"	"	"	"	"	"	"
L132-75	3	209094	"	"	"	"	"	"	"	"	"	"	"	"
L132-76	3	209095	"	"	"	"	"	"	"	"	"	"	"	"
L132-77	3	209096	208063	208224	208502	208531	204702	204704	204431	204042	208654	208910	201121A	#14
L132-78	3	209105	"	"	"	"	#4	"	"	"	"	"	"	"
L132-79	3	209106	"	"	"	"	"	"	"	"	"	"	"	"
L132-80	3	209107	"	"	"	"	"	"	"	"	"	"	"	"
L132-81	3	209108	"	"	"	"	"	"	"	"	"	"	"	"

共通ゲージパーツ  
 204782 オバーローック針受(前)  
 204781 " (後)  
 204072 下ルーバー  
 204161 下メス

COMMON GAUGE PARTS  
 Overlock needle guard (front)  
 Overlock needle guard (rear)  
 Lower looper  
 Lower knife

- 同じ形式のL132とL32(例: L132-38とL32-38)は、針板と二重環針の針受(後)を除き、全く同じゲージパーツを使っています
- L132 and L32 machines of the same type number (Example:L132-38 and L32-38) have the same gauge parts except Needle Plate and Needle Guard(Rear) for the chainsitch needle.

# L132 GAUGE PARTS LIST

# L132ゲージパーツ表

MACHINE TYPE	GAUGE NG SM	NEEDLE PLATE	MAIN DOG COMP.	DIFF. COMP.	FEED DOG	PRESSER COMP.	FOOT COMP.	UPPER LOOPER	UPPER SPREADER	401 LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE HOLDER	UPPER KNIFE	NEEDLE SIZE
	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ
L132-76	3	209105	208064	208225	208502	208531	204702	204704	204704	204431	204042	208654	208910	201121A	#16
L132-77	5	209106	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-78	5	209107	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-79	5	209108	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-80	5	209121	208076	204422	208509	208532	204702	204704	204704	204431	204042	208654	208910	201121A	#14
L132-81	5	209122	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-82	5	209123	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-83	5	209124	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-84	5	209125	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-85	5	209126	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-86	5	209109	208064	208217	208955	204683	204703	204705	204705	204431	204042	208654	208910	201121A	#21
L132-87	5	209110	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-88	5	209111	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-89	5	209112	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-90	8	209178	208063	208224	208888	-----	204702	204704	204704	204431	204042	208654	208966	201121A	#9
L132-92															

## 共通ゲージパーツ

- 204782 オーバーロック針受(前)
- 204781 オーバーロック針受(後)
- 204072 下ルーバー
- 204161 下メス

## COMMON GAUGE PARTS

- Overlock needle guard (front)
- Overlock needle guard (rear)
- Lower looper
- Lower knife

# L132ゲージパーツ表

# L132 GAUGE PARTS LIST

MACHINE TYPE	GAUGE NG SM	NEEDLE PLATE	MAIN DOG COMP.	DIFF. COMP.	FEED DOG	PRESSER COMP.	FOOT COMP.	UPPER LOOPER	UPPER SPREADER	401 LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE HOLDER	UPPER KNIFE	NEEDLE SIZE
	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ	メ-シ
L132-355	2	209154	208066	208219	208219	208649	208531	204953	204953	204314A	204536	208653	208965	201121A	#11
L132-357	2	209157	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-359	2	209154	208066	208219	208219	208649	208531	204702	204702	204314A	204536	208653	208965	201121A	#11
L132-359	2	209157	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-555	2	209251	208053	208215	208215	209255	208531	204953	204953	204431	204042	208654	209254	201121A	#11
L132-559	2	209252	"	"	"	"	"	"	"	"	"	"	"	"	"
L132-559	2	209251	208053	208215	208215	209255	208531	204702	204702	204431	204042	208654	209254	201121A	#11
L132-559	2	209252	"	"	"	"	"	"	"	"	"	"	"	"	"

## 共通ゲージパーツ

- 209009 移動式針受
- 209159 オーバーロック針受(前)
- 204072 下ルーバー
- 204161 下メス

## COMMON GAUGE PARTS

- Movable needle guard
- Overlock needle guard (front)
- Lower looper
- Lower knife

# L152 GAUGE PARTS LIST

●同じ形式のL152とL52(例:L152-01とL52-01)は、全く同じゲージパーツを使っています。  
 ●L152 and L52 machines of the same type number (Example:L152-01 and L52-01) have completely the same gauge parts.

## L152ゲージパーツ表

MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DGG	AUX. FEED DGG	DIFF. FEED DGG	PRESSER FOOT BODY	FINGER	FAB. GRD	UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE BAR COM.
	ゲージ	針板	送り	補助送り	差送り	ボデー	指	研削	巻き戻し	下刃	上刃	針先	ガード	針棒
L152-01S1	2	209298	204729A	204674	204730	201152E	201155C		210584	202295	204062	204634	209009	204623
	3	209299	-3F		-3F						#2			#9
	4	205773												
	5	209300												
L152-01	2	202616	204729A	204674	204977	201152E	201155C		210584	202295	204062	204634	209009	204623
	3	202617	-3F		-3F						#2			#9
	4	202618												
	5	204913												
L152-02	2	202616	204729A	204674	204730	201473B	201224B		210584	202295	204062	204634	209009	204623
	3	202617	-3F		-3F						#2			#9
	4	202618												
	5	204913												
L152-03	3	205320	208336	208338	204907	202799	201224B	201265B	210584	202295	204704	204634	209009	204623
	4	205321									#3			#14
	5	205322												
	6	205323												
L152-16S2	1.5	205465	204729A	208912	204730	201230C	205525	201265B	204668	202295	204062	204634	209009	204623
	3	202542E	204675A	204674	204676	201230C	201224B	201265B	204668	201127	204062	204634	209009	204623
	4	202546E	-3F		-3F						#2			#9
	5	202596E								202295				
	6	202597E												
L152-17S1	4	209294	204675-BF	204674	204676-3F	201230C	201224B	201265B	204668	201127	204062	204634	209009	204623
	3	205324	208337	208338	204690	202799	201224B	201265B	210584	201127	204704	204634	209009	204623
	4	205325									#3			#14
	5	205326								202295				
	6	205327												

### 共通ゲージパーツ COMMON GAUGE PARTS

204072 下ルーパー Lower looper  
 201121A 上メス Upper knife

# L152ゲージパーツ表

# L152 GAUGE PARTS LIST

● 同じ形式のL152とL52 (例: L152-01とL52-01)は、全く同じゲージパーツを使っています。  
 ● L152 and L52 machines of the same type number (Example:L152-01 and L52-01) have completely the same gauge parts.

MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DCG	AUX. FEED DCG	DIFF. FEED DCG	PRESSER FOOT BODY	FINGER	FAJ-GRD UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	GUARO REAR	NEEDLE BAR COM.
	ナメシ	針	送り	送り	送り	ボディ	フィン	巻き	シヤ	ウルー	ハコ	ハコ	針
L152-26	3	202542E	204678A	204674	204691	201230C	201224B	201265B	204668	201127	204702	209009	204623
	4	202546E	-BF	"	-BF	"	"	"	"	#4	"	"	(クミ)
	5	202596E	"	"	"	"	"	"	"	"	"	"	"
	6	202597E	"	"	"	"	"	"	"	"	"	"	"
	3	202542E	204678A	204674	204679	201230C	201224B	201265B	204668	201127	204703	204634	204623
	4	202546E	"	"	"	"	"	"	"	#6	"	"	"
L152-27	5	202596E	"	"	"	"	"	"	"	"	"	"	"
	6	202597E	"	"	"	"	"	"	"	"	"	"	"
	7	204797	"	"	"	"	"	"	"	"	"	"	"
	8	204731	"	"	"	"	"	"	"	"	"	"	"
	3	202542E	204675A	204674	204690	201230C	201224B	201265B	204668	201127	204062	209009	204623
	4	202546E	-BF	"	-BF	"	"	"	"	#2	"	"	"
L152-28	5	202596E	"	"	"	"	"	"	"	"	"	"	"
	6	202597E	"	"	"	"	"	"	"	"	"	"	"
	3	202542E	204723A	204674	204724	205135	----	210584	201127	204062	204634	209009	204623
	4	202546E	"	-BF	"	205136	----	"	"	#2	"	"	"
	5	202596E	"	"	"	"	----	"	"	"	"	"	"
	6	202597E	"	"	"	"	----	"	"	"	"	"	"
L152-53	3	205235	204721A	204677	204722	205252	201224B	201265B	210584	201127	204062	209009	204623
	4	205236	-BF	"	-BF	"	"	"	"	#2	"	"	"
	5	205237	"	"	"	"	"	"	"	"	"	"	"
	6	205238	"	"	"	"	"	"	"	"	"	"	"
	3	205320	204692A	204677	204693	202799	201224B	201265B	210584	201127	204702	209009	204623
	4	205321	"	"	"	"	"	"	"	#4	"	"	"
L152-54	5	205322	"	"	"	"	"	"	"	"	"	"	"
	6	205323	"	"	"	"	"	"	"	"	"	"	"
	3	205324	204675A	204677	204676	205253	201224B	201265B	210584	201127	204702	209009	204623
	4	205325	"	"	"	"	"	"	"	#6	"	"	"
	5	205326	"	"	"	"	"	"	"	"	"	"	"
	6	205327	"	"	"	"	"	"	"	"	"	"	"
L152-260	5	209257	209225	294674	-----	209226	-----	-----	202295	204703	204634	209009	204623
	6	209224	"	"	-----	"	-----	-----	"	#6	"	"	#13

## 共通ゲージパーツ COMMON GAUGE PARTS

204072 下ルーバー Lower looper  
 201121A 上メス Upper knife

# L152 GAUGE PARTS LIST

●同じ形式のL152とL52(例:L152-01とL52-01)は、全く同じゲージパーツを使っています。  
 ●L152 and machines of the same type number (Example:L152-01) have completely the same gauge parts.

## L152ゲージパーツ表

MACHINE TYPE	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	PRESSER FOOT BODY	FINGER	FA3.GRD UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE HOLDER
	型番	型番	型番	型番	型番	型番	型番	型番	型番	型番	型番	型番	型番
ミシナギ	1.52	202899	204692A	204674	204693	201230C	201396B	201265B	202295	204949	204659	(2040)	208904
	1.53	202674	-3F	"	-3F	"	"	"	"	" #11	"	"	208904
	2	202702	"	"	"	"	"	"	"	"	"	"	208905
	2	202702	"	"	"	"	"	"	"	"	"	"	208905
	2	202675	"	"	"	201030A	"	"	"	"	"	"	208905
L152-0551	2	202702	204692A	204674	204693	208730	208731	208735	202295	204949	204659	209009	208905
	2	202702	"	"	-3F	"	208732	"	"	" #11	"	"	"
	2	202675	"	"	"	"	"	"	"	"	"	"	"
L152-12	2	208753	204675A	204674	204690	208730	208731	208735	201127	204963	204659	209009	208905
	2	205255	-3F	"	-3F	"	"	"	202295	" #8	"	"	" #11
	2	202554E	"	"	"	"	208732	"	"	"	"	"	"
L152-13	2	208753	204675A	204674	204676	208730	208731	208735	201127	204949	204659	209009	208905
	2	205255	-3F	"	-3F	"	"	"	202295	" #11	"	"	"
	2	202554E	"	"	"	"	208732	"	"	"	"	"	"
L152-15	2	205256	204729A	204674	204977	201230C	201396B	201265B	202295	204964	204659	209009	208905
	2	205257	-3F	"	-3F	"	"	"	"	" #9	"	"	" #14
L152-18	2	208753	204675A	204674	204690	208730	209171	208735	201127	204663	204659	209009	208905
	2	205255	-3F	"	-3F	"	"	"	202295	" #7	"	"	" #11
	2	202554E	"	"	"	"	208651	"	"	"	"	"	"
L152-18S1	2	208753	204678A	204674	204691	208730	209171	208735	201127	209209	204659	209009	208905
	2	205255	-3F	"	-3F	"	"	"	202295	" #13	"	"	" #11
	2	202554E	"	"	"	"	208651	"	"	"	"	"	"
L152-18S2	2	208753	204675A	204674	204690	208730	209171	208735	201127	209209	204659	209009	208905
	2	205255	-3F	"	-3F	"	"	"	202295	" #13	"	"	" #11
	2	202554E	"	"	"	"	208651	"	"	"	"	"	"
L152-23	2	208753	204678A	204674	204691	208730	208731	208735	201127	204964	204659	209009	208905
	2	205255	-3F	"	-3F	"	"	"	202295	" #9	"	"	" #14
	2	202554E	"	"	"	"	208732	"	"	"	"	"	"
	2	202554E	"	"	"	"	208733	"	"	"	"	"	"
	2.52-5	208030	208040	"	208044	"	208734	"	201127	"	208051	"	208906
	2.54	208031	-3F	"	-3F	"	"	"	202295	"	"	"	"
L152-25	1.52	204910	204729A	204674	204730	201230C	201396B	201265B	201127	204949	204659	209009	208904
	1.53	204911	-3F	"	-3F	"	"	"	202295	" #11	"	"	" #9
	2	205256	"	"	"	"	"	"	"	"	"	"	208905
	2	205257	"	"	"	"	"	"	"	"	"	"	"
L152-34	2	208753	204723A	204674	204724	205135	-----	-----	201127	204963	204659	209009	208905
	2	205255	"	"	"	-----	-----	-----	202295	" #8	"	"	" #11
	2	205254E	"	"	"	-----	-----	-----	"	"	"	"	"
L152-52	2	205243	204675A	204677	204676	205253	201310A	201265B	202295	204963	204659	209009	208905
			-3F	"	-3F	"	"	"	"	" #8	"	"	" #11
L152-55	1.53	202981	204692A	204677	204693	202799	201396B	201265B	202295	204969	204659	209009	208904
	2	202982	"	"	-3F	"	"	"	"	"	"	"	" #9
	2	202983	"	"	"	"	201310A	"	"	" #11	"	"	208905
L152-56	3	208036	208039	208095	208041	205253	208049	201265B	201127	204949	208053	209009	208907
	3	208037	-3F	"	-3F	"	208050	"	202295	" #11	"	"	" #9

**共通ゲージパーツ**  
 204072 下ルーバー(L152-18si, 18szを除く)  
 204991 下ルーバー(L152-18si, 18sz専用)  
 201121A 上メス

**COMMON GAUGE PARTS**  
 Lower looper except L152-18si, 18sz  
 Lower looper for L152-18si, 18sz only  
 Upper knife

# L152ゲージパーツ表

# L152 GAUGE PARTS LIST

● 同じ形式のL152とL52 (例: L152-01とL52-01)は、全く同じゲージパーツを使っています。  
 ● L152 and L52 machines of the same type number (Example:L152-01 and L52-01) have completely the same gauge parts.

MACHINE TYPE	GAUGE VG SW	NEEDLE PLATE	MAIN FEED DSG	AUX. FEED DSG	DIFF. FEED DSG	PRESSER FOOT BODY	FINGER	FAB. GRD	UNCURLER	LOWER KNIFE	UPPER LOOPER	NEEDLE FRONT	GUARD REAR	NEEDLE HOLDER
L152-09	2 3	208322	208039	204674	208041	201230C	201396B	201265B	204668	201127	204702	204659	209009	208905
	2 4	208323	"	"	"	"	201310A	"	"	202295	"	"	"	"
	2 5	208324	"	"	"	"	208049	"	"	201127	"	208053	"	208907
	3 3	208033	"	"	"	"	208050	"	"	202295	"	"	"	"
	3 4	208034	"	"	"	"	"	"	"	"	"	"	"	"
	3 5	208035	"	"	"	"	"	"	"	"	"	"	"	"
L152-11	2 2	208753	204675A	204674	204676	201230C	201396B	201265B	204668	201127	204702	204659	209009	208905
	2 3	205255	"	"	"	"	201310A	"	"	202295	"	"	"	#11
	2 4	202554F	"	"	"	"	"	"	"	"	"	"	"	"
	2 5	202499E	"	"	"	"	"	"	"	"	"	"	"	"
L152-29	2.52.5	208030	208040	204674	208044	201230C	208049	201265B	204668	201127	204663	208051	209009	208906
	2.54	208031	"	-3F	"	"	208050	"	"	202295	"	"	"	#14
	2.55	208032	"	"	"	"	"	"	"	"	"	"	"	"
	3 3	208033	"	"	"	"	208049	"	"	201127	"	208053	"	208907
	3 4	208034	"	"	"	"	208050	"	"	202295	"	"	"	"
	3 5	208035	"	"	"	"	"	"	"	"	"	"	"	"
L152-37	2 2	208753	204723A	204674	204724	205136	"	210584	"	201127	204702	204659	209009	208905
	2 3	205255	"	"	"	"	"	"	"	202295	"	"	"	#11
	2 4	202554E	"	"	"	"	"	"	"	"	"	"	"	"
	2 5	202499E	"	"	"	"	"	"	"	"	"	"	"	"
L152-51	2 4	205243	204675A	204677	204676	205253	201310A	201265B	210584	202295	204702	204659	209009	208905
	2 5	203244	"	"	"	"	"	"	"	"	"	"	"	#11
L152-59	2 3	208325	208039	208095	208041	202799	201396B	201265B	210584	201127	204702	204659	209009	208905
	2 4	208326	"	"	"	"	201310A	"	"	202295	"	"	"	"
	2 5	208327	"	"	"	"	"	"	"	202295	"	"	"	"
	2 5	208327	"	"	"	"	"	"	"	202295	"	"	"	"
	3 4	208037	"	"	"	"	208050	"	"	202295	"	"	"	"
	3 5	208038	"	"	"	"	"	"	"	"	"	"	"	"
L152-18S4	2 3	209387-30	209384	208095	209385	209386	201396B	211600	"	202295	209209	204659	209009	208905
	2 4	-40	"	-BF	"	"	201310A	"	"	"	"	"	"	#14
	2.5 2.5	209388-25	"	"	"	"	208049	"	"	"	204990	208051	"	208906
	2.5 3.5	-35	"	"	"	"	"	"	"	"	"	"	"	"
	2.5 4.5	-45	"	"	"	"	208050	"	"	"	"	"	"	"
L152-18S6	2 3	209387-30	209384	208095	209385	209386	201396B	211600	"	202295	209209	204659	209009	208905
	2 4	-40	"	-BF	"	"	201310A	"	"	"	"	"	"	#14
	2.5 2.5	209388-25	"	"	"	"	208049	"	"	"	204990	208051	"	208906
	2.5 3.5	-35	"	"	"	"	"	"	"	"	"	"	"	"
	2.5 4.5	-45	"	"	"	"	208050	"	"	"	"	"	"	"

## 共通ゲージパーツ

- 204072 下ルーパー (L152-18S4, 18S6を除く) Lower looper except L152-18S4, 18S6
- 204991 下ルーパー (L152-18S4, 18S6専用) Lower looper for L152-18S4, 18S6 only
- 201121A 上メス (L152-18S4を除く) Upper knife except L152-18S4
- 211171 上メス (L152-18S4専用) Upper knife for L152-18S4



L152専用部品表

L152 SPECIFIC PARTS LIST

MACHINE TYPE (GAUGE)	CLOTH PLATE COMPLETE	SIDE COVER	FRONT COVER	LOWER LOOPER DRIVE CRANK	UPPER LOOPER CRANK (REAR)	NEEDLE BAR DRIVE CRANK
機種 (ゲージ)	大カバー(組)	横カバー	前カバー	下ルーパー ドライブクランク	上ルーパー クランク	針棒 クランク(後)
L152-01	208611	204857A-FA	208926	204787	204048A	201360B
01S1	"	"	"	"	"	"
02	"	"	"	"	"	"
03	208612	204865A-FA	"	"	"	"
16S2	208611	204857A-FA	"	"	"	"
17	"	"	"	"	"	"
24	208612	204865A-FA	"	"	"	"
26	"	"	"	"	"	"
27 (3-6)	"	"	208926	204788	204048A	201441B
(7,8)	"	"	208984	"	204788	"
28	"	"	208926	204787	204048A	201360B
31	"	"	"	"	"	"
53	"	"	"	"	"	"
54	"	"	"	"	"	"
57	"	"	"	"	"	"
05	208611	204857A-FA	"	204788	204048A	201360B
05S1	"	"	"	"	"	"
09	208612	204865A-FA	208988	"	"	201441B
11	"	"	208926	"	"	"
12	"	"	"	"	"	"
13	208611	204857A-FA	"	"	"	201360B
15	"	"	"	"	"	201441B
18	"	"	"	"	204788	"
18S1	208612	204865A-FA	"	"	"	"
18S2	"	"	"	"	"	"
23 (2)	"	"	208926	"	"	"
(2.5)	"	"	208988	"	204048A	"
25	208611	204857A-FA	208926	"	204788	"
29	208612	204865A-FA	208988	"	204048A	"
34	"	"	208926	"	"	"
37	"	"	"	"	"	"
51	"	"	"	"	"	"
52	"	"	"	"	"	"
55	"	"	"	"	"	"
56	"	"	208988	"	204788	"
59	"	"	"	"	204048A	"

**針のサイズと上ルーパー(スプレッター)**

針のサイズ及び縫目形式に応じ、上ルーパー(スプレッター)を使ってください。

**NEEDLE SIZE AND UPPER LOOPER/SPREADER**

Use Upper Looper/Spreader according to the needle size and stitch type as shown.

縫目形式	針サイズ	部品番号		
STITCH TYPE	NEEDLE SIZE	PART NO.	USED FOR	適用
503 515	9-12	204278 (#1)	2-thread L152. 4-thread L132.	L152・2本糸 L132・4本糸
	13-16	204704 (#3)		
	17-21	204705 (#5)		
504 505 516	9-12	204062 (#2)	3-thread L152. 5-thread L132.	L152・3本糸 L132・5本糸
	13-16	204702 (#4)		
	17-21	204703 (#6)		
514	9-12	204963 (#8)	2-needle L152.	L152・2本針
	13-16	204964 (#9)		
	17-21	204965 (#10)		
	13-16	204990 (#12)		
	13-16	209209 (#13)		
512	9-12	204702 (#4)	2-needle L152 (mock-safety stitch)	L152・(2本針) (一本外シ)
	13-16	204663 (#7)		
	17-21	204949 (#11)		

**LIST OF THE COMPONENT PARTS FOR MAIN FEED DOG COMPLETE L152**

Main feed dog complete	Component parts 構成部品		
	Main feed dog	Aux. feed dog	Screw
主送り歯(組)	主送り歯	補助送り歯	止ネジ
208078-BF	204675A	204674	2922
208079-BF	204675A	204677	"
208080-BF	204678A	204674	"
208082-BF	204692A	204674	"
208083-BF	204692A	204677	"
208084	204694A	204677	"
208085-BF	204721A	204677	"
208086	204723A	204674	"
208087	204723A	204677	"
208088	204725A	204677	"
208089	204727A	204677	"
208090-BF	204729A	204674	"
208091	208039	204674	"
208092-BF	208039	208095	"
208093-BF	208040	204674	"
208167	208040	208095	"
208334	208336	208338	"
208335	208337	208338	"
208911	204729A	208912	"
209293	209225	204674	"

**主送り歯(組)構成部品表**

**L132**

Main feed dog complete	Component parts 構成部品		
	Main feed dog	Aux. feed dog	Screw
主送り歯(組)	主送り歯	補助送り歯	止ネジ
208062	204125B	204424	2922
208063	204248B	208059	"
208064	204394	208059	"
208065	204395	204425	"
208066	204396	208060	"
208067	204397	208060	"
208068	204398	204427	"
208069	204399	208061	"
208070	204400	208061	"
208071	204401	204424	"
208072	204402	208059	"
208073	204403	208059	"
208074	204931	208061	"
208075	204932	208061	"
208076	204933	208059	"
208077	204934	208059	"

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DCX1	47	26	1189	27	47	4009-1HC	15	49	5143A	13	8	5461	25	28
DCX1 #11	91		1196	33	34	4012	45	24	5145	35	13	5476	45	3
DCX1 #11	92		1202	5	47	4012	45	29	5147	7	20	5482	5	25
DCX1 #11	93		1202	7	39	4014	45	21	5152	39	6	5489	27	22
DCX1 #11	94		1202	31	9	4021	45	17	5157	25	6	5492	15	47
DCX1 #14	91		1202	37	15	4022	45	14	5157	33	16	5494	23	32
DCX1 #14	92		1202	39	44	4022	45	36	5163	3	8	5501	15	66
DCX1 #14	93		1202	41	12	4513	43	7	5167	31	23	5503	41	49
DCX1 #14	94		1206	15	62	4802	21	7	5182	7	10	5504	41	48
DCX1 #18	92		1206	15	64	4803	45	8	5183	49	23	5513	39	8
DCX1 #9	91		1206	39	12	4803	45	22	5184	41	9	5534	35	35
DCX1 #9	93		1206	39	14	4803	45	25	5205	27	49	5538	31	49
DCX13	47	23	1216	7	24	4803	45	30	5205	27	51	5546	17	4
DCX27	11	38	1216	23	35	4805	45	18	5210	39	42	5546	19	4
DCX27	11	39	1216	25	48	4904	43	11	5223	33	12	5549	9	4
DCX3	11	40	1216	29	46	4905	43	15	5227	15	37	5552	3	7
DCX3	47	27	1216	37	22	4910	49	37	5227	15	45	5552	31	58
DCX3 #9	93		1216	39	39	5001	29	9	5231	27	27	7102	45	12
127	47	10	1216	41	33	5002	29	41	5232	31	10	7102	45	34
128	47	11	1227	41	44	5003	31	42	5233	11	3	9050	43	12
131	47	17	1231	33	29	5010	29	47	5233	29	2	9070-2	11	48
132	47	2	1234	5	32	5010	37	21	5234	11	5	137142	49	25
153	47	18	1234	23	41	5012	15	40	5237	3	6	137142	49	27
178	47	4	1333	41	37	5012	17	57	5239	17	30	137906	5	15
179	47	12	1435	7	43	5022	7	28	5240	9	28	137906	5	48
182	47	14	1435	39	25	5029	15	43	5259	23	25	137906	23	42
192	49	20	1457	7	5	5029	31	30	5260	29	24	137906	39	40
193	49	21	1457	11	22	5029	39	20	5267	9	7	137906	41	30
194	49	22	1457	23	5	5030	33	7	5271	31	36	137906	41	34
195	49	28	1457	31	18	5030	33	26	5284	19	31	167066	39	45
196	49	30	1457-1	39	19	5053	7	47	5284	21	21	167072	23	10
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199	49	36	1459	7	44	5060	27	2	5292	11	19	198192	5	35
200	47	15	1459	49	11	5060	35	11	5292	11	41	200030	11	23
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272	47	16	1732	29	33	5077	51	7	5292	25	24	200098	29	25
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284	47	7	1998-2	17	48	5078	3	2	5299	11	51	200136	37	6
285	47	6	2022	3	22	5080	9	2	5299	41	25	200138	35	3
286	47	5	2022	9	20	5081	9	3	5304	9	24	200152	35	2
293A	45	26	2022-4	11	15	5082A	13	12	5312	11	16	200152	37	7
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293C	45	28	2022-4	19	20	5082A	19	15	5317	27	16	200155	37	37
322	47	13	2022-4	31	12	5082A	39	32	5317	31	16	200162A	7	25
380A	45	6	2133-1	27	11	5084	17	34	5321A	25	55	200555	5	50
381-JA	45	9	2133-1	31	20	5084	21	6	5328	7	7	200555	13	31
382-JA	45	11	2193	17	23	5084	21	16	5328	9	38	200654	11	18
383-JA	45	19	2193	19	28	5084	23	14	5328	11	10	201002	3	3
384	45	20	2193	29	39	5084	23	17	5328	21	15	201002	3	11
386	45	37	2193	31	53	5084	25	39	5328	33	2	201030A	93	
391	47	9	2193	33	36	5084	27	13	5328	33	19	201037	13	4
392	47	20	2193	41	6	5088	29	19	5328	39	16	201048A	23	1
452	47	1	2902	7	13	5089	33	23	5332	3	15	201056	23	13
478	47	19	2902	17	50	5089	51	17	5336	25	12	201056	31	17
482	47	28	2902	19	37	5091	7	9	5345	37	35	201068	13	10
484	47	3	2902	37	5	5091	7	54	5346	27	30	201068	17	11
486A91	45		2905	7	18	5091	15	56	5346	27	55	201072A	17	7
486B91	45		2905	17	55	5091	15	58	5347	49	32	201072A	19	7
486C91	45		2905	41	22	5091	23	3	5348	49	33	201074A	17	3
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503-JA	45	1	2921	17	52	5095	5	53	5359	11	44	201086	13	14
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202175	17	59	204062	92		204511	51	9	204729A	91		205091	39	38
202176	11	20	204072	88		204512	51	9	204729A-BF	91		205135	92	
202176	21	14	204072	89		204513	51	9	204729A-BF	93		205136	92	
202176	37	9	204072	90		204514	51	10	204730	91		205136	92	
202176	37	26	204072	91		204515	51	10	204730-BF	91		205136	94	
202286	7	14	204072	92		204516	51	10	204730-BF	93		205235	92	
202286	17	5	204072	93		204536	88		204731	92		205236	92	
202286	17	24	204072	94		204536	89		204737	9	36	205237	92	
202286	19	5	204084	25	18	204536	90		204742	7	49	205238	92	
202286	19	27	204091	39	31	204585	49	34	204743	7	40	205243	93	
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202522	25	32	204146	29	5	204651	37	20	204762	15	57	205320	92	
202522	25	35	204147	29	3	204659	93		204781	15	39	205321	91	
202522	49	29	204149	29	11	204659	94		204781	88		205321	92	
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202542E	91		204161	47	21	204668	91		204782	89		205324	91	
202542E	92		204161	88		204668	92		204782	90		205324	92	
202546E	91		204161	89		204668	93		204783	15	35	205325	91	
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202554E	93		204162	29	23	204674	91		204788	17	18	205326	91	
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202596E	92		204180	35	12	204675A	92		204810	27	17	205457	41	18
202597E	91		204184	35	16	204675A	94		204827	7	41	205465	91	
202597E	92		204185	35	20	204675A-BF	91		204828	3	17	205466	43	8
202616	91		204186	9	19	204675A-BF	92		204848A	5	27	205467	43	3
202617	91		204187	35	10	204675A-BF	93		204857A-FA	7	53	205468-JA	43	13
202618	91		204193	35	1	204676	92		204862	37	33	205469-JA	43	14
202645	31	31	204194	35	6	204676	94		204865A-FA	7	8	205470-JA	43	10
202647A	31	28	204218	7	23	204676-BF	91		204867	7	56	205473	43	9
202653	5	30	204223	5	33	204676-BF	93		204868	7	12	205495	11	4
202674	93		204242	7	27	204677	92		204870	25	54	205525	91	
202675	93		204243	7	29	204677	94		204873	9	33	205678	41	19
202683	31	1	204251	3	4	204677-BF	92		204881	9	35	205679	41	20
202689	5	31	204274	17	43	204677-BF	93		204883	25	47	205764	43	5
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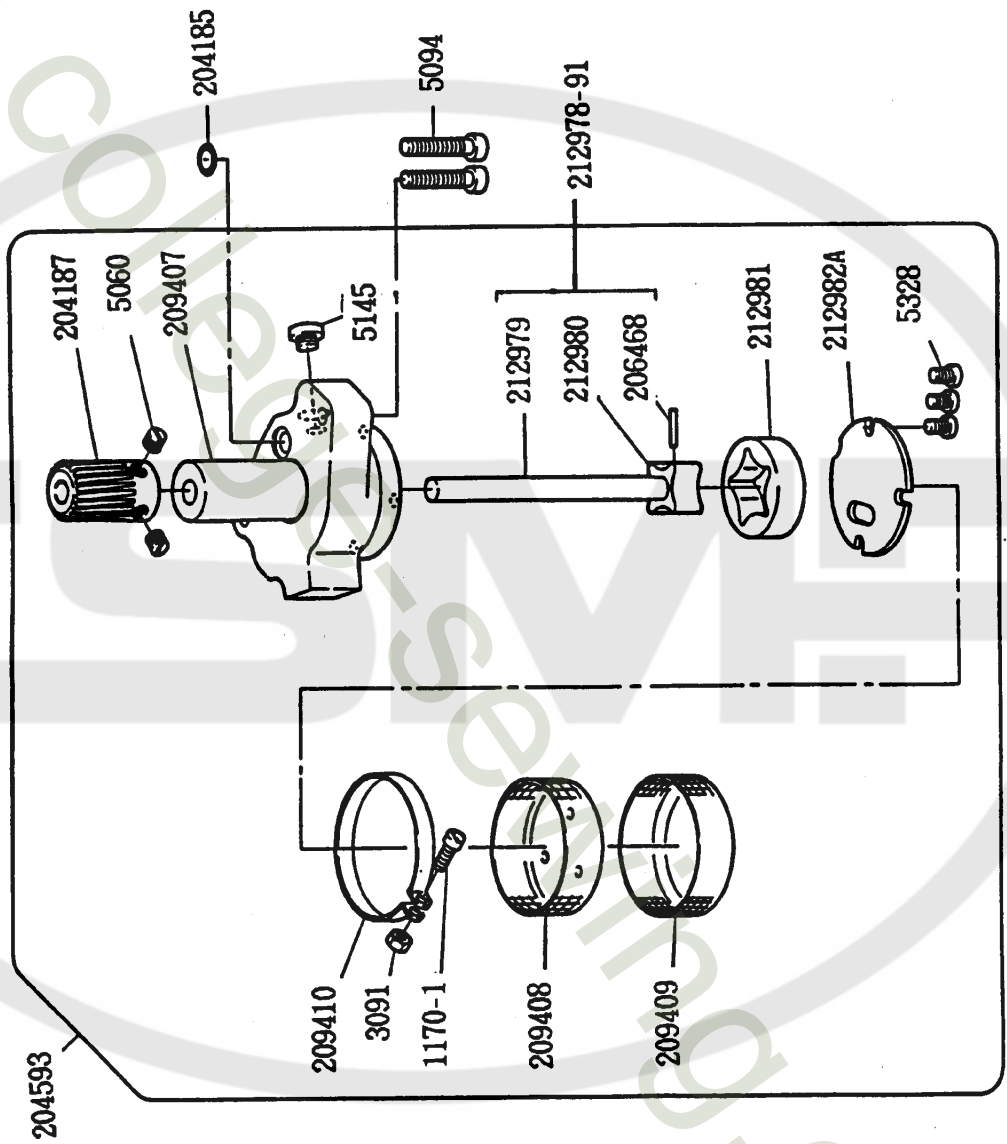
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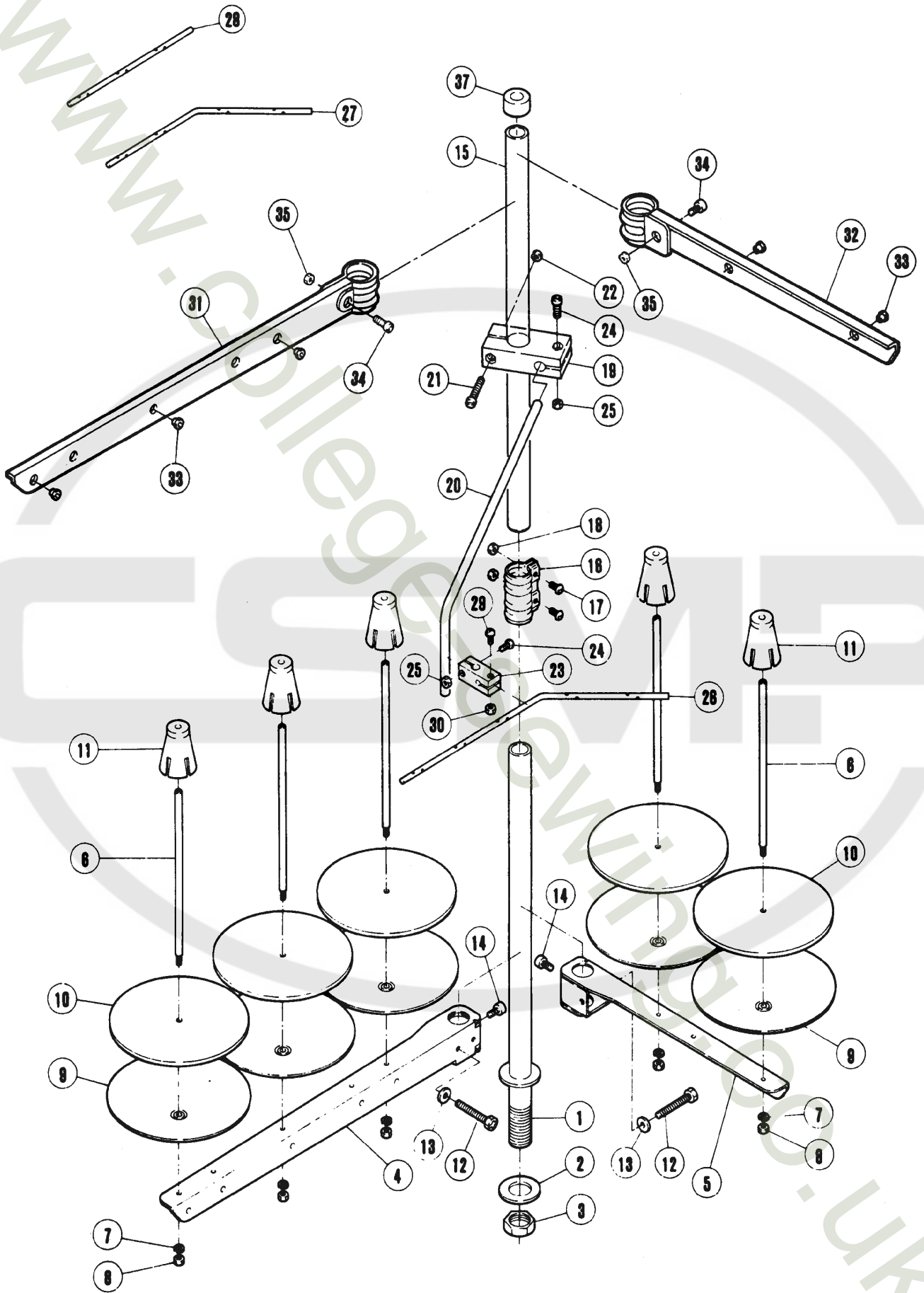
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## 糸立台

## THREAD STAND

REF. NO.	PART NO. 部品番号	名称	NAME	QT.
	486A9C	糸立 (組) (5本立)	THREAD STAND ASS. (5-SPOOLS)	1
	486B9C	糸立 (組) (4本立)	THREAD STAND ASS. (4-SPOOLS)	1
	486C9C	糸立 (組) (3本立)	THREAD STAND ASS. (3-SPOOLS)	1
1	503-CA	スタンド棒 (下)	THREAD STAND ROD (LOWER)	1 1 1
2	509	座金	WASHER	1 1 1
3	5476	六角ナット	NUT	1 1 1
4	505-CA	ブラケット (3本立)	BRACKET	1 1
5	505ACA	ブラケット (2本立)	BRACKET	2 1
6	380A	糸立棒	SPOOL PIN	3 4 5
7	201252	バネ座金	SPRING WASHER	3 4 5
8	4803	六角ナット / M 4	NUT	3 4 5
9	381-CA	受皿	SPOOL TRAY	3 4 5
10	507	ウレタン	CUSHION	3 4 5
11	382-CA	ユレ止め	SPOOL RETAINING FIN	3 4 5
12	7102	六角ネジ / M 6 × 3 2	SCREW	1 2 2
13	512	座金	WASHER	1 2 2
14	4022	平ネジ / M 6 × 1 0	SCREW	1 2 2
15	502-CA	スタンド棒 (上)	THREAD STAND ROD (UPPER)	1 1 1
16	504-CA	ジョイント	JOINT	1 1 1
17	4021	平ネジ / M 5 × 1 6	SCREW	2 2 2
18	4805	六角ナット / M 5	NUT	2 2 2
19	383-CA	ブラケット	BRACKET	1 1 1
20	384	糸道棒腕	THREAD GUIDE BAR ROD	1 1 1
21	4014	平ネジ / M 4 × 2 5	SCREW	1 1 1
22	4803	六角ナット / M 4	NUT	1 1 1
23	233-CA	ホルダー	HOLDER	1 1 1
24	4012	平ネジ / M 4 × 1 2	SCREW	2 2 2
25	4803	六角ナット / M 4	NUT	2 2 2
26	293A	糸道棒 (5本立)	THREAD GUIDE BAR (5-SPOOLS)	1
27	293B	糸道棒 (4本立)	THREAD GUIDE BAR (4-SPOOLS)	1
28	293C	糸道棒 (3本立)	THREAD GUIDE BAR (3-SPOOLS)	1
29	4012	平ネジ / M 4 × 1 2	SCREW	1 1 1
30	4803	六角ナット / M 4	NUT	1 1 1
31	527-CA	ブラケット (3本立)	BRACKET	1 1
32	505-CA	ブラケット (3本立)	110687 01 1	
	527ACA	ブラケット (2本立)	BRACKET	2 1
	505ACA	ブラケット (2本立)	110687 01	
33	506	糸目穴	THREAD EYELET	3 4 5
34	4117	平ネジ / M 5	SCREW	1 2 2
35	7012	平ネジ / M 3.5 × 6	110687 01 1	
	4805	六角ナット / M 5	NUT	1 2 2
	512	座金	110687 01	
36	4022	平ネジ / M 6 × 1 0	110687 10 1	
37	386	キャップ	ROD CAP	1 1 1



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