

MODEL : LK-1900S Series

List No : 1729-01

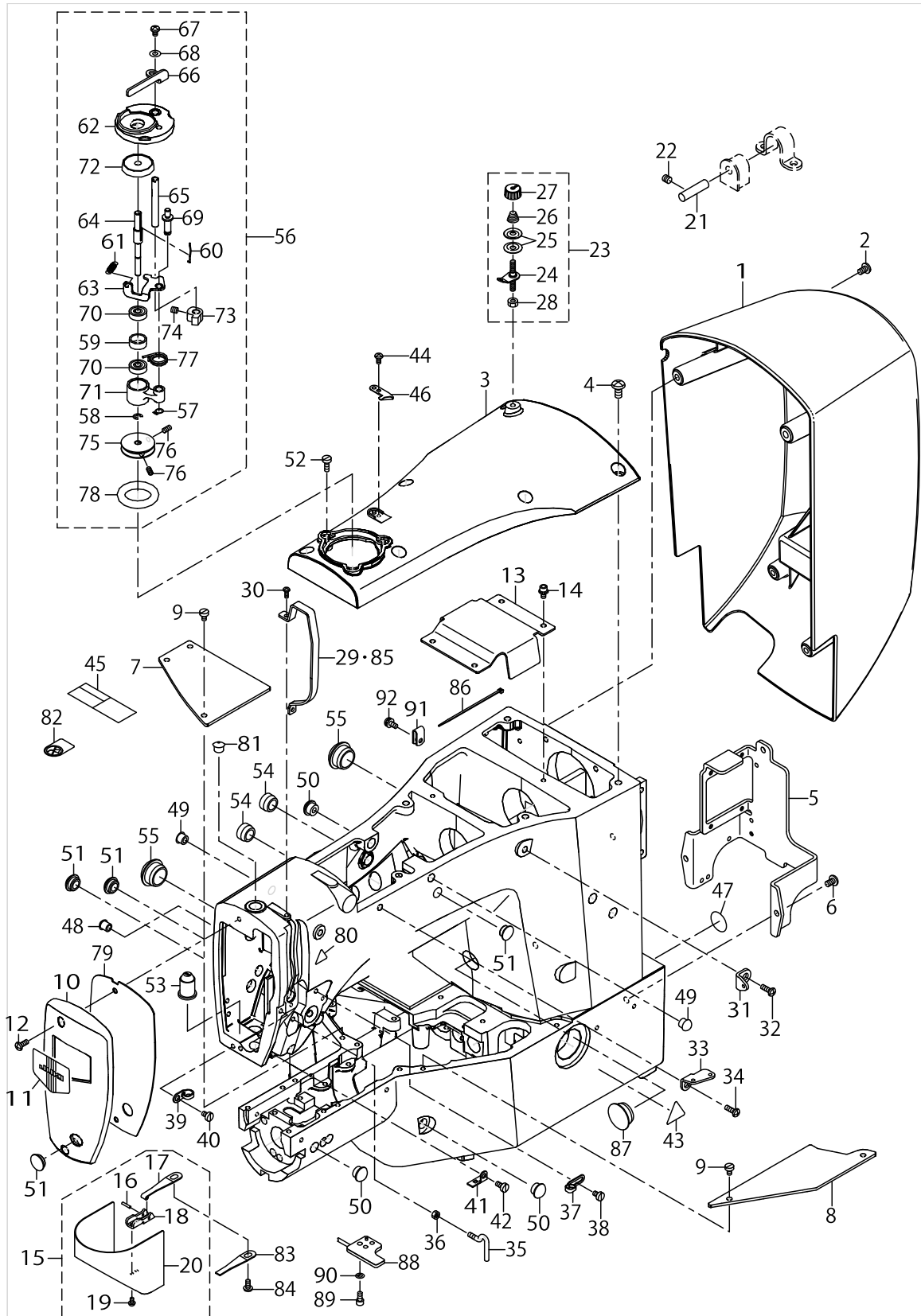
PARTS LIST

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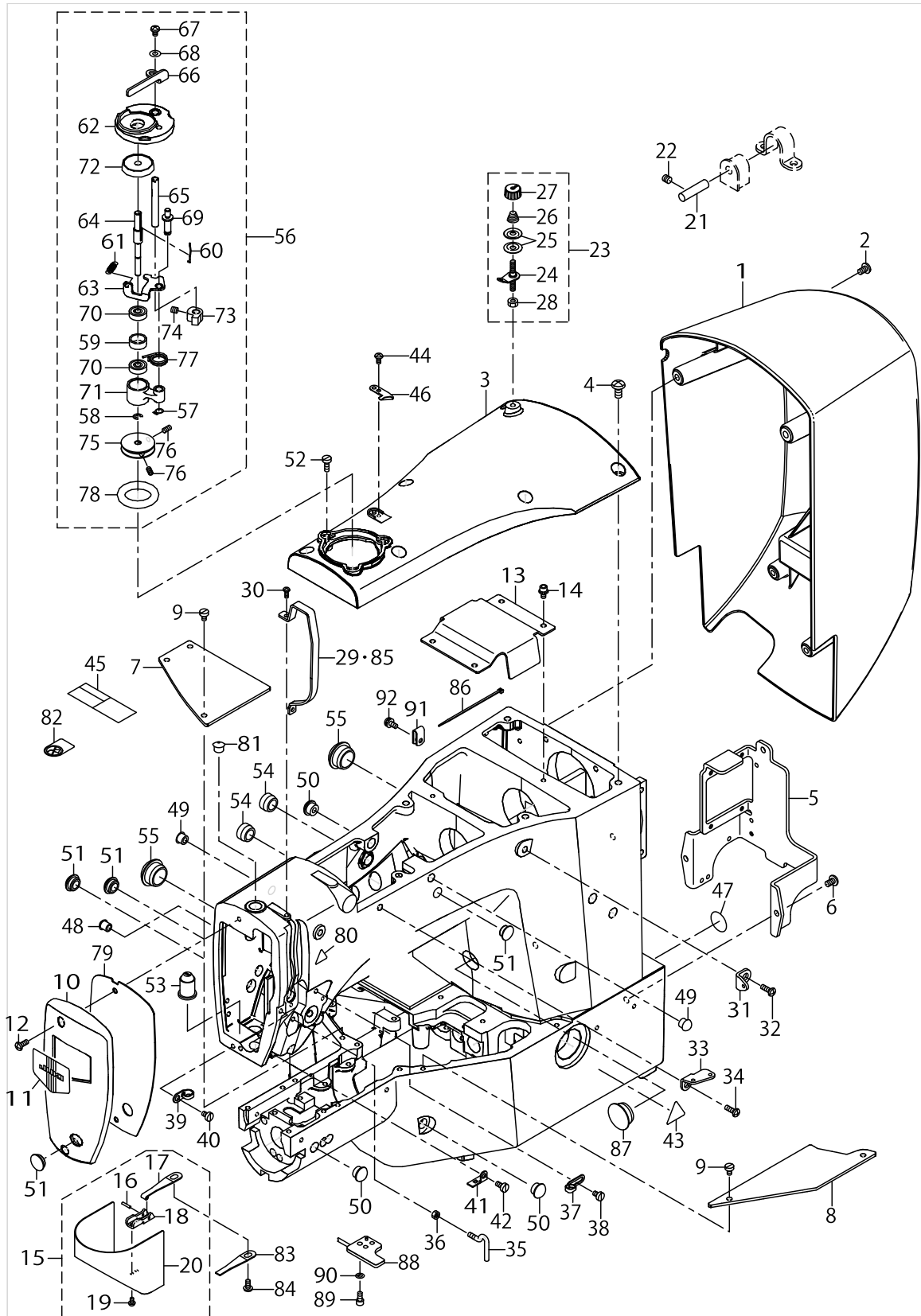
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40189598	MOTOR COVER				1
2	SM5040855SN	SCREW				4
3	40189591	UPSIDE COVER				1
4	SM4061255SP	SCREW M6 L=12				6
5	40010404	PROTECTION_PLATE				1
6	SM4050855SP	SCREW				3
7	40189592	BED_COVER_LEFT				1
8	40189593	BED_COVER_RIGHT				1
9	SM6040650TP	SCREW M4 L=6				5
10	40189597	FACE COVER				1
11	22902506	PLATE				1
12	SM4041055SP	SCREW				2
13	40010405	CRANK_ROD_COVER				1
14	SL6040892TN	BOLT				2
15	40189595	CYLINDER_ARM_CAP_ASM.				1
16	13508700	HOOK COVER PRESSER SPRING PIN		*		1
17	26221101	HOOK COVER PRESSER SPRING A		*		1
18	40142677	CYLINDER ARM CAP PLATE		*		1
19	SM3030552TN	SCREW M3 L=5		*		2
20	40189596	CYLINDER ARM CAP		*		1
21	40009290	HINGE STUD				2
22	SM8060612TP	SCREW M6 L=6				4
23	40210742	BOBBIN THREAD TENSION ASSY				1
24	40214524	BOBBIN THREAD TENSION ROD ASSY		*		1
25	22921506	THREAD TENSION DISK		*		2
26	D7133555B00	CONNECTING ROD SPRING		*		1
27	22945703	THREAD TENSION NUT		*		1
28	NS6110310SP	NUT 11/64-40		*		1
29	40189594	THREAD_TAKE_UP_LEVER_COVER	FOR LK-1900S			1
30	SM4030855SN	SCREW M3 L=8.0				2
31	40010414	THREAD_GUIDE_NO.1				1
32	SM4061255SP	SCREW M6 L=12				1
33	26211904	THREAD GUIDE PLATE				1
34	SM4061255SP	SCREW M6 L=12				1
35	40010571	L_SHAPED_THREAD_GUIDE_A				1
36	NM6040000SN	NUT M4				1
37	22920508	ARM THREAD GUIDE A				1
38	SM6040650TP	SCREW M4 L=6				1
39	13705108	TAKE-UP THREAD GUIDE B				1
40	SM6040650TP	SCREW				1
41	B1129210000	FRAME THREAD GUIDE (B)				1
42	SM6040860TP	SCREW M4 L=8				1
43	CM300200002	CAUTION LABEL(25)				1
44	SM4030601SN	SCREW M3 L=6				1
45	40102261	SAFETY_LABEL_S				1
46	10502300	THREAD CUTTER				1
47	22901805	GROUND MARK				1

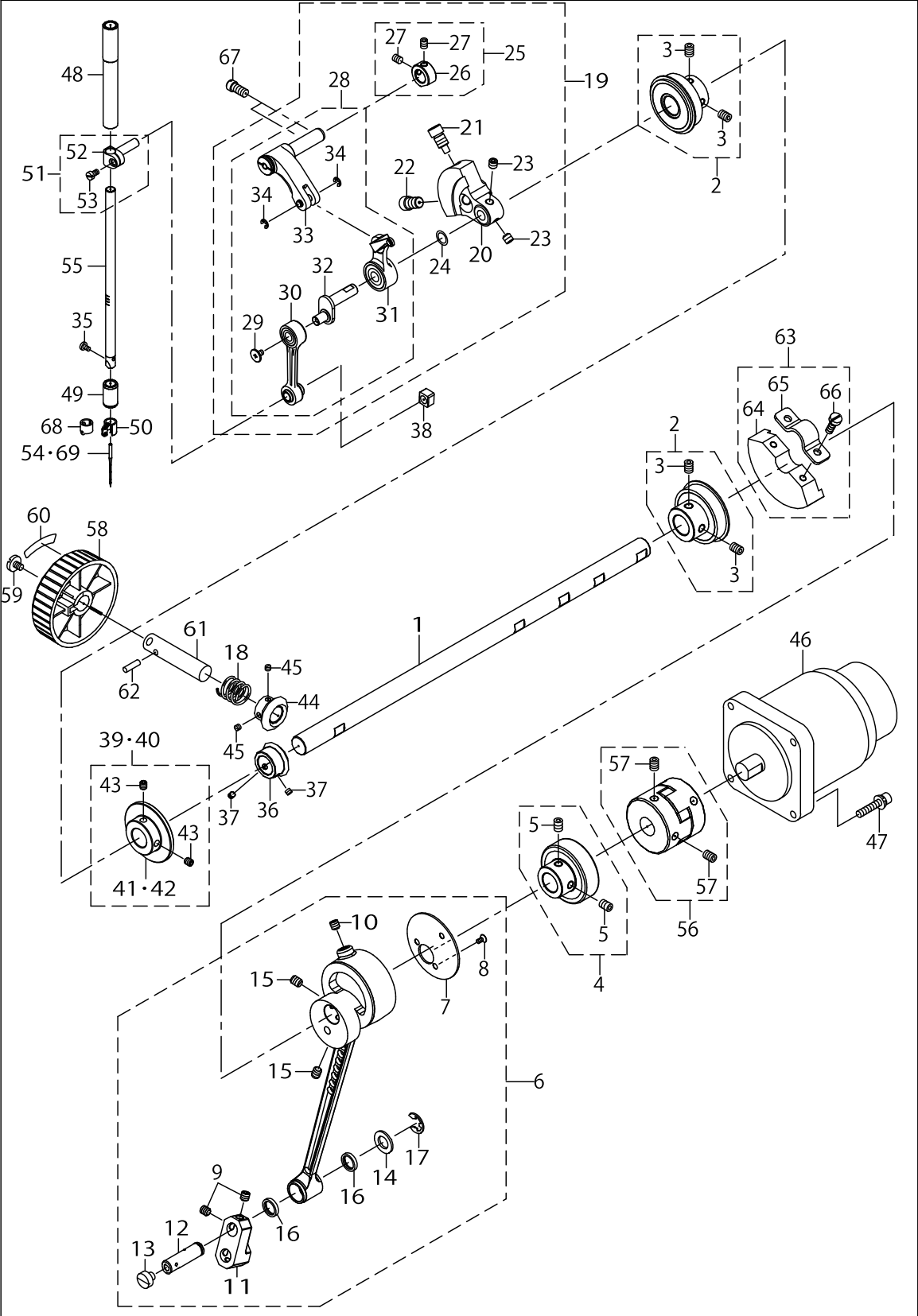
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	TA0750704R0	RUBBER PLUG				1
49	TA0850604R0	RUBBER PLUG				2
50	TA1050504R0	RUBBER PLUG				3
51	TA1250406R0	RUBBER PLUG D=12.5 L=4				4
52	SM6041150TP	SCREW M4 L=11				3
53	13509807	OIL SHIELD CAP				1
54	TA1550902R0	PLUG				2
55	TA2100904R0	RUBBER PLUG				3
56	40189599	BOBBIN_WINDER_UNIT				1
57	RC0560711KP	RETAINING RING		*		1
58	RE0400000K0	E-RING 4		*		1
59	26260802	BTW BEARING SPACER		*		1
60	26261602	BOBBIN SPRING		*		1
61	26261701	BTW SPRING		*		1
62	40189600	BTW_BASE		*		1
63	26260208	BTW CAM PLATE		*		1
64	26260901	BTW SHAFT		*		1
65	26261008	BTW LEVER SHAFT		*		1
66	26261107	BTW LEVER		*		1
67	SM5040655SN	SCREW		*		1
68	WP0450826SC	WASHER 4.5X10X0.8		*		1
69	26260307	BTW BASE SHAFT		*		1
70	26261305	BTW BEARING		*		2
71	40142773	BTW_SHAFT_BASE		*		1
72	26261206	BTW SPACER		*		1
73	26260505	BTW CAM LEVER		*		1
74	SM8050502TP	SCREW M5 L=5		*		1
75	26260604	BTW WHEEL		*		1
76	SM8040802TP	SCREW M4X8		*		2
77	26260703	BTW TORSION SPRING		*		1
78	26261503	BTW WHEEL RUBBER		*	☆	1
79	40142812	FACE_COVER_CUSHION				1
80	CM300200001	ATTENTION SEAL				1
81	22901409	NEEDLE BAR UPPER BUSH CAP				1
82	CM100100001	OIL INJECTION PROHIBITION LABEL				1
83	26221200	HOOK COVER PRESSER SPRING B			☆	1
84	SM5040855SN	SCREW				1
85	40189609	THREAD_TAKE_UP_LEVER_COVER_03	FOR LK-1903S			1
86	EA9500B0100	CABLE BAND				1
87	TA2100904R0	RUBBER PLUG				1
88	40193892	ASSY_LED_DEVICE				1
89	SM6040802TN	SCREW				1
90	WP0430800SC	WASHER M4				1
91	HX001500000	CLIP				4
92	SL4041091SC	SCREW M4 L=10				4

MAIN SHAFT & NEEDLE BAR COMPONENTS



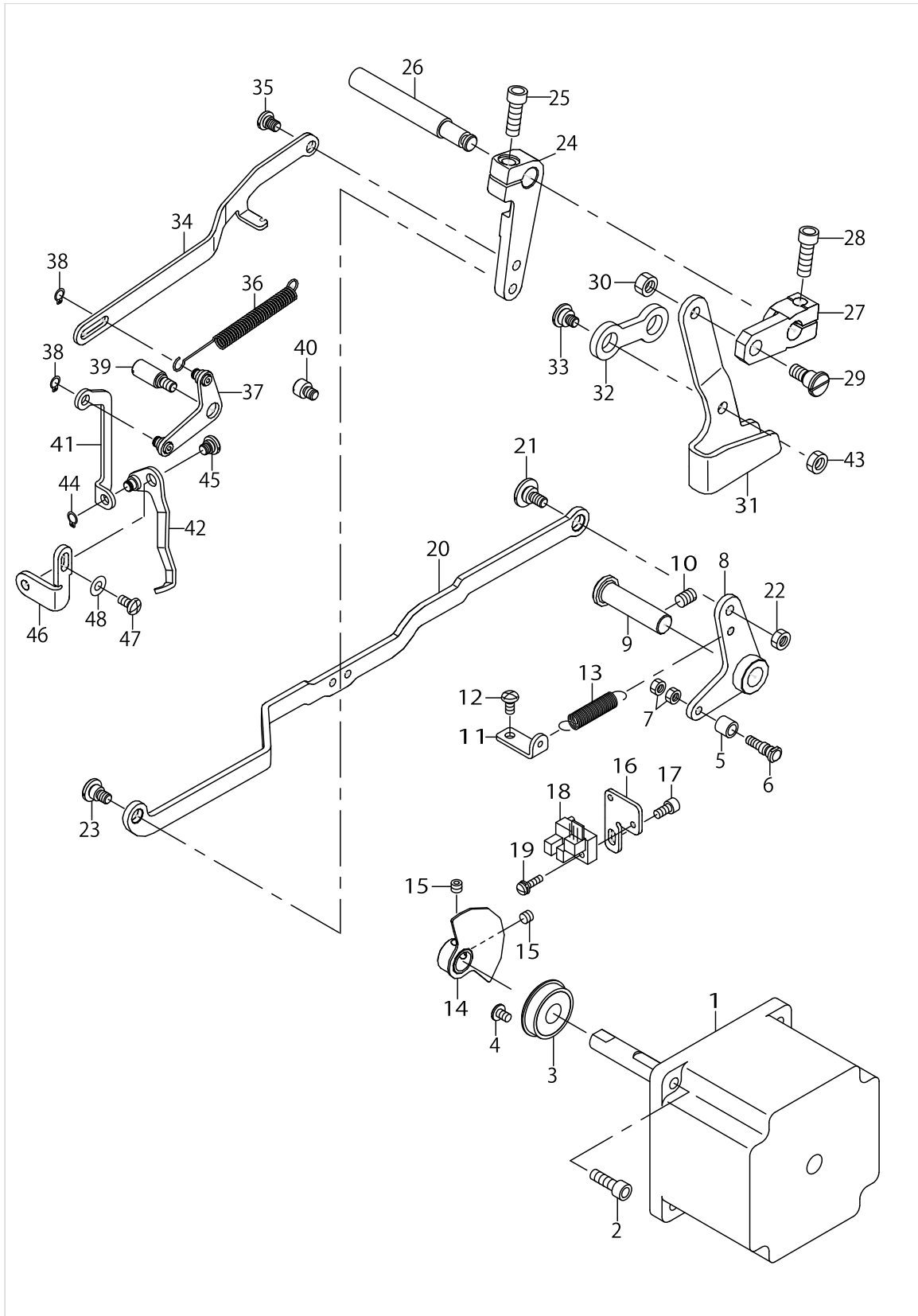
MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40142678	MAIN_SHAFT				1
2	40142685	FRONT_BEARING				2
3	40010417	BEARING_BUSH_SCREW		*		4
4	40142686	BACK_BEARING				1
5	SM8480652TP	SCREW		*		2
6	40112990	CRANK_ROD_ALL_ASM.				1
7	40110825	CRANK_ROD_SUPPORT_PLATE		*		1
8	SM1030601SP	SCREW M3 L=6		*		3
9	SM8480652TP	SCREW		*		2
10	SM8480652TP	SCREW		*		1
11	40112993	OSCILLATOR_ARM		*		1
12	40030939	OSCILLATOR_PIN		*		1
13	SM6060550TP	SCREW M6 L=4.5		*		1
14	40026818	WASHER		*		1
15	SM8060812TP	SCREW M6 L=8		*		2
16	10108009	OIL SEAL		*		2
17	RE0800000K0	E-RING 8		*		1
18	GAF01007000	SPRING				1
19	40142689	COUNTER_WEIGHT_COMPL.				1
20	40142691	COUNTER_WEIGHT		*		1
21	40010424	COUNTER_WEIGHT_SCREW_A		*		1
22	40010425	COUNTER_WEIGHT_SCREW_B		*		1
23	40010426	COUNTER_WEIGHT_SCREW_C		*		2
24	WP0820516SP	WASHER 11.6X8.2X0.6		*		1
25	40110841	THRUST_COLLAR_ASM.		*		1
26	40110842	THRUST_COLLAR		*		1
27	SM80506A2TP	SCREW M5 L=6		*		2
28	40142692	THREAD_TAKE_UP_COMPL.		*		1
29	40142701	LEFT_HAND_SCREW		*		1
30	40142697	NEEDLE_BAR_CRANK_ROD_COMPL.		*		1
31	40142693	THREAD_TAKE_UP_ASM.		*		1
32	40142696	NEEDLE_BAR_CRANK		*		1
33	40142806	TAKE_UP_CRANK_ASM.		*		1
34	RE0300000K0	E-RING 3		*		2
35	SM7030550TP	SCREW M3 L=4.5			☆	1
36	40006515	GEAR A				1
37	SM8040310SS	SCREW M4 L=3				2
38	40090058	SLIDE BLOCK				1
39	40136292	BTW_DRIVING_WHEEL_ASM.	FOR LK-1900SS			1
40	40144697	BTW DRIVING WHEEL 03 ASM.	FOR LK-1903SS			1
41	40136293	BTW_DRIVING_WHEEL	FOR LK-1900SS	*		1
42	40144696	BTW_DRIVING_WHEEL	FOR LK-1903SS	*		1
43	SM80506A2TP	SCREW M5 L=6		*		2
44	40006516	GEAR B				1
45	SM8040310SS	SCREW M4 L=3				2
46	40138137	IPM550W MOTOR				1
47	SL6052592TN	BOLT				4

MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40142705	NEEDLE_BAR_METAL				1
49	40142706	NEEDLE_BAR_LOWER_METAL				1
50	40010574	THREAD_GUIDE			☆	1
51	22906457	NEEDLE BAR HOLDER ASM.				1
52	22906408	NEEDLE ROD HOLDER		*		1
53	SS6090670TP	SCREW 9/64-40 L=6		*		1
54	MDP500B1400	NEEDLE DPX5 #14	FOR LK-1900SS		☆	1
55	40142704	NEEDLE_BAR				1
56	40142681	COUPLING ASM.				1
57	SM80608A2TP	SCREW M6 L=8		*		4
58	40124986	PULLEY				1
59	A123050000A	SET-SCREW				1
60	B1144210000	REVOLVING DIRECTION LABEL				1
61	26500306	HAND PULLEY SHAFT				1
62	PS0400142KH	SPRING PIN 4X14				1
63	40110812	CRANK_BALANCER_ASM.				1
64	40110813	CRANK_BALANCER		*		1
65	40010439	CRANK_BALANCER_FIX_PLATE		*		1
66	40010440	CRANK_BALANCER_FIX_PLATE_SCREW		*		2
67	40010470	SHUTTLE ASM SCREW				2
68	D1405L7AM00	NEEDLE BAR THREAD GUIDE	FOR LK-1900SH		☆	1
69	MDP170B2100	NEEDLE DPX17 #21	FOR LK-1900SH		☆	1

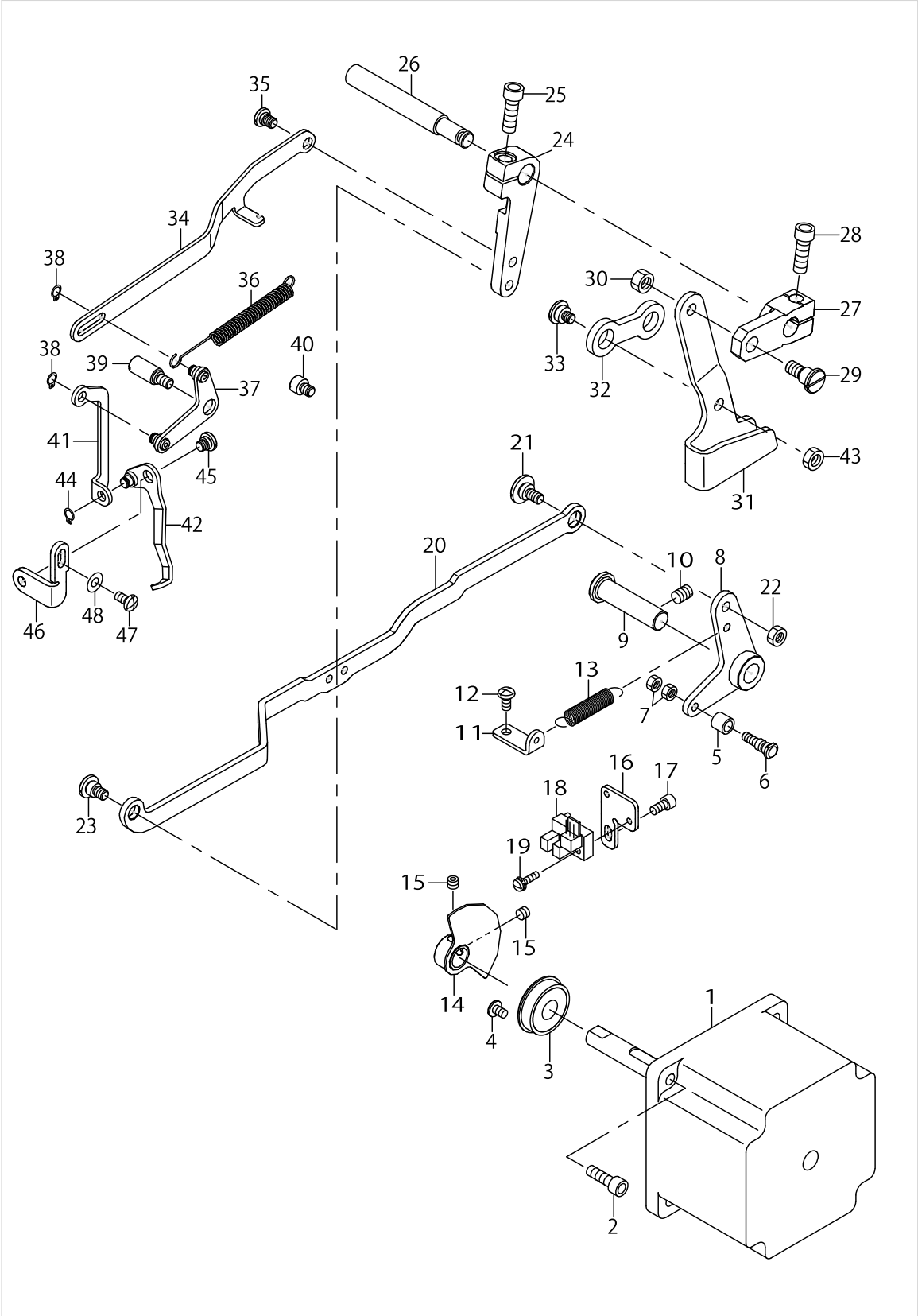
PRESSER LIFTER & WIPER COMPONENTS



PRESSER LIFTER & WIPER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40139178	PRESSER LIFTING MOTOR				1
2	SM6051602TP	SCREW M5X0.8 L=16				4
3	40209429	BEARING				1
4	SM6040650TP	SCREW				1
5	40004254	UTT_CAM_ROLLER				1
6	40040256	CAM ROLLER SHAFT				1
7	NM6040001SP	NUT M4X0.7				2
8	40006661	LIFTER LINK A ASM.				1
9	40006716	THREAD TRIMMER SHAFT				1
10	SM8060812TP	SCREW M6 L=8				1
11	40023831	SPRING_RACK				1
12	SM4040855SP	SCREW				1
13	26226209	SPRING				1
14	40006666	SENSOR SLIT ASM.				1
15	SM8050402TP	SCREW				2
16	40010443	SENSOR_INSTALLING_BASE				1
17	SM6040802TP	SCREW M4X0.7 L=8				1
18	HD00057000A	PHOTO SENSOR				1
19	SL4031291SC	SCREW M3X12				1
20	40006665	LIFTER LINK B				1
21	SD0800327TP	HINGE SCREW D=8 H=3.2				1
22	NM6050001SP	NUT M5				1
23	SD0700406TP	HINGE SCREW D=7 H=4				1
24	40006671	CONNECTING ARM				1
25	SM6061802TP	SCREW M6 L=18				1
26	40083882	CONNECTING SHAFT				1
27	40008693	LOWERING ARM				1
28	SM6061802TP	SCREW M6 L=18				1
29	SD0790606TP	HINGE SCREW D=7.94 H=6				1
30	NM6060001CP	NUT M6				1
31	40010450	LOWERING_FOOT				1
32	14104400	CONNECTING LINK				1
33	SD1000406TP	HINGE SCREW D=10 H=4				2
34	40010460	WIPER CONNECTING LINK				1
35	SD0600206TP	HINGE SCREW D=6 H=2				1
36	26218008	SPRING				1
37	40010451	WIPER_CONNECTING_ARM_ASM.				1
38	RC0470611KP	RETAINING RING 4.7				2
39	40010455	WIPER_CONNECTING_LINK_SHAFT				1
40	40010457	WIPER_STOPPER				1
41	40010458	WIPER_CONNECTING_PLATE				1
42	40017202	WIPER C ASM.				1
43	NM6060003SC	NUT M6				1
44	RC0470611KP	RETAINING RING 4.7			☆	1
45	SD0640216TP	HINGE SCREW D=6.35 H=2.1				1
46	40006678	WIPER BASE PLATE				1
47	SM4040855SP	SCREW				1

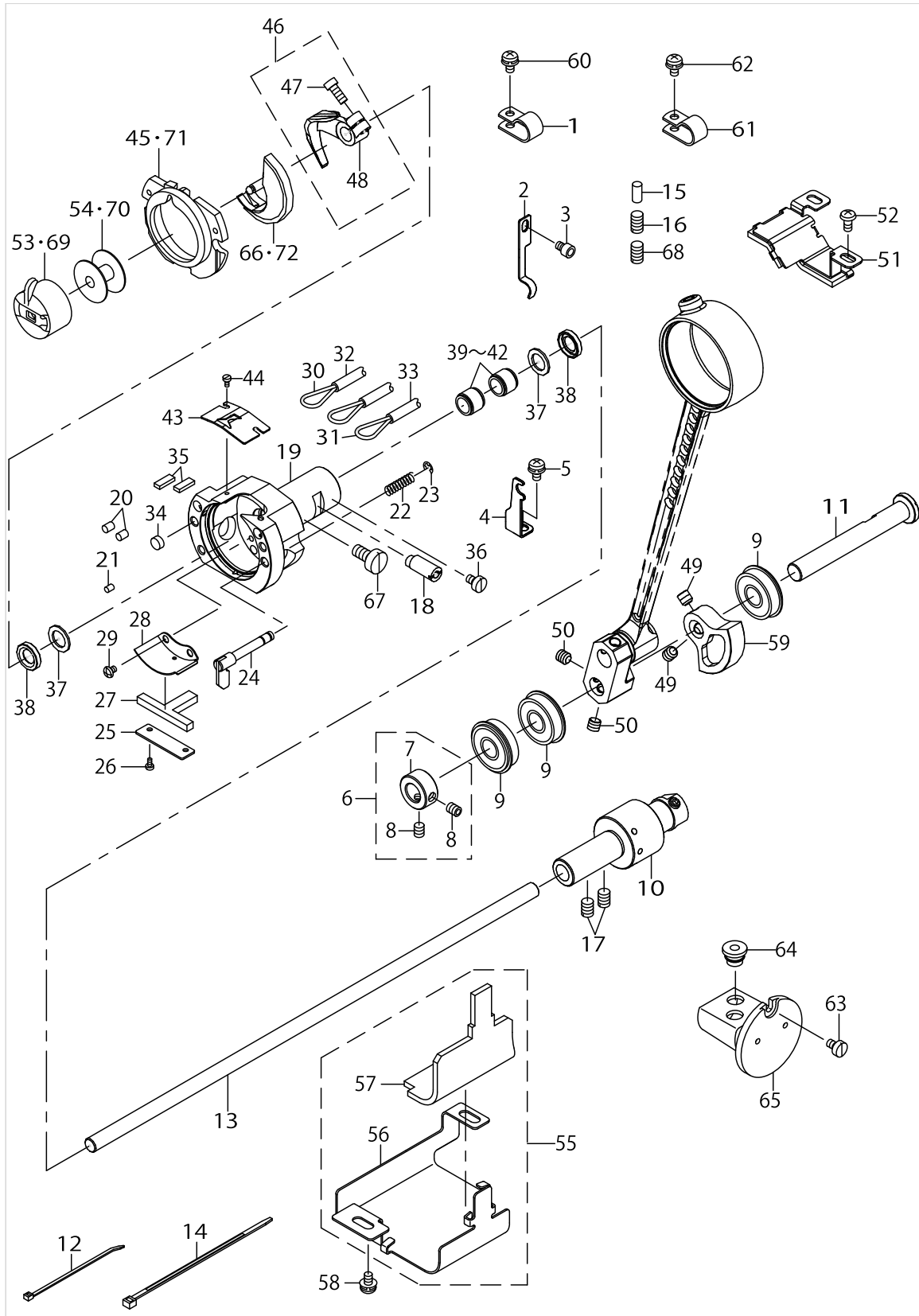
PRESSER LIFTER & WIPER COMPONENTS



PRESSER LIFTER & WIPER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	WP0430800SD	WASHER M4				1

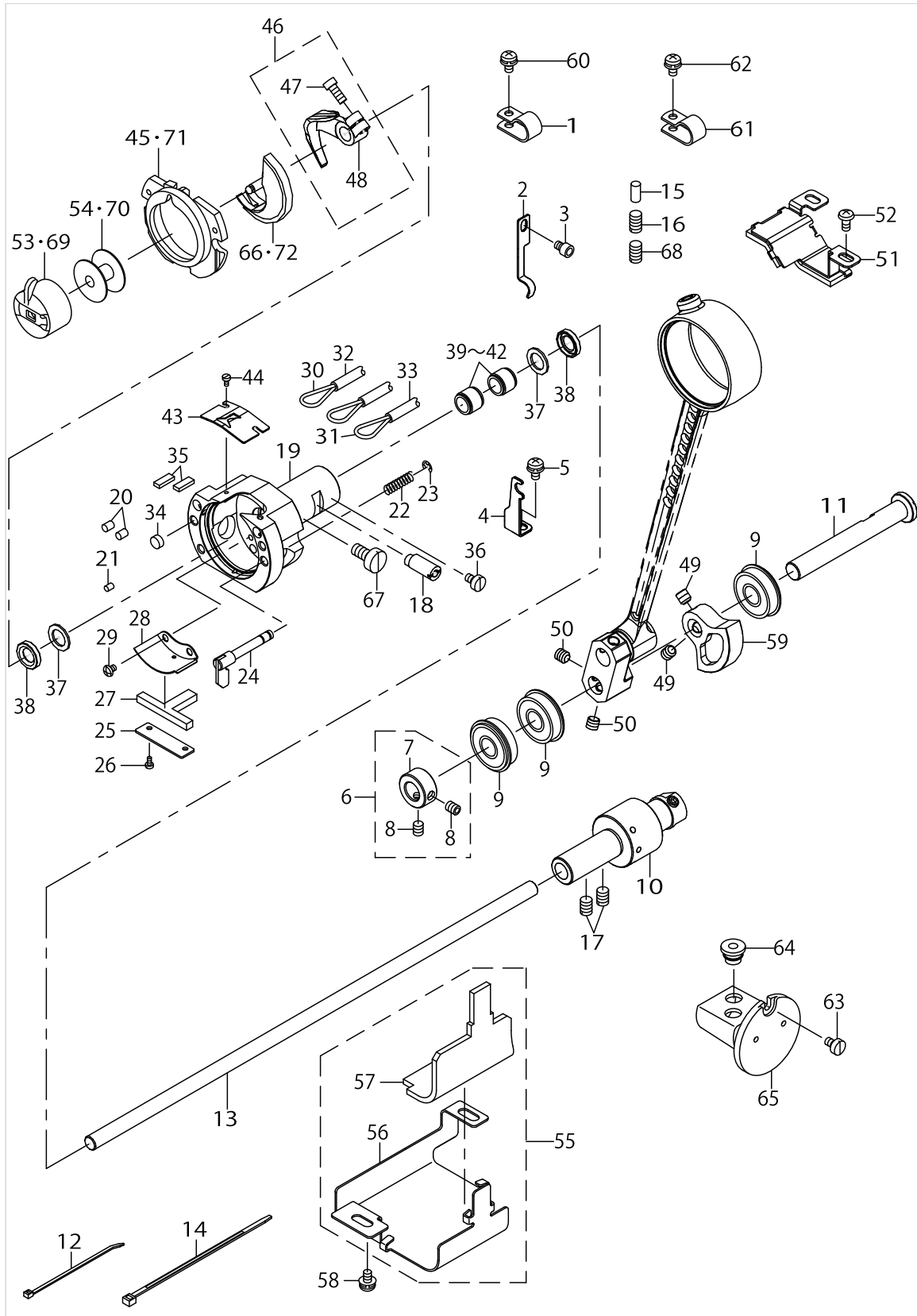
SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	HX00150000D	CABLE CLIP				1
2	40012127	OIL_PIPE_HOLDER				1
3	SM6040502TP	SCREW M4X0.7 L=5				1
4	40013721	TUBE_CLAMP				1
5	SL4040891SC	SCREW M4 L=8				1
6	40010464	THRUST_COLLAR_ASM.				1
7	40010467	THRUST_COLLAR		*		1
8	40010469	THRUST_COLLAR_SCREW		*		2
9	40209429	BEARING				3
10	40213689	LOWER SHAFT GEAR ASM				1
11	40112994	OSCILLATOR_SHAFT				1
12	A4078009000	BAND (SMALL)				1
13	40010575	LOWER SHAFT				1
14	EA9500B0100	CABLE BAND				1
15	40006578	OIL WICK PRESSER				1
16	SM8061010TP	SCREW				1
17	SM8060812TP	SCREW M6 L=8				2
18	40010471	SHUTTLE_RACE_ADJUSTING_SHAFT				1
19	40089366	SHUTTLE_BLANK				1
20	B1820210D00	SHUTTLE OIL FELT A			☆	2
21	B1821210D00	SHUTTLE OIL FELT B			☆	1
22	B1822215P00	INNER HOOK PRESSER SPRING				2
23	RE0300000K0	E-RING 3				2
24	26501858	INNER HOOK PRESSER ASM.				2
25	14104004	ONCE THROUGH OIL FELT PRESSER				1
26	SM6020460TP	SCREW M2 L=3.5				2
27	14103907	SHUTTLE ONCE THROUGH OIL FELT				1
28	40006577	SHUTTLE LUBRICATING PLATE				1
29	SM4030455SP	SCREW				2
30	CQ200000000	OIL WICK				2.6
31	CQ200000000	OIL WICK				1.4
32	23630007	TUBE				1
33	23630007	TUBE				0.6
34	13529607	SHUTTLE PACKING			☆	2
35	40142719	FELT				2
36	SM6040650TP	SCREW M4 L=6				1
37	40006575	SHUTTLE BEARING RING				2
38	40110856	SUTTLE_OIL_SEAL				2
39	SB3080010CA	BEARING	SELECTIVE PARTS			2
40	SB3080010CB	BEARING	SELECTIVE PARTS			2
41	SB3080010CC	BEARING	SELECTIVE PARTS			2
42	SB3080010CD	BEARING	SELECTIVE PARTS			2
43	B1815210000	INNER HOOK UPPER SPRING				1
44	SM6020460TP	SCREW M2 L=3.5				2
45	14103352	INNER HOOK PRESSER ASM. B	LK-1900SS,LK-1903SS			1
46	40011512	DRIVER_ASM.				1
47	SS6121212TP	SCREW 3/16-28 L=12.0		*		1

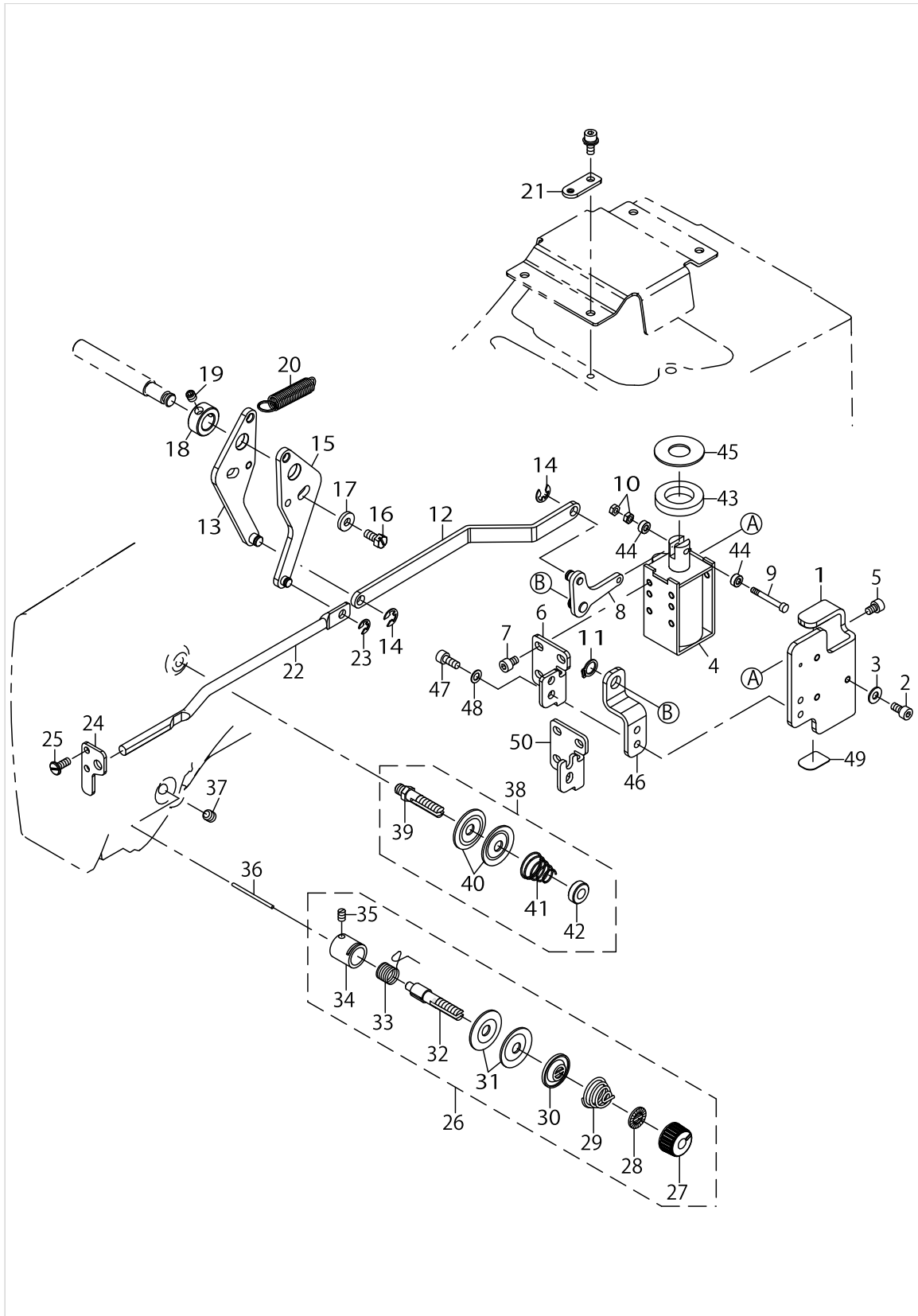
SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40011511	SHUTTLE_DRIVER		*		1
49	SM8480652TP	SCREW				2
50	SM8480652TP	SCREW				2
51	40196321	OSCILLATOR COVER ASM				1
52	SM5040855SN	SCREW				2
53	B18289800BB	BOBBIN CASE ASM. (RACING PREVENTION)			☆	1
54	13812102	BOBBIN			☆	1
55	40142687	LOWER_SHAFT_GEAR_COVER_ASM.				1
56	40142688	LOWER_SHAFT_GEAR_COVER		*		1
57	40010475	LOWER_SHAFT_GEAR_FELT		*		1
58	SL4040891SC	SCREW M4 L=8				2
59	40110827	OSCILLATOR				1
60	SL4040891SC	SCREW M4 L=8				1
61	HX00150000B	CABLE CLIP				2
62	SL4040891SC	SCREW M4 L=8				2
63	SM6040650TP	SCREW M4 L=6				1
64	40006840	RUBBER BUSH				2
65	40006836	OIL TANK ASM.				1
66	40110846	SHUTTLE	LK-1900SS,LK-1903SS		☆	1
67	40010470	SHUTTLE_ASM_SCREW				1
68	SM8061050TP	SCREW				1
69	B1828210DAA	BOBBIN CASE ASM.			☆	1
70	B1806210D00	BOBBIN			☆	1
71	14103659	SHUTTLE RACE RING ASM.,C	LK-1900SH			1
72	40112995	SHUTTLE(H)	LK-1900SH		☆	1

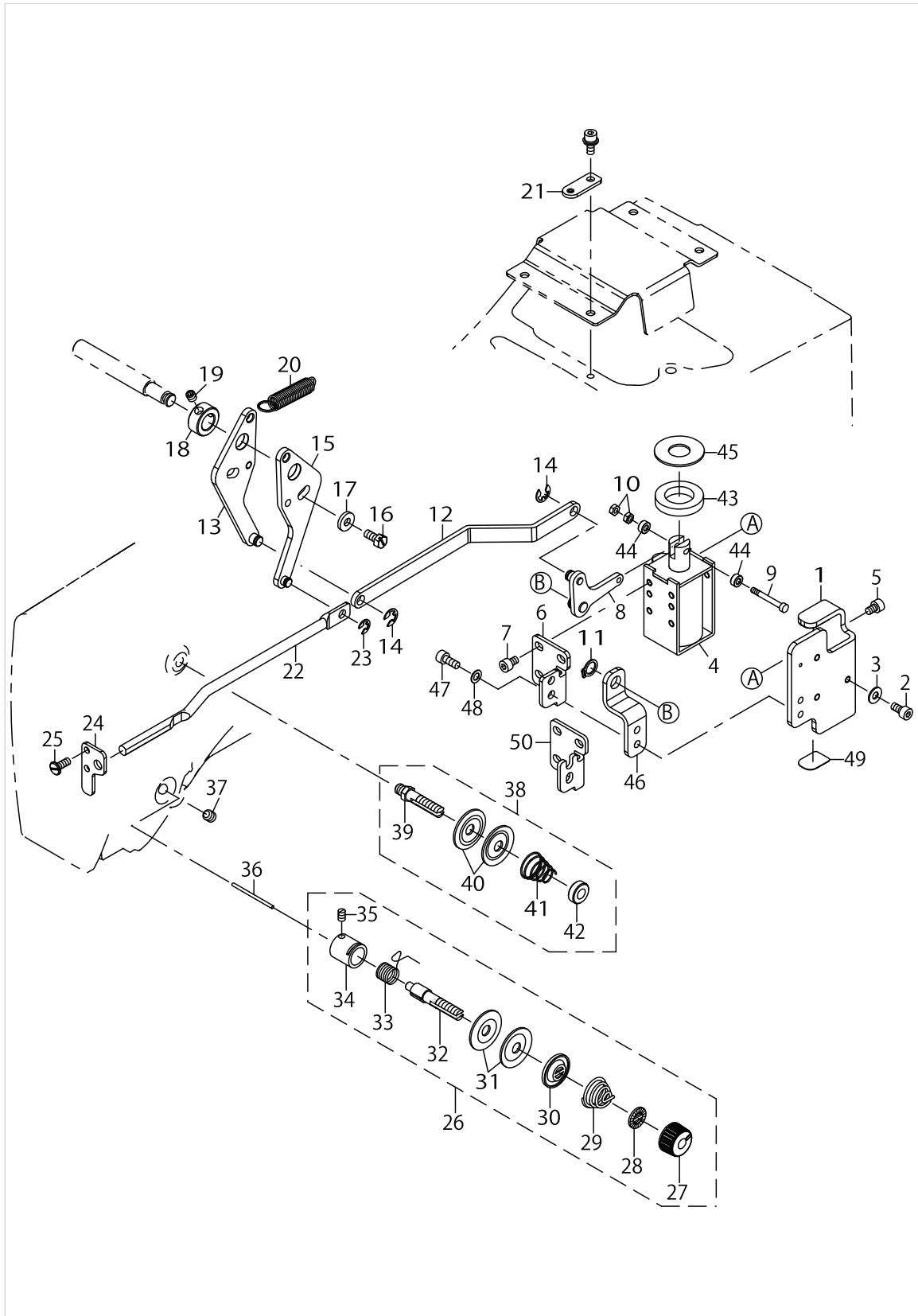
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40216548	THREAD_RELEASE_SOL_BASE				1
2	SM6040802TP	SCREW M4X0.7 L=8				3
3	WP0450801SD	WASHER 4.5X10X0.8				3
4	40213534	THREAD_RELEASE_SOL_ASM				1
5	SM6040602TP	SCREW M4X0.7 L=6				3
6	40216988	SOLENOID STOPPER PLATE	FOR LK-1900SS,LK-1903SS			1
7	SM6040602TP	SCREW M4X0.7 L=6				3
8	40209409	THREAD_RELEASE_LINK_A_ASM				1
9	40217279	PLUNGER PIN				1
10	NM6030001SB	NUT M3X0.5 TYPE1				2
11	RC0740811KP	C-RING 8 (7.4)				1
12	40209413	THREAD_RELEASE_LINK_B				1
13	40209407	ADJUSTING PLATE ASM B				1
14	RE0500000KP	E-RING 5				2
15	40209404	ADJUSTING PLATE ASM A				1
16	SS9111010SP	SCREW 11/64-40 L=9.5				1
17	WP0482086SD	WASHER 4.8X11.5X2				1
18	CS1000881TP	THRUST COLLAR D=10 W=8				1
19	SM8050602TP	SCREW M5 L=6				2
20	B2545280000	PRESSURE SPRING				1
21	40217357	SPRING RACK				1
22	26501304	TENSION RELEASE BAR				1
23	RE0400000K0	E-RING 4				1
24	40209415	TENSION_RELEASE_BAR_GUIDE				1
25	SM6041050TP	SCREW				2
26	40209418	THREAD_TENSION_ASM				1
27	22921308	THREAD TENSION NUT		*		1
28	22921407	ROTATION STOPPER		*		1
29	B3114232000	THREAD TENSION SPRING		*		1
30	22921803	DISK STOPPER		*		1
31	22921506	THREAD TENSION DISK		*		2
32	40209417	THREAD_TENSION_POST		*		1
33	22921605	THREAD TAKE-UP SPRING		*	☆	1
34	22945307	THREAD TENSION POST BASE		*		1
35	SS8090670SP	SCREW 9/64-40 L= 5.5		*		1
36	40209416	TENSION_RELEASE_PIN				1
37	SM80606A2TP	SCREW M6 L=6				1
38	40010503	THREAD_TENSION_1_ASM				1
39	40010504	THREAD_TENSION_SHAFT		*		1
40	22921506	THREAD TENSION DISK		*		2
41	26218602	FIRST THREAD TENSION SPRING		*		1
42	22928808	NUT		*		1
43	D2468555B00	RUBBER PLUNGER				1
44	40218819	PLUNGER ROLLER				2
45	40216987	SOLENOID WASHER				1
46	40216549	THREAD RELEASE PIVOT BASE				1
47	SM6041002TP	SCREW M4X0.7 L=10				2

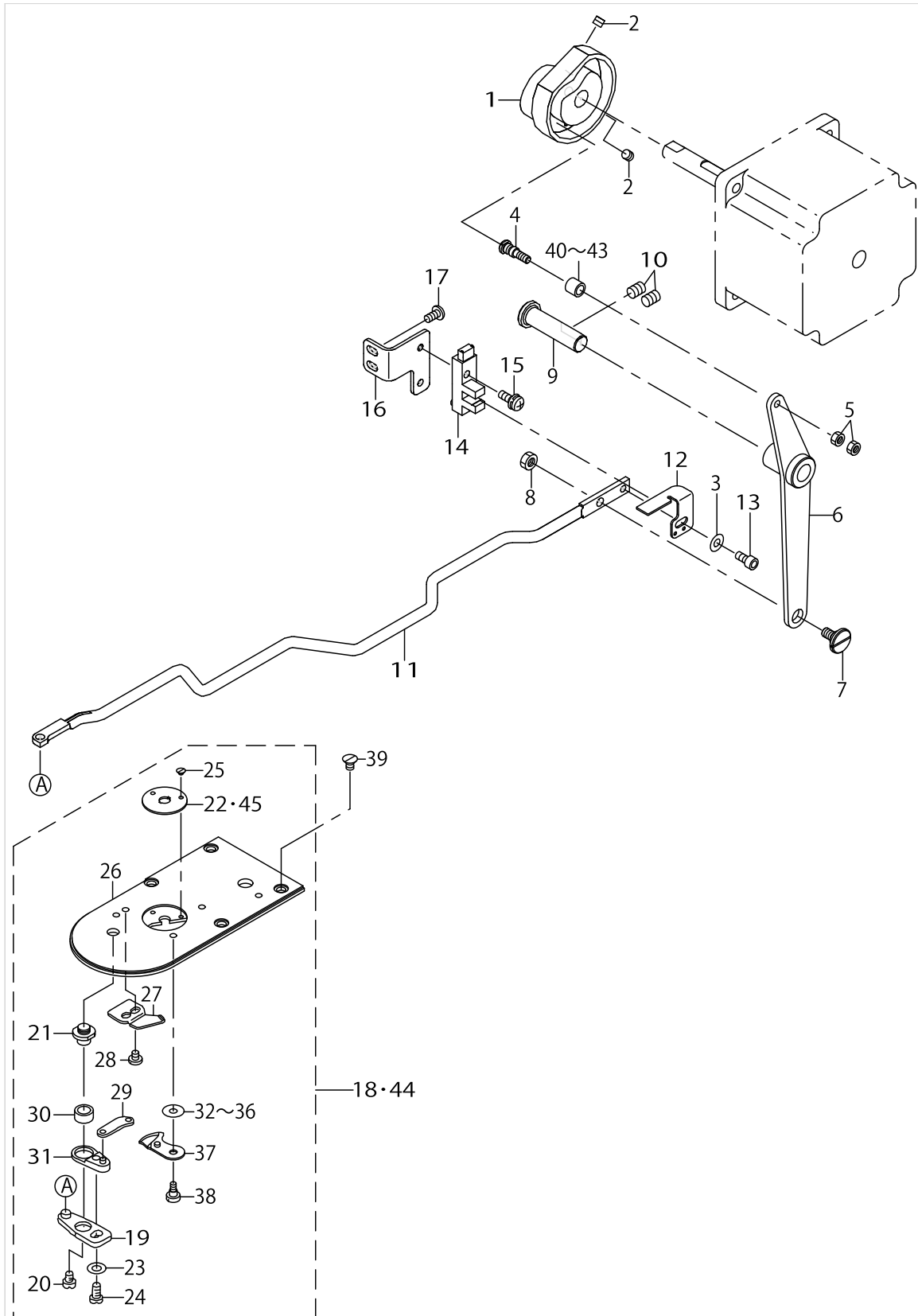
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	WP045000SD	WASHER 4.5X8X0.5				2
49	40218514	RECEIVE PLATE				1
50	40219866	SOLENOID_STOPPER_PLATE	FOR LK-1900SH			1

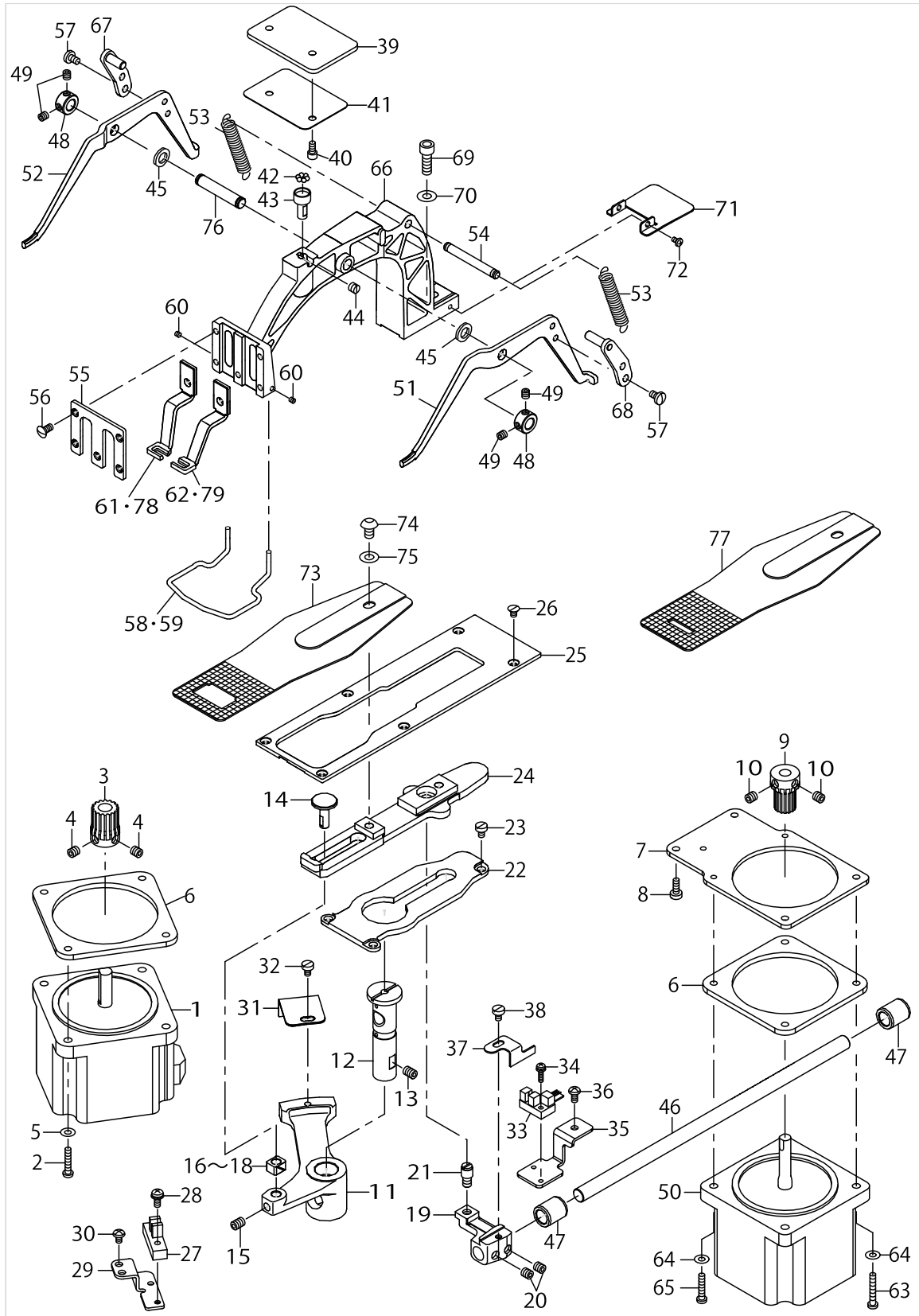
THREAD TRIMMER MECHANISM COMPONENTS



THREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40142728	THREAD_TRIMMER_CAM				1
2	SM8050592TP	SCREW				2
3	WP0450801SP	WASHER				1
4	40040256	CAM ROLLER SHAFT				1
5	NM6040001SP	NUT M4X0.7				2
6	40006712	THREAD TRIMMER LINK ASM.				1
7	SD0800327TP	HINGE SCREW D=8 H=3.2				1
8	NM6050001SP	NUT M5				1
9	40006716	THREAD TRIMMER SHAFT				1
10	SM8060812TP	SCREW M6 L=8				2
11	40006717	CONNECTING BAR				1
12	40010525	THREAD_TRIMMER_SENSOR_SLIT				1
13	SM6040802TP	SCREW M4X0.7 L=8				1
14	HD002230000	PHOTO SENSOR				1
15	SL4041291SC	SCREW M4 L=12				1
16	40010526	THREAD_TRIMMER_SENSOR_BASE				1
17	SM4040855SP	SCREW				2
18	40142720	NEEDLE PLATE ASM A	LK-1900SS			1
19	B24142800A0	THREAD CUTTER LEVER ASM. (LARGE)		*		1
20	SS6110430TP	SCREW 11/64-40 L=4.0		*		1
21	B2417280000	THREAD CUTTER LEVER SHAFT		*		1
22	B2426280000	NEEDLE HOLE GUIDE	LK-1900SS	*	☆	1
23	WP0450846SP	WASHER		*		1
24	SS7110740TP	SCREW 11/64-40 L=7		*		1
25	SS1060210TP	SCREW 3/32-56 L=2.2		*	☆	2
26	40142725	NEEDLE PLATE		*		1
27	B2424280000	FIXING KNIFE		*	☆	1
28	SS7090410SP	SCREW 9/64-40 L=3.5		*		2
29	B2418280000	MOVING KNIFE LINK		*		1
30	B2416280000	THREAD CUTTING LEVER RING		*		1
31	B24152800A0	THREAD CUTTER LEVER ASM. (SMALL)		*		1
32	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PARTS	*		1
33	B242328000A	MOVING KNIFE WASHER A	SELECTIVE PARTS	*		1
34	B242328000B	MOVING KNIFE WASHER B	SELECTIVE PARTS	*		1
35	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PARTS	*		1
36	B242328000E	MOVING KNIFE WASHER E	SELECTIVE PARTS	*		1
37	B24212800A0	MOVING KNIFE ASM.		*	☆	1
38	SD0500091TP	HINGE SCREW D=5.0 H=0.9		*		1
39	SM1040650TP	SCREW M4 L=6				4
40	23517501	NEEDLE CAM ROLLER A	SELECTIVE PARTS			1
41	23517600	NEEDLE CAM ROLLER B	SELECTIVE PARTS			1
42	23517709	NEEDLE CAM ROLLER C	SELECTIVE PARTS			1
43	23517808	NEEDLE CAM ROLLER D	SELECTIVE PARTS			1
44	40142721	NEEDLE PLATE ASM H	LK-1900SH			1
45	14109607	NEEDLE HOLE GUIDE	LK-1900SH	*	☆	1

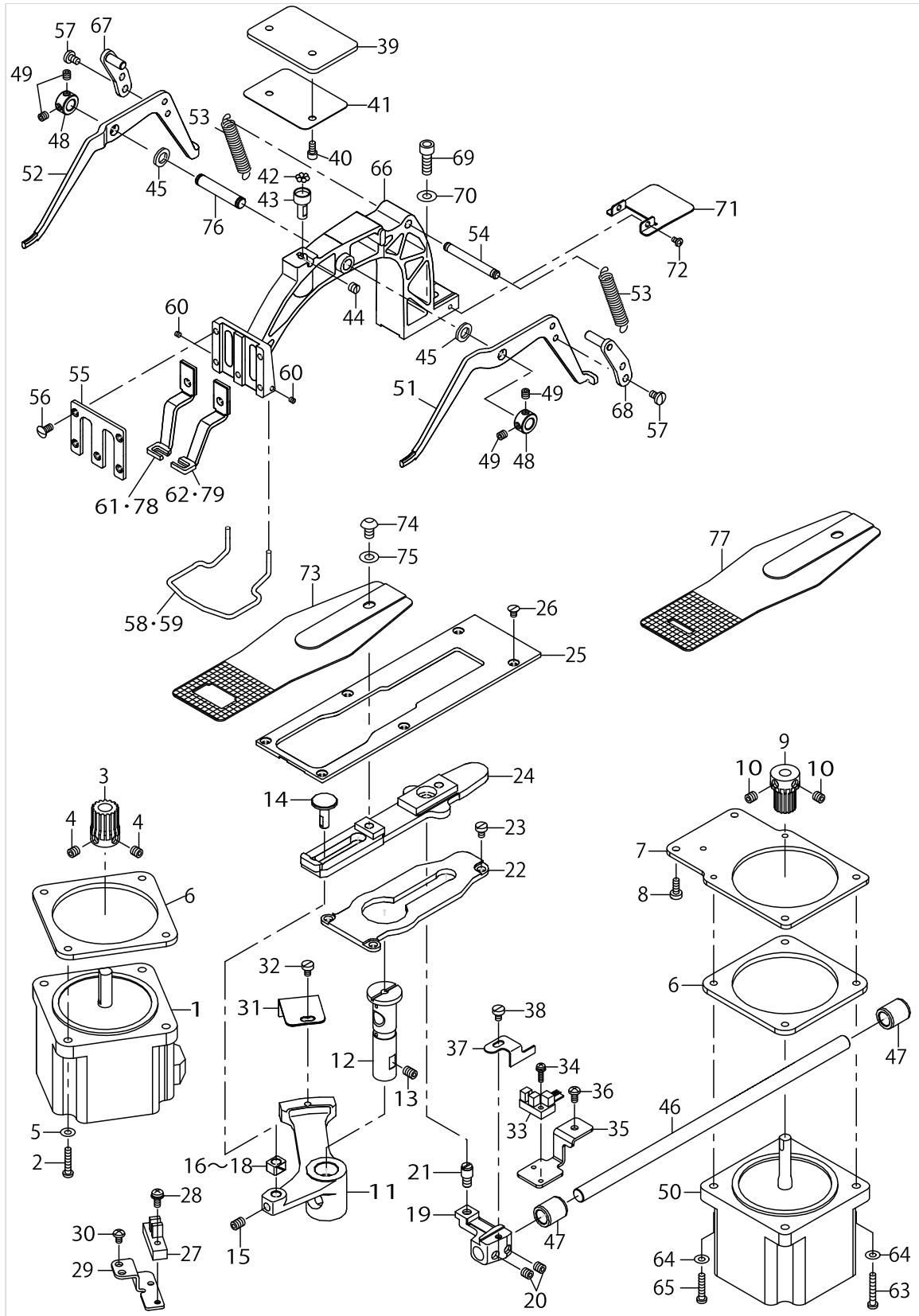
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40213744	X FEED MOTOR				1
2	SM4042055SP	SCREW				4
3	40142729	X FEED GEAR				1
4	SM8480662TP	SCREW M6X0.75 L=6				1
5	WP0450801SP	WASHER				4
6	40209403	MOTOR SPACER				2
7	40010536	Y_FEED_MOTOR_BASE				1
8	SM6041150TP	SCREW M4 L=11				2
9	26501502	Y FEED GEAR				1
10	SM8060602TP	SCREW M6X6				2
11	40006736	CLOTH FEED ARM				1
12	26222703	FEED DRIVING ARM SHAFT				1
13	SM8060812TP	SCREW M6 L=8				1
14	26223305	SLIDE BLOCK STUD				1
15	SM8060812TP	SCREW M6 L=8				1
16	B1414232000	SQUARE BLOCK	SELECTIVE PARTS			1
17	B141423200A	CRANK SLIDE BLOCK	SELECTIVE PARTS			1
18	B141423200B	GUIDE ROLLER	SELECTIVE PARTS			1
19	40042897	LENGTHWISE FEED ARM(M)				1
20	SM8480652TP	SCREW				2
21	26223503	HINGE STUD				1
22	40006740	CLOTH FEED SUPPORT PLAE				1
23	SM6040650TP	SCREW				3
24	40006737	CLOTH FEED PLATE				1
25	40006739	CLOTH FEED PRESSER PLATE				1
26	SM1040650TP	SCREW M4 L=6				6
27	HD002230000	PHOTO SENSOR				1
28	SL4041281SC	SCREW M4X0.7 L=12				1
29	14111702	SENSOR INSTALLING BASE				1
30	SM4040655SP	SCREW M4 L=6				2
31	14111504	CROSSFEED SENSOR SLIT				1
32	SM6040650TP	SCREW M4 L=6				1
33	HD00057000A	PHOTO SENSOR				1
34	SL4031291SC	SCREW M3X12				1
35	40209402	SENSOR INSTALLING BASE				1
36	SM4040855SP	SCREW				1
37	14136402	LENGTHWISE FEED SENSOR SLIT				1
38	SM6040650TP	SCREW				1
39	40142734	SUPPORT PLATE				1
40	SM6040802TP	SCREW M4X0.7 L=8				2
41	40142735	SLIDER SHEET				1
42	B2549280000	WORK CLAMP FOOT MOUNTING BASE				7
43	26224808	BALL RETAINER				1
44	SS8150510TP	SCREW 15/64-28 L= 4.7				1
45	40083885	WASHER				2
46	40006738	Y FEED SHAFT				1
47	B2509704000	BUSHING, REAR				2

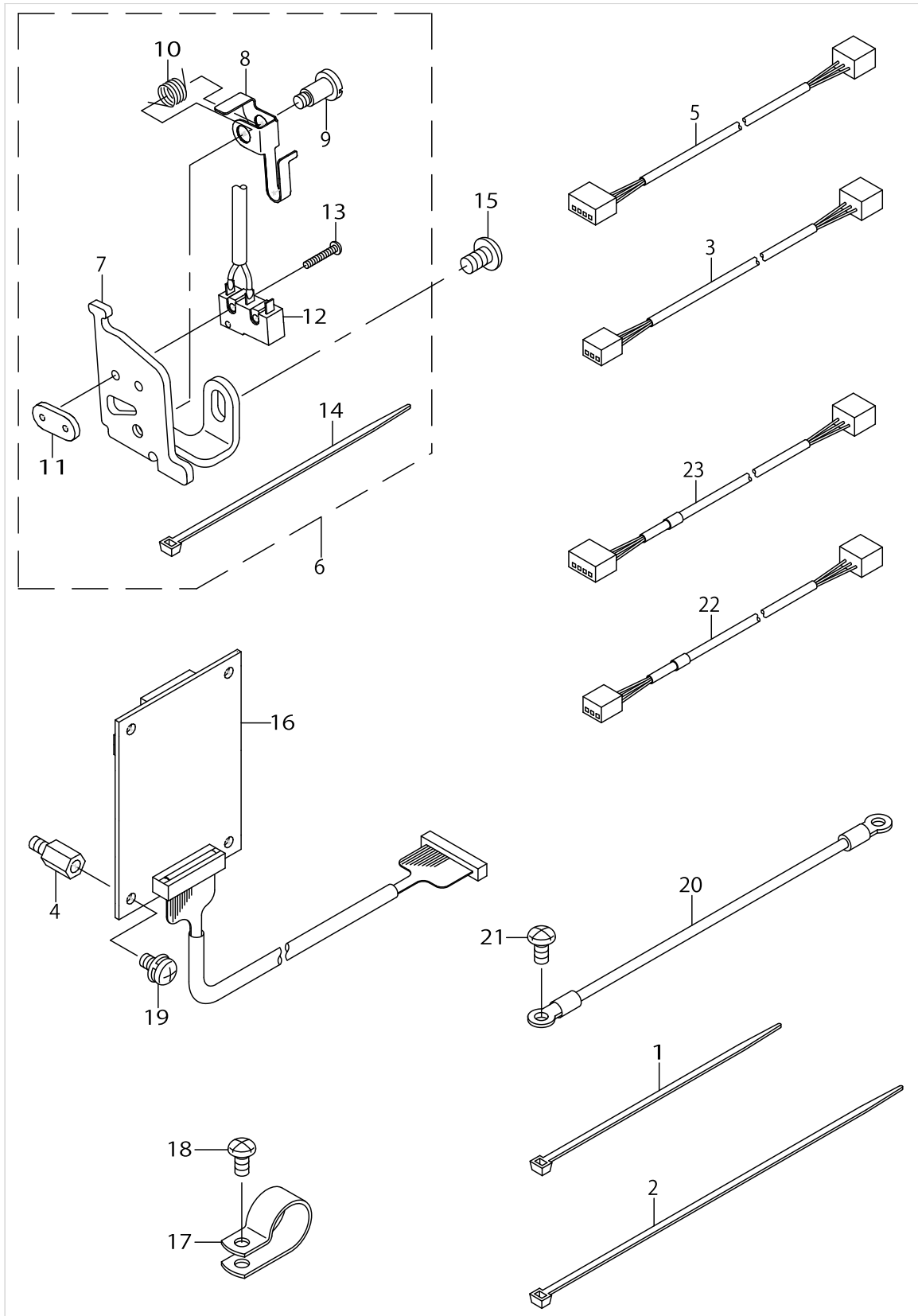
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40083884	THRUST COLLAR D=8 W=8				2
49	SM8050512TP	SCREW M5 L=5				4
50	40213745	Y FEED MOTOR				1
51	26204008	LIFTING LEVER RIGHT				1
52	26204107	LIFTING LEVER LEFT				1
53	14105407	CLOTH PRESSER SPRING				2
54	13518501	SPRING SUSPENSION				1
55	26224105	WORK CLAMP FOOT FACE PLATE				1
56	SS2110930SP	SCREW 11/64-40 L=8.7				5
57	SS7110740TP	SCREW 11/64-40 L=7				4
58	26224204	FINGER GUARD	LK-1900SS			1
59	13548300	FINGER GUARD	LK-1900SH			1
60	SS8080310TP	SCREW 1/8-44 L=2.8				2
61	13518709	WORK CLAMP FOOT, LEFT				1
62	13518600	WORK CLAMP FOOT, RIGHT				1
63	SM4042555SP	SCREW_M4_L=25				2
64	WP0450801SP	WASHER				4
65	SM4042055SP	SCREW				2
66	40039013	FEED BRACKET B				1
67	40103155	LEVER_DRIVING_PLATE_L_ASM				1
68	40103154	LEVER_DRIVING_PLATE_R_ASM				1
69	SM6061802TP	SCREW M6 L=18				1
70	WP0621016SD	WASHER 6.2X13X1				1
71	40010570	HIDDEN_PLATE				1
72	SM5030501SC	SCREW M3 L=5				2
73	14116107	FEED PLATE A				1
74	SM3061052TP	SCREW M6 L=10				1
75	WP0621016SD	WASHER 6.2X13X1				1
76	40083883	LIFTING LEVER SHAFT B				1
77	13554803	FEED PLATE	LK-1900SH			1
78	13548102	WORK CLAMR FOOT. RIGHT	LK-1900SH			1
79	13548201	WORK CLAMR FOOT LEFT	LK-1900SH			1

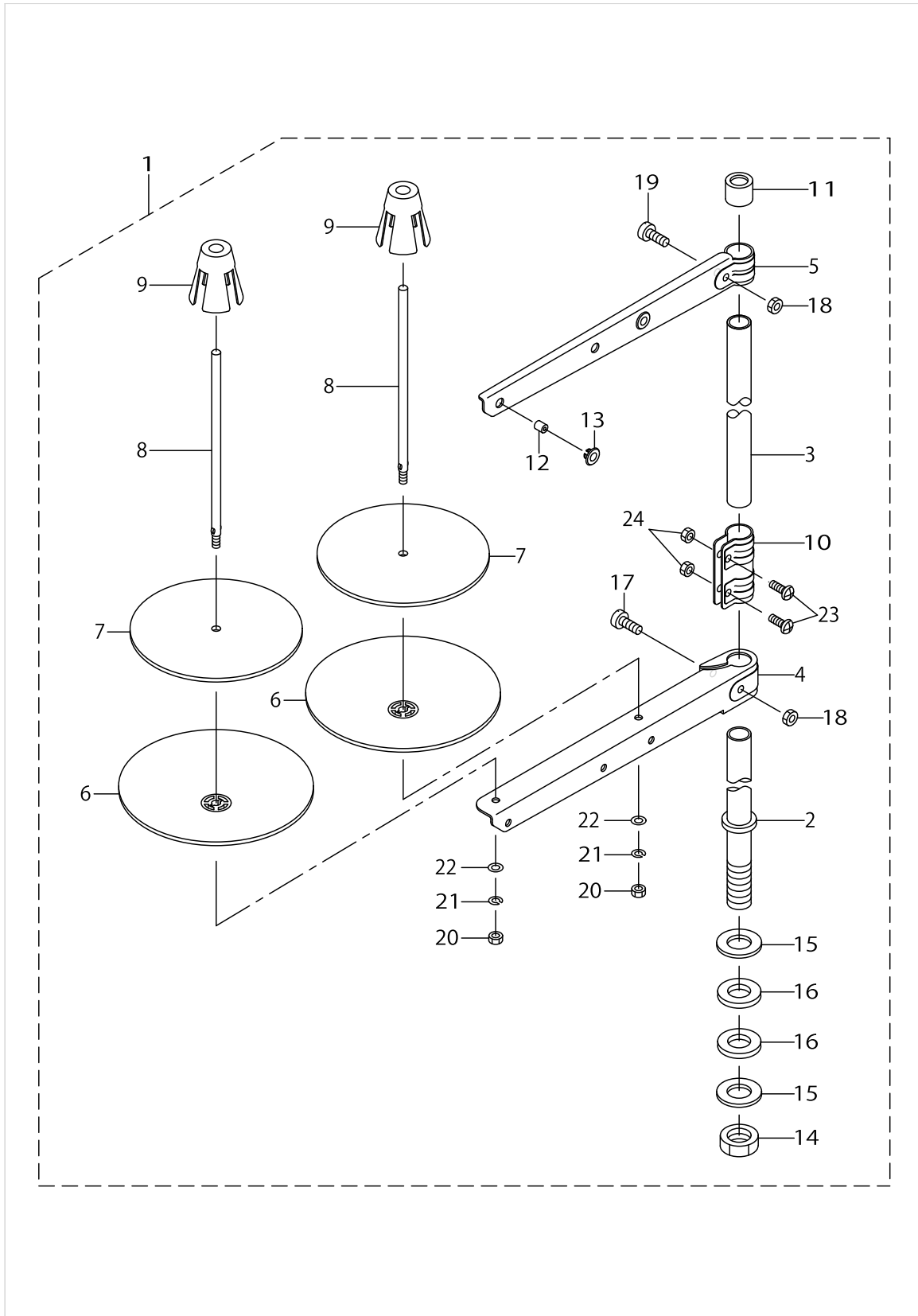
SENSOR COMPONENTS



SENSOR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	EA9500B0100	CABLE BAND				3
2	EA9500B0200	CABLE BAND 150				2
3	40005732	PF SENSOR CABLE ASM.				1
4	KX000000380	SPACER				4
5	40142747	TT SENSOR CABLE ASM.				1
6	40006495	SAFETY SW ASM.				1
7	40006496	SAFETY SW BASE		*		1
8	23638109	SAFETY SWITCH ARM.		*		1
9	40006497	SAFETY SW ARM SHAFT		*		1
10	23638208	SAFETY SWITCH SPRING		*		1
11	23638406	SAFETY SWITCH NUT		*		1
12	40005734	SAFETY SW CABLE ASM.		*		1
13	SM4021201SC	SCREW M2 L=12		*		2
14	EA9500B0100	CABLE BAND		*		1
15	SM4050855SP	SCREW				1
16	40137370	INT PCB ASM.				1
17	HX00150000G	CABLE CLIP				1
18	SM4040855SP	SCREW				1
19	SL4040881SF	SCREW M4 L=8				4
20	14115554	HEAD GROUND CABLE A ASM.				1
21	SM4040855SP	SCREW				1
22	40213384	X SENSOR CABLE ASM				1
23	40212285	Y SENSOR CABLE ASM				1

THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40096354	THREAD STAND ASM.				1
2	40085784	SPOOL REST ROD (LOWER)		*		1
3	40085785	SPOOL REST ROD (UPPER)		*		1
4	40085786	SPOOL REST ARM (LOWER)		*		1
5	40085787	SPOOL REST ARM (UPPER)		*		1
6	40085788	SPOOL REST		*		2
7	40085789	SPOOL REST CUSHION		*		2
8	40085790	SPOOL PIN		*		2
9	40085791	SPOOL RETAINER		*		2
10	40085792	SPOOL REST ROD JOINT		*		1
11	40085793	SPOOL REST ROD RUBBER CAP		*		1
12	40085794	THREAD GUIDE		*		2
13	40085795	THREAD GUIDE BUSHING		*		2
14	40096325	SPOOL REST ROD NUT		*		1
15	WP1612616SE	WASHER 16X30X2.6		*		2
16	40085796	SPOOL REST ROD RUBBER CUSHION		*		2
17	40096326	SPOOL REST ARM LOWER SCREW		*		1
18	NM6050001SE	NUT M5		*		2
19	40096327	SPOOL REST ARM UPPER SCREW		*		1
20	NM6050001SE	NUT M5		*		2
21	WS0510002KN	SPRING WASHER M5		*		2
22	WP0531001SC	WASHER M5		*		2
23	SM4051405SE	SCREW M5 L=14		*		2
24	NM6050001SE	NUT M5		*		2

TABLE STAND COMPONENTS (JT-K46)

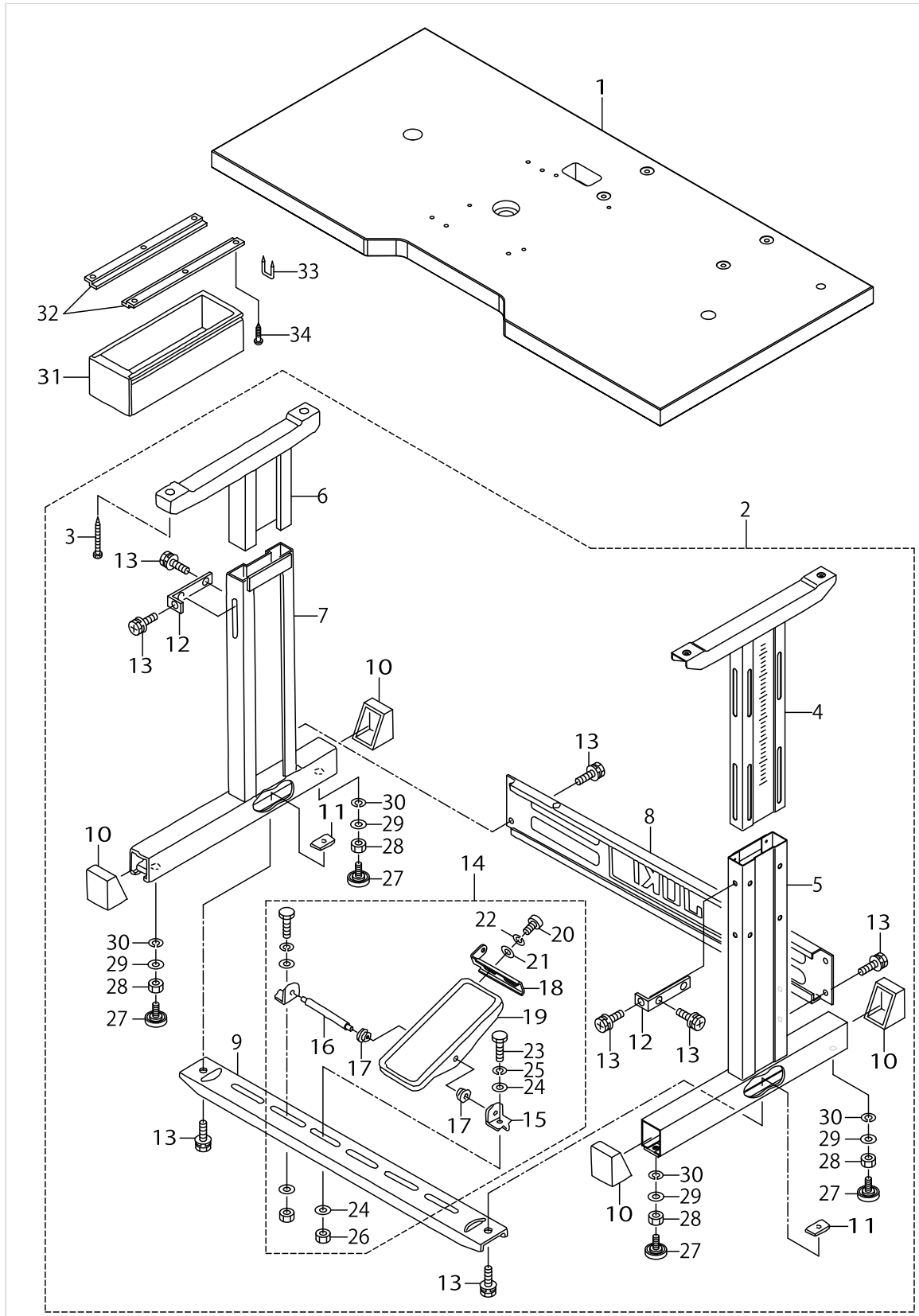
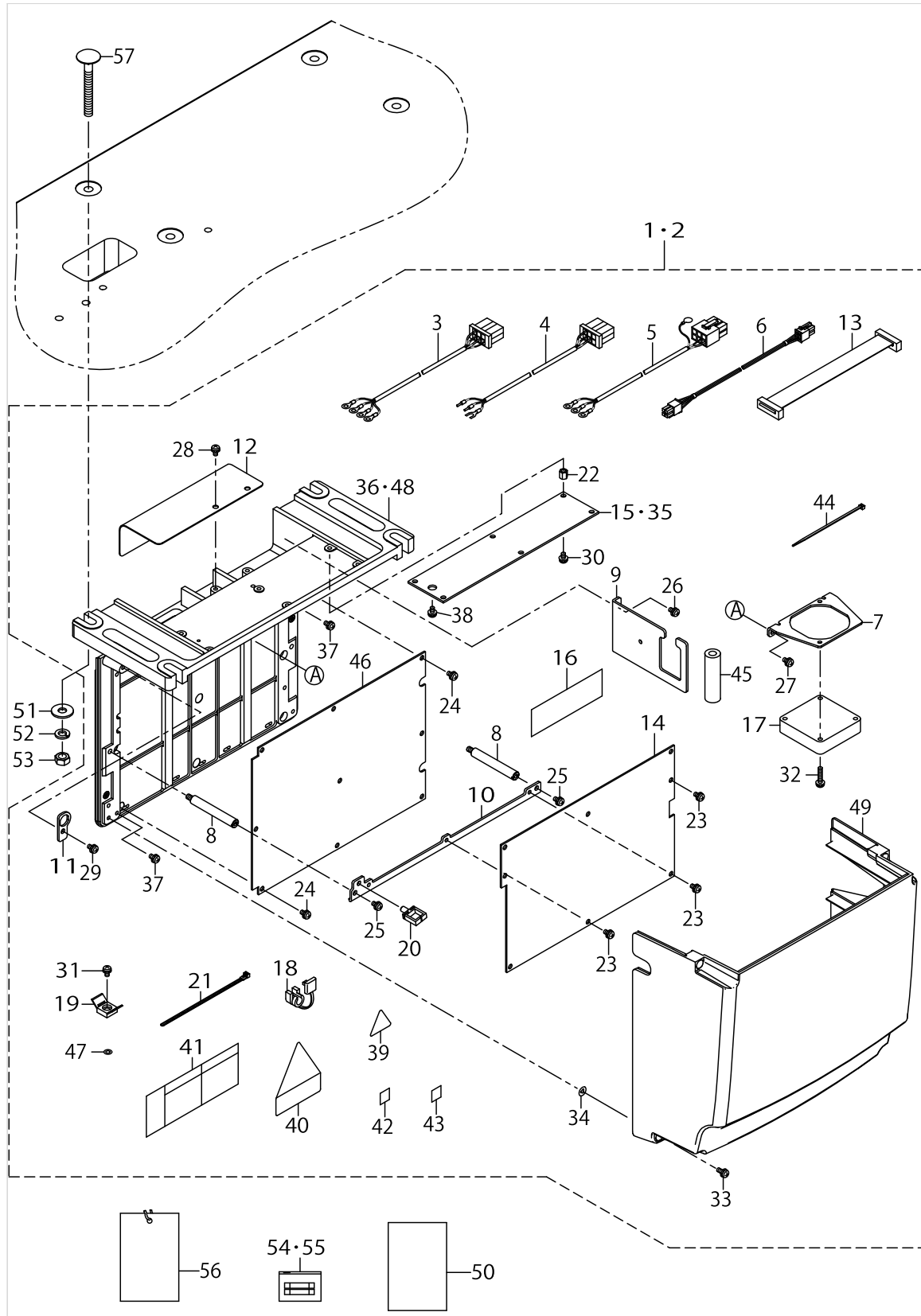


TABLE STAND COMPONENTS (JT-K46)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40143093	TABLE				1
2	14118053	T-STAND COMPL.				1
3	ST9053511SR	TAPPING SCREW M5X35		*		4
4	14118152	UPPER STAND ASM. (RIGHT)		*		1
5	14118251	STAND ASM. (RIGHT)		*		1
6	B8101210AAB	UPPER STAND ASM.		*		1
7	B8105210AAA	STAND ASM.		*		1
8	11158300	STAND SIDE SUPPORT		*		1
9	11158409	STAND SIDE SUPPORT		*		1
10	11158607	RUBBER CAP		*		4
11	17007402	NUT		*		2
12	11158516	UPPER STAND PLATE		*		2
13	SL9082091SE	WASHER HEXAGONAL BOLT		*		12
14	13817754	Z-STAND PEDAL ASM.		*		1
15	11159001	PEDAL SHAFT BRACKET		*		1
16	B8153771000	PEDAL CONNECTING ROD		*		1
17	D8113555B00	PEDAL BUSHING		*		2
18	GPF06080000	PEDAL ADJUSTING PLATE		*		1
19	GPF060600A0	PEDAL ASM.		*		1
20	SM9061203SE	SCREW M6 L=12		*		2
21	WP0671016SE	WASHER 6.7X13X1		*		2
22	WS0621210KR	SPRING WASHER 6.2X11.4X1.2		*		2
23	SM9082023SE	SCREW M8 L=20		*		2
24	WP0871602SE	WASHER 8.7X18X1.6		*		4
25	WS0861410KR	SPRING WASHER 8.6X15X1.4		*		2
26	NM6080721SE	NUT M8		*		2
27	B81085550A0	ADJUSTING SCREW ASM. WITH CAP		*		4
28	NM6120001SE	NUT M12		*		4
29	WP1302501SE	WASHER M12		*		4
30	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		4
31	11155108	DRAWER				1
32	11155207	DRAWER SUPPORT				2
33	D8204555D00	DRAWER STOPPER				1
34	SK3311601SE	WOOD SCREW D=3.1 L=16				6

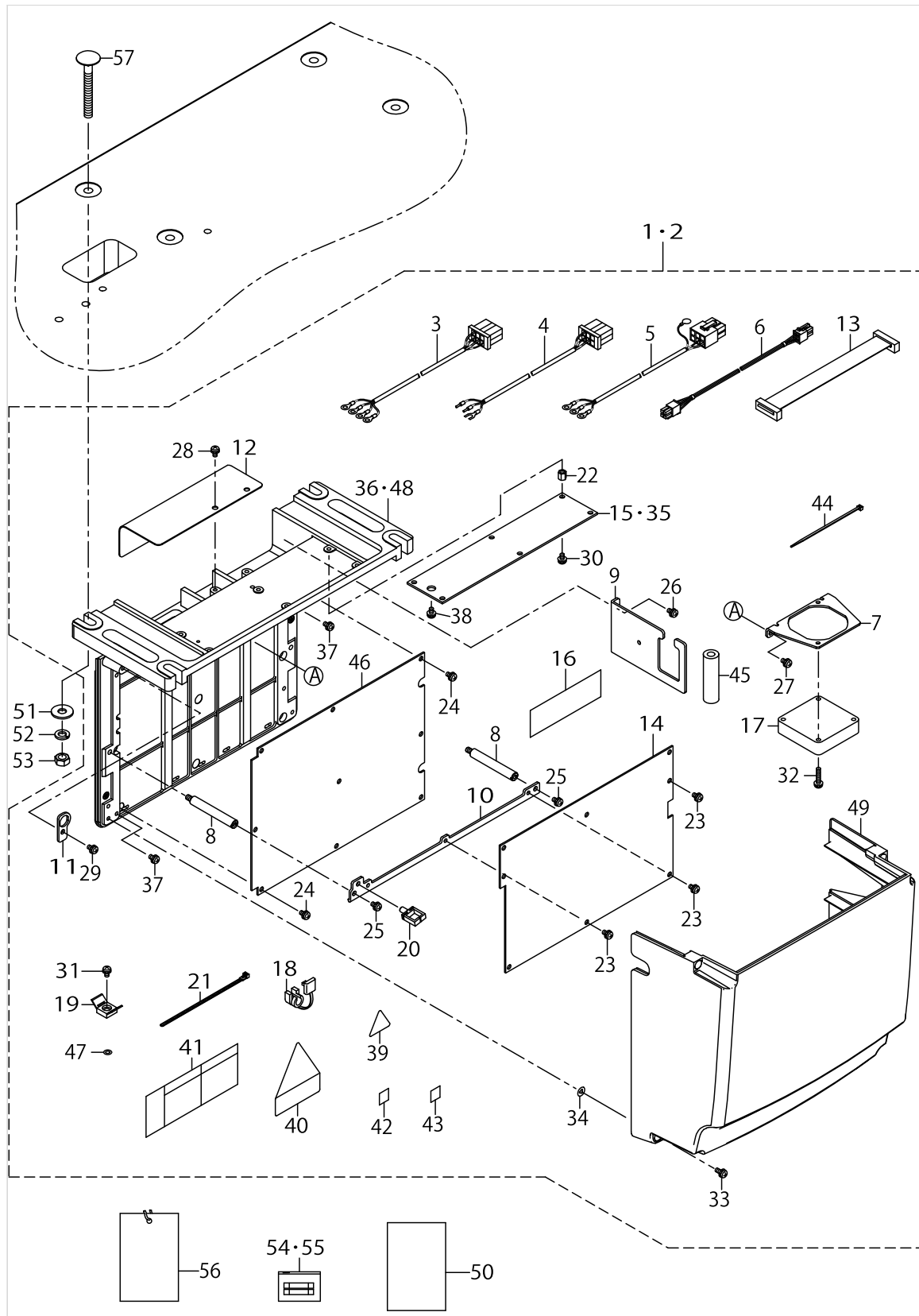
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40211684	MC-673_CTL_BOX_ASM	FOR 1-PHASE 220~240V			1
2	40211685	MC-673_CTL_BOX_CE_ASM	FOR1-PHASECE220~240V			1
3	40141488	AC_POWER_CORD_B_ASM	FOR 3-PHASE 200~240V	*		1
4	40146295	AC_POWER_CORD_C_L_ASM	FOR1-PHASECE220~240V	*		1
5	40141487	AC POWER CORD A ASM	FOR 1-PHASE 220~240V	*		1
6	40114373	SDC-MAIN P1 CORD ASM		*		1
7	40115874	FAN PLATE		*		1
8	40143990	STUD		*		2
9	40115876	PLATE B		*		1
10	40115877	MAIN PLATE		*		1
11	40115878	PLATE C		*		1
12	40115879	FAN COVER		*		1
13	40114375	SDC-MAIN S CORD ASM		*		1
14	40211680	MAIN PCB ASSY		*	☆	1
15	40105465	FLT-T PCB ASSY	FOR 3-PHASE 200~240V	*		1
16	40114398	MAIN COOL SHEET		*		2
17	40111214	FAN MOTOR ASSY		*		1
18	KX000000320	BUSH		*		1
19	KX000000260	SADDLE TYPE TIE MOUNT		*		1
20	HX00222000D	WIRE SADDLE		*		1
21	HX00292000A	CONNECTING PART		*		1
22	HX00339000M	SPACER	FOR 3-PHASE 200~240V, 1-PHASE CE 220~240V	*		6
23	SL4040881SC	SCREW M4 L=8		*		8
24	SL4040881SC	SCREW M4 L=8		*		4
25	SL4040881SC	SCREW M4 L=8		*		2
26	SL4040881SC	SCREW M4 L=8		*		2
27	SL4040881SC	SCREW M4 L=8		*		2
28	SL4040881SC	SCREW M4 L=8		*		2
29	SL4040881SC	SCREW M4 L=8		*		1
30	SL4040881SC	SCREW M4 L=8	FOR 3-PHASE 200~240V, 1-PHASE CE 220~240V	*		6
31	SL4040881SC	SCREW M4 L=8		*		1
32	SL4042091SC	SCREW M4X0.7 L=20		*		2
33	SL4041281SC	SCREW M4X0.7 L=12		*		4
34	M8002430000	STOPPER		*		4
35	40145901	FLT-CE PCB ASSY	FOR1-PHASECE220~240V	*		1
36	40143988	FRAME A	FOR 1-PHASE 220~240V	*		1
37	SL4040881SC	SCREW M4 L=8		*		3
38	SL4030881SC	SCREW M3 L=8	FOR 3-PHASE 200~240V	*		1
39	CM300100001	LABEL	FOR 1-PHASE 220~240V, 1-PHASE CE 220~240V, 1-PHASE 220~240V(FOR CHINA)	*		1
40	CM300400602	VOLTAGE CAUTION LABEL L=25		*		1
41	CM300100402	VOLTAGE DANGER LABEL 3 (SMALL)	FOR 3-PHASE 200~240V	*		1
42	CM600100101	WEEE MARK LABEL S	FOR1-PHASECE220~240V	*		1
43	40150131	EAC_MARK_LABEL_S	FOR1-PHASECE220~240V	*		1
44	EA9500B0100	CABLE BAND		*		1
45	E8760452S00	TUBE	FOR 3-PHASE 200~240V, 1-PHASE CE 220~240V	*		0.055

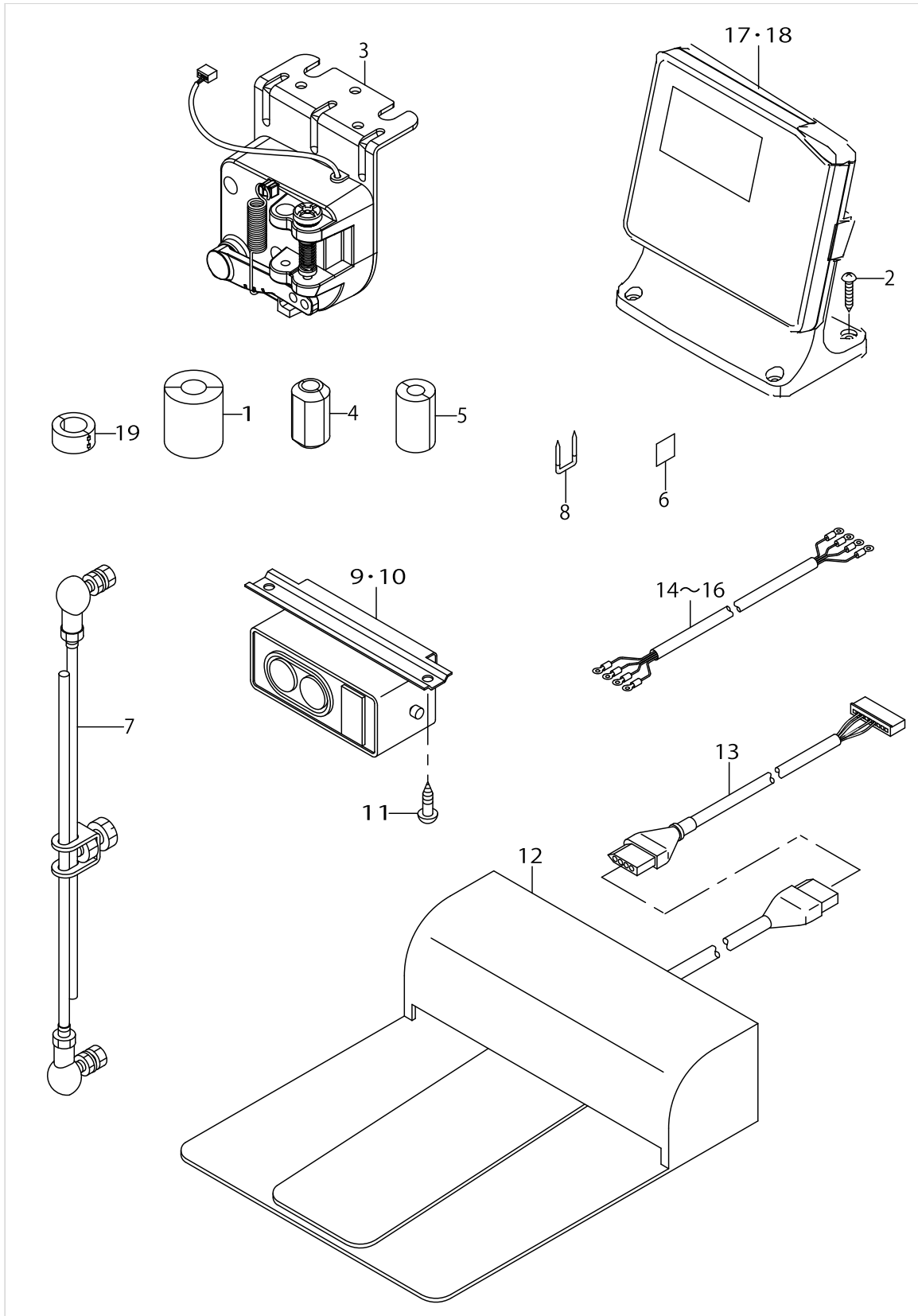
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
46	40142267	SDC PCB ASSY		*		1
47	WP0430800SC	WASHER M4	FOR 3-PHASE 200~240V, 1-PHASE CE 220~240V	*		1
48	40143989	FRAME B	FOR 3-PHASE 200~240V, 1-PHASE CE 220~240V	*		1
49	40189853	COVER		*		1
50	40152813	CORE SET UP MANUAL(RU)	FOR 1-PHASE CE 220~240V			1
51	WP0852086SC	WASHER M8				4
52	WS0820002KR	SPRING WASHER M8				4
53	NM6080002SC	NUT M8				4
54	HF0013050P0	FUSE 5A				1
55	HF003000200	FUSE 2A (220/240V)				1
56	M300451100A	VOLTAGE INDICATION CARD A				1
57	MTSHJ100003	BOLT				4

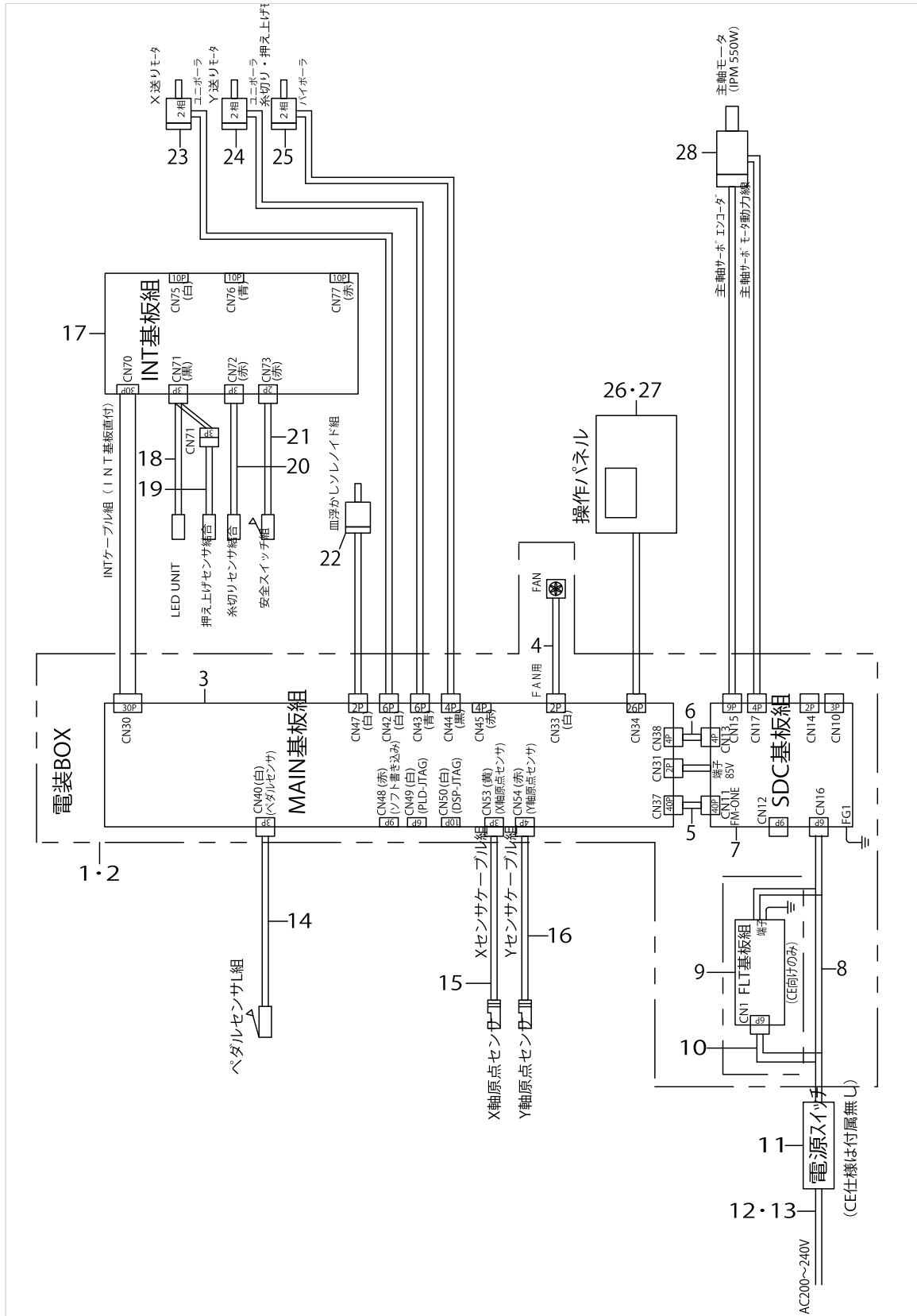
OPERATION PANEL COMPONENTS



OPERATION PANEL COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	HN001490000	CLAMP FILTER(L)	1-PHASE CE 200~240V			1
2	SK3382001SE	SCREW D=3.8 L=20				4
3	40146296	PEDAL SENSOR L ASM				1
4	HN002840000	CORES	1-PHASE CE 200~240V			1
5	HN00149000A	CLAMP FILTER	1-PHASE CE 200~240V			1
6	CM600100101	WEEE MARK LABEL S	1-PHASE CE 200~240V			1
7	40042134	CONNECING_ROD_ASSY				1
8	MAO11532000	CORD STAPLE	FOR 3-PHASE 200~240V (USE IN JAPAN & JA), 1-PHASE 200~240V (GENERAL EXPORT & CHINA), MC-672N			3
9	HA004250000	SWITCH	FOR 3-PHASE 200~240V (USE IN JAPAN & JA)			1
10	40113427	POWER SWITCH	FOR 1-PHASE 200~240V (GENERAL EXPORT & CHINA)			1
11	SK3512001SE	WOOD SCREW D=5.1 L=20	FOR 3-PHASE 200~240V (USE IN JAPAN & JA), 1-PHASE 200~240V (GENERAL EXPORT & CHINA), MC-672N			2
12	GPK570010B0	PEDAL SWITCH ASM.	OPTIONAL PARTS			1
13	M90135900A0	PK57 TRANSFER CABLE ASM.	OPTIONAL PARTS			1
14	M90175800A0	POWER CABLE ASM.	FOR 3-PHASE 200~240V (USE IN JAPAN & JA)			1
15	40005390	CE POWER CABLE ASM.	1-PHASE CE 200~240V			1
16	40023371	SINGLE PHASE POWER CORD ASSY	FOR 1-PHASE 200~240V (GENERAL EXPORT & CHINA)			1
17	40211686	LK PANEL ASSY	FOR 3-PHASE 200~240V (USE IN JAPAN & JA), 1-PHASE 200~240V (GENERAL EXPORT & CHINA), MC-672N			1
18	40211687	LK PANEL ASSY CE	FOR 1-PHASE CE 200~240V, MC-672			1
19	HN002460000	CORES	1-PHASE CE 200~240V			2

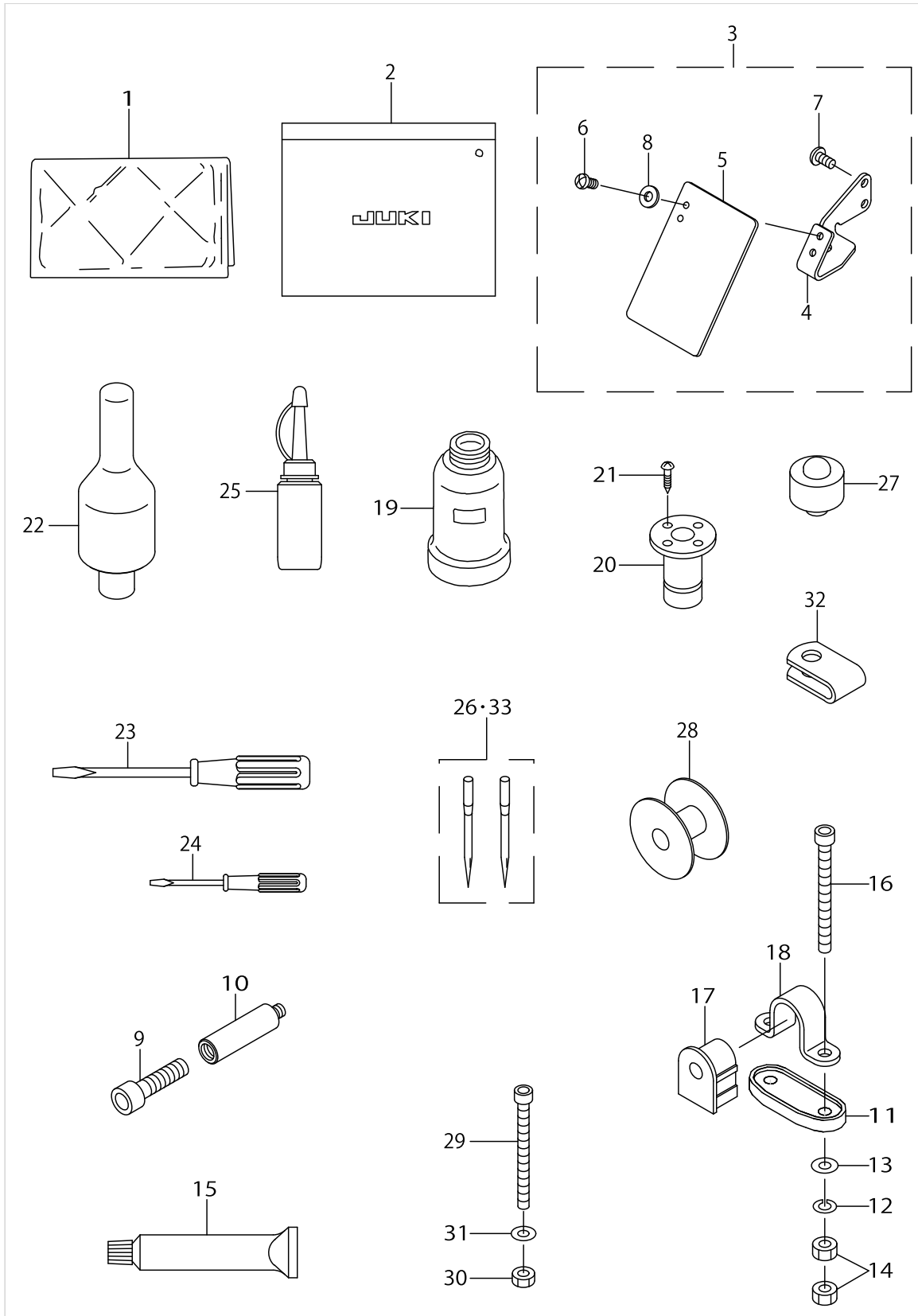
WIRING DIAGRAM



WIRING DIAGRAM

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40211684	MC-673 CTL BOX ASM.	FOR 1-PHASE			1
2	40211685	MC-673 CTL BOX CE ASM.	FOR CE			1
3	40211680	MAIN PCB ASSY		*		1
4	40111214	FAN MOTOR ASSY		*		1
5	40114375	SDC-MAIN S CORD ASM		*		1
6	40114373	SDC-MAIN P1 CORD ASM		*		1
7	40142267	SDC PCB ASSY		*		1
8	40141487	AC POWER CORD A ASM	FOR GENERAL EXPORT	*		1
9	40145901	FLT-CE PCB ASSY	FOR CE	*		1
10	40146295	AC POWER CORD CL ASM	FOR CE	*		1
11	40113427	POWER SWITCH				1
12	40023371	SINGLE PHASE POWER CORD ASSY	FOR GENERAL EXPORT			1
13	40005390	JE POWER CABLE ASM	FOR CE			1
14	40146296	PEDAL SENSOR L ASM				1
15	40213384	X SENSOR CABLE ASM.				1
16	40213385	Y SENSOR CABLE ASM.				1
17	40137370	INT PCB ASM				1
18	40193892	ASSY_LED_DEVICE				1
19	40104916	PF_SENSOR_ASM				1
20	40142726	TT_SENSOR_ASM				1
21	40006495	SAFETY_SW_ASM				1
22	40213534	THREAD RELEASE SOL ASM.				1
23	40213744	X FEED MOTOR				1
24	40213745	Y FEED MOTOR				1
25	40139178	PRESSER LIFTING MOTOR				1
26	40211686	LK PANEL ASSY	FOR 1-PHASE			1
27	40211687	LK PANEL ASSY (CE)	FOR CE			1
28	40138137	IPM550W MOTOR				1

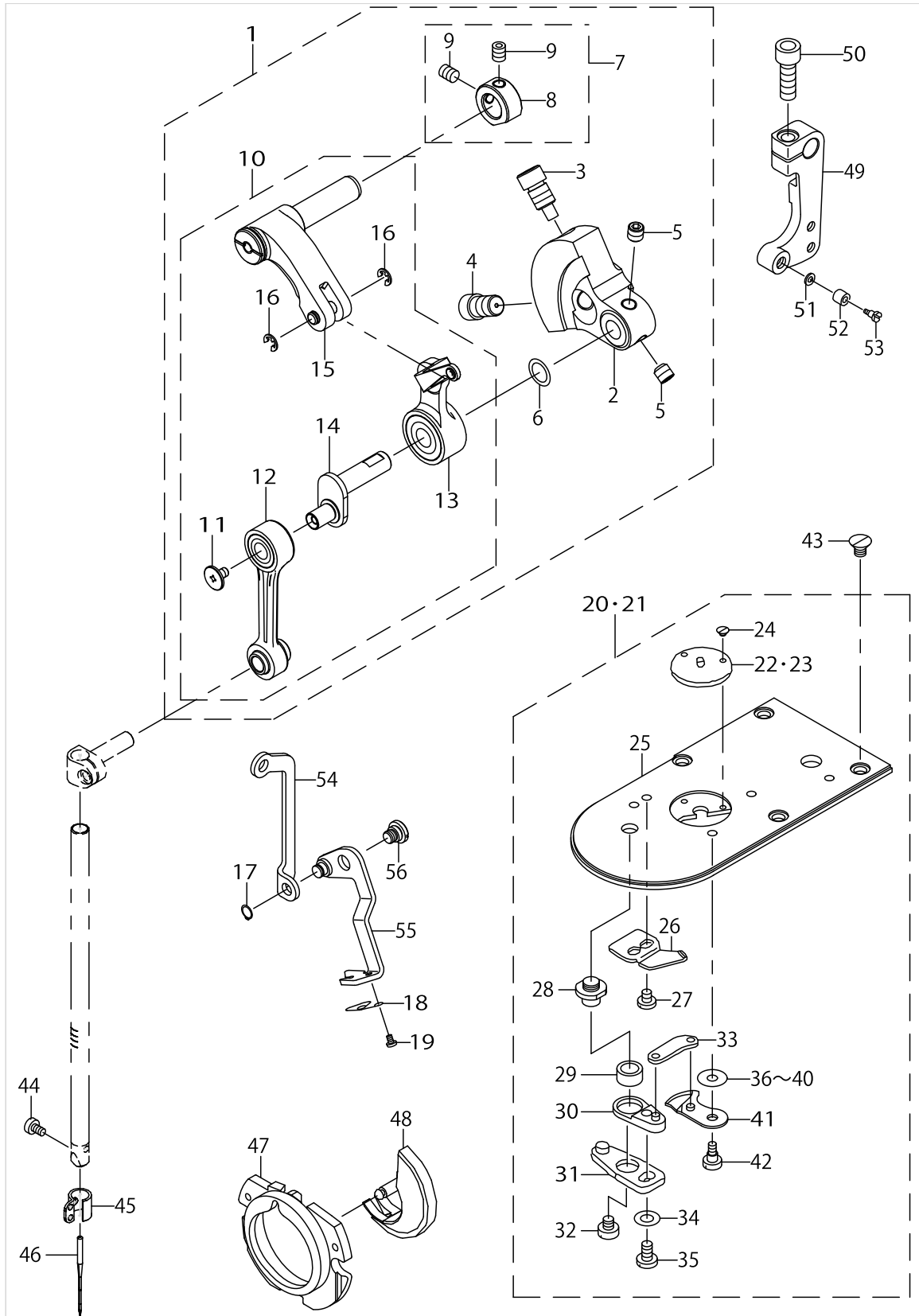
ACCESSORIE PARTS COMPONENTS



ACCESSORIE PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40048536	HEAD_COVER				1
2	22932800	ACCESSORIE BAG				1
3	40006484	SAFETY PLATE ASM.				1
4	40051987	SAFETY PLATE BASE		*		1
5	26037200	SAFETY PLATE		*		1
6	SM4040655SP	SCREW M4 L=6		*		2
7	SM4040855SP	SCREW		*		2
8	WP0450801SD	WASHER 4.5X10X0.8		*		2
9	SM6083002TN	SCREW M8 L=30				1
10	40036110	GREASE JOINT B				1
11	40016195	BED_HINGE_RUBBER				2
12	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				4
13	WP0651646SC	WASHER				4
14	NM6060001SC	NUT M6				8
15	40006323	JUKI GREASE A TUBE			☆	1
16	SM6066002TN	BOLT M6 L=60				4
17	40110844	HINGE_RUBBER				2
18	B1111210D00	BED HINGE				2
19	B9121012000	OIL CAN				1
20	B8202205000	OIL MANAGEMENT				1
21	SK3311601SE	WOOD SCREW D=3.1 L=16				2
22	14101208	HEAD SUPPORT BAR				1
23	22933105	SCREW DRIVER (MIDDLE)				1
24	22933204	SCREW DRIVER (SMALL)				1
25	B91212200A0	OILER (CONTAINING NO.2 OIL)				1
26	MDP500B1402	NEEDLE DPX5#14-2	LK-1900SS		☆	1
27	40016194	FRAME_SUPPORT_RUBBER				2
28	13812102	BOBBIN			☆	1
29	SM6066002TN	BOLT M6 L=60				1
30	NM6060001SC	NUT M6				1
31	WP0651646SC	WASHER				1
32	HX001500000	CLIP				1
33	MDP170B2102	NEEDLE DPX17#21-2	LK-1900SH		☆	1

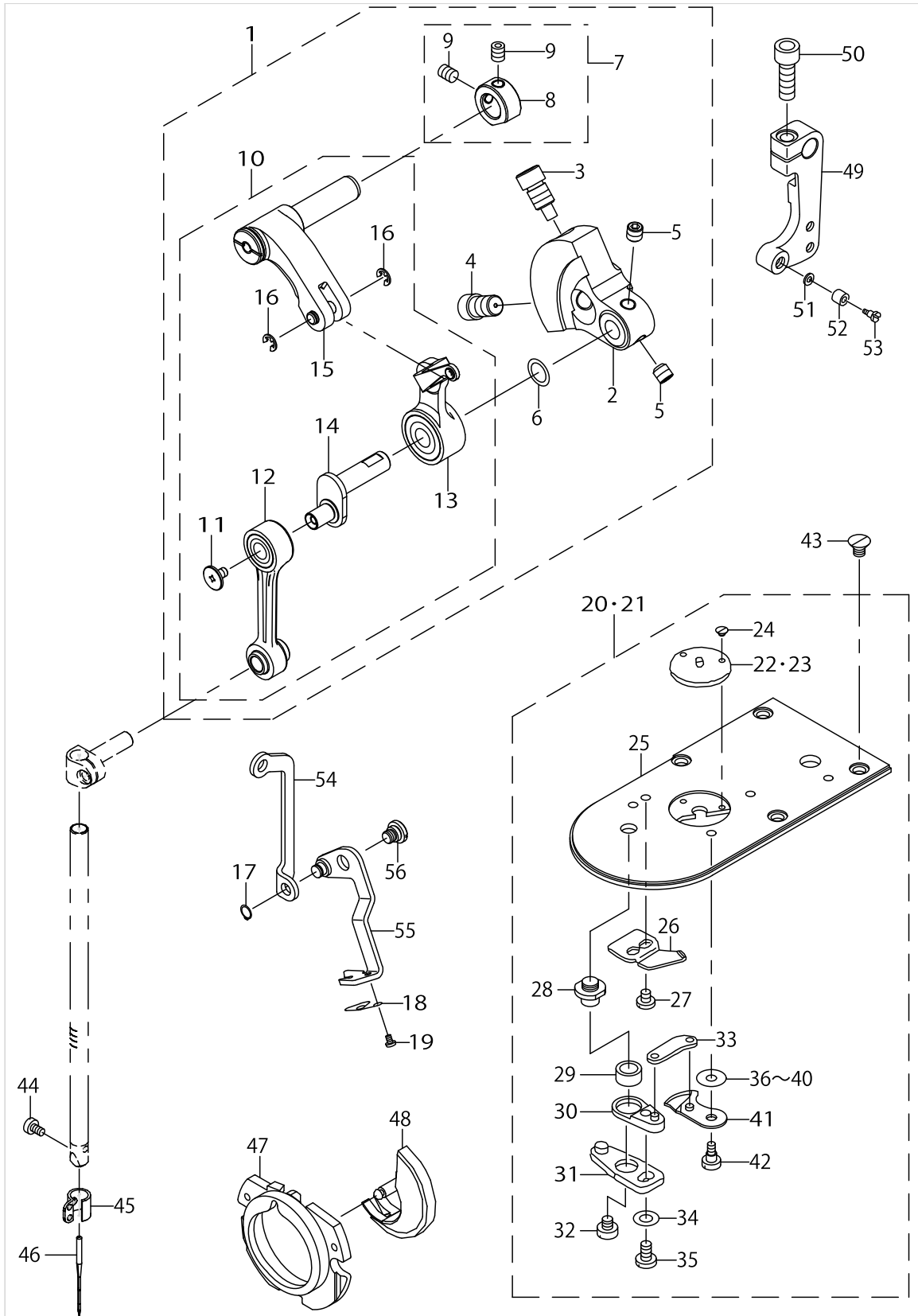
EXCLUSIVE PARTS FOR LK-1903SS-301,LK-1903SS-302(1)



EXCLUSIVE PARTS FOR LK-1903SS-301,LK-1903SS-302(1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40142785	COUNTER_WEIGHT_COMPL_3				1
2	40142691	COUNTER_WEIGHT		*		1
3	40010424	COUNTER_WEIGHT_SCREW_A		*		1
4	40010425	COUNTER_WEIGHT_SCREW_B		*		1
5	40010426	COUNTER_WEIGHT_SCREW_C		*		1
6	WP0820516SP	WASHER 11.6X8.2X0.6		*		1
7	40110841	THRUST_COLLAR_ASM.		*		1
8	40110842	THRUST_COLLAR		*		1
9	SM80506A2TP	SCREW M5 L=6		*		2
10	40142786	THREAD_TAKE_UP_COMPL_3		*		1
11	40142701	LEFT_HAND_SCREW		*		1
12	40142697	NEEDLE_BAR_CRANK_ROD_COMPL.		*		1
13	40142787	THREAD_TAKE_UP_ASM_3		*		1
14	40142790	NEEDLE_BAR_CRANK_3		*		1
15	40142807	TAKE_UP_CRANK_ASM_3		*		1
16	RE0300000K0	E-RING 3		*		2
17	RC0470611KP	RETAINING RING 4.7				1
18	40009860	WIPER THREAD CATCH SPRING			☆	1
19	SS5060310SP	SCREW 3/32-56 L=2.8				2
20	40006725	NEEDLE PLATE ASM.,M	FOR LK-1903SS-301			1
21	40006726	NEEDLE PLATE ASM.,K	FOR LK-1903SS-302			1
22	MAZ15801000	GUIDE	FOR LK-1903SS-301	*	☆	1
23	MAZ15601000	GUIDE	FOR LK-1903SS-302	*	☆	1
24	SS1060210TP	SCREW 3/32-56 L=2.2		*		2
25	40006721	NEEDLE PLATE		*		1
26	B2424280000	FIXING KNIFE		*	☆	1
27	SS7090410SP	SCREW 9/64-40 L= 3.5		*		2
28	B2417280000	THREAD CUTTER LEVER SHAFT		*		1
29	B2416280000	THREAD CUTTING LEVER RING		*		1
30	B24152800A0	THREAD CUTTER LEVER ASM., SMALL		*		1
31	B24142800A0	THREAD CUTTER LEVER ASM., LARGE		*		1
32	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
33	B2418280000	MOVING KNIFE LINK		*		1
34	WP0450846SP	WASHER		*		1
35	SS7110740TP	SCREW 11/64-40 L=7		*		1
36	B242328000A	MOVING KNIFE WASHER A	SELECTIVE PARTS	*		1
37	B242328000B	MOVING KNIFE WASHER B	SELECTIVE PARTS	*		1
38	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PARTS	*		1
39	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PARTS	*		1
40	B242328000E	MOVING KNIFE WASHER E	SELECTIVE PARTS	*		1
41	B24212800A0	MOVING KNIFE ASM.		*	☆	1
42	SD0500091TP	HINGE SCREW D= 5.0 H= 0.9		*		1
43	SM1040650TP	SCREW				4
44	SM6030500SN	SCREW M3 L=5			☆	1
45	40006525	NEEDLE BAR THREAD GUIDE			☆	1
46	MDP170B1400	NEEDLE DPX17 #14			☆	1
47	14103352	INNER HOOK PRESSER ASM., B				1

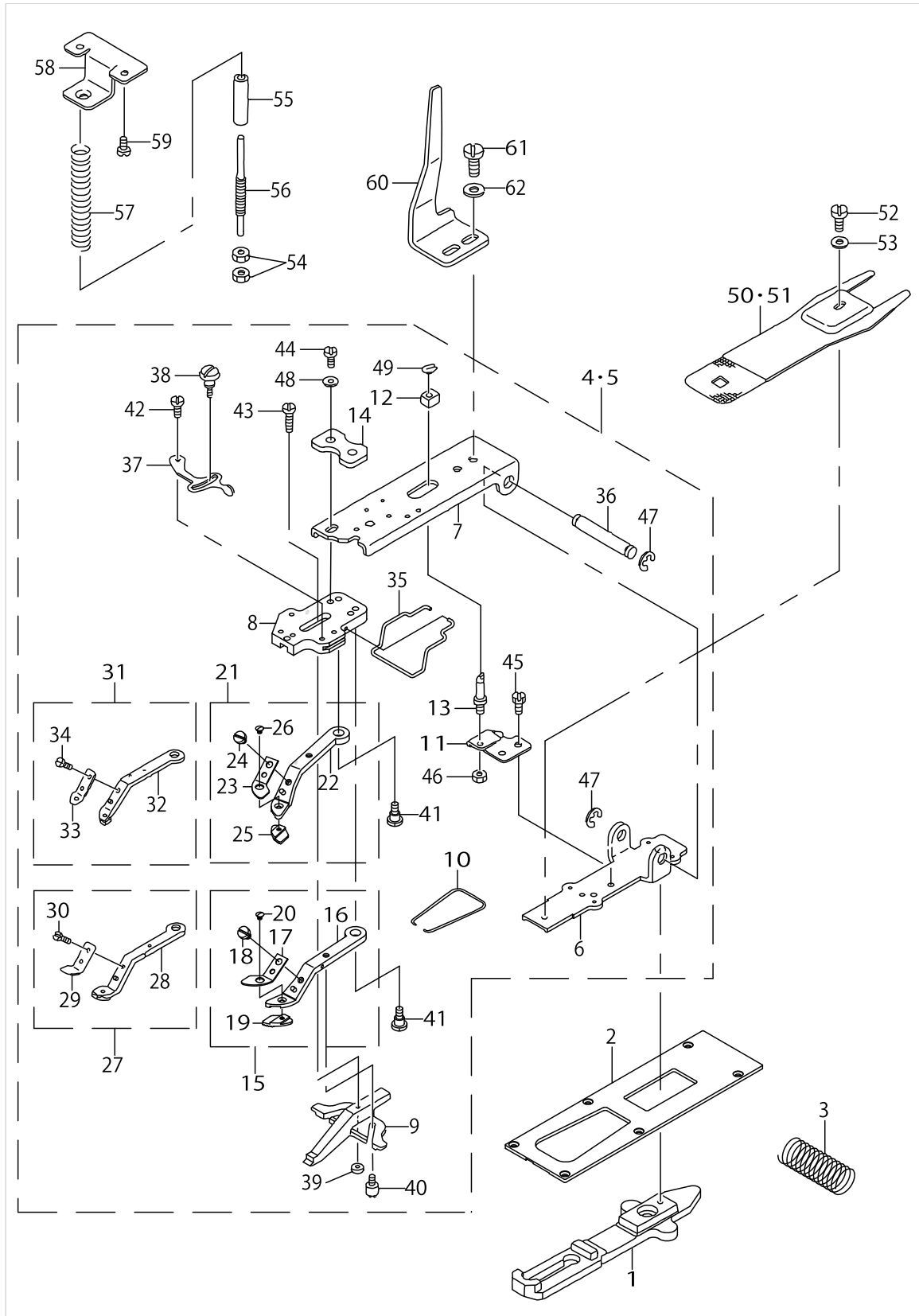
EXCLUSIVE PARTS FOR LK-1903SS-301,LK-1903SS-302(1)



EXCLUSIVE PARTS FOR LK-1903SS-301,LK-1903SS-302(1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40110846	SHUTTLE			☆	1
49	40011949	CONNECTING ARM B				1
50	SM6061802TP	SCREW M6 L=18				1
51	B185351200E	HOOK SHAFT WASHER				1
52	B2619372000	STOP MOTION TRIPPING LEVER CAM				1
53	SD0791276TP	SHOULDER SCREW				1
54	40006937	WIPER CONNECTING PLATE B				1
55	40033047	WIPER ASM.				1
56	SD0640216TP	SHOULDER SCREW				1

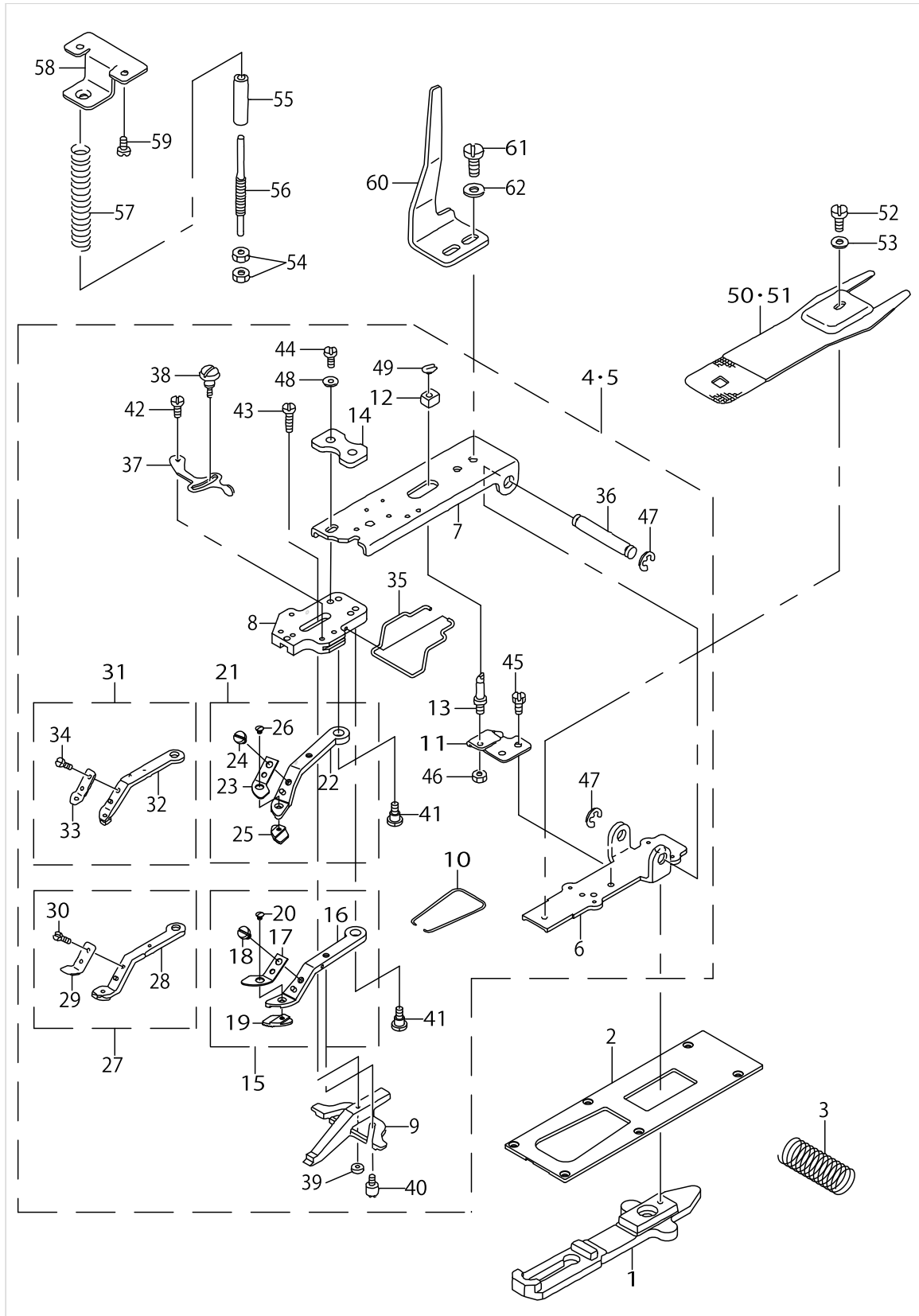
EXCLUSIVE PARTS FOR LK-1903SS-301,LK-1903SS-302(2)



EXCLUSIVE PARTS FOR LK-1903SS-301,LK-1903SS-302(2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14145106	CLOTH FEED PLATE				1
2	40006935	CLOTH FEED PRESSER PLATE B				1
3	14148407	VERTICAL FEED SHAFT SPRING				1
4	14145858	VERY SMALL CLAMP MECHANISM ASM.	FOR LK-1903SS-301			1
5	14145650	MEDIUM CLAMP MECHANISM ASM.	FOR LK-1903SS-302			1
6	14146104	PICK-UP INSTALLING BASE		*		1
7	14146203	PICK-UP FOOT INSTALLING BASE		*		1
8	14146302	PICK-UP FOOT INSTALLING BASE		*		1
9	B2552372000	BUTTON CLAMP SLIDE		*		1
10	MAZ15513000	BUTTON CLAMP JAW LEVER SPRING		*		1
11	MAZ15514000	SUPPORT PLATE		*		1
12	MAZ15515000	SLIDE BLOCK		*		1
13	13540901	STATIONING BLOCK SHAFT		*		1
14	14146401	PRESSER PLATE		*		1
15	14149058	MIDDLECLAMPJAWLEVERASM.(RIGHT)	FOR LK-1903SS-302	*		1
16	MAZ15507000	SMALL CLAMP JAW LEVER ASM. (LEFT)		*		1
17	MAZ15509000	SPRING RIGHT		*		1
18	SS7090410SP	SCREW 9/64-40 L=3.5		*		1
19	14149009	PLATE L (RIGHT)		*		1
20	SS2060310SP	SCREW 3/32-56 L=3		*		1
21	14149157	MIDDLE CLAMP JAW LEVER ASM. (LEFT)	FOR LK-1903SS-302	*		1
22	MAZ15508000	SMALL CLAMP JAW LEVER (LEFT)		*		1
23	MAZ15510000	SPRING (LEFT)		*		1
24	SS7090410SP	SCREW 9/64-40 L=3.5		*		1
25	14149108	PLATE L (LEFT)		*		1
26	SS2060310SP	SCREW 3/32-56 L=3		*		1
27	MAZ158070BB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)	FOR LK-1903SS-301	*		1
28	MAZ158070AB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)		*		1
29	MAZ15809000	SPRING (RIGHT)		*		1
30	SS7090410SP	SCREW 9/64-40 L=3.5		*		1
31	MAZ158080BB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)	FOR LK-1903SS-301	*		1
32	MAZ158080AB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)		*		1
33	MAZ15810000	SPRING (LEFT)		*		1
34	SS7090410SP	SCREW 9/64-40 L=3.5		*		1
35	D3130M1YC00	FINGER GUARD		*		1
36	14141402	INSTALLING SHAFT		*		1
37	B2548372000	SNAP FASTENER CLAMP STOP LEVER		*		1
38	B2549372000	CLAMP SCREW A		*		1
39	B2553372000	NUT		*		1
40	B2560372000	BUTTON CLAMP STOP PIN		*		2
41	SD0640391TP	HINGE SCREW D=6.35 H=3.9		*		2
42	SD0550181SP	HINGE SCREW D=5.50 H=1.8		*		1
43	SD0550301SP	HINGE SCREW D=5.5 H=3		*		1
44	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
45	SS9110460CP	SCREW 11/64-40 L=4		*		2
46	NS6150310SP	NUT 15/64-28		*		1
47	RE0700000K0	E-RING 7		*		2

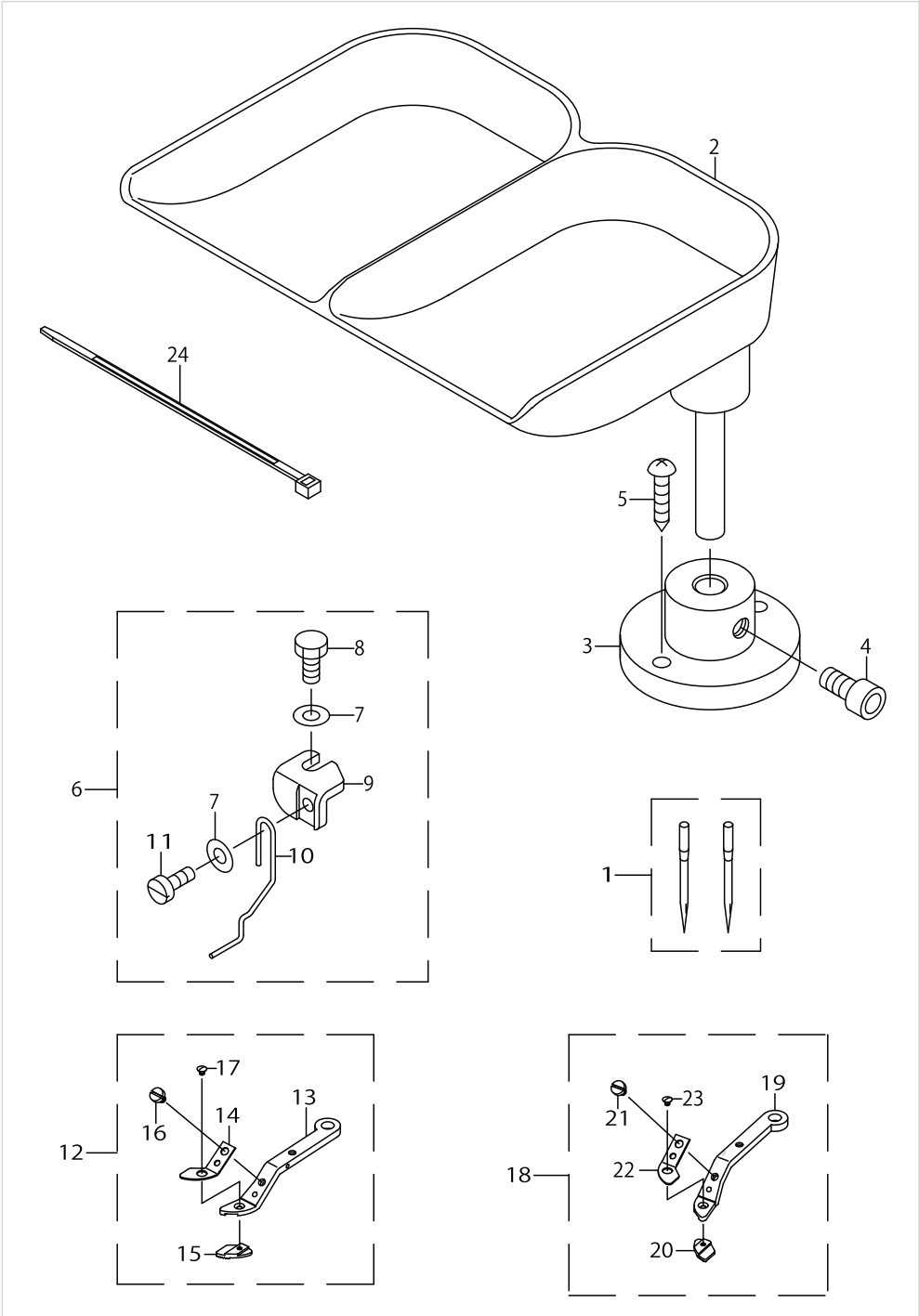
EXCLUSIVE PARTS FOR LK-1903SS-301,LK-1903SS-302(2)



EXCLUSIVE PARTS FOR LK-1903SS-301,LK-1903SS-302(2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	WP0501016SD	WASHER 5X10.5X1		*		2
49	D2548232D00	SNAP RING FOR CONNECTING ROD		*		1
50	MAZ15502000	PRESSURE PLATE	FOR LK-1903SS-301			1
51	MAZ15602000	PRESSURE PLATE	FOR LK-1903SS-302			1
52	SS9110543CP	SCREW 11/64-40 L=5.3				1
53	WP0501016SD	WASHER 5X10.5X1				1
54	22928808	NUT				2
55	D2527232D00	SLEEVE				1
56	14146906	ADJUSTING SHAFT				1
57	13812003	PRESSURE SPRING				1
58	13811906	ACCEPT PLATE (UPPER)				1
59	SM5040855SN	SCREW				2
60	MAZ15516000	MOVING PLATE				1
61	SS9151120CP	SCREW 15/64-28 L=11				2
62	WP0612516SD	WASHER 6.1X15.2X2.5				2

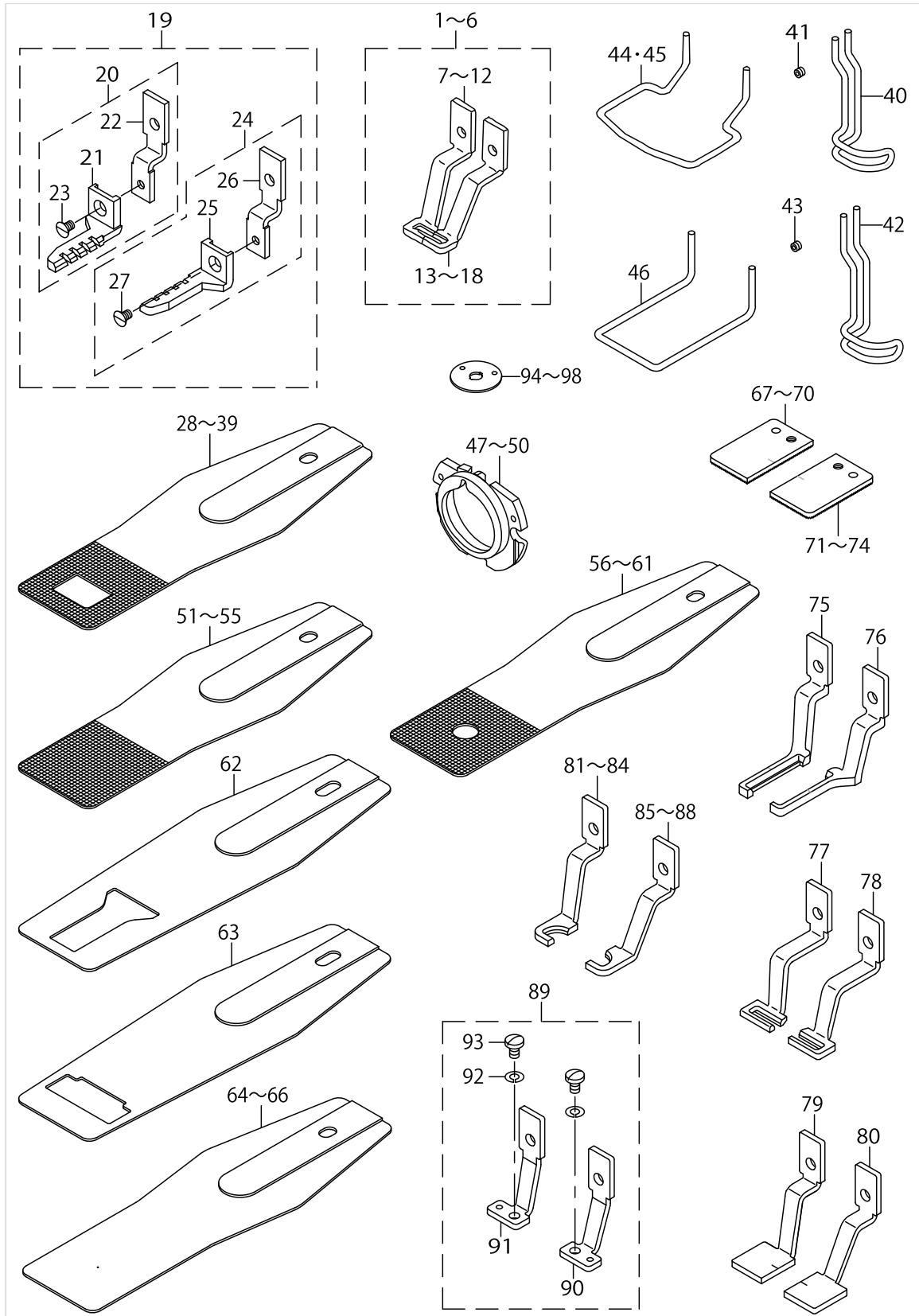
ACCESSORIE PARTS FOR LK-1900S SUBCLASSES



ACCESSORIE PARTS FOR LK-1900S SUBCLASSES

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	MDP170B1402	NEEDLE DPX17#14-2			☆	1
2	40189607	BUTTON_TRAY_ASM				1
3	40033635	BUTTON TRAY BASE				1
4	SM6061202TP	SCREW M6 L=12				1
5	SK3412001SE	WOOD SCREW D=4.1 L=20				2
6	14146757	BUTTON RISING BAR ASM.				1
7	WP0370316SD	WASHER 3.7X8X0.3		*		2
8	SS9090813TP	SCREW 9/64-40 L=8		*		1
9	14146807	INSTALLING BASE		*		1
10	14146708	BUTTON RISING BAR		*	☆	1
11	SS6080340SP	SCREW 1/8-44 L=2.9		*		1
12	14148852	SMALL CLAMP JAW LEVER ASM. (RIGHT)	FOR LK-1903SSS-301			1
13	MAZ15507000	SMALL CLAMP JAW LEVER ASM. (RIGHT)		*		1
14	MAZ15509000	SPRING (RIGHT)		*	☆	1
15	14148803	PLATE K (RIGHT)		*		1
16	SS7090410SP	SCREW 9/64-40 L=3.5		*		1
17	SS2060310SP	SCREW 3/32-56 L=3		*		1
18	14148951	SMALL CLAMP JAW LEVER ASM. (LEFT)	FOR LK-1903SSS-301			1
19	MAZ15508000	SMALL CLAMP JAW LEVER (LEFT)		*		1
20	14148902	PLATE K (LEFT)		*		1
21	SS7090410SP	SCREW 9/64-40 L=3.5		*		1
22	MAZ15510000	SPRING (LEFT)		*	☆	1
23	SS2060310SP	SCREW 3/32-56 L=3		*		1
24	EA9500B0100	CABLE BAND				6

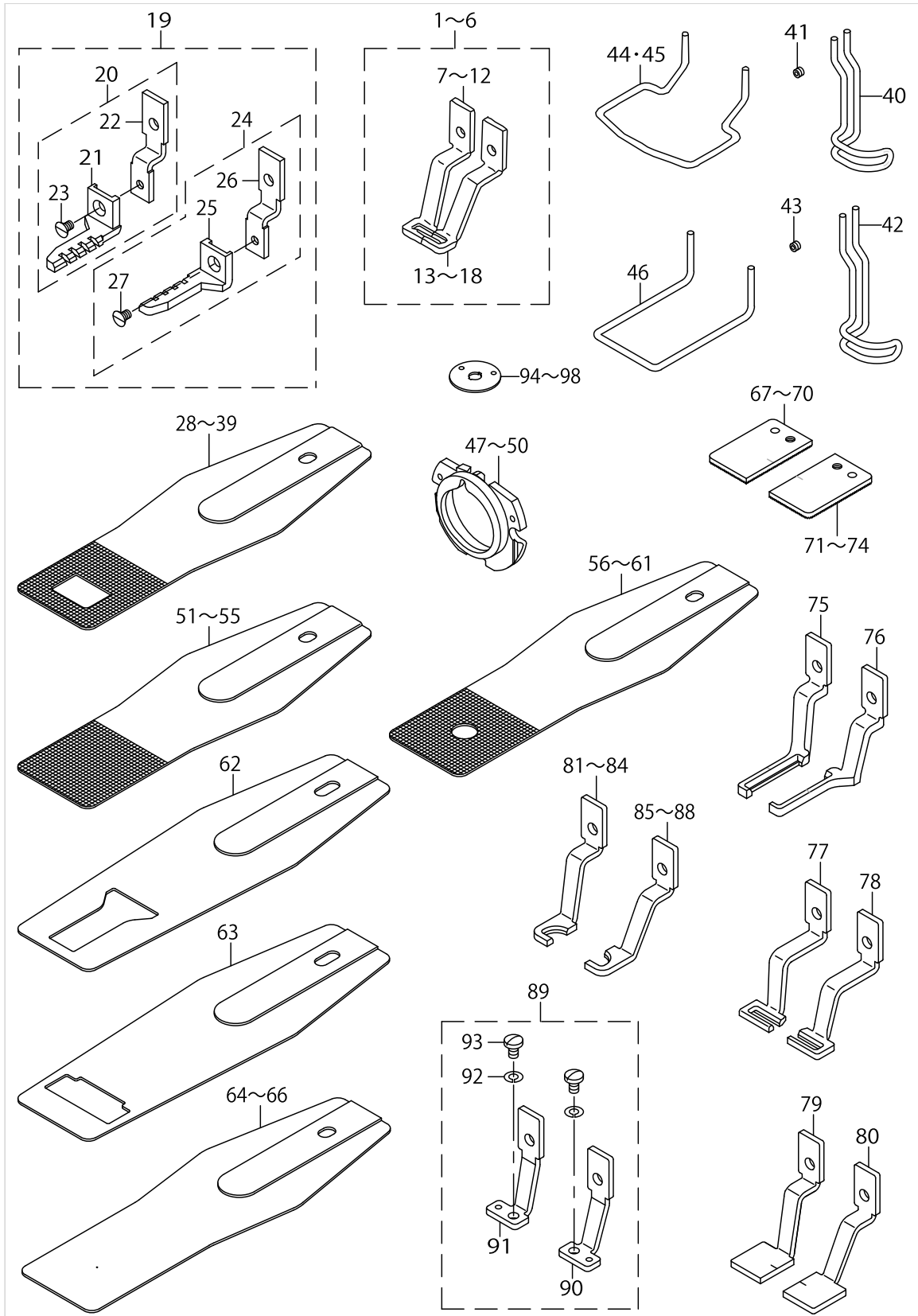
OPTION COMPONENTS (1)



OPTION COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13518659	WORK CLAMP FOOT ASM.				1
2	13548557	WORK CLAMP FOOT ASM.				1
3	13548151	CLOTH PRESSER FOOT ASM.				1
4	13542451	WORK CLAMP FOOT ASM.				1
5	13542964	PRESSER ASM.				1
6	13571955	WORK CLAMP FOOT ASM.				1
7	13518600	WORK CLAMP FOOT (RIGHT)		*		1
8	13548102	WORK CLAMP FOOT (RIGHT)		*		1
9	13548508	WORK CLAMP FOOT (RIGHT)		*		1
10	13542915	WORK CLAMP FOOT (RIGHT)		*		1
11	13542402	WORK CLAMP FOOT (RIGHT)		*		1
12	13571906	CLOTH PRESSER FOOT (RIGHT)		*		1
13	13518709	WORK CLAMP FOOT (LEFT)		*		1
14	13548607	WORK CLAMP FOOT (LEFT)		*		1
15	13548201	WORK CLAMP FOOT (LEFT)		*		1
16	13542501	WORK CLAMP FOOT (LEFT)		*		1
17	13543012	WORK CLAMP FOOT (LEFT)		*		1
18	13572003	CLOTH PRESSER FOOT (LEFT)		*		1
19	13561360	WORK CLAMP FOOT ASM.				1
20	13561352	WORK CLAMP FOOT ASM. (RIGHT)		*		1
21	13561303	CLOTH PRESSER FOOT (RIGHT)		*		1
22	13562509	PRESSER FOOT SLIDING PLATE (RIGHT)		*		1
23	SS1110640TP	SCREW 11/64-40 L=5.5		*		1
24	13561451	WORK CLAMP FOOT ASM. (LEFT)		*		1
25	13561402	CLOTH PRESSER FOOT (LEFT)		*		1
26	13562608	PRESSER FOOT SLIDING PLATE (LEFT)		*		1
27	SS1110640TP	SCREW 11/64-40 L=5.5		*		1
28	14116107	FEED PLATE A				1
29	14116404	FEED PLATE D				1
30	14116305	FEED PLATE C				1
31	13548003	FEED PLATE				1
32	13554506	FEED PLATE				1
33	14116602	FEED PLATE F				1
34	14116206	FEED PLATE B				1
35	14116503	FEED PLATE E				1
36	14116701	FEED PLATE G				1
37	14116800	FEED PLATE H				1
38	14116909	FEED PLATE I				1
39	13554803	FEED PLATE				1
40	14120000	FINGER GUARD				1
41	SM8040302TP	SETSCREW				1
42	14135305	FINGER GUARD				1
43	SM8040302TP	SETSCREW				1
44	13533104	FINGER GUARD				1
45	13548300	FINGER GUARD				1
46	13573407	FINGER GUARD				1
47	14103253	INNER HOOK PRESSER ASM. A				1

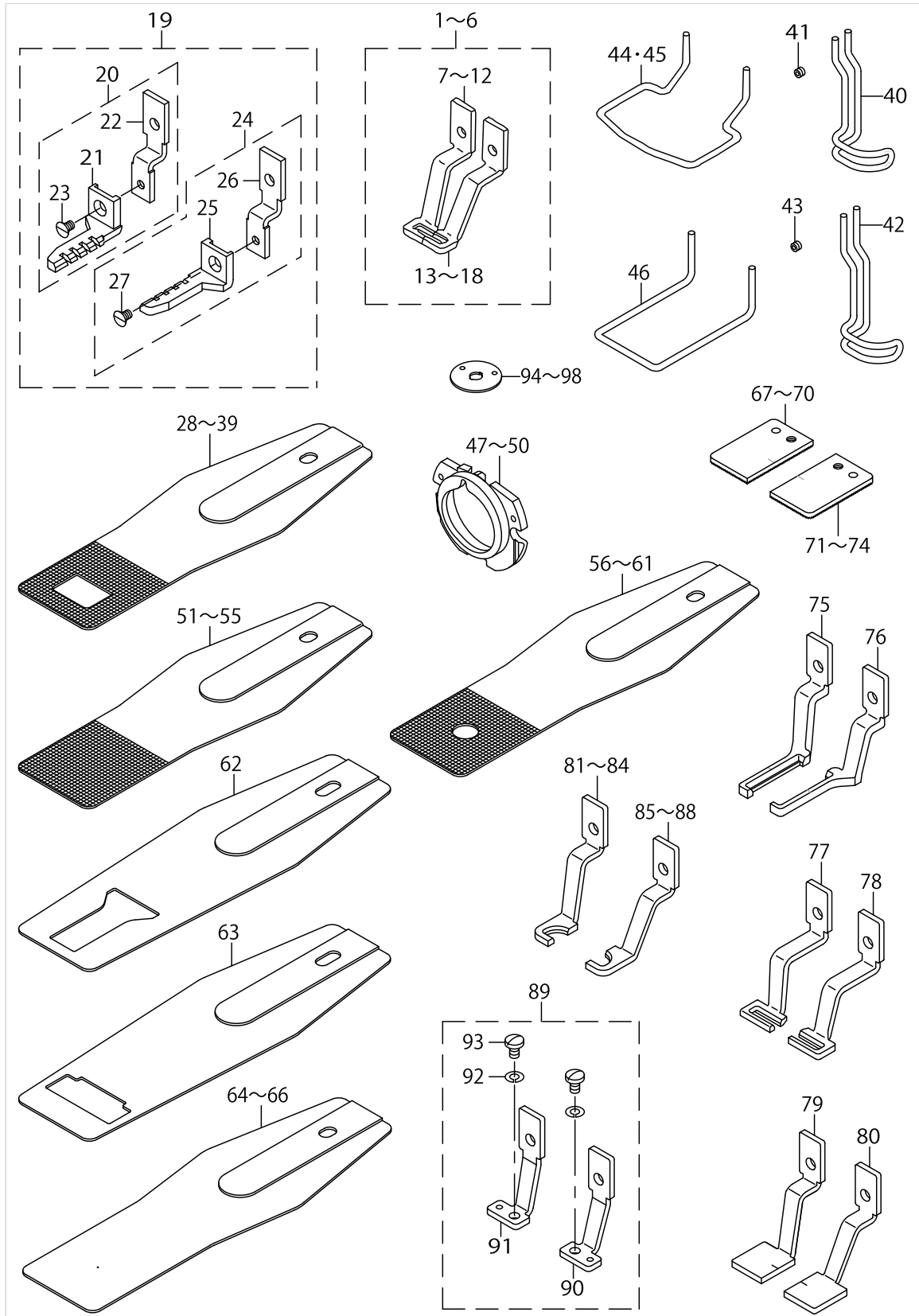
OPTION COMPONENTS (1)



OPTION COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	14103352	INNER HOOK PRESSER ASM. B				1
49	14103659	SHUTTLE RACE RING ASM. C				1
50	B1817210DAD	SHUTTLE RACE RING ASM. D				1
51	14120109	FEED PLATE BLANK A				1
52	14120208	FEED PLATE BLANK B				1
53	14120505	FEED PLATE BLANK C				1
54	14120307	FEED PLATE BLANK D				1
55	14120406	FEED PLATE BLANK E				1
56	40021858	FEED PLATE D(GIZA/PLATING)				1
57	40021859	FEED PLATE E(GIZA/NO PLATING)				1
58	40021873	FEED PLATE D9-14				1
59	40021876	FEED PLATE 12				1
60	40021879	FEED PLATE 10				1
61	40021882	FEED PLATE 14				1
62	14137707	CLOTH PRESSER LOWER PLATE A				1
63	14138002	CLOTH PRESSER LOWER PLATE B				1
64	40021855	FEED PLATE A(NO GIZA/PLATING)				1
65	40021856	FEED PLATE B(NO GIZA/NO PLATING)				1
66	40021857	FEED PLATE C(NO GIZA/SUS)				1
67	14121800	CLOTH PRESSER BLANK LEFT(SURFACE)				1
68	14122006	CLOTH PRESSER BLANK LEFT				1
69	40021852	WORK CLAMP BLANK LEFT(PLATING)				1
70	40021854	WORKCLAMPBLANKLEFT(NOPLATING)				1
71	14121701	CLOTH PRESSER BLANK RIGHT(SURFACE)				1
72	14121909	CLOTH PRESSER BLANK RIGHT				1
73	40021851	WORK CLAMP BLANK RIGHT(PLATING)				1
74	40021853	WORK CLAMP BLANK RIGHT(NO PLATING)				1
75	14137608	WORK CLAMP FOOT A (LEFT)				1
76	14137509	WORK CLAMP FOOT A (RIGHT)				1
77	14137905	CLOTH PRESSER FOOT B (LEFT)				1
78	14137806	CLOTH PRESSER FOOT B (RIGHT)				1
79	40021869	WORK CLAMP FOOT BLANK (RIGHT)				1
80	40021870	WORK CLAMP FOOT BLANK (LEFT)				1
81	40021871	WORK CLAMP FOOT D9-14 (RIGHT)				1
82	40021874	WORK CLAMP FOOT 12 (RIGHT)				1
83	40021877	WORK CLAMP FOOT 10 (RIGHT)				1
84	40021880	WORK CLAMP FOOT 14 (RIGHT)				1
85	40021872	WORK CLAMP FOOT D9-14 (LEFT)				1
86	40021875	WORK CLAMP FOOT 12 (LEFT)				1
87	40021878	WORK CLAMP FOOT 10 (LEFT)				1
88	40021881	WORK CLAMP FOOT 14 (LEFT)				1
89	14121263	WORK CLAMP FOOT ASM.				1
90	14121255	WORK CLAMP FOOT ASM. (RIGHT)		*		1
91	14121354	WORK CLAMP FOOT ASM. (LEFT)		*		1
92	WS0451040KP	SPRING WASHER 4.5X8.5X1		*		2
93	SS7110710SP	SCREW 11/64-40 L=7		*		2
94	B2426280000	NEEDLE HOLE GUIDE			☆	1

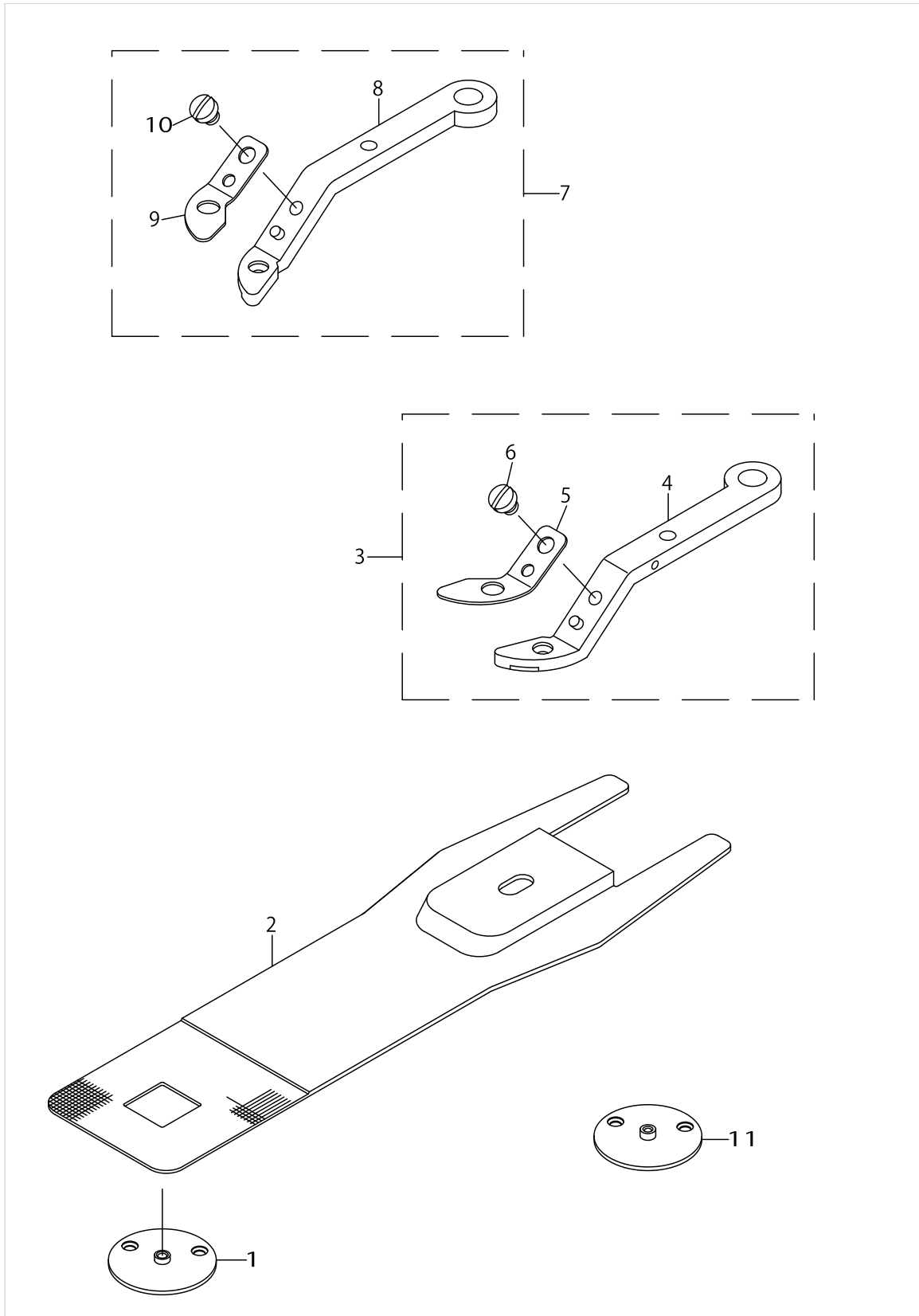
OPTION COMPONENTS (1)



OPTION COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	B242628000B	NEEDLE HOLE GUIDE B			☆	1
96	14109607	NEEDLE HOLE GUIDE			☆	1
97	D2426282C00	NEEDLE HOLE GUIDE			☆	1
98	D2426MMCK00	NEEDLE HOLE GUIDE			☆	1

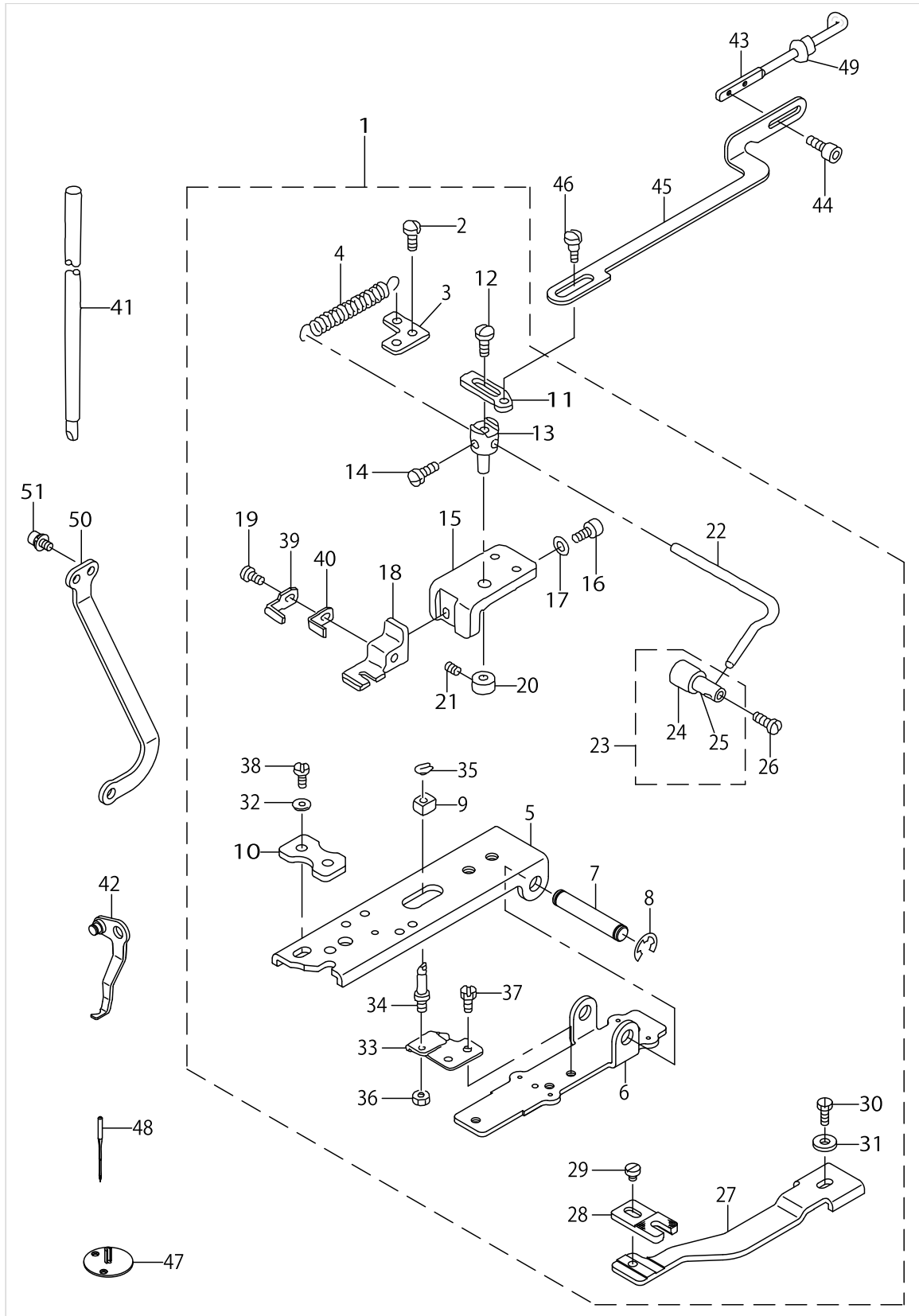
OPTION COMPONENTS (2) (FOR LK-1903S)



OPTION COMPONENTS (2) (FOR LK-1903S)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	MAZ15701000	GUIDE			☆	1
2	MAZ15702000	PRESSURE PLATE				1
3	MAZ157070BB	LARGE CLAMP JAW LEVER ASM. (RIGHT)				1
4	MAZ157070AB	LARGE CLAMP JAW LEVER ASM. (RIGHT)		*		1
5	MAZ15709000	SPRING (RIGHT)		*	☆	1
6	SS7090410SP	SCREW 9/64-40 L=3.5		*		1
7	MAZ157080BB	LARGE CLAMP JAW LEVER ASM. (LEFT)				1
8	MAZ157080AB	LARGE CLAMP JAW LEVER ASM. (LEFT)		*		1
9	MAZ15710000	SPRING (LEFT)		*	☆	1
10	SS7090410SP	SCREW 9/64-40 L=3.5		*		1
11	14149603	GUIDE			☆	1

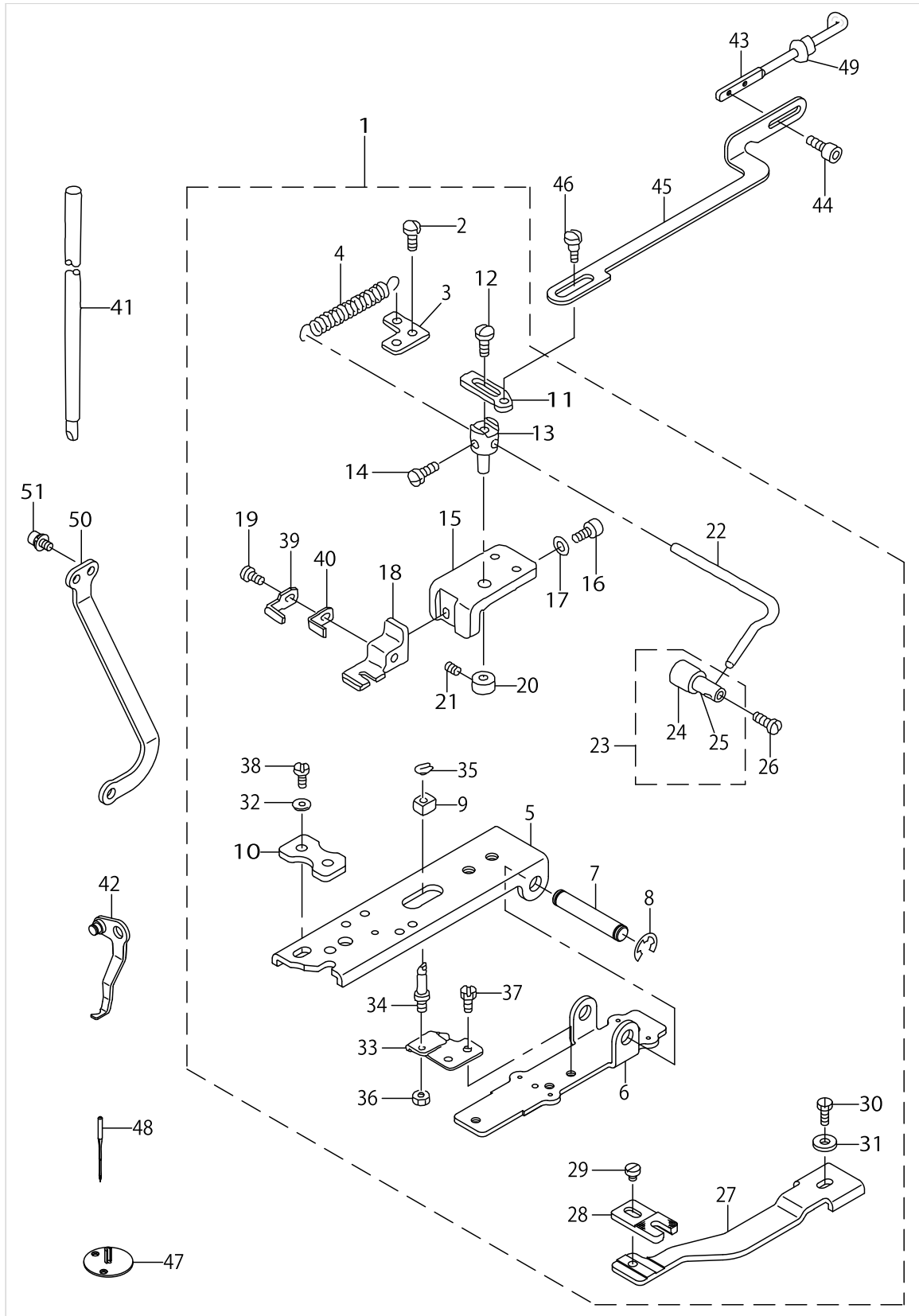
OPTION COMPONENTS (3) (FOR LK-1903S SHANK BUTTON)



OPTION COMPONENTS (3) (FOR LK-1903S SHANK BUTTON)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14146054	PICK-UP DEVICE COMPL.				1
2	SS7110740TP	SCREW 11/64-40 L=7		*		2
3	MAZ16012000	LEVER SPRING HOOK		*		1
4	MAZ16013000	BUTTON SUPPORT LEVER SPRING		*		1
5	14146203	PICK-UP FOOT INSTALLING BASE		*		1
6	14146104	PICK-UP INSTALLING BASE		*		1
7	14141402	INSTALLING SHAFT		*		1
8	RE0700000K0	E-RING 7		*		2
9	MAZ15515000	SLIDE BLOCK		*		1
10	14146401	PRESSER PLATE		*		1
11	MAZ16014000	BUTTON SUPPORT RELEASE LEVER		*		1
12	SS7110740TP	SCREW 11/64-40 L=7		*		1
13	MAZ16011000	BUTTON SUPPORT LEVER SHAFT		*		1
14	SS7110740TP	SCREW 11/64-40 L=7		*		1
15	MAZ16004000	BUTTON CLAMP BASE		*		1
16	SS6111052TP	SCREW		*		1
17	WP0482086SD	WASHER 4.8X11.5X2		*		1
18	MAZ16005000	BUTTON CLAMP BASE		*		1
19	SS7090510SP	SCREW 9/64-40 L=4.6		*		1
20	CS0640811SP	THRUST COLLAR D=6.35 W=8		*		1
21	SS8110410TP	SCREW 11/64-40 L=3.5		*		1
22	MAZ16010000	BUTTON SUPPORT LEVER		*		1
23	MAZ160090A0	BUTTON SUPPORT RUBBER ASM.		*		1
24	MAZ16009000	BUTTON SUPPORT RUBBER		*		1
25	B2406372000	SHANK BUTTON HOLDING CLAMP		*		1
26	SS7110740TP	SCREW 11/64-40 L=7		*		1
27	MAZ16002000	FEED PLATE		*		1
28	MAZ1600300A	FEED PLATE A		*		1
29	SS6110480SP	SCREW 11/64-40 L=4.3		*		1
30	SS9111010SP	SCREW 11/64-40 L=9.5		*		1
31	WP0482086SD	WASHER 4.8X11.5X2		*		1
32	WP0501016SD	WASHER 5X10.5X1		*		2
33	MAZ15514000	SUPPORT PLATE		*		1
34	13540901	STATIONING BLOCK SHAFT		*		1
35	D2548232D00	SNAP RING FOR CONNECTING ROD		*		1
36	NS6150310SP	NUT 15/64-28		*		1
37	SS9110460CP	SCREW 11/64-40 L=4		*		2
38	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
39	MAZ16022000	BUTTON CLAMP SUPPORT (FRONT)		*		1
40	MAZ16023000	BUTTON CLAMP SUPPORT (REAR)		*		1
41	D1401M1YC0A	NEEDLE BAR				1
42	MAZ160170A0	WIPER ASM.				1
43	13810908	MOVING PLATE LINK A				1
44	SS6090612TP	SCREW 9/64-40 L=6				2
45	MAZ16015000	BUTTON SUPPORT LINK				1
46	SD0640321TP	HINGE SCREW D=6.35 H=3.2				1
47	MAZ16021000	NEEDLE HOLE GUIDE			☆	1

OPTION COMPONENTS (3) (FOR LK-1903S SHANK BUTTON)



OPTION COMPONENTS (3) (FOR LK-1903S SHANK BUTTON)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	MTQ300B1400	NEEDLE TQX3 #14			☆	1
49	14148209	BUSHING				1
50	40010103	CONNECTING LINK				1
51	SL6040892TN	BOLT				2

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
 When previous parts(Obsoleted part) and new parts(Added parts) are
 not interchangeable with each other:
 In this case, even obsoleted parts(D.) can be ordered with the
 obsoleted part number, so select the parts with changed dates and
 place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
 部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1729-01 Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

* Rev. No.	Page 頁	Ref. No.	Parts No. 品番	* Rev. No.	Page 頁	Ref. No.	Parts No. 品番
				A 01	4	68	D1405-L7A-M00
				A 01	4	69	MDP-170B2100
				A 01	8	71	141-03659
				A 01	8	72	401-12995
				A 01	10	50	402-19866
				A 01	12	44	401-42721
				A 01	12	45	141-09607
				A 01	14	77	135-54803
				A 01	14	78	135-48102
				A 01	14	79	135-48201
				A 01	28	33	MDP-170B2102

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1 ."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

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11155207	32	32	13571906	54	7~12	14120505	56	51~55
11158300	32	8	13571955	54	1~6	14121255	56	90
11158409	32	9	13572003	54	13~18	14121263	56	89
11158516	32	12	13573407	54	46	14121354	56	91
11158607	32	10	13705108	2	39	14121701	56	71~74
11159001	32	15	13810908	62	43	14121800	56	67~70
13508700	2	16	13811906	50	58	14121909	56	71~74
13509807	4	53	13812003	50	57	14122006	56	67~70
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13518600	26	62·79	13812102	42	28	14136402	24	37
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13542451	54	1~6	14104004	14	25	14145650	48	4·5
13542501	54	13~18	14104400	10	32	14145858	48	4·5
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13548201	26	62·79	14116107	54	28~39	14146401	62	10
13548201	54	13~18	14116206	54	28~39	14146708	52	10
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13548300	54	44·45	14116404	54	28~39	14146807	52	9
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40142807	44	15	40211680	34	14	B1828210DAA	16	53·69
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40145901	40	9	40211687	40	26·27	B2416280000	44	29
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B2553372000	48	39	HA004250000	38	9·10	MAZ15702000	60	2
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B2619372000	46	52	HD00057000A	24	33	MAZ157070BB	60	3
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